

**ANALYSIS OF ANTHOCYANIN COLOUR STABILITY FROM
FRUITS PULP OF *MELASTOMA MALABATHRICUM***

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DECLARATION

I hereby declare that the work reported in this thesis is my own unless specified
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SEPTEMBER 2012

ABSTRACT

The aim of this dissertation is to evaluate suitability of anthocyanin from *M. malabathricum* as potential natural colourant for coating system and also to evaluate the colour stability of anthocyanin colorant with and without Ferulic acid (FA) stabilising agent in a polyvinyl alcohol (PVA) binder coating system. Besides that the purpose for this project is to analyse the colour stability of potential natural colourant in a coating system in terms of percentage of FA and pH toward UV-B irradiation using CIE system. The anthocyanin colourant from *M.malabathricum* using acidified methanol for crude and purified colourant. Purification was performed by liquid-liquid partition and ion exchange column chromatography. Different percentages of Ferulic acid as stabilising agent in order to improve resistance towards UV-B irradiation during the exposure period. FA added colourant was mixed with PVA to develop a coating system. To test colour stability of crude and purified anthocyanin colorant and anthocyanin-PVA blend towards UV-B irradiation,CIE colour analysis was carried out. CIE results were analysed in terms of $L^*C^*H^*a^*$ and b^* co-ordinate.Colour differences ΔE and saturation of colour, (s) were calculated in order to evaluate the visual colour variation in this study. CIE results shows that the colour variation of anthocyanin and anthocyanin-PVA blend both crude and purified affected by the addition of FA. The addition of 3% FA at pH3 showed better stability.

ABSTRAK

Tujuan disertasi ini adalah untuk mengkaji kesesuaian antosianin daripada *M. malabathricum* sebagai pewarna semulajadi yang berpotensi untuk sistem salutan dan juga untuk menguji kestabilan warna antosianin yang ditambah Ferulik asid(ejen penstabil) sebagai pewarna dalam alkohol polivinil (PVA) sistem salutan. Selain itu, tujuan projek ini adalah untuk menganalisis kestabilan warna pewarna semulajadi yang berpotensi dalam sistem lapisan dari segi peratusan FA dan pH terhadap sinaran UV-B menggunakan sistem CIE. Antosianin daripada *M.malabathricum* diekstrak menggunakan metanol berasid. Penyucian telah dilakukan melalui proses pertukaran ion. Peratusan asid ferulik yang berbeza ditambah sebagai ejen untuk meningkatkan rintangan ke arah penyinaran UV-B. pewarna yang ditambah FA dicampur dengan PVA untuk menghasilkan sistem salutan. Untuk menguji kestabilan pewarna dan antosianin tulen, pewarna dan antosianin-PVA campuran di letak di bawah penyinaran UV-B, Analisis warna CIE telah dijalankan. Keputusan CIE dianalisis dari segi L^* C^* H^* a^* dan b^* ko-ordinate. Warna perbezaan ΔE dan ketepuan warna, (s) telah dikira untuk menilai perubahan warna visual dalam kajian ini. Keputusan CIE menunjukkan bahawa perubahan warna antosianin dan antosianin-PVA dipengaruhi oleh penambahan FA. Penambahan FA 3%, pH3 menunjukkan kestabilan yang baik.

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List of Symbols and Abbreviations

| | |
|-------------|----------------------|
| FA | Ferulic acid |
| TFA | Trifluoroacetic acid |
| PVA | Poly (vinyl) alcohol |
| UV-B | ultra violet B |

CHAPTER 1: INTRODUCTION

1.1. Background

The coatings industry is a mature industry that has been undergoing a continual change in technology. Most products require some type of coating such as paint, stain or sealer. The use of coatings is widespread, (Weisse, 1997). Coating is defined as mixtures of various materials of four groups materials namely resin, pigments, solvents and additives. The word coating describes the resulting dry continuous film obtained by the process, applying a material (usually liquid) on a substrate surface using prescribed methods. Coatings may be described by their appearance (clear, pigmented, metallic, glossy) and by their function (corrosion protection, abrasion protective, skid resistant and decoration) (Guttoff, 2006)

Coatings are used in a wide range of stand-alone products. Coated products vary from painted automobiles to colour photographic films, etc. These coatings replace air on a substrate with a liquid to give the final product its desired properties. Research efforts have been intensified to produce coating products especially paint from various types of materials with different formulations.

Paint is a coating product widely used in peninsular Malaysia. Paint is used to protect, preserve, decorate or add functionality to an object or surface by covering it with a pigmented coating. An example of protection is the covering of metal to retard corrosion, and the painting of a house for its protection. Paint may be used to add functionality by modifying light reflection or heat radiation of a surface. Another example of functionality is

the use of colour to identify hazards or to identify the function of equipment, such as pipelines or military ammunition (Guttoff, 2006).

1.2. Problem statement

Nowadays, synthetic paints are widely used because of their good performance and quality, but this type of paint can cause permanent injuries and death due to their toxicity (OCCAP). Non-toxic or natural paints are mostly manufactured as alternative paints to overcome this issue. Customer demands for Total Quality Management (TQM) and ISO certification have forced the paint industry to place a major emphasis on establishing quality control in their manufacturing processes (Weise, 1997). The competitive environment of this industry provides the drive needed to develop coatings that utilize less expensive and safer raw materials (Guttoff, 2006).

Colour is the basic building element of coating. It is a mixture of pigment and binders. The composition gives the colour quality. The main aspects of this quality are colour stability and hiding power. Colour stability and hiding power can be strongly time dependent due to the interactions between chemical species within the mixture and with the environment (Hradil et al., 2003). According to Chou et al. (2007), The study of natural colorants is an intensive and active area of investigation due to the growing interest of substituting synthetic colorants with toxic effects in humans (Castaneda et al., 2009).

1.3. Objective of this study

The objectives of this study are.

1. To evaluate the suitability of anthocyanin from *M. malabathricum* as potential natural colourant for coating system
2. To evaluate the colour stability of anthocyanin colorant with and without Ferulic acid (FA) stabilising agent in a polyvinyl alcohol (PVA) binder coating system.
3. To analyse the colour stability of potential natural colourant in a coating system in terms of percentage of FA and pH toward UV-B irradiation by using CIE system.

1.4. Scope of study

Growing consumer demands for less toxic high performance product provides the drive needed to develop safe coating. Non-toxic and natural coatings can be made from natural ingredients like water, plant oils, plant dyes (natural colourant), and other ingredients. Therefore, natural colourants become an active and intensive study in order to fulfill the urge of consumer demand in substituting synthetic colourant. In order to accomplish this target, further studies on natural colourant from plants such as *M.malabthricum* were undertakes in this dissertation. Continuous study on *M.malabathricum* anthocyanin colourant is important in order to provide more information about suitability of this natural colourant as raw material for natural coating. This is because *M.malabathricum* from the family Melastomataceae an important source of natural anthocyanin colourant for coating that is environmental friendly and less expensive material (Wong, 2008). However, this natural colourants are less stable and easily degrade. Due to this reason, it is the intention of this study to increase the colour stability of *M.malabathricum* natural colourant in a coating system.

Chapter Two of this dissertation contains the literature review regarding the coating components and materials used in this study. Chapter Three presents the sample preparation methods and the techniques used to analyse the colour stability of the sample prepared. Chapter Four displays results of colour analysis and stability of the *M.malabathricum* coating system by using CIE system. Chapter Five displays results of colour analysis system comprising Poly(vinyl alcohol), PVA. Chapter Six discusses the results obtained from the colour analysis study. Finally, Chapter seven concludes the thesis with some suggestions for further works that may be useful to further improve the existing coating systems.

CHAPTER 2: LITERATURE REVIEW

2.1. Pigment and colourant

Pigments are chemical compounds that absorb light in the wavelength range of the visible region. Pigment contains a molecule-specific structure called chromophore that determined the colour produced. When the chromophore captures light energy, electrons are excited from low to high orbitals. The eyes capture the reflected or refracted unabsorbed energy and generate neural impulses that are transmitted to the brain where they are interpreted as a colour (Hari, 1994). Colourants can be categorized into natural and synthetic. Natural colourants are produced by living organisms such as plants, animals, fungi, and microorganisms. Synthetic colourants are man-made (Bauernfeind et al., 1981)

2.1.1. Natural plant colourant

Plants produce more than 200 000 different types of compounds (Fiehn, 2002), including many coloured (pigmented) compounds which can be found in leaves, flowers and fruits. These compounds can be classified by their structural characteristics as follows: tetrapyrrole derivatives (chlorophylls and heme colours), isoprenoid derivatives (carotenoids), N-heterocyclic compounds different from tetrapyrroles (purines, pterins, flavins, phenazines, phenoxazines and betalains), quinones (benzoquinone, naphthoquinone, anthraquinone), melanin (Delgado-Vargas et al., 2000). benzopyran derivatives (anthocyanins and other flavonoid pigments).

2.2. Anthocyanin

Anthocyanins are a group of flavonoids that are major sources of colour in flowers and fruit that impart brilliant red and blue colors. For example, the colours of berry fruits, such as strawberry, bilberry and cranberry, are due to many different anthocyanins (Delgado-Vargas et al., 2000). Anthocyanins are complex and water-soluble molecules (Castaneda et.al., 2009) which contains phenolic substances and widely found in vascular plants. They act in plants as antioxidants, antimicrobials, photoreceptors, visual attractors, feeding repellents, and for light screening (Guisti and Wrolstad, 2003).

2.2.1. Basic structure of anthocyanin

Anthocyanins consist of aglycone (anthocyanidin), sugar(s), and, in many cases, acyl group(s). They occur in nature as glycosides of anthocyanidins and may be acylated with aliphatic or aromatic acids (Guisti and Wrolstad, 2003). Aglycone or the flavylium cation is the main part of anthocyanins. The flavylium cation contains conjugated double bonds responsible for absorption around 500 nm causing the pigments to appear red to the human eye. Aglycones or anthocyanidins has a C6-C3-C6 carbon skeleton basic structure (Brouillard, 1982). The number of hydroxyl groups, the nature and number of sugars attached to the molecule, the position of the attachment, and number of aliphatic or aromatic acids attached to sugars in the molecule relates to the differences between individual anthocyanin, figure 2.1. In other words, glycosylation of hydroxyl groups, nature of glycosyl units, substitution patterns, and potential aliphatic and aromatic acylation indicate the type of anthocyanin (Andersen and Jordheim, 2006). These substitution patterns are responsible for the different color parameters (lightness, chromaticity and hue) observed for different anthocyanin pigments. The hydroxyl group at carbon **3'** is very

significant in changing the color of anthocyanins from yellow-orange (e.g. strawberries, pelargonidin-based pigments) to bright red (e.g. blackberries, with more than 80% cyanidin 3-*O*- β -*D*-glucoside), and to the bluish red of young red wines (largely caused by malvidin 3-*O*- β -*D*-glucoside) (Schwarz and Winterhalter, 2003).

There are six common anthocyanidins in higher plants (a) pelargonidin (Pg), (b) peonidin (Pn), (c) cyanidin (Cy), (d) malvidin (Mv), (e) petunidin (Pt) and (f) delphinidin (Dp) which only differ by the hydroxylation and methoxylation pattern on their B-rings (figure 2.2). The glycosides of the three non-methylated anthocyanidins are the most widespread in nature, being present in 80% of pigmented leaves, 69% of fruits and 50% of flowers (Kong et.al, 2003). Anthocyanidins are very unstable, rarely found in fresh plant material and therefore occur mainly in glycosylated forms, where sugar substitution enhances the stability and solubility of anthocyanin molecule (Clifford, 2000; Giusti and Wrolstad, 2003). The most common sugar moieties glycosylating aglycones are glucose, galactose, rhamnose, xylose, arabinose, as mono-, di-, and tri-glycosides (Brouillard, 1988; Mazza and Miniati, 1993). These sugars may be acylated with aromatic acids, such as *p*-coumaric, caffeic, ferulic, sinapic, gallic or *p*-hydroxybenzoic acids or aliphatic acids, such as malonic, acetic, malic, succinic or oxalic acid (figure 2.3)

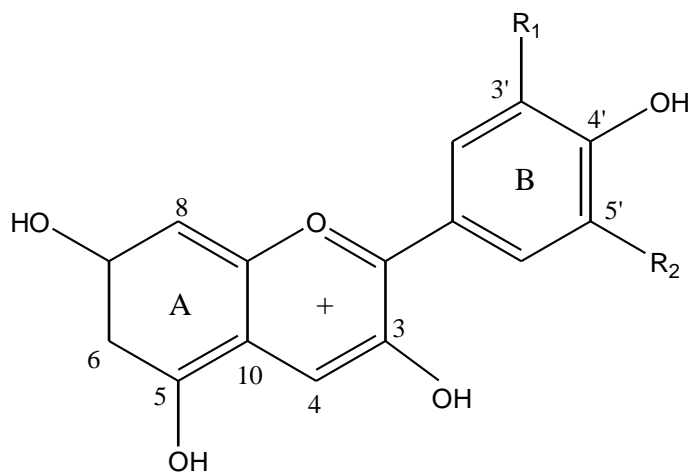
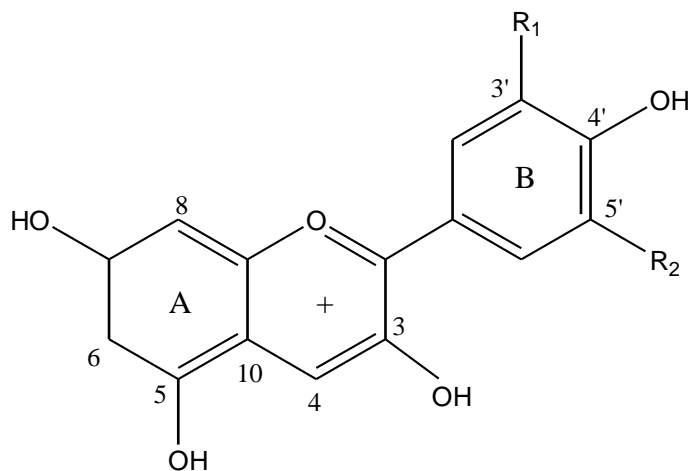


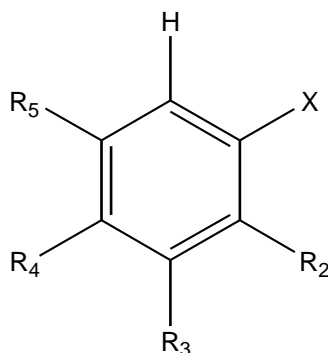
Figure 2.1: Basic structure of anthocyanin (Andersen and Jordheim, 2006)



| | <u>R₁</u> | <u>R₂</u> |
|-------------|------------------------|------------------------|
| Pelagonidin | H | H |
| Cyanidin | OH | H |
| Peonidin | OCH ₃ | H |
| Delphinidin | OH | OH |
| Petunidin | OCH ₃ | OH |
| Malvidin | <u>OCH₃</u> | <u>OCH₃</u> |

Figure 2.2: Structures of the most common anthocyanidins occurring in nature (Andersen and Jordheim, 2006)

Aromatic Acid



| Common name | R ₂ | R ₃ | R ₄ | R ₅ |
|------------------|----------------|-------------------|----------------|----------------|
| p-coumaric acid | H | H | -OH | H |
| ferulic acid | H | -OCH ₃ | -OH | H |
| sinapic acid | H | -OCH ₃ | -OH | -OCH |
| caffeic acid | H | -OH | -OH | H |
| p-hydroxybenzoic | H | H | -OH | H |
| gallic acid | -OH | -OH | -OH | -OH |

Figure 2.3: Common organic acids acylated with sugar moieties (Sources: Robbins, 2003)

2.2.2. Physical and chemical properties of anthocyanin

Colour is generally evaluated by spectrophotometry. Isolated pigments have been studied by UV-visible spectroscopy. Anthocyanins have an intense absorption between 520 to 560 nm (visible region). Anthocyanins are polar molecules with aromatic rings containing polar substituent groups (hydroxyl, carboxyl, and methoxyl) and glycosyl (Delgado-Vargas et al, 2000). Therefore, various solvents such as alcohols, acetone, dimethyl sulfoxide, and water depend on the polar character of the anthocyanin molecule. Consequently, they are more soluble in water than in nonpolar solvents, but depending on the media conditions anthocyanins could be soluble in ether at pH value where the molecule remains unionized. These characteristics aid in the extraction and separation of anthocyanin compounds (Brouillard et al., 1982).

Due to the basic C6-C3-C6 anthocyanin structure, which is the source of colors formed by its chemical combination with glycosides and/or acyl groups and by its interaction with other molecules or media conditions (Brouillard et al., 1982), Considerable effort has been made to give explanations for the colour variations expressed by anthocyanins in plants, and in particular the blue colours (Brouillard and Dangles, 1994; Andersen and Jordheim, 2006). Four mechanisms, namely self-association, intramolecular co-pigmentation, intermolecular co-pigmentation between different molecules and complexation of anthocyanins with metal ions, have been suggested to stabilize the anthocyanins in the cell sap (Nerdal and Andersen, 1991). Co-pigmentation is supposed to be the most common mechanism in the formation of blue flower colours, and together with pH probably the most important factor influencing the flower colour (Brouillard and Dangles, 1993; Harborne and Williams, 2000). Moreover the shift to blue colours for polyacylated anthocyanins have also been explained by intra- or intermolecular co-pigmentation involving stacking between anthocyanidin and aromatic acyl moieties (Dangles et al., 1992, Honda et al., 2001). The bathochromic effects have been shown to depend on the number of aromatic acyl groups present and their linkage positions. Complexation with metal ions has shown to be efficient in influencing anthocyanin colour

Anthocyanins are far less stable than synthetic dyes and undergo structural transformations which end up with loss of colour. Considerations about anthocyanin stability are related to colour, equilibrium forms and co-pigmentation. The isolated anthocyanins are highly unstable and very susceptible to degradation (Giusti and Wrolstad, 2003). Their stability is affected by several factors such as pH, storage temperature, chemical structure, concentration, light, oxygen, solvents, the presence of enzymes, flavonoids, proteins and

metallic ions (Rein, 2005). The chemical stabilisation of anthocyanins is the main focus of recent studies due to their abundant and potential applications, their beneficial effects and their use as alternative to artificial colorants (Rein, 2005).

2.2.3. Influence of structural on colour stability of anthocyanin

Chemical structure of anthocyanins plays an important role in their stability of anthocyanin. Chemical behavior of the pigment molecule can be affected by the substitution pattern of anthocyanidin, the number and placement of the hydroxyl and methoxyl groups in the aglycone. Also, glycosyl units and acyl groups attached to the aglycone, and the site of their bonding, have a noteworthy effect on stability and reactivity of the anthocyanin molecule, (Rein, 2005). Dao et al. (1998) reported that increased hydroxylation of the aglycone stabilizes anthocyanidin. Increasing methylation of the hydroxyl groups weakens the stability of the anthocyanins. (Mazza and Brouillard, 1987).

The substitution pattern of hydroxyl and methoxyl groups does not only affect the stability of anthocyanin but also the color appearance. As reported by Mazza and Brouillard (1987), when the number of hydroxyls increases, the color of anthocyanins changes from pink to blue. Methoxyl groups that replace the hydroxyls reverse the trend. Pelargonidin, cyanidin and delphinidin are less stable than peonidin, petunidin and malvidin due to the blocking reactive hydroxyl group by methylation (Andersen et al., 2004).

Acylation of anthocyanin can further increase colour stability (Bassa and Francis, 1987) Diacylation results in more intense color with a change in hue. P-coumaric acid induces more yellowish hue to pelargonidin 3-sophoroside-5-glucoside and ferulic acid a more

bluish hue (Giusti et al., 1999). Anthocyanin with B-ring acylation produce stable and more intense coloration at pH values of 4 to 5.5 (Francis, 1989). Polyacylated anthocyanins are more stable than monoacylated anthocyanins and they possess high color stability throughout the entire pH range from acidic to alkali (Asen, 1972).

2.2.4. Influence of pH on colour stability of anthocyanin

Anthocyanin experiences dramatic colour changes in and undergo reversible structure transformation when its pH is change (Wrolstad et al., 2002). Brouillard, (1982) and von Elbe and Schwartz (1996) stated that anthocyanins exhibit greater stability under acidic condition at low pH values rather than in alkaline solutions with high pH values.

In acidic aqueous solution, four main equilibrium forms of anthocyanin exist, There are the the quinoidal anhydrobase, A (blue), the flavylium cation, AH^+ (red), the pseudobase or carbinol, PB (colorless), and the chalcone, C (colorless or light yellow) (Chen and Hrazdina 1982). In a very acidic media (pH 0.5) the red flavylium cation is the only predominating equilibrium form. (Gonnet, 1998). Increasing pH therefore inflicts in decrease of both the color intensity and the concentration of the flavylium cation as it is hydrated by nucleophilic attack of water, to the colorless carbinol form. The carbinol form has lost its conjugated double bond between the A- and B-ring and therefore does not absorb visible light (Brouillard, 1982).

A more detailed report has been given by Giusti and Wrolstad, (2001). They reported that at pH value around 1, anthocyanins are mainly in the form of flavylium cations. There are predominated by the colourless hemiketal form when pH is increased to 4.5. The flavylium

cation can be hydrolyzed rapidly at the 2-position by nucleophilic attack of water to give the colorless hemiketal form. As the pH increase above 4.5 carbinol form yields the colorless chalcone, through ring opening, At this point, the conjugated C-ring is destroyed and color is lost. As the pH continues to rise to 8 or above, the quinonoidal base ionized. Although in the alkaline state, the intensity of anthocyanins has been observed to increase (near pH 10) but the intensity is not as high as in acidic condition, In the alkaline state, anthocyanin also have diverse hue and λ_{\max} , than in same solutions at pH 1. (Torskangerpoll and Andersen, 2005). Nevertheless, anthocyanins are identified to display a huge variety of color variations in the pH range from 1-14. The fact is, ionic nature of anthocyanin enables the changes in molecule structure according to the prevailing pH, resulting in variety of colors and hues at different pH values (Brouillard, 1982; von Elbe and Schwartz, 1996).

2.2.5. Influence of temperature and heat on colour stability of anthocyanin

Temperature is another factor that will affect anthocyanin stability. The degradation rate of anthocyanin increases with temperature especially during processing and storage (Palamis and Markakis, 1978). The degradation rates of anthocyanins also increased with increasing solid content during heating. This is because reacting molecules become closer when a product is concentrated (Patras, 2010).

Temperature increase at pH values from 2 to 4 induces the loss of the glycosyl moieties of anthocyanin by hydrolysis of the glycosidic bond. This leads to further loss of anthocyanin color, since the aglycones are much less stable than their glycosidic forms. The browning of the anthocyanin has been postulated the formation of a chalcone and first step in thermal degradation of anthocyanins (Markakis et al., 1982). Thermal degradation leads to brown

products, especially in the presence of oxygen (Markakis et al., 1982). Study by Patras, 2010 reported that thermal degradation of anthocyanin is dependent on time and temperature of treatment and storage conditions, which increases with increasing storage temperature. This thermal degradation follows first order kinetics (Palamidis and Markakis 1978).

2.2.6. Influence of light on colour stability of anthocyanin

Apart from pH and temperature influence, intensity and stability of anthocyanin pigment also depends on light exposure factor. Although light is necessary for the biosynthesis of anthocyanins, it also accelerates their degradation (Markakis, 1982). As Janna et al. (2007) revealed that daylight (or short wavelengths) and incandescent lamp (or long wavelengths) affect the degradation of the anthocyanins in different solutions. Thus, anthocyanins maintain their color much better when kept in the dark than in light. Abyari et al. (2006) reported that UV-irradiation speeds up anthocyanin degradation in four varieties of *Malus* regardless of pH. Similar results were also discovered by previous study by Palamidis and Markakis, (1978), who pointed out that the most vigorous anthocyanin loss (70%) was observed under fluorescent light at slightly elevated storage temperature. Furtado et al. (1993) revealed that the kinetic degradation of anthocyanin induced by light is similar to the kinetic degradation by heat, but the degradation of the flavylum cation follows a different reaction of kinetic pathway. Abyari et al. (2006) found that the UV-irradiation degradation can be avoided by co-pigmentation with some phenolic acids. Setareh et al. (2007) also reported that the presence of co-pigments in the anthocyanin solution significantly prevented the degradation effect of UV-irradiation over a period of time.

2.2.7. Co-pigmentation of anthocyanin

Co-pigmentation of anthocyanin will enhance and stabilize the colour of anthocyanin. Co-pigmentation results in bluer, brighter and more stable anthocyanin pigment. It can be divided into intermolecular and intra-molecular co-pigmentation. (Yoshida and others 2000).

According to Brouillard, (1983), intermolecular co-pigmentation have been defined as the interactions between a colored anthocyanin and a colorless co-pigment which is not bound covalently to the anthocyanin molecule. Interaction involves instant π - π overlap, dipole-dipole interactions, and possible hydrogen bonding (Dangles and Brouillard, 1992). Cai et al (1990) pointed out that hydrogen bonding and hydrophobic interactions are the main reactions that lead to intermolecular co-pigmentation, resulting in 1:1 complex formation. Ionic or electrostatic interactions has also considered as potential means for intermolecular co-pigmentation (Chen and Hrazdina, 1981). Intermolecular interactions can occur with the flavylium cation and the quinonoidal base form of the anthocyanin (Asen et al., 1972; Williams and Hrazdina, 1979; Chen and Hrazdina, 1981). Interactions between flavylium cation and quinonoidal base with co-pigments, having the same structural features, inhibit nucleophilic attack of water on the anthocyanin molecule (Williams and Hrazdina, 1979)

2.3. Composition of coatings

Paint is a mixture of four basic ingredients: Pigments; Resins; Solvents and Additives (Weiss, 1997).

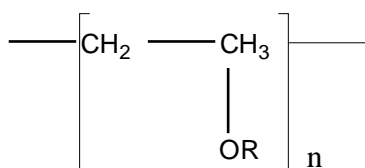
2.3.1. Resin

Resins are generally solid, sticky materials that hold the system together. They are also called binders, and when in solvent they are vehicle for the system (Tracton, 2006). Synthetic resins are viscous liquids capable of hardening. They are typically manufactured by esterification or soaping of organic compounds. The classic variety is epoxy resin, manufactured through polymerization-polyaddition or polycondensation reactions. Epoxy resin is twice stronger than concrete, seamless and waterproofing. Natural resins have been used since ancient times for a wide range of applications: varnishes, sealant, binding media and waterproofing. The varnish layer protects the paint film against dirt and mechanical damage, whilst at the same time achieving the proper colour saturation and gloss effects (Colombini, 2000)

Poly (vinyl alcohol) is a polymer that can act as a binder in coating technology. Poly (vinyl alcohol) can be prepared by hydrolyzing polyvinyl acetate in ethanol and potassium hydroxide. The acetate groups are hydrolyzed by ester interchange with methanol in the presence of anhydrous sodium methylate or aqueous potassium hydroxide. The polyvinyl acetate is in turn hydrolyzed to Poly (vinyl alcohol) via a base-catalyzed saponification reaction. The molecular weight of Poly (vinyl alcohol) is controlled through the polymerization step and generally is expressed in terms of a 4% solution viscosity. The viscosities are classified as ultra-low, low, medium, and high. The degree to which the polyvinyl acetate is converted to polyvinyl alcohol is referred to as the percent hydrolysis and is controlled during the saponification reactions. The percent hydrolysis is commonly denoted as super (99.3% conversion of vinyl acetate to vinyl alcohol), fully (98.0–98.8%), intermediate (95.5–97.5%), and partially (87.0–89.0%) hydrolysed (Boyland, 1964) .

The physical characteristics and its specific functional uses depend on the degree of polymerization and the degree of hydrolysis. PVA is classified into two classes namely: partially hydrolyzed and fully hydrolyzed. Partially hydrolyzed PVA is used in the foods. PVA is an odorless and tasteless. It is translucent, white or cream coloured granular powder. It is used as a moisture barrier film coating for food supplement tablets and for foods that contain inclusions or dry food (Saxena, 2004). Additionally the same author pointed out that PVA is also applied as a binding and coating agent. It is a film coating agent especially in applications where moisture barrier or protection properties are required. As a component of tablet coating formulations intended for products including food supplement tablets, PVA protects the active ingredients from moisture, oxygen and other environmental components, while simultaneously masking their taste and odour. It allows for easy handling of finished product and facilitates ingestion and swallowing. The viscosity of PVA allows for its application of the PVA coating agents to tablets, capsules and other application where solids content relatively high.

Boylant, (1997) reported that PVA provides excellent binding strength and improved ink-jet print quality versus typical latex binders. The viscosity developed depend upon the the pigment-to-binder ratio and PVA grade of chosen as a binder. PVA primarily controls the binding power for pigment adhesion and determines coating rheology. The structure of PVA shown in figure 2.4



where R=H or COCH₃

Figure 2.4: The structure of polyvinyl alcohol (partially hydrolyzed) *M. malabathricum* as source for natural colourant Co-pigmentation of anthocyanin

2.3.2. *M. malabathricum* as source for natural colourant

M. malabathricum of family Melastomataceae is investigated as a source of natural dye. *M. malabathricum* is a shrub that belongs to the family Melastomatacea and it is locally known as “pokok senduduk”. It has beautiful purple colour flowers and slender undershrub with oblong leaves and has deep purplish blue fruits as seen in figure 2.5. Fruits of *M. malabathricum* are technically classified as berries. When the fruits are ripe, they break open and reveal the soft, dark purple, sweet but rather astringent-tasting pulp. Seeds are orange in colour (Wong, 2008).

The reddish stems and leaves of *M. malabathricum* are rough to the touch as they are covered with fine bristles. Each leaf is long and narrow and pointed at both ends. It has 3 distinct ribs and the fine bristles can be found only along on the ribs located on the leaf's underside. The attractive flowers produced by *M. malabathricum*, measuring up to 7 cm in diameter, are produced in a cluster at the tip of each shoot (Wong, 2008). The fruit is known to contain anthocyanins and tannins (Janna et al., 2006). Anthocyanins are natural, water-soluble, non-toxic colourant which suitable for wide range of applications. For the past decade, anthocyanins have become well known alternatives to synthetic dyes (Wong, 2008)



Figure 2.5: Fruit pulp of *M.malabathricum*

2.3.3. Additive

Additive is the substance added to the paint formula to improve a particular characteristic of the paint. The additive usually constitutes a small percentage of the paint and can improve properties of the paint, rheology and pigment wetting, or it can improve properties of the cured film such as corrosion resistance and UV durability (Florio and Miller, 2004).

Ferulic acid is an additive to prevent UV- irradiation since can absorb UV light. Ferulic acid is a universal plant constituent.it can be found in plant cell walls, leaves and seeds. It is made from the metabolism of phenylalanine and tyrosine. It occurs primarily in seeds and leaves. It can exist both in its free form and can be covalently linked to lignin and other biopolymers. Due to its phenolic nucleus and an extended side chain conjugation, it readily forms a resonance stabilized phenoxy radical which accounts for its potent antioxidant potential. UV absorption by ferulic acid catalyzes stable phenoxy radical formation and thereby potentiates its ability to terminate free radical chain reactions. Ferulic acid is an effective deleterious radicals scavenges and can suppress radiation-induced oxidative

reactions. Due to this, ferulic acid may serve as an important antioxidant to preserve physiological integrity of cells exposed to both air and impinging UV radiation. Similar photoprotection is afforded to skin by ferulic acid dissolved in cosmetic lotions. Its addition to foods inhibits lipid peroxidation and subsequent oxidative spoilage. By the same mechanism ferulic acid may protect against various inflammatory diseases. A number of other industrial applications are based on the antioxidant potential of ferulic acid (Ray et al.,2003)

CHAPTER 3: METHODOLOGY

3.1. Source of material

This chapter provides some details of the method of extracting natural colourant, purification of the colourant and also the formulation of paint systems using the extracts and polyvinyl alcohol (PVA). In this study, fruits pulp of *M. malabatricum* was chosen as the source of anthocyanin natural colorant. *M. malabatricum* used is wildy grown in Kelantan, Malaysia. To obtain a good quality extract, fully ripe fruits were collected and kept were kept at $(-18 \pm 2^{\circ}\text{C})$ before extraction was done. Trifluoroacetic acid (TFA) and methanol for anthocyanin extraction were procured from Sigma. PVA was used as a binder for coating preparation for this study was supplied by Sigma Aldrich. Distilled water used as solvent in order to prepared water-borne coating. Ferulic acid supplied by Sigma Aldrich was used as an additive in coating application.

3.2. Extraction of anthocyanin

50g of pulp of *M malabatricum* fruits was dissolved in 0.5% Trifluoroacetic acid (TFA) solution in methanol. The mixture was stirred at room temperature for 3 hours using a magnetic bar. The solutions were centrifuged for 15 minutes at 10,000 rpm. The supernatant liquids were then filtered using Whatman paper No 1 filter paper to remove any traces of residue. After extraction the extract was filtered, and the methanol was removed by evaporation under reduced pressure at relatively low temperatures ($<30^{\circ}\text{C}$). Figure 3.1 show the pictorial procedure of extraction of *M.malabathricum*



(a) Extraction of fruit pulp of *M.malabathricum*

(b) Fruit pulp of *melastoma* was dissolved in 0.5% trifluoroacetic acid (TFA) solution in methanol. Extraction was centrifuge for 15 minutes at 10,000 rpm

Figure 3.1: Extraction of *M.malabathricum*

3.3. Purification of anthocyanin

After dissolving anthocyanin using 0.5 % TFA in methanol solution, the combined aqueous was evaporated in a vacuum evaporator for 2 days. The concentrates were then purified by liquid-liquid partition against ethyl acetate to remove chlorophylls, stilbenoids, less polar flavonoids and other non-polar compounds from the mixture (Andersen, 1988). After the separation, polar colourant were collected and again subjected to vacuum evaporator for 2 days. Pictorial procedures are shown in figure 3.2

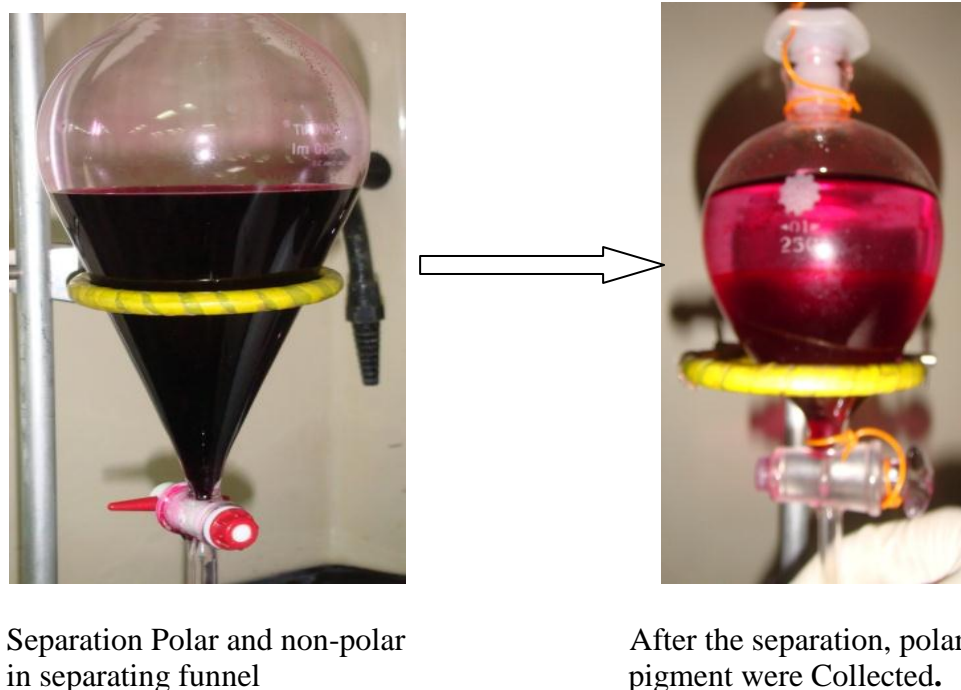


Figure 3.2: Purification of anthocyanin by Liquid-liquid partition

After the liquid-liquid partition, the polar colourant concentrate which include anthocyanin and other impurities were removed by using Amberlite XAD column chromatography. The column containing extract colourant was then washed several times with pH 7 distilled water in order to remove sugar and aliphatic acids. The column was washed again with 50% acidified methanol containing (0.5 % v/v) TFA. After this step, the column was washed with absolute methanol to further removed absorb anthocyanin from amberllite column and the filtrate collected. This step repeated until the filtrate become clear which means all pure anthocyanin has been collected. Then the column again washed with 50% acidified methanol containing (0.5 % v/v) TFA and distilled water at pH 7. The collected purified samples was subjected to evaporation process for two days under reduced pressure at relatively low temperatures (<30°C)

3.4. Sample preparation

3.4.1. Crude and purified colourant from fruit pulp of *M.malabathricum*

Ferulic acid (co-pigment) was added at five different percentages (1%, 2%, 3%, 4% and 5% FA) in order to improve the colour stability of anthocyanin crude and purified colourant. Another set sample were prepared to study the effect of pH on crude and purified anthocyanin by adjusting the pH, (initial pH, pH 1.pH 3.pH 5, pH 7, pH 9,pH 11). The pHs of crude and purified anthocyanin colourant were adjusted by adding different amount of 1M HCL and 1M NaOH. The variation of colours obtained and the stability of colour crude and purified anthocyanin colour at different FA content and different pHs were determined using Commission Internationale de l'Eclairage, (CIE system),CIE colour analysis. The percentage of FA added that exhibit the best stability were then determined. On obtaining the right FA percentage at different pH, (pH 1.pH 3.pH 5, pH 7, pH 9, pH 11). Colour analysis and stability was again performed using CIE colour analysis.Samples were prepared in triplicate.

3.4.2. Crude and purified Anthocyanin-PVA blend from fruit pulp of *malabathricum*

The crude colourant was mixed with 30% poly (vinyl) alcohol (PVA) to form a coating system. Then again the steps followed during the preparation sample in crude anthocyanin above were repeated for Anthocyanin-PVA blend for both crude and purified. All samples were also prepared in triplicate.

3.5. Colour Analysis by using CIE sysyem

3.5.1. Colour analysis measurements

For colour analysis study, the samples were added to transparent glass bottles with screw cap. Then samples in the glass bottle subjected to 100% (17.55 lux) UV-B irradiation for 93 days of exposure. While, for crude and purified anthocyanin-PVA blend, the liquid samples were coated on glass slide kept overnight in dark for curing before exposed to Lux intensity of 100% (17.55 lux) UV-B irradiation for 93 days exposure. These samples were exposed to UV-B irradiation by placing them under UV lamp which emitted radiation at 312 nm. The distance between the samples and the light source was fixed at 5 cm. The Spectral curves were recorded with a Shimadzu 3101 spectrophotometer (regular transmission, from 380 to 780 nm with a 2 nm bandwidth) in 10 mm optical path quartz cuvettes by using colour analysis software, Commission Internationale de l'Eclairage, (CIE system).

3.5.2. Colorimetric calculation

This study focused on colorimetric calculation by using CIE system in order to analyse the colour stability of samples. According to Birse (2007) the use of absorbance profiles and λ_{\max} values are non-intuitive and can be difficult for an inexperienced person to understand. This is because the λ_{\max} value requires an understanding of absorbance values, wavelengths and colours before making an adequate judgement. Furthermore, absorbance profile that were being presented may not be straightforward; as varying degrees of absorbance at different wavelength may imply that the colour observed is not simply red or orange. For example, in addition to high red absorbance, different proportions of absorbance in the yellow, green and violet regions of the visible spectrum may indicate that a red-brown

colour is observed. CIELab colour values are a more appropriate measurement for the colour of natural colourant, as the system can be used to describe all the colours visible to the human eye. Thus, colours can be precisely described using CIELab colour co-ordinates. The method for doing this was introduced in 1931 by the international standards agency Commission Internationale de l'Eclairage, CIE. To measure the variables that create color sensations, the CIE established a reproducible, spectrophotometry based, device-independent color model constructed from a light source, an observer, and an object. The results of a CIE-compliant measurement and transformation are coordinates that locate the specimen in a horse-shoe-shaped color space representing human colour perception.

From the transmittance spectral curves, the X, Y and Z tristimulus values were computerized for a couple of CIE illuminant/observer conditions: D65 (diffuse daylight type) and A (tungsten light), both for the 'supplementary' or 2°, CIE observer, according to the weighted ordinate method. L^* , a^* and b^* are calculated from the tristimulus value (X, Y, Z) which are the backbone of all colour mathematical models. The location of colour, in the CIELAB colour space, is defined by a three dimensional cartesian (rectangular) co-ordinate system. Along the vertical axis, L^* is a measure of lightness from completely opaque (0) to completely white (100). Simply, the L^* value can be used to describe the lightness of the colour. The hue circle, used to describe the colour in the horizontal plane where a^* is a measure of redness (or $-a^*$ of greenness and b^* is a measure of yellowness (or $-b^*$ of blueness) (Figure 3.3). On the chromatic circle in figure 3.3 below hue angle values are stepped counterclockwise from h_{ab} 0°-360° (magenta-red) across a continuously fading hue circle, the other remarkable values of which are 90° (yellow), 180° (bluish-green) and 270° (blue).

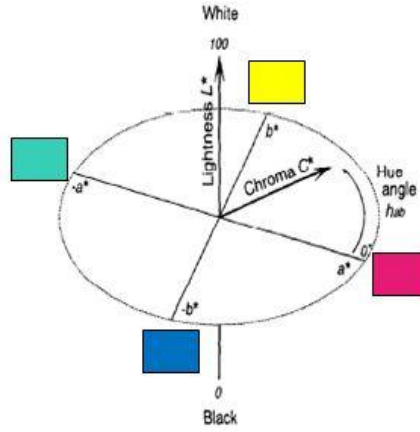


Figure 3.3: CIELab colour space describing colour in three dimensions, luminance, L^* , the red-green axis, a^* , and the blue-yellow axis, b^*

The saturation or chroma corresponds to the brightness of the colour and is generally observed by how intense the colour is. The chroma is derived from a^* and b^* co-ordinates, and is calculated using Pythagoras' theorem (equation 3.1). While, hue angle (equation 3.2), is calculated from a^* and b^* values using trigonometric ratios as in Figure 3.4

$$C^* = \sqrt{a^{*2} + b^{*2}} \quad \text{equation (3.1)}$$

$$H^\circ = \tan^{-1}(a^* / b^*) \quad \text{equation (3.2)}$$

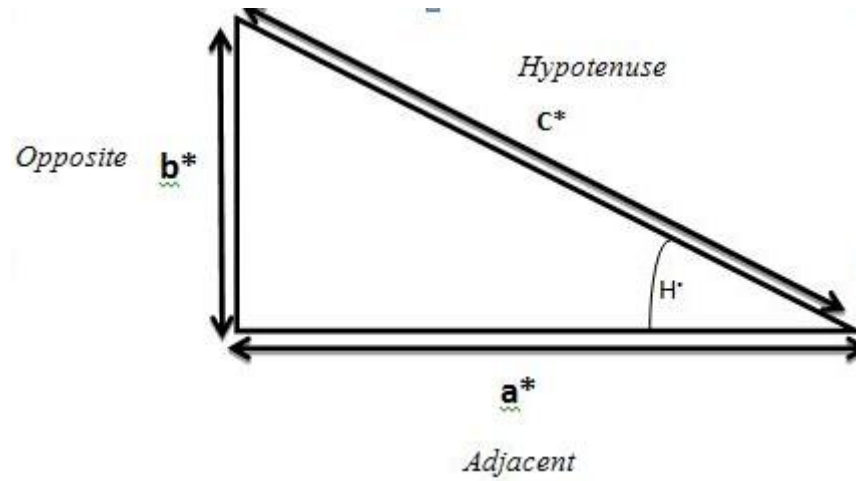


Figure 3.4: Trigonometric relationship involving the known sides a^* and b^* used to derive the Chroma, C^* and hue angle, H° respectively

Two additional values presented in this thesis are derived from CIELab colour coordinates are colour difference and saturation denoted by ΔE and s by using equation below:

$$\Delta E = (\Delta L^* + \Delta a^* + \Delta b^*)^{1/2} \quad \text{equation (3)}$$

$$S = C^* / L^* \quad \text{equation (4)}$$

3.6. Experimental design and statistical analysis

A completely randomized design with three replications was used. Statistical analysis was performed using the SPSS (Statistical Package for the Social Sciences). Multifactor analysis of variance was applied with source of variance and color measurement instruments. Differences between means were tested using analysis of variance (ANOVA) based on Duncan test with level significant of $P < 0.05$.

CHAPTER 4: RESULTS OF CIE COLOUR ANALYSIS FOR ANTHOCYANIN COLOURANT

4.1. Introduction

Chapter 4 gives detailed investigation of stability and colour analysis study of the crude and purified anthocyanin colourant from *M. malabathricum* for a coating system. This chapter begins with the colour variation of crude and purified colourant of *M. Malabathricum* during storage under UVB – irradiation (100% lux intensity) for 93 days of storage in order to study effect addition of Ferulic Acid (FA) as stabiliser on colour visual variation by using CIELAB colour analysis. And effect of pH to the crude and purified colourant also studied. Statistical analysis was performed using the SPSS (Statistical Package for the Social Sciences). Differences between means were tested using analysis of variance (ANOVA) with significant of $P < 0.05$ level. The statistical methods used for the data analysis were two-way analysis of variance (ANOVA) to find out whether there is a relationship between percentage of FA and pH variation on visual colour variation

4.2. Colour Analysis of Crude anthocyanin colourant from Fruit Pulp of *M. malabathricum*

4.2.1. Influence of different percentage of FA added on Visual Colour Variation

Figure 4.1 present influence of different percentage of FA addition for crude fruit pulp of anthocyanin *M. malabathricum* colourant on the values of the colour parameters (colorimetric indexes and CIELAB variables) in terms of L^* (lightness), C^* (chroma), H° (hue angle notation h_{ab}), $a^*/-a^*$ (redness and greenness) and $b^*/-b^*$ (blueness and yellowness). It can be shown that at zero time storage, the non-enhance crude anthocyanin

colourant (0% FA) resulted in the lightest samples with highest L^* (64.654 ± 0.017). However addition of FA (1%, 2%, 3%, 4% and 5% FA) significantly decreased the L^* value and samples with the addition of 3% FA showed the lowest L^* value (49.998 ± 0.010) followed by 2% FA added (55.761 ± 0.170). The lightness of the non-enhance crude anthocyanin colourant slightly increased upon storage under 100% lux intensity (17.55 lux), with the end of storage (3 month) the L^* value recorded was 80.597 ± 0.016 . These results revealed that the colour of non-enhance samples lighter after 3 month of storage compared to the samples containing FA. Furthermore the colour stability of crude anthocyanin improved with the addition of 3% FA with the lightness, L^* of the sample decreased in 1 and 2 month of storage, whereas an insignificant increased in L^* value was observed during the last period of samples storage (55.896 ± 0.009).

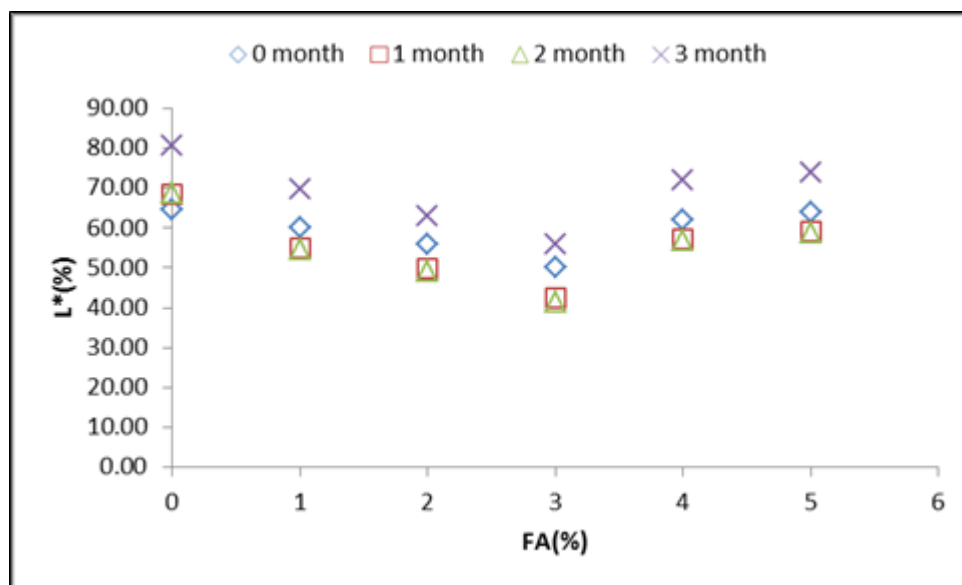


Figure 4.1: Relationship between percentage of FA (%) and L^* values (%) for crude *M. malabathricum* anthocyanin colourant during 3 month of storage

Furthermore, different addition of FA percentage also affects the colour chromaticity, C^* values during 3 month of storage. As shown in figure 4.2, in the beginning of storage, the C^* of non-enhance samples resulted in dull colour with the lowest C^* value (18.285 ± 0.0153). On the other hand, addition of FA successfully increased the C^* value with resulted in brighter colour. According to the table below, crude anthocyanin colourant with the addition of 3% FA gave the brighter colour with highest C^* value (31.941 ± 0.006) compared to the other samples tested. Besides that as seen in table further increased in FA % addition up to 4 and 5% FA resulted in decreased of C^* value (21.393 ± 0.019) and (20.970 ± 0.010) respectively. The chroma results for crude anthocyanin colourant was observed to decreased over the storage period for non-enhance samples. Furthermore the C^* for crude anthocyanin colourant exhibit slightly increased upon storage up to 2 month before experienced decreased in C^* at the end of the storage. This trend was obviously for 3% FA added crude colourant which the C^* value increased over 2 month of storage (40.804 ± 0.006), however prolong the storage up to 3 month resulted in significantly decreased in C^* value (27.620 ± 0.004). The results gained for this investigation showed that 3% FA significantly enhance the colour of crude anthocyanin colourant by increased the C^* value at the beginning of storage. Nevertheless, as non-enhance sample at the end of storage, the colour of 3% FA added samples also faded with resulted in decreased the C^* value. On the other hand the end of storage, 3% FA added still resulted in the highest C^* (27.620 ± 0.004) value which means more coloured compared to the others.

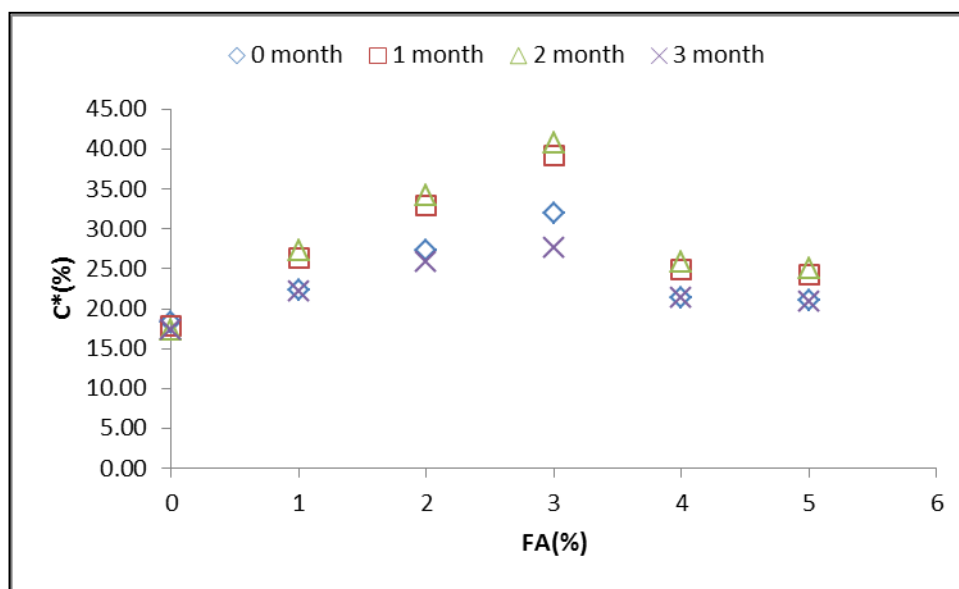
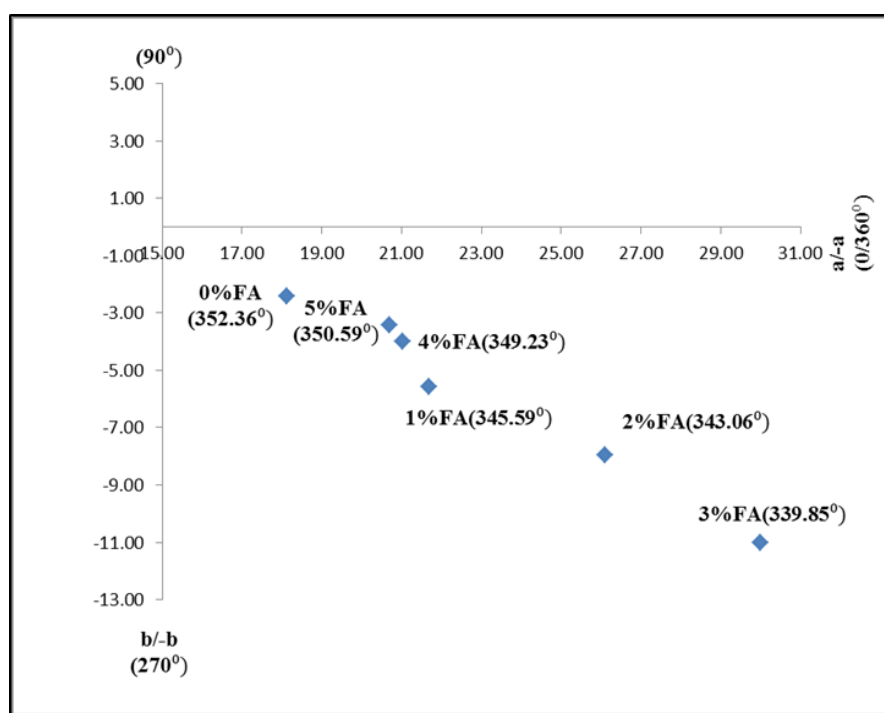


Figure 4.2: Relationship between percentage of FA (%) and C* values (%) for crude *M. malabathricum* anthocyanin colourant during 3 month of storage

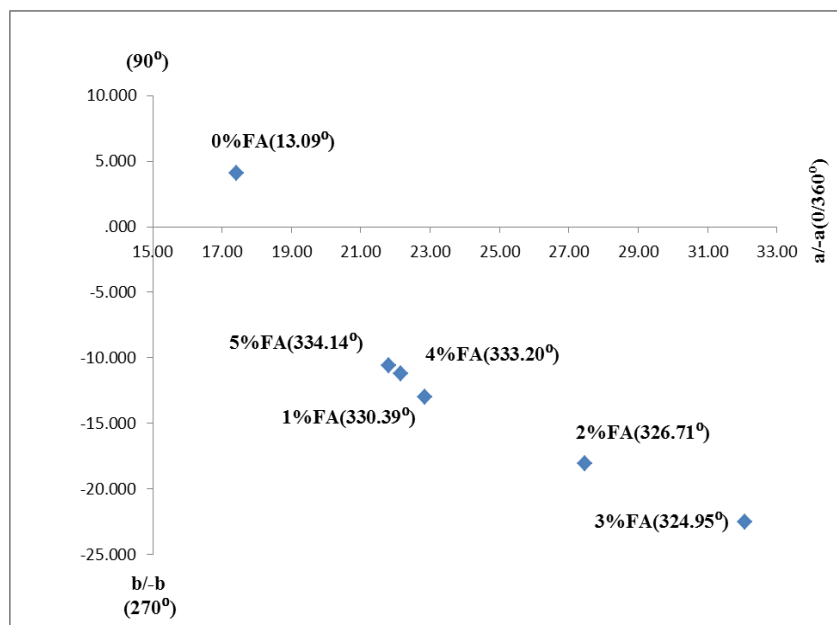
Moreover, hue also the other parameter that influenced by different of percentage FA added during 3 month of storage. As seen in figure 4.3(a), the initial colour position on the circle recorded for non-enhance crude anthocyanin colourant with the H° (352.360 ± 0.012), then the hue angle first moved to the lower value (counter clockwise) with the addition of 1% FA (345.590 ± 0.018) to 3% FA (339.850 ± 0.008). On the hand, it can visibly note that the non-enhanced sample for crude anthocyanin colourant from fruit pulp *M.malabathricum* present in a^* value (-18.123 ± 0.015) and negative b^* (-2.431 ± 0.014) with hue angle (352.360 ± 0.012) at zero time of storage. However, addition of FA significantly increased the blue colour, with resulted in more negative b^* value since b^* measures blueness when negative. According to the figure 4.3(a) also, it can be realized that addition of 3% FA gave better enhancement with resulted in positive a^* value and more negative b^* value (-11 ± 0.012) with the H° (349.230 ± 0.012).

Furthermore, the colour of non-enhance sample (0 % FA) experience decreased in H^0 to the lower value during 3 month of storage can be noted. It can be realized that, at the first month figure 4.3(b) and second month of the storage, figure 4.3(c), H^0 significantly decreased to (13.093 ± 0.021) and (15.551 ± 0.017) .While at the end of storage, Figure 4.3(d), the a^* value decreased to (1.971 ± 0.016) and the b^* increased to more yellowness value (17.198 ± 0.016) with the H^0 (83.462 ± 0.012) . Nonetheless, addition of 3% FA resulted in increased the colour stability of crude colourant by a^* value recorded at the end of storage was 25.463 ± 0.004 and b^* 10.702 ± 0.006 with the H^0 (22.796 ± 0.010) .



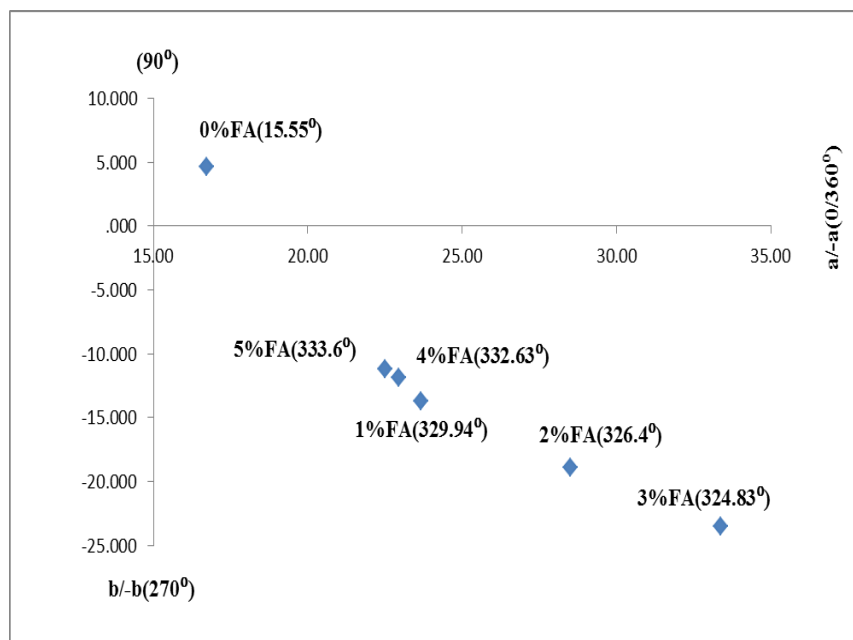
(a)

Figure 4.3: Relationship between percentage of FA and H^0 with a^*b^* co-ordinate for crude *M. malabathricum* anthocyanin colourant during (a) 0 month of storage, (b) 1 month (c) 2 month and (c) 3 month of storage



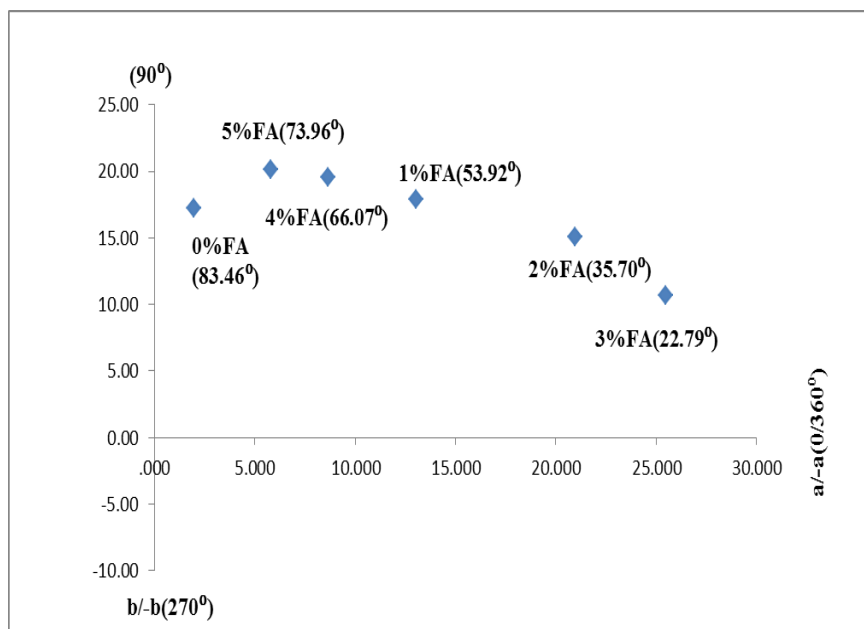
(b)

‘Figure 4.3 continued’



(c)

‘Figure 4.3, continued’



(d)

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Table 4.1: Influence of FA addition on Total Colour difference (ΔE) and Saturation (s) of crude anthocyanin colourant from *M.malabathricum*
























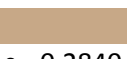
| FA (%) | TIME (Month) | | | | ΔE_1 | ΔE_3 |
|--------|---|---|---|--|---------------------|---------------------|
| | 0 | 1 | 2 | 3 | | |
| 0 |  $s_0=0.2828$ |  $s_1=0.2619$ |  $s_2=0.2532$ |  $s_3=0.2148$ | $\Delta E_1=7.469$ | $\Delta E_3=30.006$ |
| 1 |  $s_0=0.3731$ |  $s_1=0.4779$ |  $s_2=0.5007$ |  $s_3=0.3183$ | $\Delta E_1=9.019$ | $\Delta E_3=26.810$ |
| 2 |  $s_0=0.4894$ |  $s_1=0.6601$ |  $s_2=0.6973$ |  $s_3=0.4108$ | $\Delta E_1=11.806$ | $\Delta E_3=24.635$ |
| 3 |  $s_0=0.6388$ |  $s_1=0.9262$ |  $s_2=0.9808$ |  $s_3=0.4941$ | $\Delta E_1=13.884$ | $\Delta E_3=22.940$ |
| 4 |  $s_0=0.3451$ |  $s_1=0.4340$ |  $s_2=0.4545$ |  $s_3=0.2972$ | $\Delta E_1=8.718$ | $\Delta E_3=28.314$ |
| 5 |  $s_0=0.3288$ |  $s_1=0.4101$ |  $s_2=0.4276$ |  $s_3=0.2840$ | $\Delta E_1=8.618$ | $\Delta E_3=29.597$ |

Table 4.1 presents the Total Colour difference (ΔE) of crude anthocyanin colourant with and without addition of FA, which showed the combination of the changes of three components (Chroma, hue and light). As seen in table, this changes in chromatic parameters during storage were summarized by calculating the (ΔE). Highest (ΔE) was observed for the samples with the addition of 3% FA followed by 2% FA at beginning of storage with the (ΔE) recorded was $\Delta E_1=13.884$ and $\Delta E_1=11.806$ respectively. And again can be observed that non-enhance sample (0 %FA) resulted in the lowest $\Delta E_1=7.469$ in the beginning of storage. In contrast at the end of storage the non-enhance gave the highest total colour difference, $\Delta E_3=30.006$. Small increment in ΔE_3 was observed for the sample with the addition of 3% FA. $\Delta E_3=22.940$ followed by 2% FA, $\Delta E_3=24.635$.

In addition, the saturation (s) is the calculation of an area visualized by an observer which the scalar value derived from the CIELab parameters colour values. This determined as the chromaticity to lightness or the ratio of C^* to L^* , and effectively reduces the CIELab coordinates from three to single value, s . The results gained for this analysis of saturation displayed in table 4.1. As observed in table above, the highest colour saturation recorded for the samples with the addition of 3 % FA at the beginning of storage, $s_1=0.9262$ and further increased up to $s_2=0.9808$ in the second month of storage. It showed that crude anthocyanin colourant with 3% FA was the most coloured sample in this investigation. However, as realized in the table non-enhance sample (0% FA) showed the lowest saturation value with the saturation was observed to decreased over the storage period from $s_0=0.2828$ to $s_3=0.2148$ at the end of the storage. Hence it directly noticed that, the colour of untreated sample obviously faded during the 3 month of the storage. On the other hand, at

the end of the storage, the 3% FA added samples gave the most coloured samples with highest saturation $s_3=0.4941$ compared the other samples tested.

4.2.2. Influence of different pH on Visual Colour Variation of crude anthocyanin colourant

Figure 4.4 displays the influence of different pH (pH initial 5.6, pH 1, 3, 7, 9 and 11) on visual colour variation for crude fruit pulp of anthocyanin *M. malabathricum* colourant in terms of L^* (lightness), C^* (chroma), H° (hue angle notation h_{ab}), $a^*/-a^*$ (redness and greenness) and $b^*/-b^*$ (yellowness and blueness). It can be seen that starting from pH 1 the lightness percentage of *M. malabathricum* (64.098 ± 0.014) decrease over increasing pH 11 (57.643 ± 0.018) at zero time of storage. However, when approaching pH 5.6, the lightness started to increase (64.654 ± 0.016) before decrease when pH reaching pH 7 (62.511 ± 0.014) and continue following the decreasing trend.

During the storage period, the lightness of the samples at different pH experienced increased in L^* with the highest increased recorded for the most alkaline pH, pH 11 (89.532 ± 0.019) after the 3 month of the storage. As expected, the slightly increased in L^* value was observed in the sample in acidic region, pH 1, pH 3 and pH 5 with the L^* value recorded were (77.907 ± 0.014), (77.004 ± 0.016) and (76.144 ± 0.013) respectively.

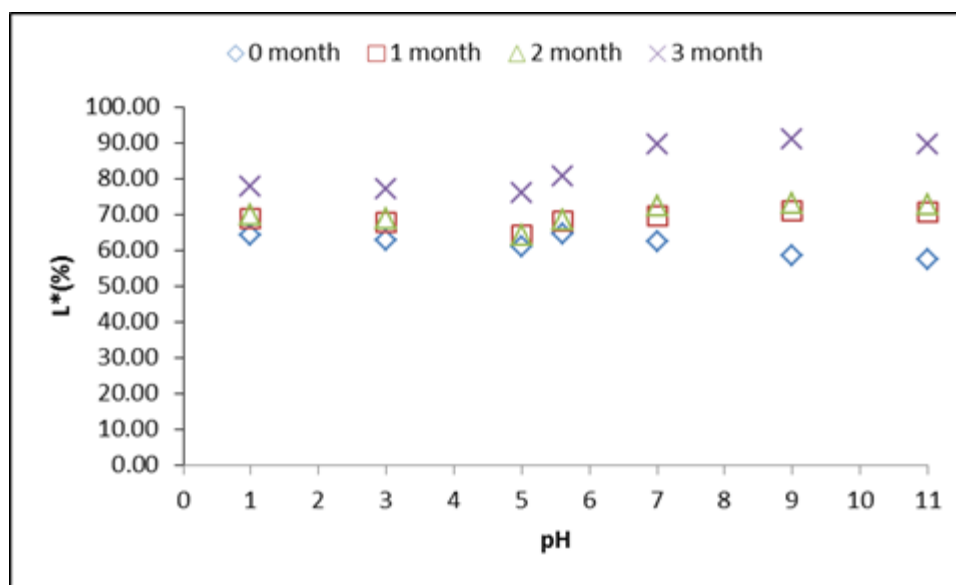


Figure 4.4: Relationship between pH variation and L* values (%) for crude *M. malabathricum* anthocyanin colourant during 3 month of storage

Furthermore, altered the pH for crude anthocyanin colourant also affected the colour chromaticity. As seen in figure 4.5, the C* value for most acidic crude anthocyanin colourant pH1 (48.561 ± 0.012) recorded as the highest chroma compared to the other sample. However, it can be seen that, as starting pH 1 the chromaticity decrease (48.561 ± 0.012) with increasing pH 11 (15.355 ± 0.018) nevertheless when reaching pH 9 the chromaticity were slightly increase (34.750 ± 0.010). On the hand, the chroma of the crude anthocyanin colourant also decreased during 3 month of storage which result in dull in colour. Most coloured sample pH 1 also experience the colour fading by reducing in C* value over time and it obviously at the end of the storage, the C* value recorded was (42.922 ± 0.014) which still resulted in the highest C* value (brighter colour) compared to the other pH study. Same tendency was also observed for the origin sample without adjusted pH which the C* value are also decreased over the storage period, and showed

better result compared to alkaline crude colourant pH 11 (11.152 ± 0.014). Thus, these results indicates that, variation of pH significantly affect the C^* value over the storage period.

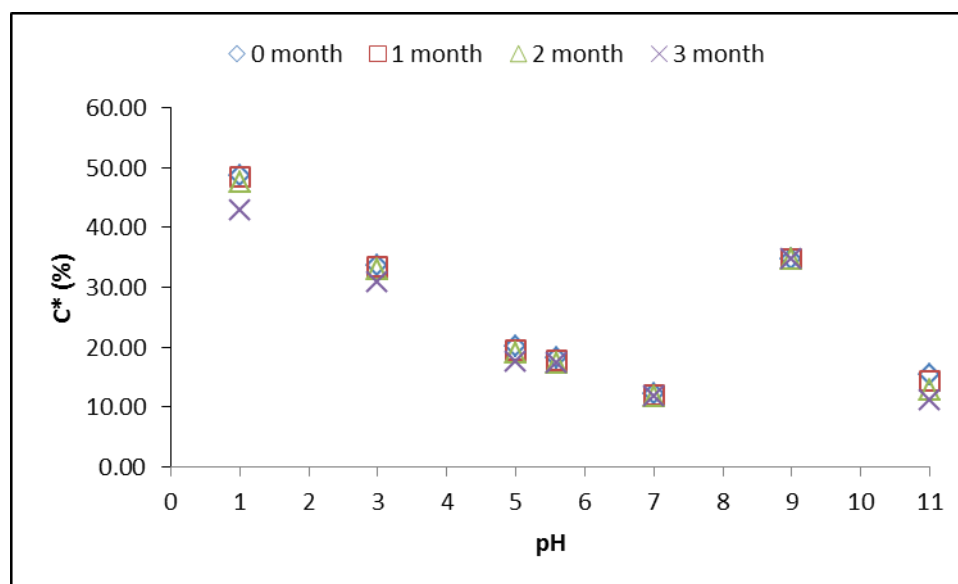


Figure 4.5: Relationship between pH variation and C^* values (%) for crude *M. malabathricum* anthocyanin colourant during 3 month of storage

Hue, which also vital affect caused by variation of pH. As figure 4.6 (a) to (d), further augmentation of pH 1, H^0 (36.148 ± 0.013) to higher pH 5.6 caused an important counterclockwise shift of hue angle H^0 (352.360 ± 0.012), meaning that the hues now moved back to yellower tonalities. Based on figure 4.6(a), it shows that the pH 5.6 of *M. malabathricum* present a^* values (18.123 ± 0.015) and negative b^* values (-2.431 ± 0.014) with hue angle (h_{ab} 352.360 ± 0.012) which resulted in bluer colour. However, when the pH was adjusted to more acidic, pH 1 the a^* value moved to more positiveness (39.213 ± 0.012) and negative b^* values moved to positive value (28.646 ± 0.018) while hue angle moved clockwise to lower value (h_{ab} $36.148^\circ \pm 0.013$) and resulted in more red in colour. Once pH increase to more alkaline region, pH 9 the a^* values moved backward to lower positive (8.021 ± 0.015) and b^* slightly increase to positive values (33.812 ± 0.013)

while hue angle moved counterclockwise H° (76.654 ± 0.016). Furthermore, the pH variation also affects the visual colour stability of crude anthocyanin colourant during storage. Based on the figure 4.6(a) to figure 4.6(d), it clearly noticed that the visual colour of samples with more alkaline pH easily faded during storage with the a^* (1.005 ± 0.017) moved to lower positive value and b^* slightly moved to more yellower tonalities (7.989 ± 0.018), while the hue angle moved counterclockwise H° (84.829 ± 0.016) which showed the colour degradation of anthocyanin. Additionally, the most coloured sample at pH 1 also experience colour degradation during 3 month of the storage with the a^* values started to move to the less positive (20.400 ± 0.014) and b^* decreased to more positive value (37.765 ± 0.016) with increasing the H° (61.622 ± 0.015). Nonetheless it again can be noticed that, at the end of the storage, Figure 4.6(d) the pH 1 successfully improved the colour stability of the crude colourant which resulted in the most coloured sample compared to the other pH study.

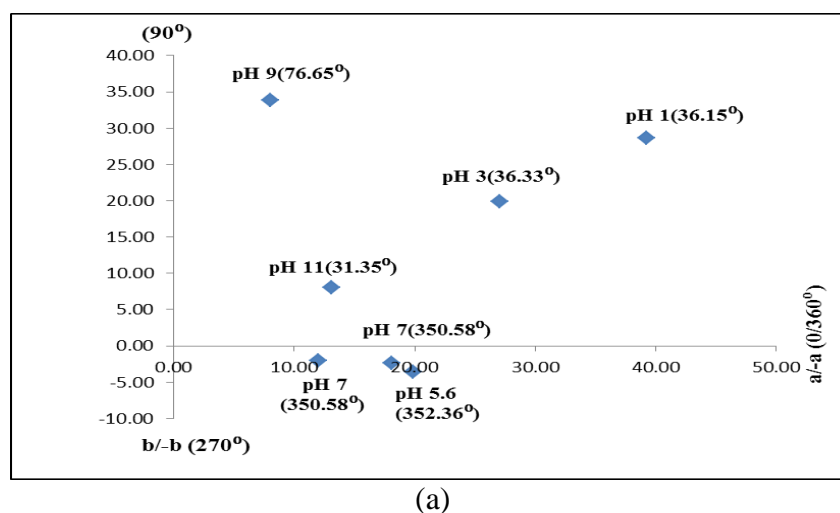
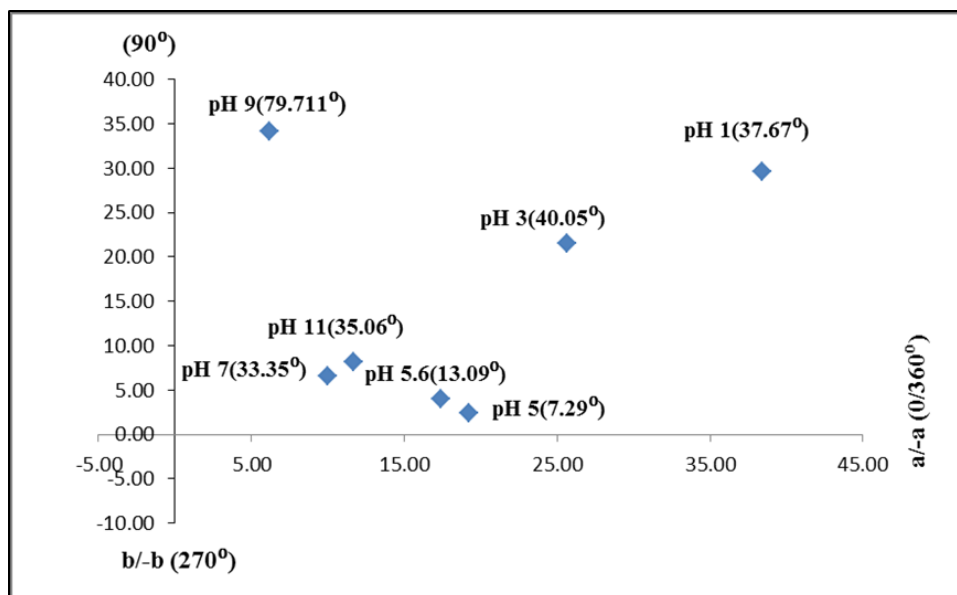
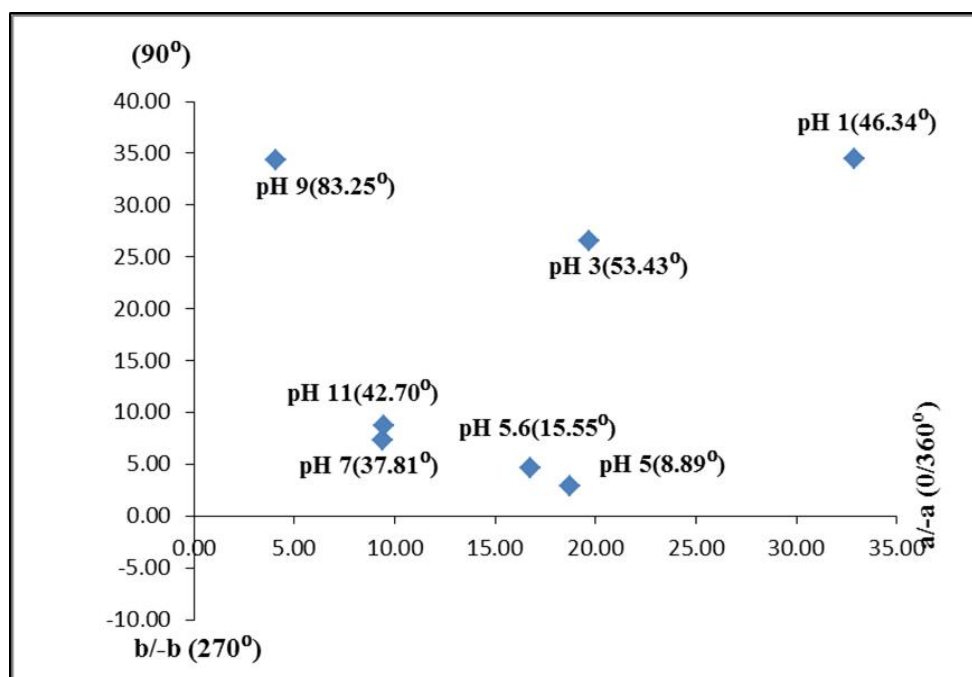


Figure 4.6: Relationship between pH variation and H° with a^*b^* co-ordinate for crude *M. malabathricum* anthocyanin colourant during 0 month of storage



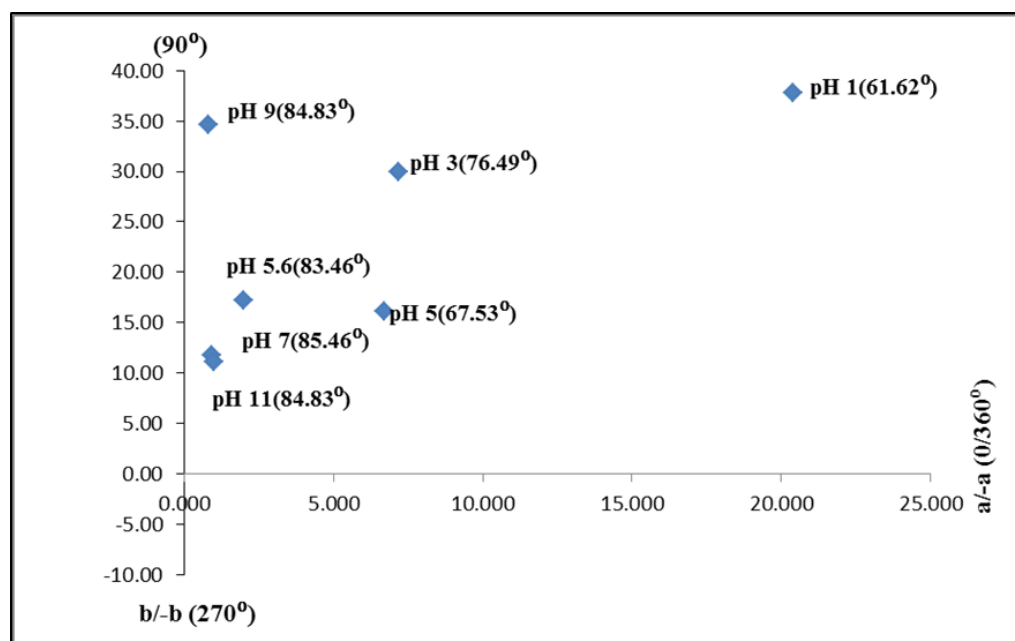
(b)

'Figure 4.6, continued'



(c)

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(d)

‘Figure 4.6, continued’

Table 4.2: Influence of different pH on Total Colour difference (ΔE) and Saturation (s) of crude anthocyanin colourant from *M.malabathricum*

| pH | TIME (Month) | | | | ΔE_1 | ΔE_3 |
|--------|--------------|--------------|--------------|--------------|---------------------|---------------------|
| | 0 | 1 | 2 | 3 | | |
| pH 1 | | | | | $\Delta E_1=4.991$ | $\Delta E_3=25.055$ |
| | $s_0=0.7576$ | $s_1=0.7036$ | $s_2=0.6814$ | $s_3=0.5509$ | | |
| pH 3 | | | | | $\Delta E_1=5.567$ | $\Delta E_3=26.410$ |
| | $s_0=0.5350$ | $s_1=0.4932$ | $s_2=0.4798$ | $s_3=0.3996$ | | |
| pH 5 | | | | | $\Delta E_1=6.771$ | $\Delta E_3=28.115$ |
| | $s_0=0.3308$ | $s_1=0.3025$ | $s_2=0.2950$ | $s_3=0.2299$ | | |
| pH 5.6 | | | | | $\Delta E_1=7.469$ | $\Delta E_3=30.006$ |
| | $s_0=0.2828$ | $s_1=0.2619$ | $s_2=0.2532$ | $s_3=0.2148$ | | |
| pH 7 | | | | | $\Delta E_1=11.750$ | $\Delta E_3=32.331$ |
| | $s_0=0.1946$ | $s_1=0.1723$ | $s_2=0.1643$ | $s_3=0.1331$ | | |
| pH 9 | | | | | $\Delta E_1=12.620$ | $\Delta E_3=33.135$ |
| | $s_0=0.5925$ | $s_1=0.4878$ | $s_2=0.4733$ | $s_3=0.3802$ | | |
| pH 11 | | | | | $\Delta E_1=12.993$ | $\Delta E_3=34.253$ |
| | $s_0=0.2664$ | $s_1=0.2025$ | $s_2=0.1772$ | $s_3=0.1246$ | | |

Table 4.2 displays the Total Colour difference (ΔE) of crude anthocyanin colourant with different pH (pH initial 5.6, pH 1, 3, 7, 9 and 11). Since the a^* and b^* parameters represent the redness and the yellowness on the chromaticity dimension, while the c^* and h° parameter represent the Hunter a^* and b^* parameters and the ΔE represents the colour change of three colour coordinate (C^* , L^* and h) of sample before and after exposed to high UV-B irradiation for 3 month. Smallest (ΔE) was noticed for the samples with pH 1 $\Delta E_1=4.991$ at the beginning of the storage. After 3 month of the storage the $\Delta E_3=25.055$ was increased for pH 1 which showed the colour varied compared to the first month. Based on the table also, it can clearly visible that the highest ΔE at the first month recorded for the sample at pH 11 ($\Delta E_1=12.993$). Similarly at the end of the storage pH 11 gave the highest total color change compared to the other samples tested ($\Delta E_3=34.253$).

In addition, the saturation (s) is the calculation of an area visualized by an observer which the scalar value derived from the CIELab parameters colour values. This determined as the chromaticity to lightness or the ratio of C^* to L^* , and effectively reduces the CIELab coordinates from three to single value, s . The results gained for this analysis of saturation displayed in table 4.2. As observed in table, the pH gave variation of colour and resulted in different saturation of colour when altered the pH (pH initial 5.6, pH 1, 3, 7, 9 and 11). Highest colour saturation recorded for the samples at pH 1 ($s_0=0.7576$) and gradually decreased during storage with the saturation recorded were $s_1=0.7036$, $s_0=0.6814$, $s_2=0.5509$ correspondingly. Hence these results showed that pH 1 resulted in more saturated red colour compared to the other acidic pH. Nevertheless the decreasing of the saturation over 3 month of storage period showed that pH 1 also degraded. However, as realized in the table the most alkaline samples showed the lowest saturation value with the saturation was

observed to decreased over the storage period from $s_0=0.2664$ to $s_3=0.1246$ at the end of the storage. Therefore it directly perceived that, the colour of sample at pH 11 obviously faded during the 3 month of the storage.

4.2.3. Influence of different pH on Visual Colour Variation of crude anthocyanin colourant containing 3% FA

Influence of different pH (pH initial 5.4, pH 1, 3, 7, 9 and 11) on visual colour variation for crude fruit pulp of anthocyanin *M. malabathricum* colourant containing 3% FA displays in figure 4.7. Parameter in terms of L^* (lightness), C^* (chroma), H° (hue angle notation h_{ab}), $a^*/-a^*$ (redness and greenness) and $b^*/-b^*$ (yellowness and blueness) was observed. It can be seen that the lightness percentage decreased with increased in pH from pH 1 (53.706 ± 0.008) to pH 11 (42.655 ± 0.009) at zero time of storage. Conversely, when approach pH 5.4, the lightness started to slightly increase (49.997 ± 0.0095) before underwent to decreased when pH approach pH 7 (47.726 ± 0.0121). According to this plot, the lightness of the samples at different pH experienced increased in L^* with the highest increased recorded for the most alkaline pH, pH 11 (67.768 ± 0.009) after the 3 month of the storage. As expected, the slightly increased in L^* value was observed for the sample in acidic region, pH 1, pH 3 and pH 5 with the L^* value recorded were (64.599 ± 0.0107), (52.109 ± 0.0058) and (48.973 ± 0.008) respectively. As accordance to the results obtained, the colour stability of the crude anthocyanin colourant degraded during the storage period under UVB- irradiation by increasing the the L^* value which was resulted in lighter colour and the end of the storage pH 3 presents the most colour sample with the lowest L^* value (48.973 ± 0.008)

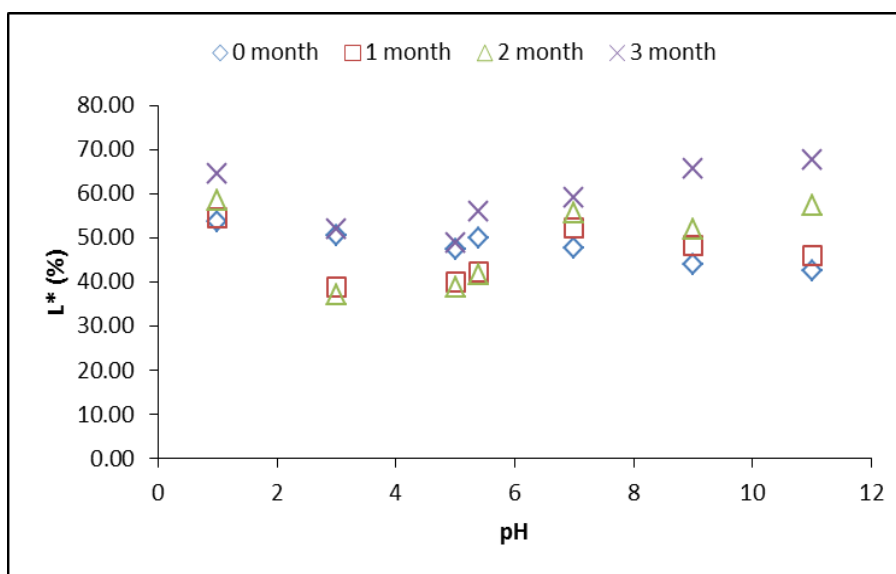


Figure 4.7: Relationship between pH variation and L* values (%) for *M. malabathricum* with 3%FA during 3 month of storage

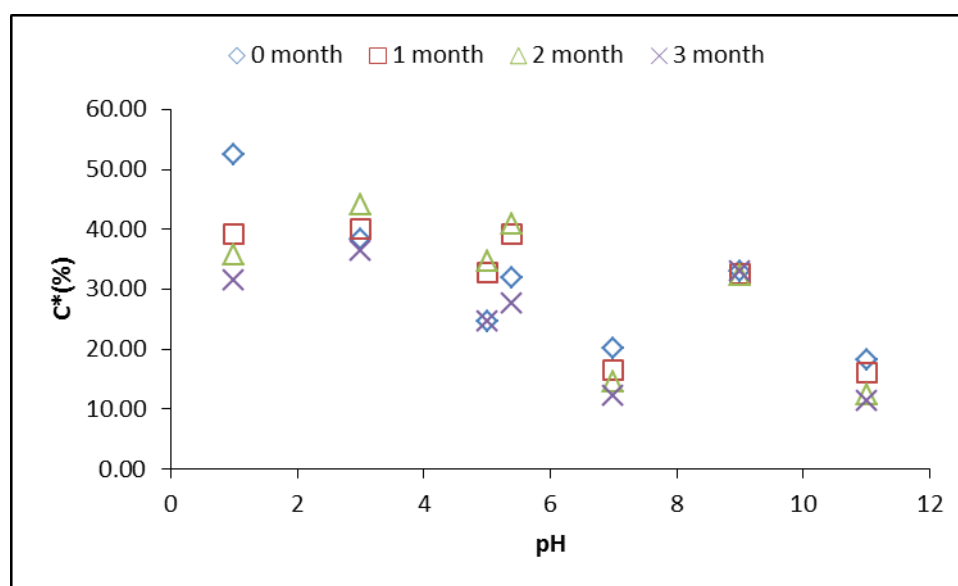


Figure 4.8: Relationship between pH variation and C* values (%) for *M. malabathricum* with 3%FA during 3 month of storage

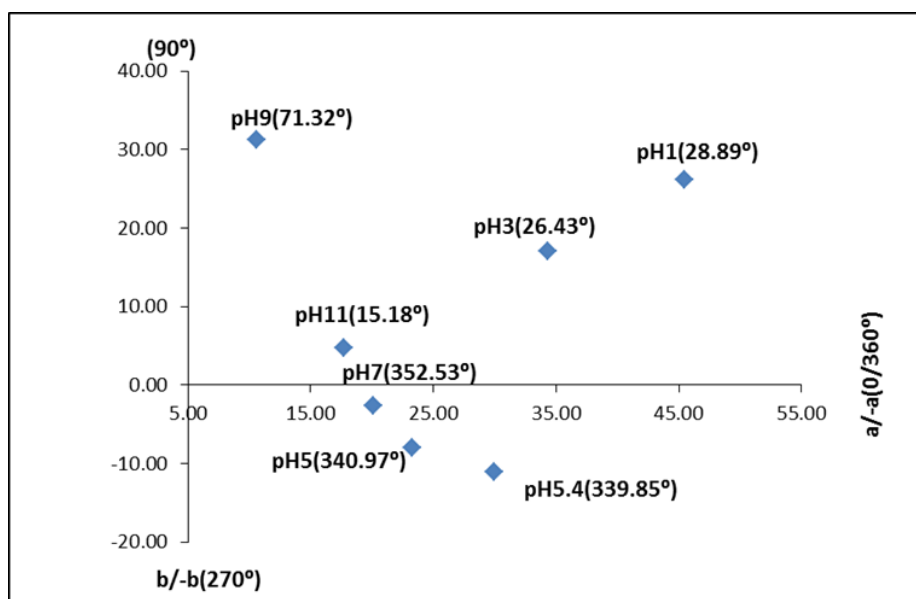
Furthermore, altered the pH for crude anthocyanin colourant containing 3% FA also affected the colour chromaticity. As seen in figure 4.8 above, the C* value for most acidic

crude anthocyanin colourant pH1 (52.455 ± 0.006) recorded as the highest chroma compared to the other sample at the beginning the storage. However, from the table It can be seen as starting pH 1 the chromaticity decrease (52.455 ± 0.006) with increasing pH 11 (18.304 ± 0.010) nevertheless when reaching pH 9 the chromaticity were slightly increase (32.953 ± 0.009). On the hand, the chroma of the crude anthocyanin colourant also decreased during 3 month of storage which result in dull in colour. As seen in table, most coloured sample resulted for the sample at pH 3, the C^* value recorded was (36.492 ± 0.008) which gave in the highest C^* value (brighter colour) compared to the other pH study. The most coloured sample at the beginning of the storage did not retained the colour stability which the colour of the samples strongly faded at the end of the storage (31.405 ± 0.007) Same tendency was also observed for the origin sample without adjusted pH which the C^* value are also decreased over the storage period, and showed better result compared to alkaline crude colourant pH 11 (11.47 ± 0.010). Thus, these results indicates that, variation of pH significantly affect the C^* value over the storage period.

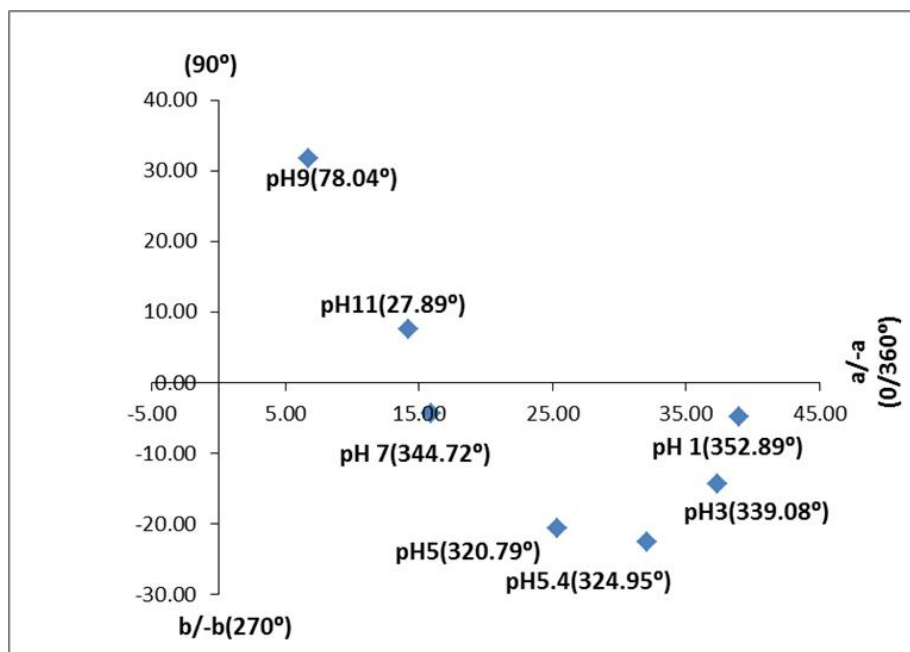
Hue, which also vital affect caused by variation of pH. As in table, Further augmentation of pH 1, H° (29.890 ± 0.0060) to higher pH 5.64 initiated an important counterclockwise shift of hue angle H° (339.850 ± 0.007), meaning that the hues now moved back to yellower tonalities. Based on figure 4.9(a), it shows that the pH 5.4 of *M. malabathricum* present in positive a^* values (29.988 ± 0.009) and negative b^* values (-11.000 ± 0.012) with hue angle (H° (339.850 ± 0.007)) which resulted in bluer colour. However, when the pH was adjusted to more acidic, pH 1 the a^* value moved to more positiveness (45.478 ± 0.007) and negative b^* values moved to positive value (26.142 ± 0.008) while hue angle moved clockwise to lower value (h_{ab} 29.890 ± 0.006) and resulted in more red in colour. Once pH increase to

more alkaline region, pH 9 the a^* values moved backward to lower positive (10.556 ± 0.009) and b^* slightly increase to positive values (4.794 ± 0.0060) while hue angle moved counterclockwise (h_{ab} 15.182 ± 0.012).

Furthermore, the pH variation also affects the visual colour stability of crude anthocyanin colourant during storage. according to the figure 4.9(b) to 4.9(d) the highest colour enhancement was observed for the sample with pH 3 with the 1st month, figure 4.9(b) increased in hue angle to (339.079 ± 0.0107) with a^* positively increased (37.354 ± 0.010) with positive b^* value moved to negative b^* value (-14.278 ± 0.009) and slightly decreased h° in 2nd month (334.100 ± 0.0103), figure 4.9(c) with a^* positively increased (39.771 ± 0.006) and negative b^* value (-19.30833 ± 0.005487). pH 3 retained the colours stability after three month of the storage, figure 4.9(d). Based on figure also, it clearly noticed that the visual colour of samples with more alkaline pH 11 easily faded during storage with the a^* (1.472 ± 0.007) moved to lower positive value and b^* slightly moved to more yellower tonalities (11.373 ± 0.007), while the hue angle moved counterclockwise (h_{ab} 82.621 ± 0.0113) which showed the colour degradation of anthocyanin colourant containing 3% FA. Moreover, In contrast for crude colourant containing 3% FA, the most coloured sample at pH 1 in the beginning of the storage obviously experience colour degradation during 3 month of the storage compared to pH 5 and pH 5.4 with the a^* values started to move to the less positive (17.340 ± 0.004) and b^* decreased to more positive value (11.376 ± 0.007) with increasing the H^0 (56.487 ± 0.008). Nonetheless it again can be noticed that, at the end of the storage, the pH 3 successfully improved the colour stability of the crude colourant containing 35 FA which resulted in the brighter colour compared to the other pH study.

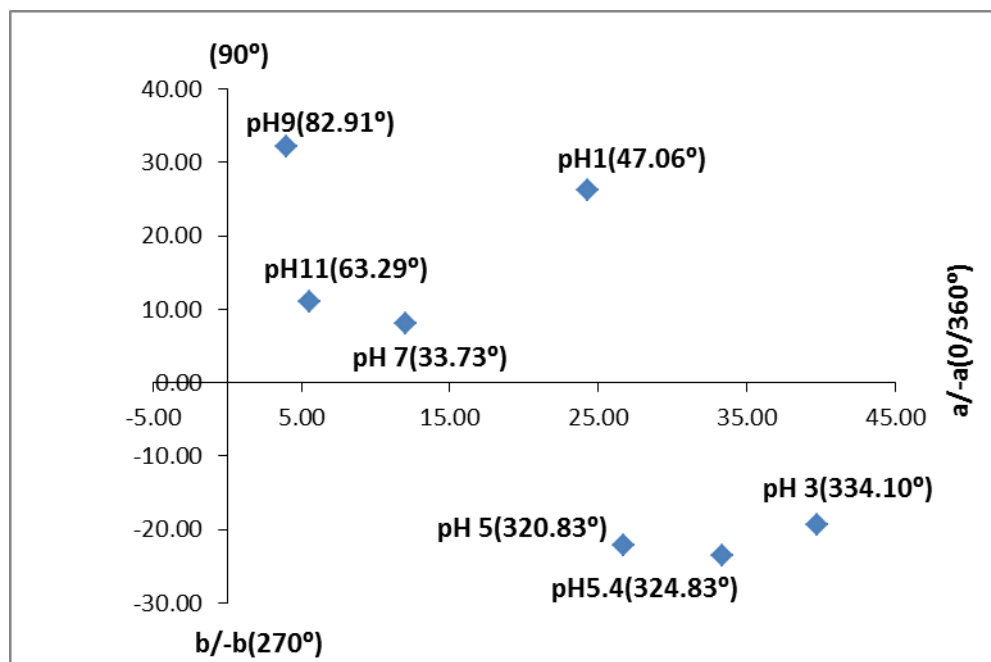


(a)



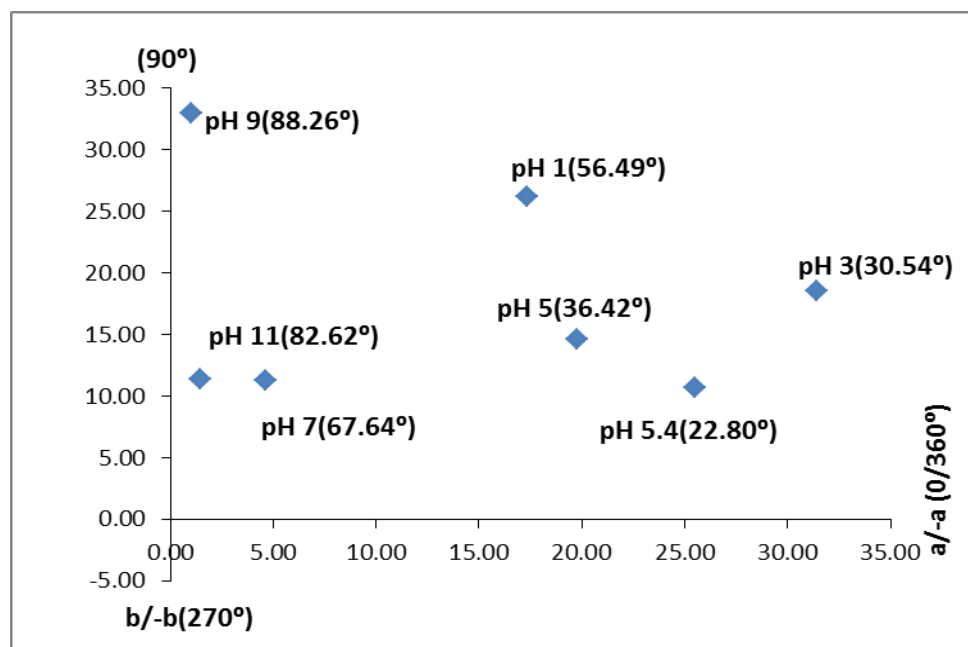
(b)

Figure 4.9: Relationship between pH variation and H° with a^*b^* co-ordinate for *M. malabathricum* containing 3% FA during (a) zero time of storage, (b) 1 month of storage, (c) 2 month of storage and (d) 3 month of storage



(c)

‘Table 4.9, continued’



(d)

‘Table 4.9, continued’

Table 4.3: Influence of different pH on Total Colour difference (ΔE) and Saturation (s) of crude anthocyanin colourant from *M.malabathricum* containing 3% FA



















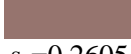
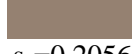


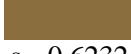





| pH | TIME (Month) | | | | ΔE_1 | ΔE_3 |
|--------|---|---|---|--|---------------------|---------------------|
| | 0 | 1 | 2 | 3 | | |
| pH 1 |  $s_0=0.9767$ |  $s_1=0.7214$ |  $s_2=0.6104$ |  $s_3=0.4861$ | $\Delta E_1=31.684$ | $\Delta E_3=30.173$ |
| pH 3 |  $s_0=0.7580$ |  $s_1=1.0327$ |  $s_2=1.1914$ |  $s_3=0.7003$ | $\Delta E_1=33.578$ | $\Delta E_3=3.639$ |
| pH 5 |  $s_0=0.5173$ |  $s_1=0.8198$ |  $s_2=0.8896$ |  $s_3=0.5012$ | $\Delta E_1=14.934$ | $\Delta E_3=22.901$ |
| pH 5.4 |  $s_0=0.6388$ |  $s_1=0.9262$ |  $s_2=0.9808$ |  $s_3=0.4941$ | $\Delta E_1=13.884$ | $\Delta E_3=22.940$ |
| pH 7 |  $s_0=0.4239$ |  $s_1=0.3174$ |  $s_2=0.2605$ |  $s_3=0.2056$ | $\Delta E_1=6.258$ | $\Delta E_3=23.697$ |
| pH 9 |  $s_0=0.7514$ |  $s_1=0.6736$ |  $s_2=0.6232$ |  $s_3=0.5007$ | $\Delta E_1=5.873$ | $\Delta E_3=24.006$ |
| pH 11 |  $s_0=0.4291$ |  $s_1=0.3506$ |  $s_2=0.2159$ |  $s_3=0.1692$ | $\Delta E_1=5.518$ | $\Delta E_3=30.597$ |

Table 4.3 displays the Total Colour difference (ΔE) of crude anthocyanin colourant containing 3% FA with different pH (pH initial 5.4, pH 1, 3, 7, 9 and 11). Since the a^* and b^* parameters represent the redness and the yellowness on the chromaticity dimension, while the c^* and h° parameter represent the Hunter a^* and b^* parameters and the ΔE represents the colour change of three colour coordinate (C^* , L^* and h) of sample before and after exposed to high UV irradiation for 3 month. Smallest (ΔE) was noticed for the samples with pH 11 $\Delta E_1=5.518$ at the beginning of the storage. After 3 month of the storage the $\Delta E_3=30.597$ was increased for pH 11 which showed the colour varied compared to the first month. Based on the table also, it can clearly visible that the highest ΔE at the first month recorded for the sample at pH 3 ($\Delta E_1=33.578$) which showed that the crude anthocyanin colourant was successfully enhanced. however at the end of the storage pH 3

samples results in small colour changes ($\Delta E_3=3.639$) but still most coloured than the others samples tested.

In addition, the saturation (s) is the calculation of an area visualized by an observer which the scalar value derived from the CIELab parameters colour values. This determined as the chromaticity to lightness or the ratio of C^* to L^* , and effectively reduces the CIELab coordinates from three to single value, s . The results gained for this analysis of saturation displayed in table 6.7. According to the table, the pH gave variation of colour and resulted in different saturation of colour when altered the pH (pH initial 5.4, pH 1, 3, 7, 9 and 11) for crude anthocyanin colourant containing 3% FA. From the table above the huge colour variation with the adjusting pH was observed. Highest colour saturation recorded for the samples at pH 3 ($s_2=1.1914$) in the 2nd month of the storage and gradually decreased during storage with the saturation recorded were $s_3=0.7003$ which the highest saturation recorded compared to the other samples. Hence these results showed that pH 3 resulted in more saturated purple-blue colour compared to the other pH studied. However, as realized in the table the most alkaline samples showed the lowest saturation value with the saturation was observed to decreased over the storage period from $s_0=0.4291$ to $s_3S_3=0.1692$ at the end of the storage. Therefore it directly noticed that, the colour of sample at pH 11 obviously lost the colour during the 3 month of the storage.

4.3. Colour Analysis of purified anthocyanin colourant from Fruit Pulp of *M. Malabathricum*

4.3.1. Influence of different percentage of FA added on Visual Colour Variation

Figure 4.10 present influence of different percentage of FA addition for purified fruit pulp of anthocyanin *M. Malabathricum* colourant on the values of the colour parameters (colorimetric indexes and CIELAB variables) in terms of L^* (lightness), C^* (chroma), H° (hue angle notation h_{ab}), $a^*/-a^*$ (redness and greenness) and $b^*/-b^*$ (yellowness and blueness). Similar can be observed as crude anthocyanin colourant that at zero time storage, the non-enhance crude anthocyanin colourant (0% FA) resulted in the lightest samples with highest L^* (69.850 ± 0.011). However addition of FA (1%, 2%, 3%, 4% and 5% FA) significantly decreased the L^* value and samples with the addition of 3% FA gaved the lowest L^* value (55.309 ± 0.008) followed by 2% FA added (60.942 ± 0.016). The lightness of the non-enhance crude anthocyanin colourant slightly increased upon storage under 100% lux intensity (17.55 lux), with the end of storage (3 month) the L^* value recorded was (94.214 ± 0.013) for non-enhance solution. These results revealed that the colour of non-enhance samples lighter after 3 month of storage compared to the samples containing FA. Furthermore the colour stability of purified anthocyanin improved with the addition of 3% FA with the lightness, L^* of the sample decreased in 1 and 2 month of storage, whereas an insignificant increased in L^* value was observed during the last period of samples storage (62.570 ± 0.010) meaning that colour of the 3% FA added also faded during the storage.

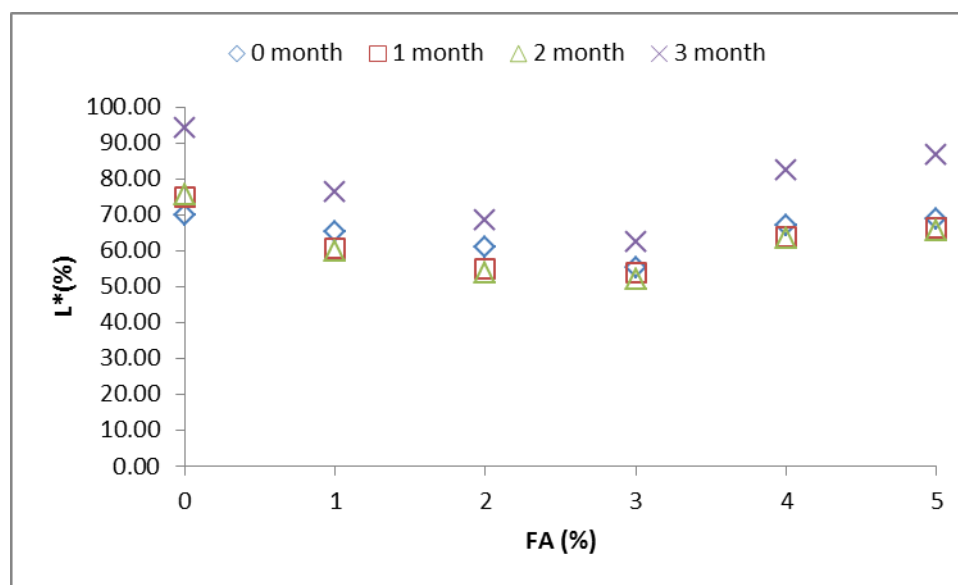


Figure 4.10: Relationship between FA percentage and L* values (%) for purified *M. malabathricum* anthocyanin colourant during 3 month of storage.

Furthermore, different addition of FA percentage also affects the colour chromaticity, C* values during 3 month of storage. Figure 4.11 shows the plot of graph C*(%) against percentage of FA added. It can be seen that, in the beginning of storage, zero time storage the C* of non-enhance samples resulted in dull colour with the lowest C* value (14.724 ± 0.013). On the other hand, addition of FA positively augmented the C* value with resulted in brighter colour. According to the table below, crude anthocyanin colourant with the addition of 3% FA gave the brighter colour with highest C* value (31.053 ± 0.007) compared to the other samples studied. Also, as seen in table further increased in FA % addition up to 4 and 5% FA resulted in decreased of C* value (17.776 ± 0.018) and (17.380 ± 0.014) respectively. The chroma results for purified anthocyanin colourant was observed to decreased over the storage period for non-enhance samples. Furthermore the C* for purified anthocyanin colourant with the addition of FA exhibit slightly increased upon storage up to 2 month before experienced decreased in C* at the end of the storage. This trend

was obviously for 3% FA added crude colourant which the C^* value increased over 2 month of storage (52.278 ± 0.005), however extended the storage period up to 3 month resulted in significantly decreased in C^* value (27.620 ± 0.004). The results gained for this investigation showed that 3% FA significantly enhance the colour of crude anthocyanin colourant by increased the C^* value at the beginning of storage. Nevertheless, as non-enhance sample at the end of storage, the colour of 3% FA added samples also faded with resulted in decreased the C^* value. On the other hand the end of storage, 3% FA added still resulted in the highest C^* (26.890 ± 0.007) value which means more coloured compared to the others.

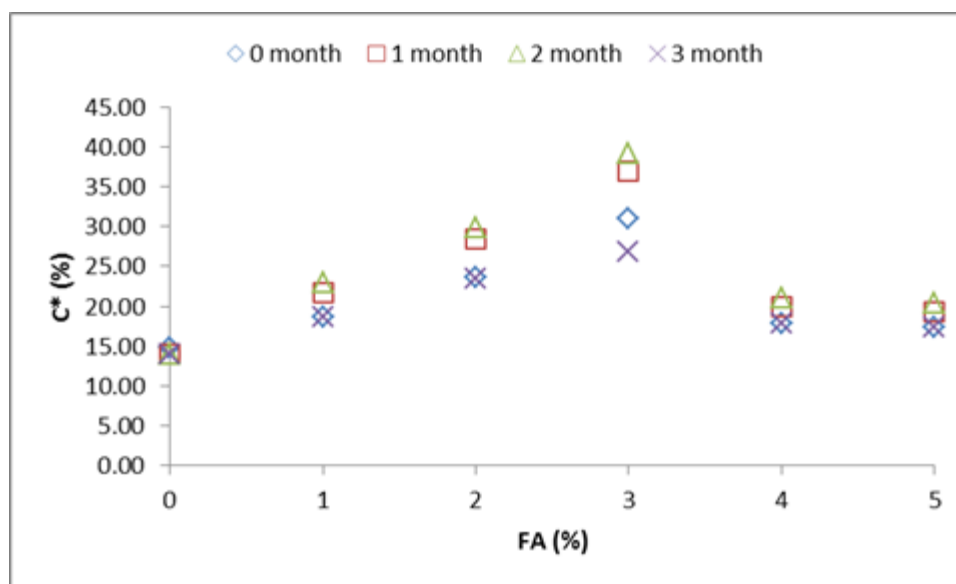
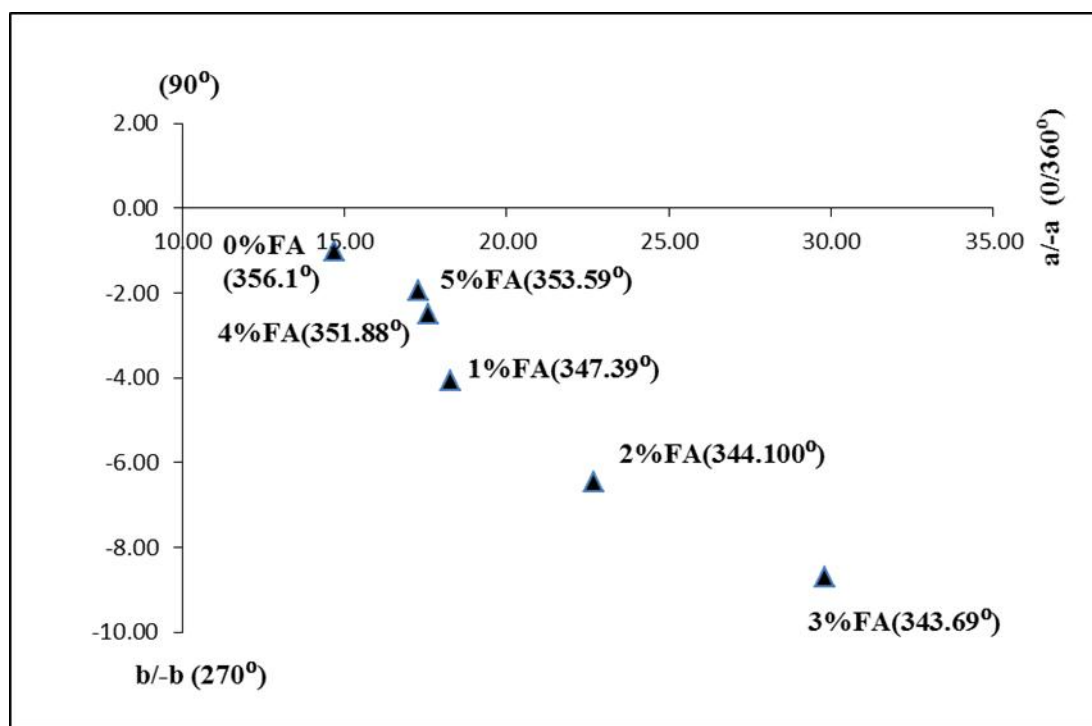


Figure 4.11: Relationship between FA percentage and C^* values (%) for purified *M. malabathricum* anthocyanin colourant during 3 month of storage

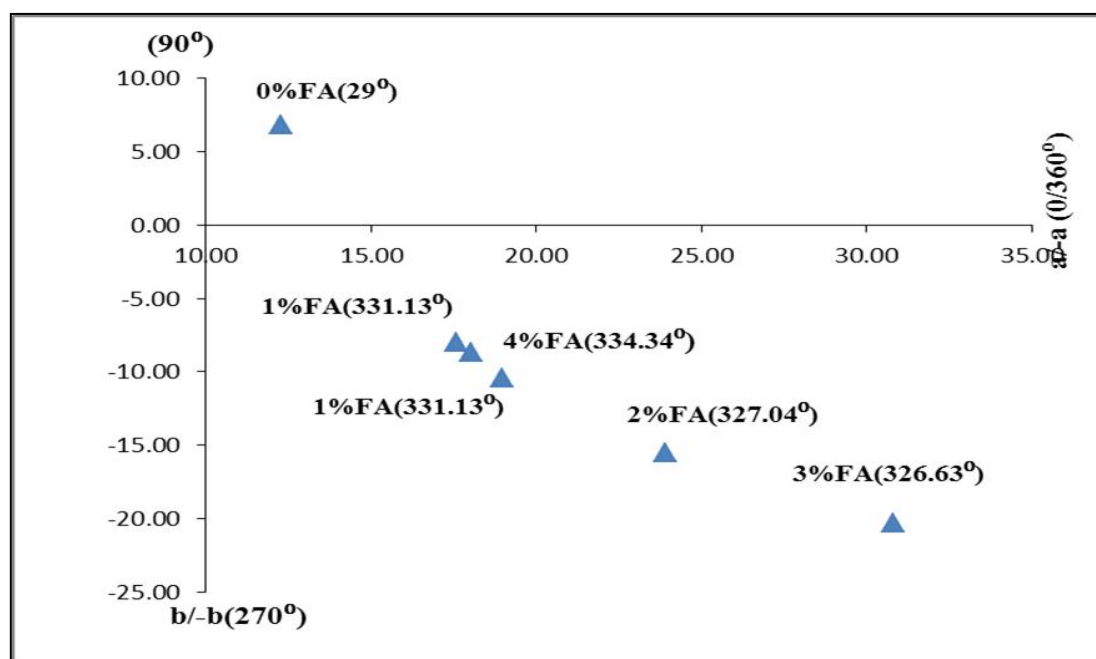
Moreover, as seen in figure 4.12(a) to 4.12(d), hue angle value also change with the addition of FA. The initial colour position on the circle recorded for non-enhance purified anthocyanin colourant with the H^0 (356.100 ± 0.014), then the hue angle first moved to the

lower value (counter clockwise) with the addition of 1% FA (347.390 ± 0.014) to 3% FA (343.690 ± 0.011). On the hand, based on the table below, it can visibly note that the non-enhanced sample for purified anthocyanin colourant from fruit pulp *M.malabathricum* present in positive a^* value (14.690 ± 0.015) and negative b^* (-1.001 ± 0.014) with hue angle (356.100 ± 0.014) at zero time of storage. Though, addition of FA significantly enriched the blue colour, with resulted in more negative b^* value since b^* measures blueness when negative. it can be realized that addition of 3% FA gave better enhancement with resulted in positive a^* value (29.805 ± 0.011) and more negative b^* value (-8.716 ± 0.012) with the H° (343.690 ± 0.011).

Additionally, the colour of non-enhance sample (0 % FA) experience decreased in H° to the lower value during 3 month of storage can be noted which means that the colours of the samples was faded. It can be realized that, at the end of storage, the a^* value decreased to (11.001 ± 0.017) which the lowest value and the b^* increased to a more yellowness value (13.899 ± 0.017) with the H° (85.880 ± 0.014). Nevertheless, the addition of 3% FA resulted in improved the colour stability of crude colourant by a^* value recorded at the end of storage was highest(23.403 ± 0.010) and b^* lessly positive (13.243 ± 0.009) with the H° (29.504 ± 0.005)

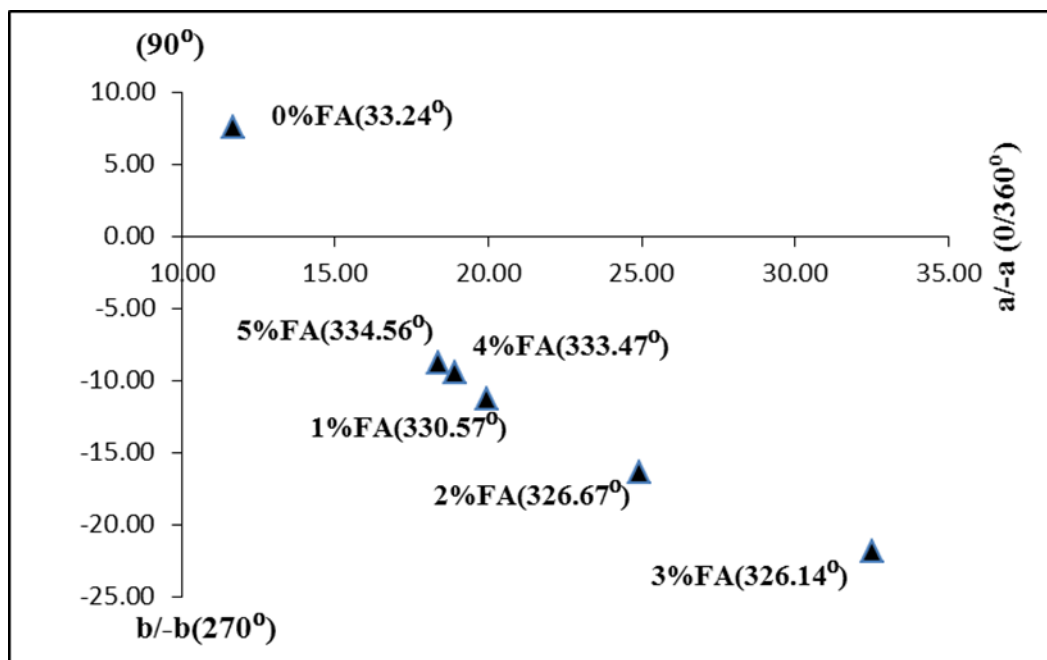


(a)



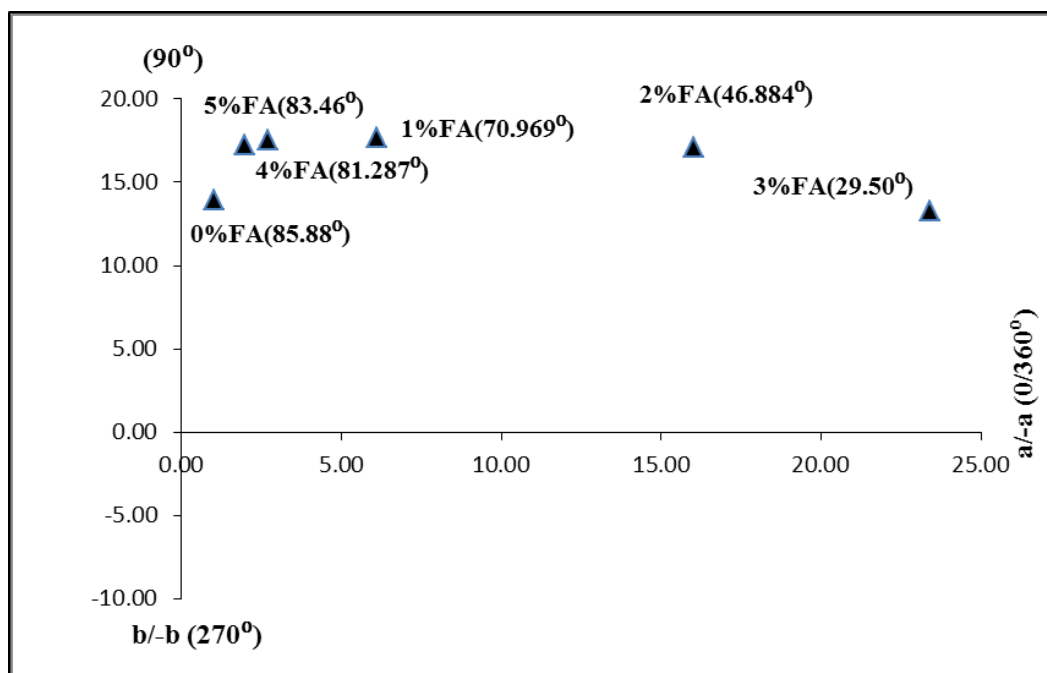
(b)

Figure 4.12: Relationship between percentage of FA and H° with a^*b^* co-ordinate for purified *M. malabathricum* anthocyanin colourant FA during (a) 0 month of storage, (b) 1 month, (c) 2 month and (d) 3 month of storage



(c)
























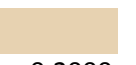
'Figure 4.12, continued'



(d)

'Figure 4.12, continued'

Table 4.4: Influence of different percentage of FA on Total Colour difference (ΔE) and Saturation (s) of purified anthocyanin colourant from *M.malabathricum*

| FA(%) | TIME (Month) | | | | ΔE_1 | ΔE_3 |
|-------|---|---|---|---|---------------------|---------------------|
| | 0 | 1 | 2 | 3 | | |
| 0 |  $s_0=0.2108$ |  $s_1=0.1873$ |  $s_2=0.1848$ |  $s_3=0.1479$ | $\Delta E_1=9.740$ | $\Delta E_3=31.670$ |
| 1 |  $s_0=0.2871$ |  $s_1=0.3570$ |  $s_2=0.3822$ |  $s_3=0.2448$ | $\Delta E_1=7.845$ | $\Delta E_3=27.342$ |
| 2 |  $s_0=0.3871$ |  $s_1=0.5196$ |  $s_2=0.5513$ |  $s_3=0.3421$ | $\Delta E_1=10.977$ | $\Delta E_3=25.611$ |
| 3 |  $s_0=0.5614$ |  $s_1=0.6863$ |  $s_2=0.7487$ |  $s_3=0.4298$ | $\Delta E_1=11.720$ | $\Delta E_3=23.998$ |
| 4 |  $s_0=0.2646$ |  $s_1=0.3121$ |  $s_2=0.3332$ |  $s_3=0.2152$ | $\Delta E_1=6.921$ | $\Delta E_3=29.366$ |
| 5 |  $s_0=0.2520$ |  $s_1=0.2917$ |  $s_2=0.3102$ |  $s_3=0.2000$ | $\Delta E_1=6.685$ | $\Delta E_3=30.379$ |

The above result was further analysed in term of Total Colour difference (ΔE) and saturation(s). Table 4.4 displayed the result obtained from the analysis for purified anthocyanin colourant with different addition FA. The saturation (s) is the calculation of an area visualized by an observer which the scalar value derived from the CIELab parameters colour values. This determined as the chromaticity to lightness or the ratio of C^* to L . According to the table, the different percentage of FA gave variation of colour and resulted in different saturation of colour for purified anthocyanin colourant. Highest colour saturation recorded for the samples at 3% FA added ($s_2=0.7487$) in the 2nd month of the storage and gradually decreased during storage with the saturation recorded were $s_3=0.4298$ which the highest saturation recorded compared to the other samples. Therefore these results showed that samples containing 3% FA resulted in more vivid purple-blue colour compared to the other samples studied. However, as realized in the table the lowest

saturation value recorded for the non-enhance samples with the saturation was observed to decreased over the storage period from $s_0=0.2108$, $s_1=0.1873$, $s_2=0.1848$ to $s_3=0.1692$ respectively. Therefore it directly noticed that, the visual colour of sample of non-enhance samples obviously bleached during the 3 month of the storage.

Furthermore, ΔE represents the colour change of three colour coordinate (C^* , L^* and h) of sample before and after exposed to high UV irradiation for 3 month. Smallest (ΔE) was noticed for the samples with 5% FA added $\Delta E_1=6.685$ at the beginning of the storage. After 3 month of the storage the $\Delta E_3=30.379$ was increased for which showed the colour of samples varied compared to the first month with the saturation only $s_3=0.2000$. Based on the table also, it can clearly visible that the highest ΔE at the first month recorded for the sample with 3% FA ($\Delta E_1=11.720$) which showed that the purified anthocyanin colourant was effectively enhanced. However at the end of the storage ΔE of 3% FA samples was increased ($\Delta E_3=23.998$) but still most coloured than the others samples tested.

4.3.2. Influence of different pH on Visual Colour Variation of purified anthocyanin colourant

Figure 4.13 present the influence of different pH (pH initial 5.7, pH 1, 3, 7, 9 and 11) on visual colour variation for purified fruit pulp of anthocyanin *M. Malabathricum* colourant in terms of L^* (lightness), C^* (chroma), H° (hue angle notation h_{ab}), $a^*/-a^*$ (redness and greenness) and $b^*/-b^*$ (yellowness and blueness). It can be seen from pH 1 the lightness percentage of *Melastoma malabatricum* (69.294 ± 0.018) decrease over increasing pH 11 (61.849 ± 0.016) at zero time of storage. However, when approach pH 5.7, the lightness

started to increase (69.850 ± 0.011) before decrease when pH reaching pH 7 (66.707 ± 0.010) and continue follow the decreasing trend.

The lightness of the samples was observed during the storage at different pH experienced increased in L^* with the highest increased recorded for the most alkaline pH, pH 11 (97.853 ± 0.017) after the 3 month of the storage which resulted in lighter colour. As expected, the slightly increased in L^* value was observed for the sample in acidic region, pH 1, pH 3 and pH 5 with the L^* value recorded were (83.997 ± 0.014), (83.284 ± 0.012) and (88.396 ± 0.011) respectively.

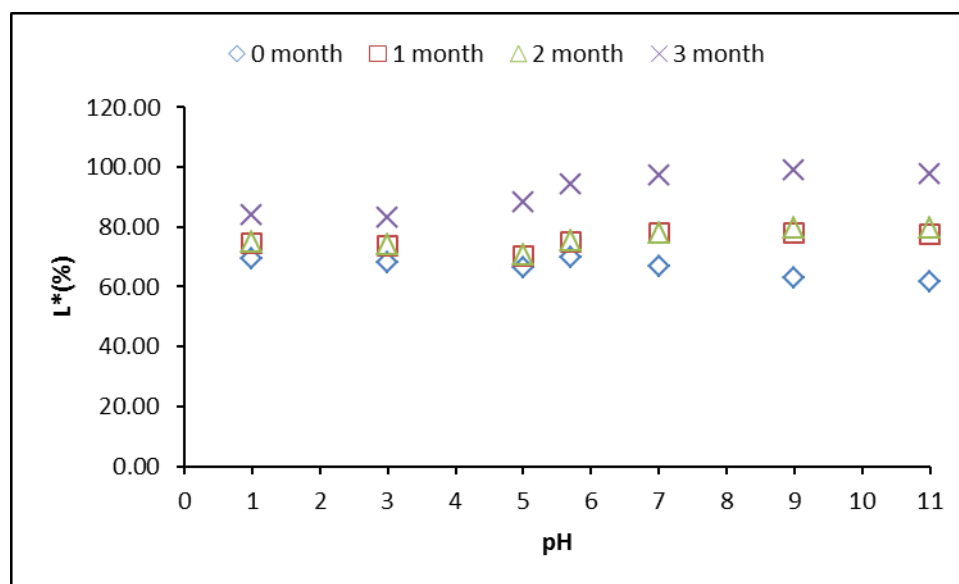


Figure 4.13: Relationship between pH variation and L^* values (%) for purified *M. malabathricum* anthocyanin colourant during 3 month of storage

Furthermore, altered the pH for purified anthocyanin colourant also gave different colour chromaticity. According to figure 4.14 the C^* value for most acidic crude anthocyanin colourant pH1 (44.954 ± 0.015) noted as the highest chroma compared to the other sample. But, referring to the table It can be seen as starting pH 1 the chromaticity decrease

(44.954 ± 0.015) with increasing pH 11 (13.397 ± 0.018) nevertheless when reaching pH 9 the chromaticity were slightly increase (28.001 ± 0.016). Besides, the Chroma of the purified anthocyanin colourant also decreased during 3 month of storage which result in dull in colour. As seen in figure 4.14, most intense sample pH 1 also experience the colour loss by dropping in C^* value over time and it evidently at the end of the storage, the C^* value recorded was (41.135 ± 0.011) which still resulted in the highest C^* value (brighter colour) compared to the other pH studied. Same tendency was also observed for the origin sample without adjusted pH (13.934 ± 0.011) which the C^* value are also decreased over the storage period, and showed better result compared to alkaline crude colourant pH 11 (6.927 ± 0.012). Consequently, these results point outs that, variation of pH significantly affect the C^* value over the storage period.

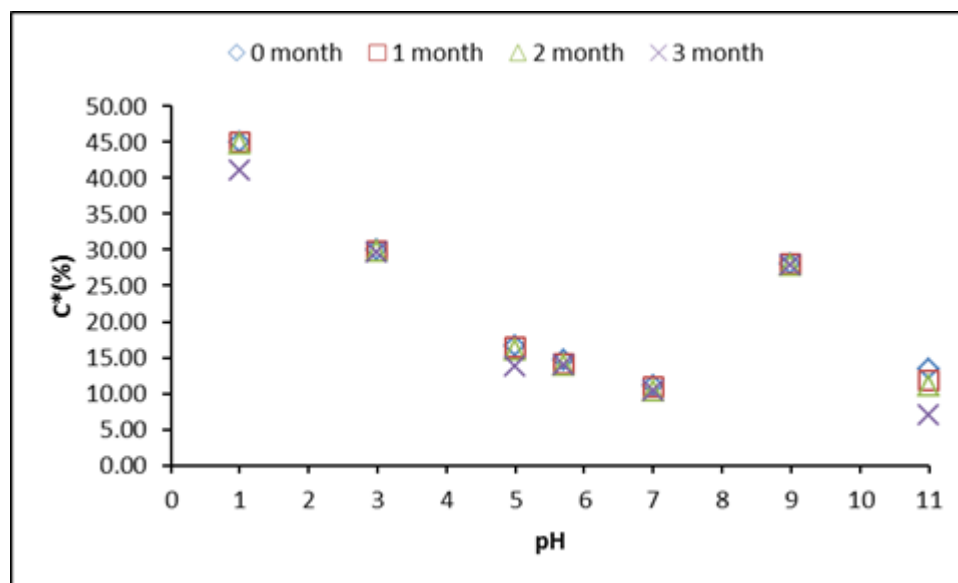
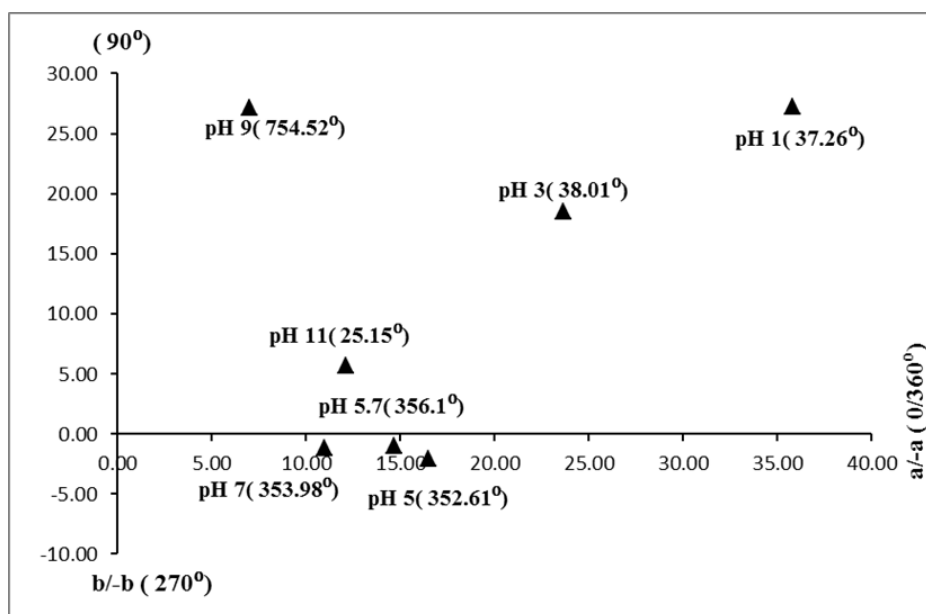


Figure 4.14: Relationship between pH variation and C^* values (%) for purified *M. malabathricum* anthocyanin colourant during 3 month of storage

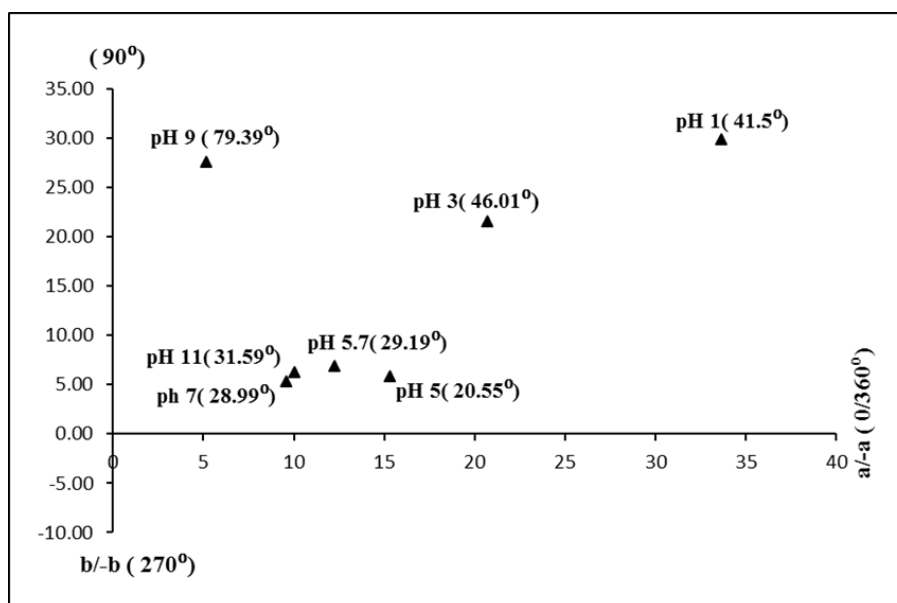
Variation of pH also affect the H^0 , a^* and b^* parameter. Referring to figure 4.15(a) to 4.15(d), further rose of pH 1, H^0 (37.258 ± 0.013) to higher pH 5.7 initiated an essential

counter clockwise shift of hue angle H° (356.100 ± 0.014), meaning that the hues now moved back to yellower tonalities. Based on figure 4.15(a), it shows that the pH 5.7 of *M.malabathricum* present in positive a^* values (14.690 ± 0.0155) and negative b^* values (-1.001 ± 0.014) with hue angle (h_{ab} 356.100 ± 0.014) which resulted in bluer colour. However, when the pH was adjusted to more acidic, pH 1 the a^* value moved to more positiveness (35.780 ± 0.015) and negative b^* values moved to positive value (27.216 ± 0.010) while hue angle moved clockwise to lower value (h_{ab} 37.258 ± 0.013) and resulted in more red in colour. Once pH increase to more alkaline region, pH 9 the a^* values moved backward to lower positive (7.001 ± 0.017) and b^* slightly increase to positive values (27.112 ± 0.014) while hue angle moved counterclockwise (h_{ab} 75.521 ± 0.020).

Furthermore, the pH variation also affects the visual colour stability of purified anthocyanin colourat during storage. Based on the figure 4.15(b) to figure 4.15(d), it clearly noticed that the visual colour of samples with more alkaline pH easily faded during storage with the a^* for pH 11(0.802 ± 0.015) moved to lower positive value and b^* slightly moved to more yellower tonalities (6.880 ± 0.018), while the hue angle moved counterclockwise approach 90° H° (83.351 ± 0.014) which showed the colour degradation of anthocyanin. Additionally, figure 4.15(d) shows that the most coloured sample at pH 1 also underwent colour degradation during 3 month of the storage with the a^* values started to move to the less positive(16.615 ± 0.014) and b^* increased to more positive value (37.631 ± 0.012) with increasing the H° (66.177 ± 0.015). And it again can be noticed that, at the end of the storage, the pH 1 succesfully improved the colour stability of the crude colourant which resulted in the most coloured sample compared to the other pH study.

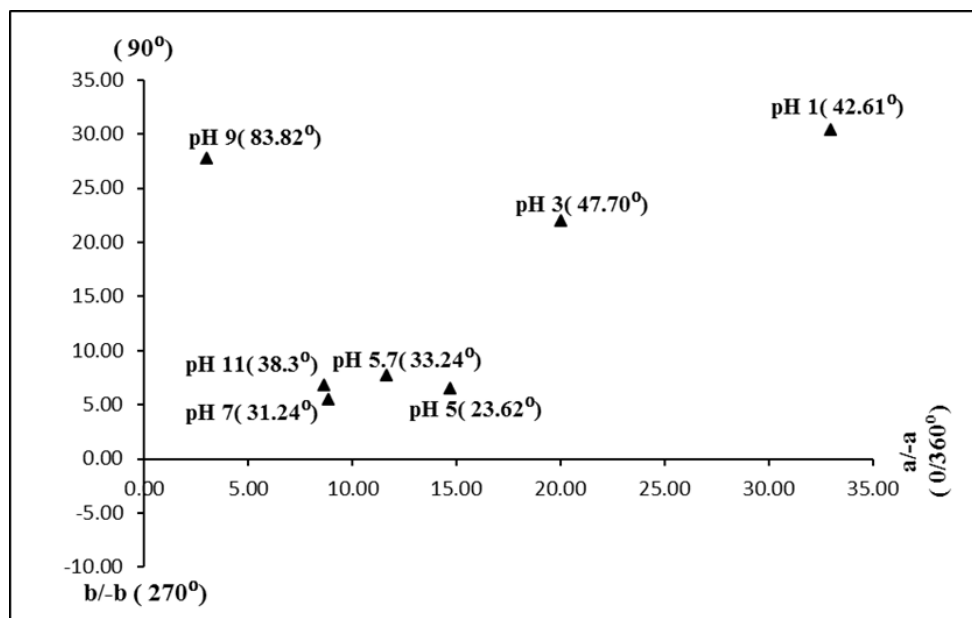


(a)



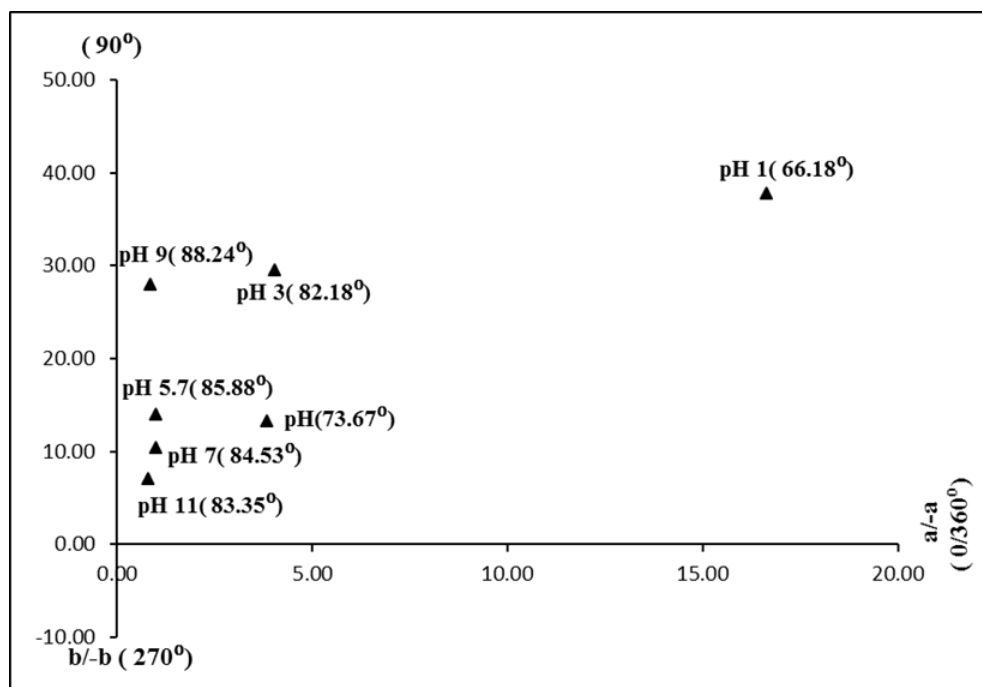
(b)

Figure 4.15: Relationship between pH variation and H° with $a*b$ co-ordinate for purified *M. malabathricum* during (a) 0 month of storage (b) 1 month of storage (c) 2 month of storage and (d) 3 month of storage



(c)




















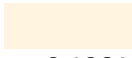



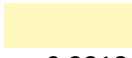



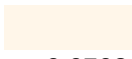
‘Figure 4.15, continued’



(d)

‘Figure 4.15, continued’

Table 4.5: Influence of different pH on Total Colour difference (ΔE) and Saturation (s) of purified anthocyanin colourant from *M.malabathricum*

| pH | TIME (Month) | | | | ΔE_1 | ΔE_3 |
|--------|---|---|---|--|---------------------|---------------------|
| | 0 | 1 | 2 | 3 | | |
| pH 1 |  $s_0=0.6487$ |  $s_1=0.6023$ |  $s_2=0.5980$ |  $s_3=0.4897$ | $\Delta E_1=6.285$ | $\Delta E_3=26.232$ |
| pH 3 |  $s_0=0.4411$ |  $s_1=0.4040$ |  $s_2=0.4014$ |  $s_3=0.3557$ | $\Delta E_1=7.194$ | $\Delta E_3=27.141$ |
| pH 5 |  $s_0=0.2504$ |  $s_1=0.2325$ |  $s_2=0.2272$ |  $s_3=0.1548$ | $\Delta E_1=8.954$ | $\Delta E_3=29.678$ |
| pH 5.7 |  $s_0=0.2108$ |  $s_1=0.1873$ |  $s_2=0.1848$ |  $s_3=0.1479$ | $\Delta E_1=9.740$ | $\Delta E_3=31.670$ |
| pH 7 |  $s_0=0.1657$ |  $s_1=0.1407$ |  $s_2=0.1337$ |  $s_3=0.1064$ | $\Delta E_1=13.036$ | $\Delta E_3=34.164$ |
| pH 9 |  $s_0=0.4455$ |  $s_1=0.3595$ |  $s_2=0.3496$ |  $s_3=0.2818$ | $\Delta E_1=15.097$ | $\Delta E_3=36.495$ |
| pH 11 |  $s_0=0.2166$ |  $s_1=0.1517$ |  $s_2=0.1382$ |  $s_3=0.0708$ | $\Delta E_1=15.935$ | $\Delta E_3=37.762$ |

Total Colour difference (ΔE) of purified anthocyanin colourant with different pH (pH initial 5.7, pH 1, 3, 7, 9 and 11) display in table 4.5 which the ΔE represents the colour change of three colour coordinate (C^* , L^* and h) of sample before and after exposed to high UV irradiation for 3 month. Smallest (ΔE) was noticed for the samples with pH 1 $\Delta E_1=6.285$ at 1st month of the storage. After 3 month of the storage the $\Delta E_3=26.232$ was increased for pH 1 which showed the colour change compared to the first month. Conferring to the table, it can clearly noticed that the highest ΔE at the first month recorded for the sample at pH 11 ($\Delta E_1=15.935$) and at the end of the storage pH 11 gave the highest total color change compared to the other samples tested ($\Delta E_3=37.762$) which showed the huge colour different.

The saturation (s) displays in table above. This determined as the chromaticity to lightness or the ratio of C^* to L^* , and effectively reduces the CIELab coordinates from three to single value,s. As observed in table, the pH gave variation of colour and resulted in different saturation of colour when altered the pH (pH initial 5.7, pH 1, 3, 7, 9 and 11). Highest colour saturation recorded for the samples at pH 1 ($s_0=0.6487$) and gradually decreased during storage with the saturation recorded were $s_1=0.6023$, $s_2=0.5980$, $s_3=0.4897$ correspondingly which showed that pH 1 resulted in more saturated red colour compared to the other acidic pH. Nevertheless the decreasing of the saturation over 3 month of storage period showed that colour of pH 1 samples also degraded. However, as realized in the table the most alkaline samples showed the lowest saturation value with the saturation was observed to decreased over the storage period from $s_0=0.2166$ to $s_3=0.0708$ at the end of the storage. Therefore it directly perceived that, the colour of sample at pH 11 obviously colourless during the 3 month of the storage.

4.3.3. Influence of different pH on Visual Colour Variation of purified anthocyanin colourant containing 3% FA

Influence of different pH (pH initial 5.5, pH 1, 3, 7, 9 and 11) on visual colour variation for purified fruit pulp of anthocyanin *M. malabathricum* colourant containing 3% FA displays in Figure 4.16. Parameter in terms of L^* (lightness), C^* (chroma), H° (hue angle notation h_{ab}), $a^*/-a^*$ (redness and greenness) and $b^*/-b^*$ (yellowness and blueness) was studied. It can be seen that the lightness percentage decreased with increased in pH from pH 1 (59.442 ± 0.011) to pH 11 (50.432 ± 0.008) at zero time of storage. On the other hand, when approach pH 5.5 the lightness started to slightly increase (55.309 ± 0.008) before continued decreased when pH approach pH 7 (51.678 ± 0.009). According to the table, the lightness of

the samples at different pH experienced increased in L^* with the highest increased recorded for the most alkaline pH, pH 11 (77.319 ± 0.010) after the 3 month of the storage. As expected, the slightly increased in L^* value was observed for the sample in acidic region, pH 1, pH 3 and pH 5 with the L^* value recorded were (70.444 ± 0.011), (58.378 ± 0.008) and (55.241 ± 0.012) respectively. Based on the results gained, the colour stability of the crude anthocyanin colourant degraded during the storage period under UVB- irradiation by increasing the the L^* value which was resulted in lighter colour and the end of the storage pH 3 presents the most brighter sample with L^* value (58.378 ± 0.008)

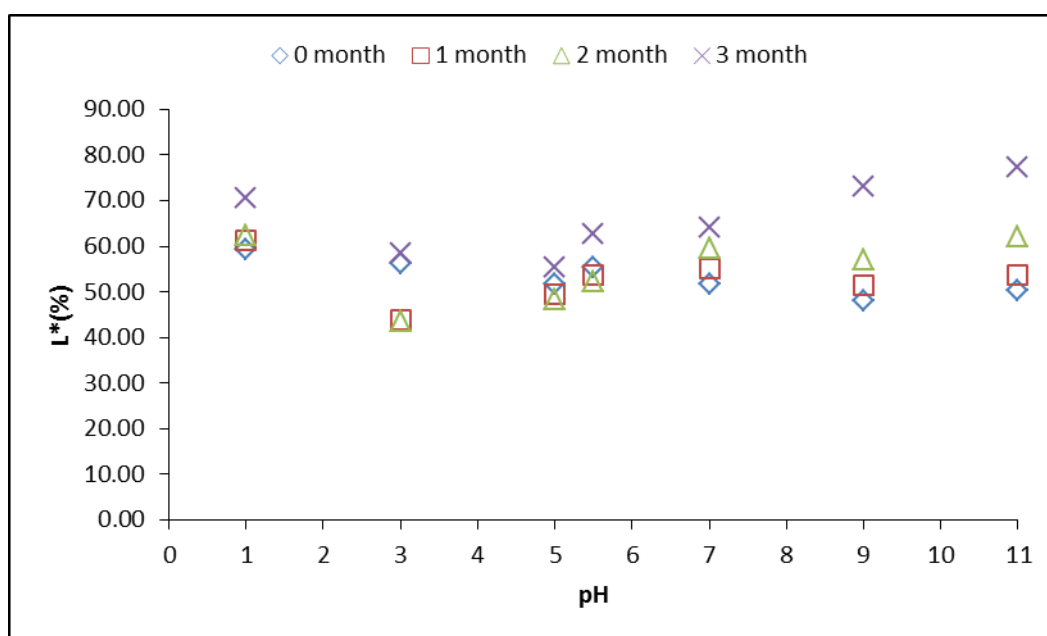


Figure 4.16: Relationship between pH variation and L^* values (%) for purified *M. malabathricum* anthocyanin colourant containing 3% FA during 3 month of storage.

Besides, altered the pH for purified anthocyanin colourant containing 3% FA also affected the colour chromaticity. As seen in figure 4.17, the C^* value for most acidic crude anthocyanin colourant pH1 (50.086 ± 0.009) recorded as the highest chroma compared to the other sample at the beginning the storage. However, from the table it can be seen as starting

pH 1 the chromaticity decrease (50.086 ± 0.009) with increasing pH 11 (16.185 ± 0.008) which showed the huge different in C^* nevertheless when reaching pH 9 the chromaticity were slightly increase (27.597 ± 0.007). On the hand, the chroma of the purified anthocyanin colourant also decreased during 3 month of storage which result in dull in colour. As observed in table, most coloured sample resulted for the sample at pH 3, the C^* value recorded was (35.547 ± 0.009) which gave in the highest C^* value (brighter colour) at the end of storage (34.834 ± 0.006) compared to the other pH study. The most coloured sample at the beginning of the storage did not retained the colour stability which the colour of the samples strongly faded at the end of the storage (29.252 ± 0.007). Similar trend was also observed for the origin sample without adjusted pH which the C^* value are also decreased over the storage period, and showed better result compared to alkaline crude colourant pH 11 (12.132 ± 0.006). Thus, these results indicates that, variation of pH significantly affect the C^* value over the storage period.

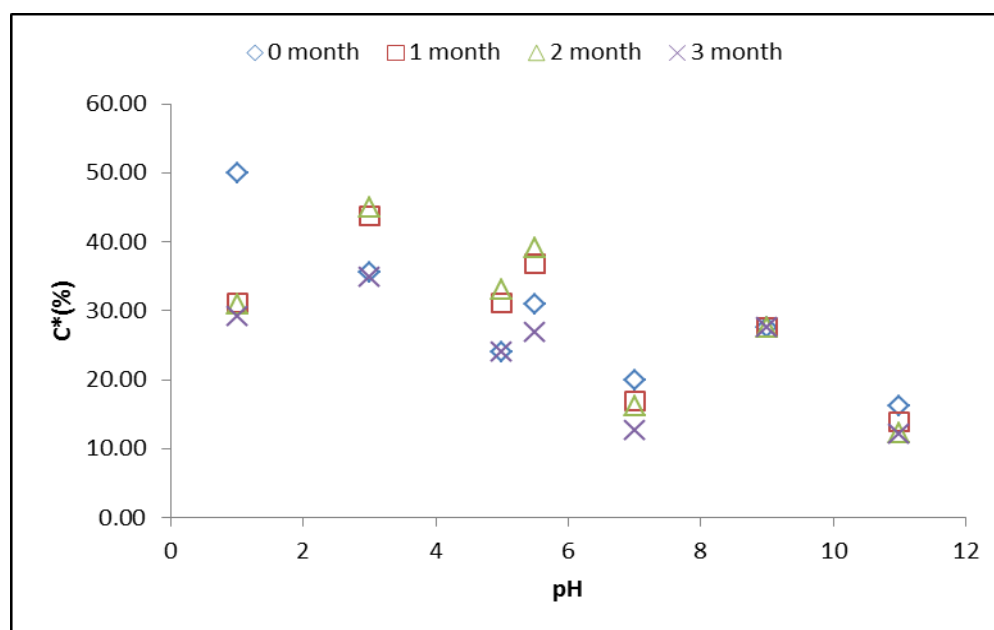
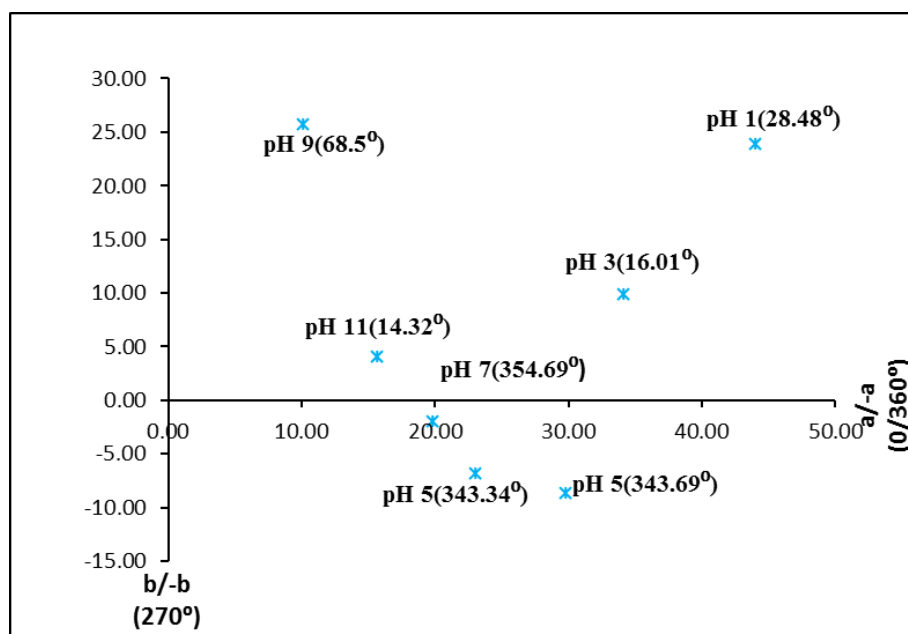


Figure 4.17: Relationship between pH variation and C^* values (%) for purified *M. malabathricum* anthocyanin colourant containing 3% FA during 3 month of storage

Furthermore, as displays in figure 4.18(a) to 4.18(d), Further adjusted of pH 1, H° (28.476 ± 0.009) to higher pH 5.64 initiated an important counterclockwise shift of hue angle H° (343.690 ± 0.011), meaning that the hues now moved back to yellower tonalities. It shows that the pH 5.5 of *Melastoma malabathricum* present in positive a^* values (44.027 ± 0.013) and negative b^* values (-8.716 ± 0.012) with hue angle H° (343.690 ± 0.011) which resulted in bluer colour. However, when the pH was adjusted to more acidic, pH 1 the a^* value moved to more positiveness (44.027 ± 0.013) and negative b^* values moved to positive value (23.881 ± 0.012) while hue angle moved clockwise to lower value (28.476 ± 0.009) and resulted in more red in colour. Once pH increase to more alkaline region, pH 9 the a^* values moved backward to lower positive (10.114 ± 0.005) and b^* slightly increase to positive values (25.677 ± 0.007) while hue angle moved counterclockwise (68.500 ± 0.010).

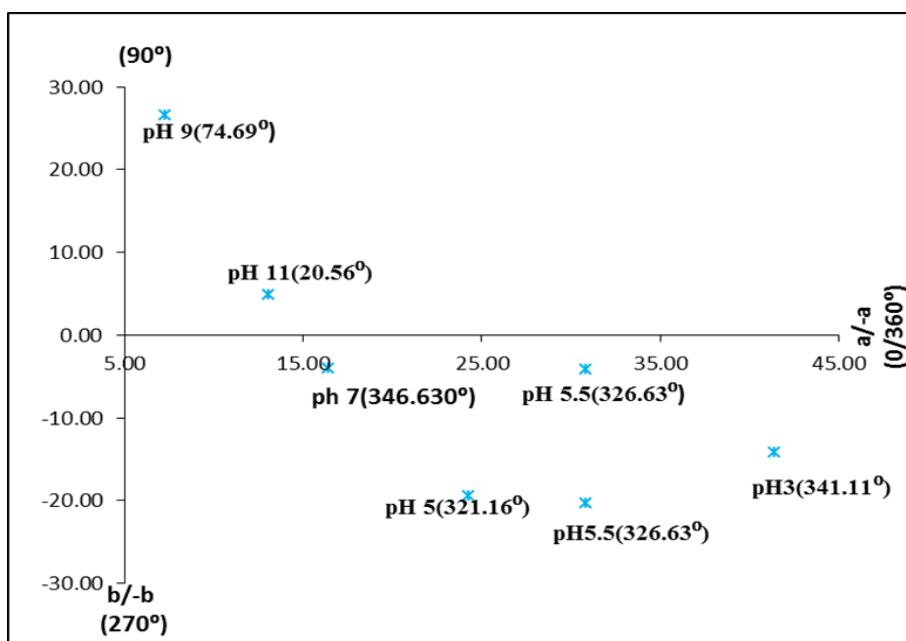
pH variation also affects the visual colour stability of crude anthocyanin colourant during storage. which the highest colour enhancement was observed from the table for the sample with pH 3 with the 1st month increased in hue angle to (341.110 ± 0.011) with a^* positively increased (23.048 ± 0.012) with positive b^* value moved to negative b^* value (-6.897 ± 0.007) and slightly decreased h° in 2nd month (340.310 ± 0.010) with a^* positively increased (42.367 ± 0.008) and negative b^* value (-15.157 ± 0.009). pH 3 retained the colours stability after three month of the storage. Based on figure 4.18(d), it clearly noticed that the visual colour of samples with more alkaline pH 11 easily faded during storage with the a^* (32.032 ± 0.006) moved to lower positive value and b^* slightly moved to more yellower tonalities (13.690 ± 0.007), while the hue angle moved counterclockwise H° (23.14 ± 0.012) which showed the colour degradation of anthocyanin colourant containing 3% FA.

Moreover, In contrast for crude colourant containing 3% FA, the most coloured sample at pH 1 in the beginning of the storage obviously experience colour degradation during 3 month of the storage compared to pH 5 and pH 5.4 with the a^* values started to move to the less positive (15.362 ± 0.008) and b^* decreased to more positive value (24.894 ± 0.006) with increasing the H^0 (58.321 ± 0.013). Nonetheless it again can be noticed that, at the end of the storage, the pH 3 successfully improved the colour stability of the crude colourant containing 3FA which resulted in the most brighter colour compared to the other pH study.



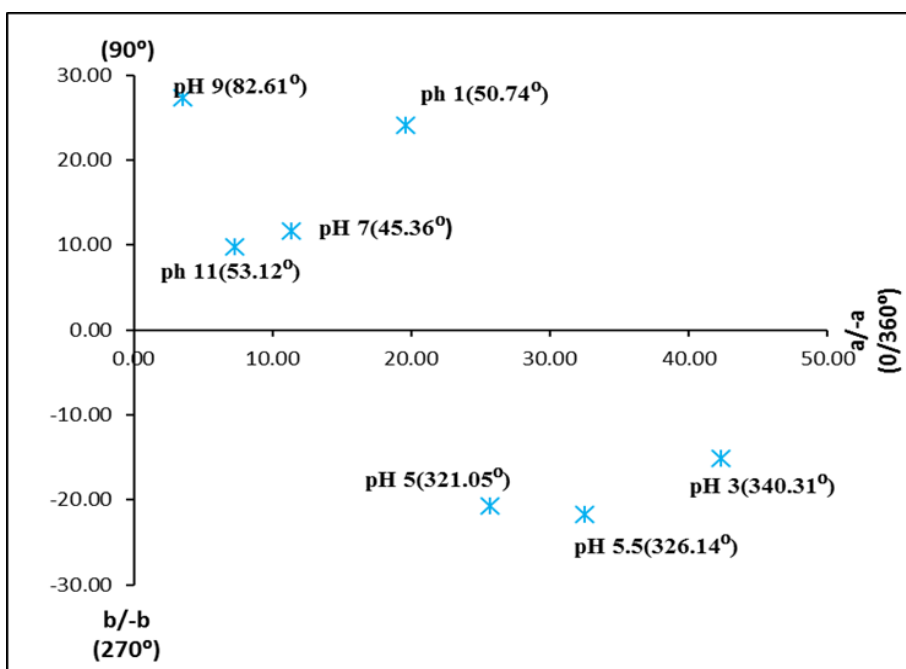
(a)

Figure 4.18: Relationship between pH variation and H^0 with a^*b^* co-ordinate for *purified M. malabathricum* containing 3%FA during (a) 0 month,(b) 1 month, (c) 2 month and (d) 3 month of storage



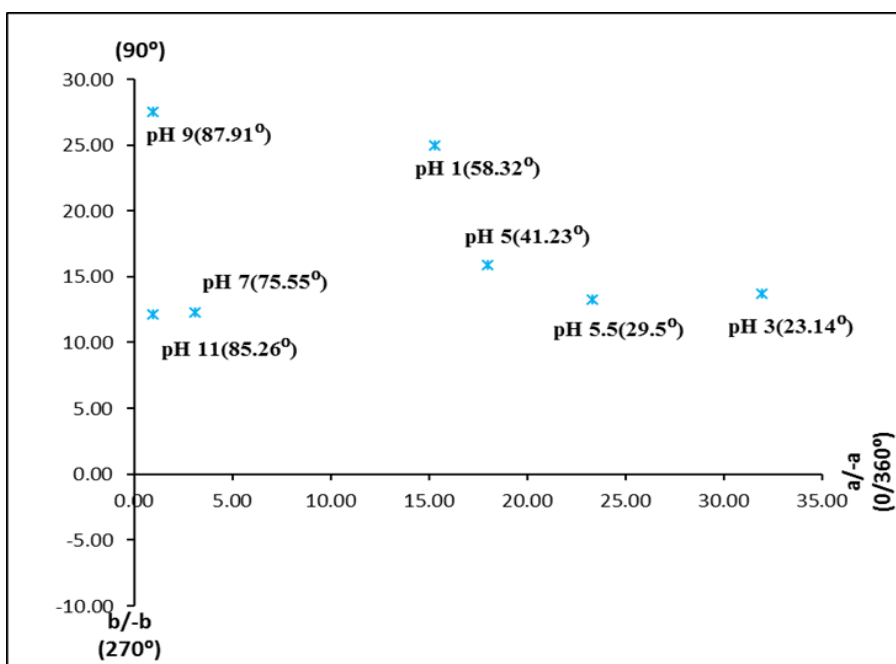
(b)

'Figure 4.18, continued'



(c)

'Figure 4.18, continued'



(d)

‘Figure 4.18, continued’

Table 4.6: Influence of different pH on Total Colour difference (ΔE) and Saturation (s) of purified anthocyanin colourant from *M.malabathricum* containing 3 % FA






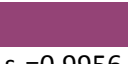






















| pH | TIME (Month) | | | | ΔE_1 | ΔE_3 |
|--------|---|---|---|--|---------------------|---------------------|
| | 0 | 1 | 2 | 3 | | |
| pH 1 |  $s_0=0.8426$ |  $s_1=0.5072$ |  $s_2=0.4971$ |  $s_3=0.4152$ | $\Delta E_1=31.009$ | $\Delta E_3=30.720$ |
| pH 3 |  $s_0=0.6338$ |  $s_1=0.9956$ |  $s_2=1.0297$ |  $s_3=0.5967$ | $\Delta E_1=27.820$ | $\Delta E_3=4.992$ |
| pH 5 |  $s_0=0.4640$ |  $s_1=0.6281$ |  $s_2=0.6844$ |  $s_3=0.4350$ | $\Delta E_1=12.882$ | $\Delta E_3=23.524$ |
| pH 5.5 |  $s_0=0.5614$ |  $s_1=0.6863$ |  $s_2=0.7487$ |  $s_3=0.4298$ | $\Delta E_1=11.720$ | $\Delta E_3=23.998$ |
| pH 7 |  $s_0=0.3863$ |  $s_1=0.3063$ |  $s_2=0.2730$ |  $s_3=0.1966$ | $\Delta E_1=5.433$ | $\Delta E_3=25.267$ |
| pH 9 |  $s_0=0.5746$ |  $s_1=0.5370$ |  $s_2=0.4813$ |  $s_3=0.3770$ | $\Delta E_1=4.472$ | $\Delta E_3=26.614$ |
| pH 11 |  $s_0=0.3209$ |  $s_1=0.2602$ |  $s_2=0.1965$ |  $s_3=0.1569$ | $\Delta E_1=4.227$ | $\Delta E_3=31.683$ |

Table 4.6 displays the Total Colour difference (ΔE) of purified anthocyanin colourant containing 3% FA with different pH (pH initial 5.5, pH 1, 3, 7, 9 and 11). Smallest (ΔE) was noticed for the samples with pH 11 $\Delta E_1=4.227$ at the beginning of the storage. After 3 month of the storage the $\Delta E_3=31.683$ was increased for pH 11 which showed the losses compared to the first month. Based on the table also, it can clearly visible that the highest ΔE at the first month recorded for the sample at pH 1 ($\Delta E_1=31.009$) which showed that the crude anthocyanin colourant was successfully enhanced. However at the end of the storage pH 1 samples results in small colour changes ($\Delta E_3=30.720$).

In addition, the saturation (s) is the calculation of an area visualized by an observer which the scalar value derived from the CIELab parameters colour values. This determined as the chromaticity to lightness or the ratio of C^* to L^* , and effectively reduces the CIELab coordinates from three to single value, s. The results gained for this analysis of saturation displayed in table 4.6. According to the table, the pH gave variation of colour and resulted in different saturation of colour when altered the pH (pH initial 5.5, pH 1, 3, 7, 9 and 11) for purified anthocyanin colourant containing 3% FA. From the table above the huge colour variation with the adjusting pH was observed. Highest colour saturation recorded for the 1st month for samples at pH 3 ($s_1=0.9956$) and continued to increase in the 2nd month ($s_2=1.0297$) of the storage and gradually decreased during storage with the saturation recorded were $s_3=0.5967$ which the highest saturation recorded compared to the other samples. Hence these results showed that pH 3 resulted in more saturated purple-blue colour compared to the other pH studied. However, as realized in the table the most alkaline samples showed the lowest saturation value with the saturation was observed to decreased over the storage period from $s_0=0.3209$ to $s_3=0.1569$ at the end of the storage.

Therefore it directly noticed that, the colour of sample at pH 11 obviously lost the colour during the 3 month of the storage.

CHAPTER 5: RESULTS OF CIE COLOUR ANALYSIS SYSTEM FOR ANTHOCYANIN- PVA BLENDS

5.1. Introduction

Chapter 5 gives detailed investigation of stability and colour analysis study of the crude and purified anthocyanin colourant from *M. malabathricum* blend with PVA for coating system. This chapter begins with the colour variation of crude and purified colourant of *M. Malabathricum*-PVA blends during storage under UVB – irradiation (100% lux intensity) for 93 days of storage in order to study effect addition of Ferulic Acid (FA) as stabiliser on colour visual variation by using CIELAB colour analysis. And effect of pH to the crude and purified anthocyanin-PVA blend also studied. Statistical analysis was performed using the SPSS (Statistical Package for the Social Sciences). Multifactor analysis of variance was applied with source of variance and color measurement instruments. Differences between means were tested using analysis of variance (ANOVA) with level significant of $P < 0.05$. The statistical methods used for the data analysis were two-way analysis of variance (ANOVA) to find out whether there is a relationship between percentage of FA and pH variation on visual colour variation

5.2. Colour Analysis of crude anthocyanin-PVA blends from Fruit Pulp of M. Malabathricum

5.2.1. Influence of different percentage of FA added on Visual Colour Variation

Influence of different percentage of FA addition for crude fruit pulp of anthocyanin *M. Malabathricum*-PVA blends on the values of the colour parameters (colorimetric indexes and CIELAB variables) in terms of L^* (lightness), C^* (chroma), H° (hue angle notation

h_{ab}), $a^*/-a^*$ (redness and greenness) and $b^*/-b^*$ (yellowness and blueness) present in table 5.2. Similar tendency can be observed as crude anthocyanin colourant that at zero time storage, the non-enhance crude fruit pulp of anthocyanin *M. Malabathricum*-PVA blends (0% FA) resulted in the lightest samples with highest L^* (63.813 ± 0.0187), as seen in figure 5.1. However addition of FA (1%, 2%, 3%, 4% and 5% FA) significantly decreased the L^* value and samples with the addition of 3% FA gave the lowest L^* value (49.144 ± 0.0078) followed by 2% FA added (54.910 ± 0.0089). The lightness of the non-enhance crude fruit pulp of anthocyanin *M. Malabathricum*-PVA blends slightly increased upon storage under 100% lux intensity (17.55 lux), with the end of storage (3 month) the L^* value recorded was (78.704 ± 0.0099) for non-enhance samples. These results inferred that the colour of non-enhance samples lighter after 3 month of storage compared to the samples containing FA. Furthermore the colour stability of crude anthocyanin-PVA blends improved with the addition of 3% FA with the lightness, L^* of the sample decreased in 1 and 2 month of storage, however increased in L^* value was observed during the last period of samples storage (50.997 ± 0.0113) meaning that colour of the 3% FA added slightly faded during 3 month of storage.

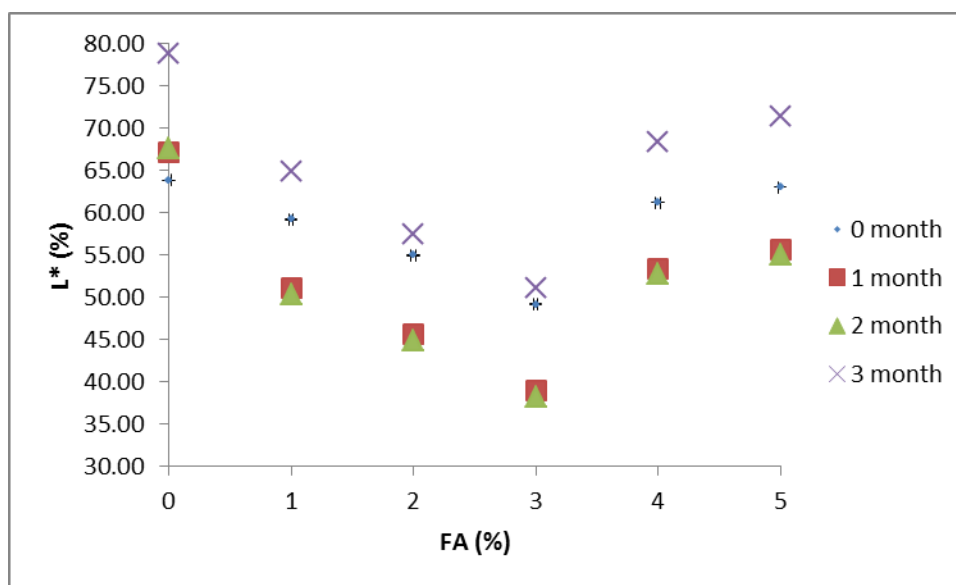


Figure 5.1: Relationship between FA percentage and L* values (%) for *M. malabathricum*-PVA blends during 3 month of storage

Different addition of FA percentage also affects the colour chromaticity, C* values during 3 month of storage. At zero time storage, as shows in figure 5.2, the C* of non-enhance samples resulted in dull colour with the lowest C* value (17.962 ± 0.0118). On the other hand, addition of FA positively augmented the C* value with resulted in brighter colour. According to this figure also, crude anthocyanin-PVA blends with the addition of 3% FA gave the brighter colour with highest C* value (31.349 ± 0.007) compared to the other samples studied. Also, as seen in table further increased in FA % addition up to 4 and 5% FA resulted in decreased of C* value (20.579 ± 0.0176) and (19.047 ± 0.0153) respectively. The chroma results for crude anthocyanin-PVA blends was observed to decreased over the storage period for non-enhance samples. Additionally the C* for crude anthocyanin-PVA blends with the addition of FA exhibit slightly increased upon storage up to 2 month before expericed decreased in C* at the end of the storage. This trend was obviously for 3% FA added crude colourant which the C* value increased over 2 month of storage

(43.368 ± 0.0102), though, extended the storage period up to 3 month resulted in significantly decreased in C^* value (19.836 ± 0.012). The results gained for this investigation showed that 3% FA significantly enhance the colour of crude anthocyanin PVA blends by increased the C^* value at the beginning of storage. Nevertheless, as non-enhance sample at the end of storage, the colour of 3% FA added samples also faded with resulted in decreased the C^* value. On the other hand, at the end of storage, 3% FA added still resulted in the highest C^* (19.836 ± 0.0124) value which means more coloured compared to the others.

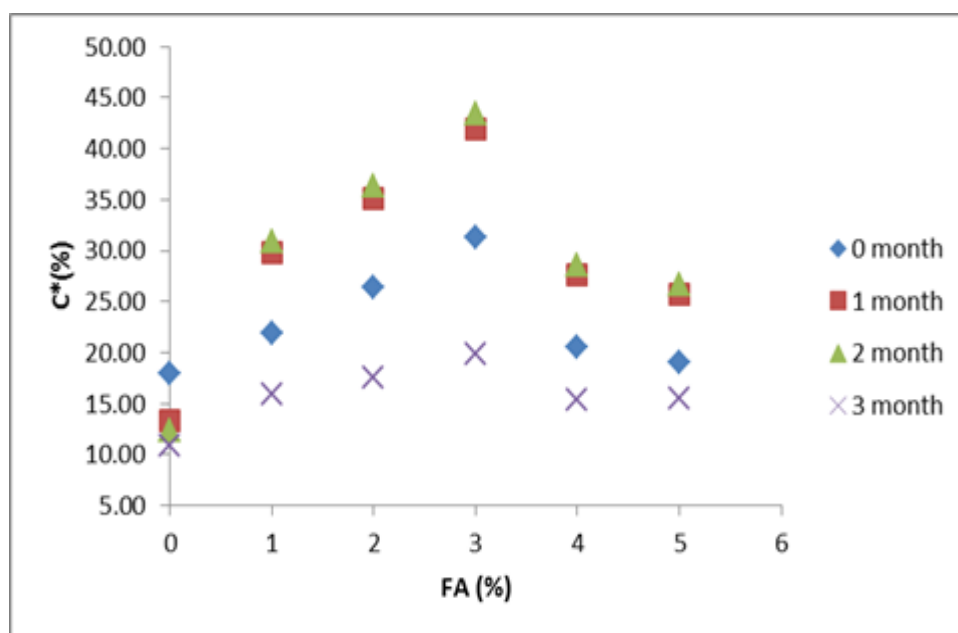
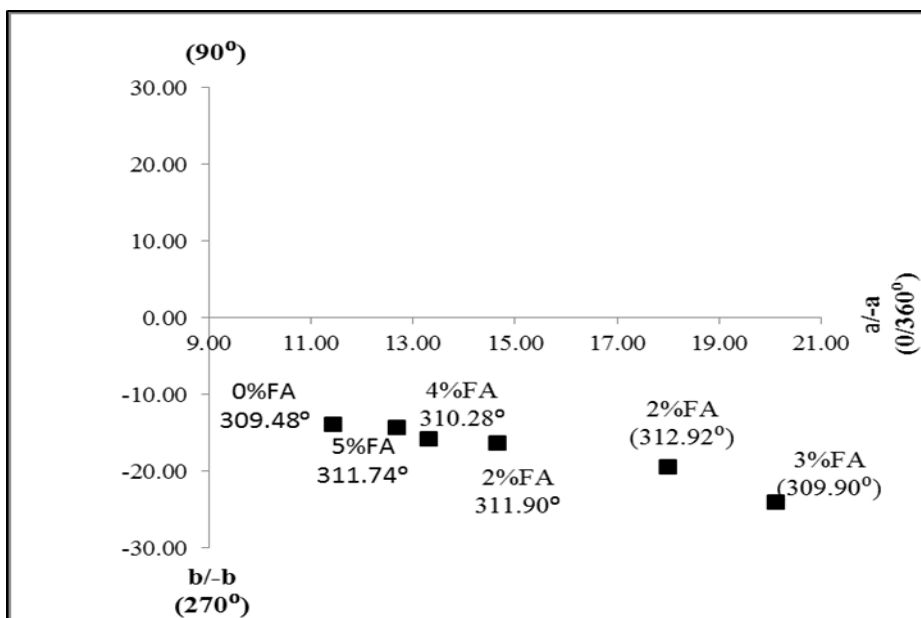


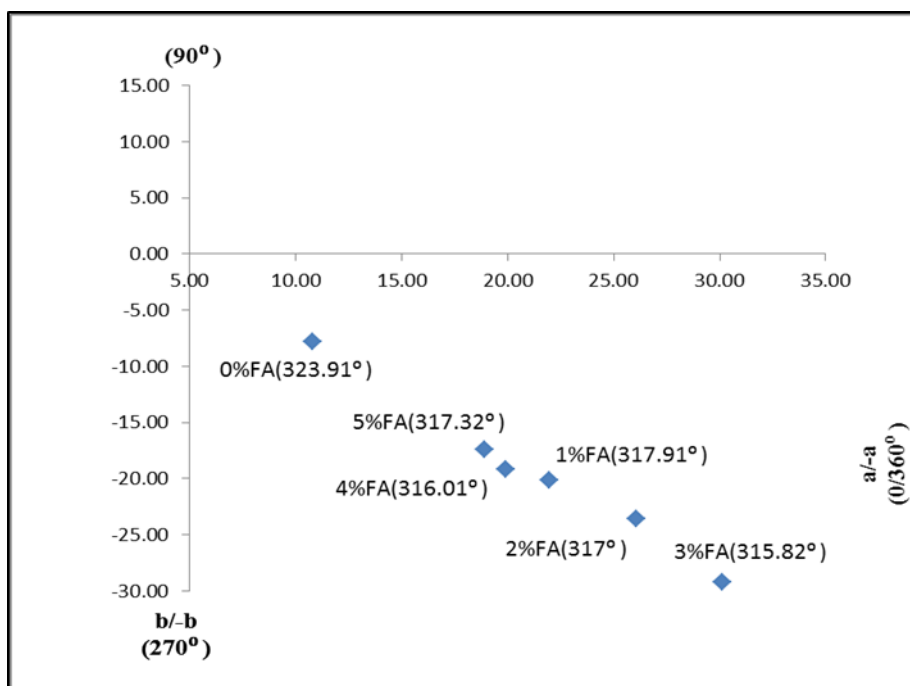
Figure 5.2: Relationship between FA percentage and C^* values (%) for *M. malabathricum*-PVA blends during 3 month of storage

As seen in figure 5.3(a) to figure 5.3(d), hue angle also affected with the addition of FA. The initial colour position on the circle recorded for non-enhance crude anthocyanin-PVA blends with the H° (309.479 ± 0.0113), then the hue angle first moved counter clockwise with the addition of 1% FA (311.90 ± 0.0153) and clockwise to 3% FA (309.900 ± 0.0083). On the hand, based on the figure 5.3(a), it can visibly note that the non-enhanced sample for crude anthocyanin-PVA blends from fruit pulp *M.malabathricum* present in positive a^* value (11.421 ± 0.0141) and negative b^* (-13.865 ± 0.0173) with hue angle (309.479 ± 0.011) at zero time of storage. However, addition of FA significantly enriched the blue colour, with resulted in more negative b^* value since b^* measures blueness when negative. According to the results obtained, it can be realized that addition of 3% FA gave better enhancement with resulted in positive a^* value (20.1106 ± 0.0124) and more negative b^* value (-24.050 ± 0.0086) with the H° (309.900 ± 0.0083).

Moreover, the colour of non-enhance sample (0 % FA) experience decreased in H° to the lower value during 3 month of storage, as displayed in figure 5.3(b) to 5.3(d), which means that the colours of the samples was fadded. It can be realized that, at the end of storage, figure 5.3(d), the a^* value decreased to (4.221 ± 0.0182) which the lowest value and the b^* increased to more yellowness value (2.1366 ± 0.0072) with the H° (67.139 ± 0.0153). Nevertheless, addition of 3% FA resulted in improved the colour stability of crude anthocyanin-PVA blends by a^* value recorded at the end of storage was highest (19.721 ± 0.007) and b^* still in negative value (2.136 ± 0.007) with the H° (353.810 ± 0.008). The detailed results for colour analysis study for anthocyanin-PVA listed in table 5.2

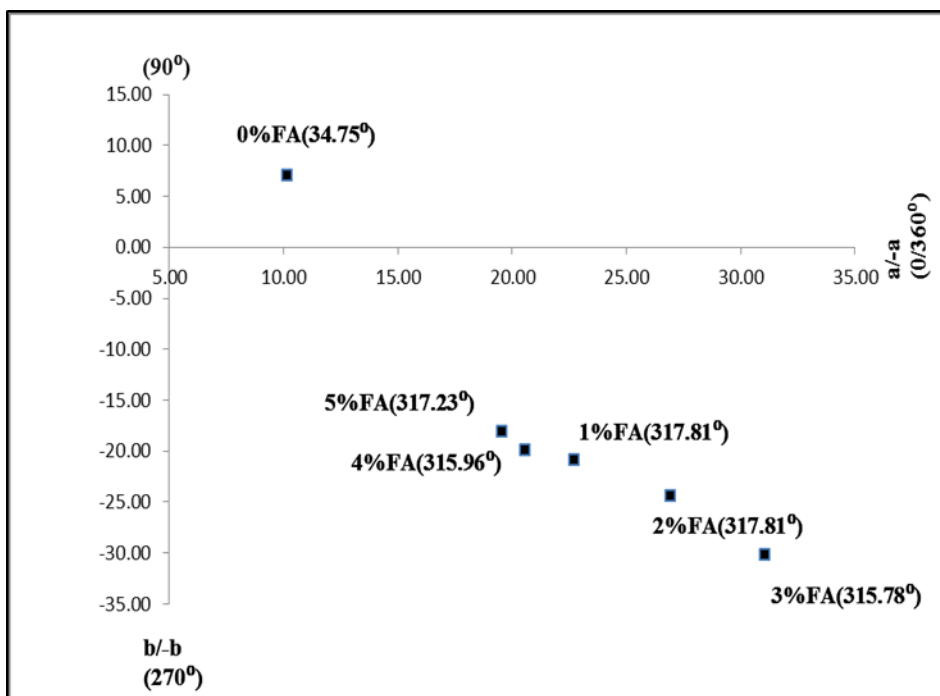


(a)



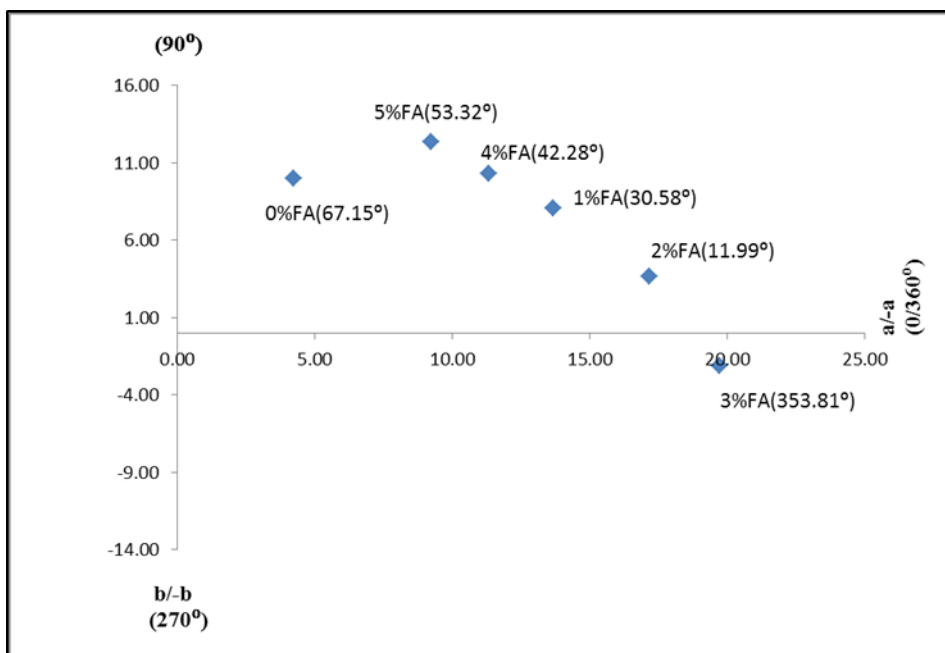
(b)

Figure 5.3: Relationship between percentage of FA and H° with a^*b^* co-ordinate for *M. malabathricum*-PVA blends during (a) 0 month (b) 1 month, (c) 2 month (d) 3 month of storage



(c)

























‘Figure 5.3, continued’



(d)

‘Figure 5.3, continued’

Table 5.1: Influence of different percentage of FA on Total Colour difference (ΔE) and Saturation (s) of crude anthocyanin-PVA blend from *M.malabathricum*

| FA(%) | TIME (Month) | | | | ΔE_1 | ΔE_3 |
|-------|---|---|---|--|---------------------|---------------------|
| | 0 | 1 | 2 | 3 | | |
| 0 |  $s_0=0.2815$ |  $s_1=0.1991$ |  $s_2=0.1829$ |  $s_3=0.1380$ | $\Delta E_1=6.837$ | $\Delta E_3=29.047$ |
| 1 |  $s_0=0.3706$ |  $s_1=0.5835$ |  $s_2=0.6135$ |  $s_3=0.2448$ | $\Delta E_1=11.561$ | $\Delta E_3=25.062$ |
| 2 |  $s_0=0.4812$ |  $s_1=0.7703$ |  $s_2=0.8097$ |  $s_3=0.3053$ | $\Delta E_1=13.014$ | $\Delta E_3=23.149$ |
| 3 |  $s_0=0.6379$ |  $s_1=1.0771$ |  $s_2=1.1363$ |  $s_3=0.3890$ | $\Delta E_1=15.181$ | $\Delta E_3=21.995$ |
| 4 |  $s_0=0.3365$ |  $s_1=0.5183$ |  $s_2=0.5426$ |  $s_3=0.2242$ | $\Delta E_1=10.802$ | $\Delta E_3=27.020$ |
| 5 |  $s_0=0.3026$ |  $s_1=0.4627$ |  $s_2=0.4850$ |  $s_3=0.2164$ | $\Delta E_1=10.196$ | $\Delta E_3=28.111$ |

The above result was further analysed in terms of Total Colour difference (ΔE) and saturation (s). Table 5.1 displayed the results obtained from the analysis for crude anthocyanin-PVA blend with different addition FA. The saturation (s) is the calculation of an area visualized by an observer which the scalar value derived from the CIELab parameters colour values. This determined as the chromaticity to lightness or the ratio of C^* to L^* , and effectively reduces the CIELab coordinates from three to single value, s. According to the table, the different percentage of FA gave variation of colour and resulted in different saturation of colour for crude anthocyanin-PVA blend. Highest colour saturation recorded for the samples at 3% FA added ($s_2=1.1363$) in the 2nd month of the storage and gradually decreased during storage with the saturation recorded were $s_3=0.3890$ which the highest saturation recorded compared to the other samples. Consequently these results showed that samples containing 3% FA resulted in more vivid purple-blue colour compared to the other samples studied. However, as realized in the table the lowest

saturation value recorded for the non-enhance samples with the saturation was observed to decreased over the storage period from $s_0=0.2815$, to $s_3=0.1380$. Therefore it directly noticed that, the visual colour of sample of non-enhance samples obviously bleached during the 3 month of the storage.

Furthermore, ΔE represents the colour change of three colour coordinate (C^* , L^* and h^*) of sample before and after exposed to high UV irradiation for 3 month. Smallest (ΔE) was noticed for the samples with 0% FA, $\Delta E_1=6.837$ at the beginning of the storage. After 3 month of the storage the $\Delta E_3=29.047$ was increased for which showed the colour of samples varied compared to the first month with the saturation only $s_3=0.1380$. Based on the results obtained, it can clearly visible that the highest ΔE at the first month recorded for the sample with 3% FA ($\Delta E_1=15.181$) which showed that the crude anthocyanin-PVA blends was effectively enhanced. Nevertheless at the end of the storage ΔE of 3% FA samples was increased (21.995) but still most coloured than the others samples tested with the most saturated coloured ($s_3=0.3890$)

Table 5.2: Relationship between percentage of FA and L*C* a* and b* values for crude anthocyanin-PVA blend for *M.malabathricum*

| CIELab value | Time (month) | FA (%) | Mean | Std. Error (\pm s.e.1) | Minimum | Maximum |
|--------------|--------------|--------|----------------------|---------------------------|---------|---------|
| L* | 0 | 0 | 63.813 ₇ | .018765 | 63.781 | 63.846 |
| | | 1 | 59.144 ₁₀ | .014434 | 59.119 | 59.169 |
| | | 2 | 54.910 ₁₄ | .008950 | 54.895 | 54.926 |
| | | 3 | 49.144 ₂₀ | .007796 | 49.131 | 49.158 |
| | | 4 | 61.154 ₉ | .015301 | 61.128 | 61.181 |
| | | 5 | 62.946 ₈ | .011547 | 62.926 | 62.966 |
| | 1 | 0 | 67.014 ₅ | .015588 | 66.987 | 67.041 |
| | | 1 | 51.032 ₁₇ | .013569 | 51.009 | 51.056 |
| | | 2 | 45.623 ₂₁ | .012991 | 45.601 | 45.646 |
| | | 3 | 38.971 ₂₃ | .008950 | 38.956 | 38.987 |
| | | 4 | 53.343 ₁₅ | .016166 | 53.315 | 53.371 |
| | | 5 | 55.517 ₁₂ | .017898 | 55.486 | 55.548 |
| | 2 | 0 | 67.535 ₄ | .013856 | 67.511 | 67.559 |
| | | 1 | 50.354 ₁₉ | .012991 | 50.332 | 50.377 |
| | | 2 | 44.915 ₂₂ | .017033 | 44.886 | 44.945 |
| | | 3 | 38.164 ₂₄ | .010682 | 38.146 | 38.183 |
| | | 4 | 52.755 ₁₆ | .017610 | 52.725 | 52.786 |
| | | 5 | 54.949 ₁₃ | .015011 | 54.923 | 54.975 |
| | 3 | 0 | 78.704 ₁ | .009815 | 78.687 | 78.721 |
| | | 1 | 64.837 ₆ | .015301 | 64.811 | 64.864 |
| | | 2 | 57.461 ₁₁ | .011837 | 57.441 | 57.482 |
| | | 3 | 50.997 ₁₈ | .011260 | 50.978 | 51.017 |
| | | 4 | 68.247 ₃ | .015301 | 68.221 | 68.274 |
| | | 5 | 71.363 ₂ | .012991 | 71.341 | 71.386 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.2, continued’

| CIELab value | Time (month) | FA (%) | Mean | Std. Error (± s.e.1) | Minimum | Maximum |
|-----------------|-----------------|-----------|----------------------|-------------------------|---------|---------|
| c* | 0 | 0 | 17.962 ₁₇ | .011837 | 17.942 | 17.983 |
| | | 1 | 21.918 ₁₃ | .015878 | 21.891 | 21.946 |
| | | 2 | 26.422 ₁₁ | .017321 | 26.392 | 26.452 |
| | | 3 | 31.349 ₅ | .007219 | 31.337 | 31.362 |
| | | 4 | 20.579 ₁₄ | .017610 | 20.549 | 20.610 |
| | | 5 | 19.047 ₁₆ | .015301 | 19.021 | 19.074 |
| | 1 | 0 | 13.340 ₂₂ | .011837 | 13.320 | 13.361 |
| | | 1 | 29.775 ₇ | .019919 | 29.741 | 29.810 |
| | | 2 | 35.142 ₄ | .011547 | 35.122 | 35.162 |
| | | 3 | 41.977 ₂ | .009528 | 41.961 | 41.994 |
| | | 4 | 27.647 ₉ | .014146 | 27.623 | 27.672 |
| | | 5 | 25.689 ₁₂ | .015011 | 25.663 | 25.715 |
| | 2 | 0 | 12.353 ₂₃ | .010392 | 12.335 | 12.371 |
| | | 1 | 30.893 ₆ | .016166 | 30.865 | 30.921 |
| | | 2 | 36.366 ₃ | .014723 | 36.341 | 36.392 |
| | | 3 | 43.368 ₁ | .010105 | 43.351 | 43.386 |
| | | 4 | 28.625 ₈ | .014723 | 28.600 | 28.651 |
| | | 5 | 26.648 ₁₀ | .015878 | 26.621 | 26.676 |
| | 3 | 0 | 10.864 ₂₄ | .017033 | 10.835 | 10.894 |
| | | 1 | 15.869 ₁₉ | .018187 | 15.838 | 15.901 |
| | | 2 | 17.543 ₁₈ | .016166 | 17.515 | 17.571 |
| | | 3 | 19.835 ₁₅ | .012414 | 19.814 | 19.857 |
| | | 4 | 15.303 ₂₁ | .016743 | 15.274 | 15.332 |
| | | 5 | 15.441 ₂₀ | .014723 | 15.416 | 15.467 |

(Note: Means with the different subscript numbers are significantly different at P<0.05)

‘Table 5.2, continued’

| CIELab value | Time (month) | FA (%) | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|--------|-----------------------|--------------------------|---------|---------|
| h* | 0 | 0 | 309.479 ₁₈ | .011260 | 309.460 | 309.499 |
| | | 1 | 311.900 ₁₅ | .015301 | 311.874 | 311.927 |
| | | 2 | 312.919 ₁₄ | .015301 | 312.893 | 312.946 |
| | | 3 | 309.900 ₁₇ | .008373 | 309.886 | 309.915 |
| | | 4 | 310.279 ₁₆ | .015301 | 310.253 | 310.306 |
| | | 5 | 311.740 ₁₅ | .018475 | 311.708 | 311.772 |
| | 1 | 0 | 323.910 ₂ | .013856 | 323.886 | 323.934 |
| | | 1 | 317.460 ₅ | .013856 | 317.436 | 317.484 |
| | | 2 | 317.919 ₃ | .019342 | 317.886 | 317.953 |
| | | 3 | 315.819 ₁₁ | .010682 | 315.801 | 315.838 |
| | | 4 | 316.010 ₉ | .013279 | 315.987 | 316.033 |
| | | 5 | 317.320 ₇ | .016743 | 317.291 | 317.349 |
| | 2 | 0 | 34.752 ₂₂ | .016455 | 34.724 | 34.781 |
| | | 1 | 317.359 ₆ | .016455 | 317.331 | 317.388 |
| | | 2 | 317.810 ₄ | .014146 | 317.786 | 317.835 |
| | | 3 | 315.780 ₁₂ | .009815 | 315.763 | 315.797 |
| | | 4 | 315.969 ₁₀ | .020497 | 315.934 | 316.005 |
| | | 5 | 317.230 ₈ | .013856 | 317.206 | 317.254 |
| | 3 | 0 | 67.139 ₁₉ | .015301 | 67.113 | 67.166 |
| | | 1 | 30.580 ₂₃ | .019053 | 30.547 | 30.613 |
| | | 2 | 11.988 ₂₄ | .013279 | 11.965 | 12.011 |
| | | 3 | 353.810 ₁ | .008083 | 353.796 | 353.824 |
| | | 4 | 42.282 ₂₁ | .010682 | 42.264 | 42.301 |
| | | 5 | 53.317 ₂₀ | .016166 | 53.289 | 53.345 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.2, continued’

| CIELab value | Time (month) | FA (%) | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|-----------------|-----------------|-----------|----------------------|--------------------------------|---------|---------|
| a* | 0 | 0 | 11.421 ₁₉ | .014146 | 11.397 | 11.446 |
| | | 1 | 14.641 ₁₅ | .017321 | 14.611 | 14.671 |
| | | 2 | 17.994 ₁₃ | .016743 | 17.965 | 18.023 |
| | | 3 | 20.110 ₈ | .012414 | 20.089 | 20.132 |
| | | 4 | 13.306 ₁₇ | .011837 | 13.286 | 13.327 |
| | | 5 | 12.681 ₁₈ | .011837 | 12.661 | 12.702 |
| | 1 | 0 | 10.780 ₂₁ | .014723 | 10.755 | 10.806 |
| | | 1 | 21.942 ₆ | .015588 | 21.915 | 21.969 |
| | | 2 | 26.085 ₄ | .018475 | 26.053 | 26.117 |
| | | 3 | 30.108 ₂ | .009238 | 30.092 | 30.124 |
| | | 4 | 19.894 ₉ | .015301 | 19.868 | 19.921 |
| | | 5 | 18.888 ₁₂ | .017033 | 18.859 | 18.918 |
| | 2 | 0 | 10.150 ₂₂ | .010392 | 10.132 | 10.168 |
| | | 1 | 22.728 ₅ | .015878 | 22.701 | 22.756 |
| | | 2 | 26.947 ₃ | .015011 | 26.921 | 26.973 |
| | | 3 | 31.080 ₁ | .012414 | 31.059 | 31.102 |
| | | 4 | 20.582 ₇ | .016743 | 20.553 | 20.611 |
| | | 5 | 19.563 ₁₁ | .014723 | 19.538 | 19.589 |
| | 3 | 0 | 4.221 ₂₄ | .018187 | 4.190 | 4.253 |
| | | 1 | 13.663 ₁₆ | .011547 | 13.643 | 13.683 |
| | | 2 | 17.161 ₁₄ | .011260 | 17.142 | 17.181 |
| | | 3 | 19.721 ₁₀ | .006642 | 19.710 | 19.733 |
| | | 4 | 11.322 ₂₀ | .014434 | 11.297 | 11.347 |
| | | 5 | 9.224 ₂₃ | .017610 | 9.194 | 9.255 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.2, continued’

| CIELab value | Time (month) | FA (%) | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|-----------------|-----------------|-----------|-----------------------|-----------------------------|---------|---------|
| b* | 0 | 0 | -13.865 ₁₆ | .017321 | 13.835 | 13.895 |
| | | 1 | -16.313 ₁₃ | .012702 | 16.291 | 16.335 |
| | | 2 | -19.348 ₉ | .014146 | 19.324 | 19.373 |
| | | 3 | -24.050 ₄ | .008660 | 24.035 | 24.065 |
| | | 4 | -15.701 ₁₄ | .013279 | 15.678 | 15.724 |
| | | 5 | -14.212 ₁₅ | .018187 | 14.181 | 14.244 |
| | 1 | 0 | -7.857 ₂₁ | .014723 | 7.832 | 7.883 |
| | | 1 | -20.128 ₇ | .015878 | 20.101 | 20.156 |
| | | 2 | -23.550 ₅ | .016743 | 23.521 | 23.579 |
| | | 3 | -29.251 ₂ | .011547 | 29.231 | 29.271 |
| | | 4 | -19.200 ₁₀ | .018187 | 19.169 | 19.232 |
| | | 5 | -17.411 ₁₂ | .017610 | 17.381 | 17.442 |
| | 2 | 0 | -7.042 ₂₂ | .012414 | 7.021 | 7.064 |
| | | 1 | -20.923 ₆ | .019400 | 20.890 | 20.957 |
| | | 2 | -24.423 ₃ | .012702 | 24.401 | 24.445 |
| | | 3 | -30.245 ₁ | .011837 | 30.225 | 30.266 |
| | | 4 | -19.896 ₈ | .022229 | 19.858 | 19.935 |
| | | 5 | -18.096 ₁₁ | .017321 | 18.066 | 18.126 |
| | 3 | 0 | 10.012 ₁₉ | .015301 | 9.986 | 10.039 |
| | | 1 | 8.073 ₂₀ | .010105 | 8.056 | 8.091 |
| | | 2 | 3.643 ₂₃ | .014723 | 3.618 | 3.669 |
| | | 3 | 2.136 ₂₄ | .007219 | 2.124 | 2.149 |
| | | 4 | 10.296 ₁₈ | .016455 | 10.268 | 10.325 |
| | | 5 | 12.384 ₁₇ | .015588 | 12.357 | 12.411 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

5.2.2. Influence of different pH on Visual Colour Variation of purified anthocyanin-PVA blends

Figure 5.4 displays the influence of different pH (pH initial 5.8, pH 1, 3, 7, 9 and 11) on visual colour variation for crude fruit pulp of anthocyanin *M. malabathricum*-PVA blends

in terms of L^* (lightness). It can be noticed that from pH 1 the lightness percentage of anthocyanin *M. Malabathricum*-PVA blend (63.291 ± 0.0112) decrease over increasing pH 11 (56.833 ± 0.016) at zero time of storage. However, when approach pH 5.8, the lightness started to slightly increase (63.813 ± 0.019) before decrease when pH reaching pH 7 (61.693 ± 0.016) and continue follow the decreasing trend. In addition during the storage period, the lightness of the samples at different pH experienced increased in L^* with the highest increased recorded for the most alkaline pH, pH 11 (88.355 ± 0.0184) after the 3 month of the storage. As expected, the slightly increased in L^* value was observed for the sample in acidic region, pH 1, pH 3 and pH 5 with the L^* value recorded were (76.515 ± 0.013), (75.487 ± 0.020) and (74.795 ± 0.0176) respectively.

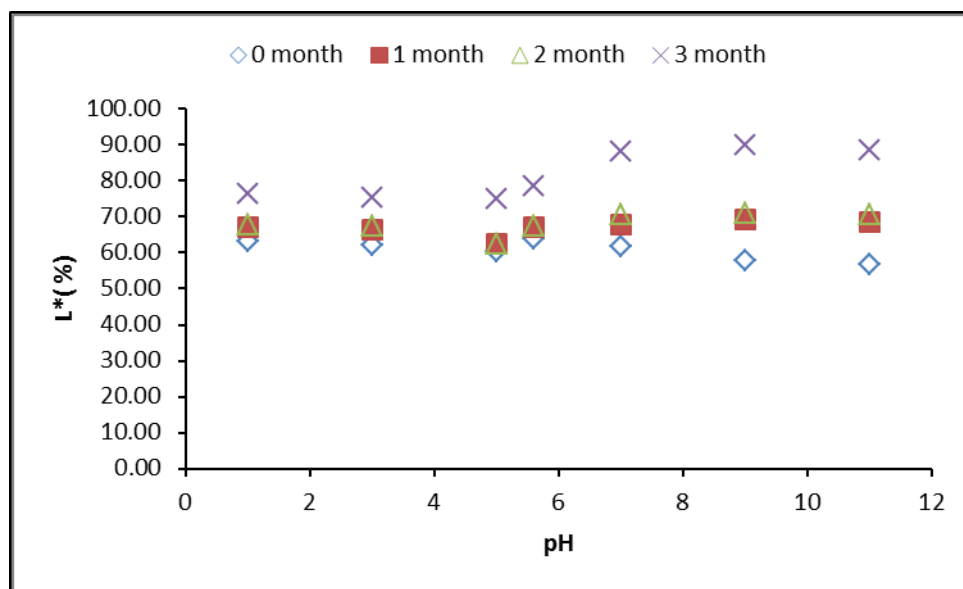


Figure 5.4: Relationship between pH variation and L^* values (%) for *M. malabathricum*-PVA blends during 3 month of storage

Altered the pH for crude anthocyanin *M. malabathricum*-PVA blends also gave different chroma value. As seen in figure 5.5 the C* value for most acidic crude anthocyanin *M. malabathricum*-PVA blends, pH 1 (57.888 ± 0.0138) recorded as the maximum chroma value compared to the other samples studied. Though, from the table it can be realised that, as starting pH 1 the chromaticity decrease (57.888 ± 0.0138) with increasing pH 11 (18.215 ± 0.017) but when reaching pH 9 the chromaticity were slightly increase (36.869 ± 0.0165). On the other hand, the chroma of the crude anthocyanin *M. malabathricum*-PVA blends also decreased during 3 month of storage which result in dull in colour. As seen in table, most coloured sample pH 1 also experience the colour fading by reducing in C* value over time and it obviously at the end of the storage, the C* value recorded was (48.705 ± 0.015) which still resulted in the highest C* value (more brighter colour) compared to the other pH study. Thus, these results indicates that, variation of pH significantly affect the C* value over the storage period.

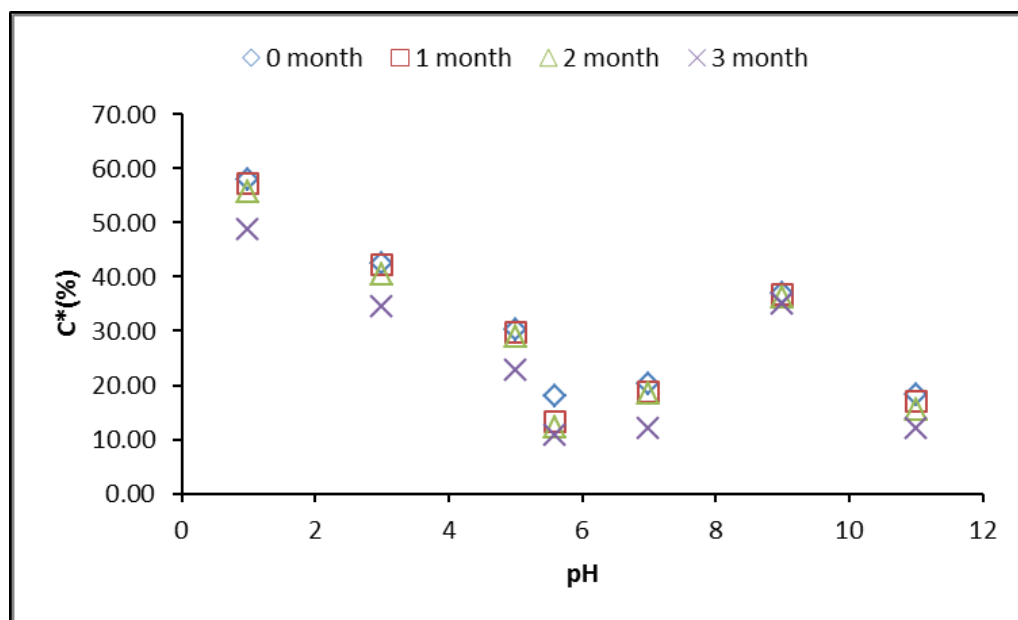
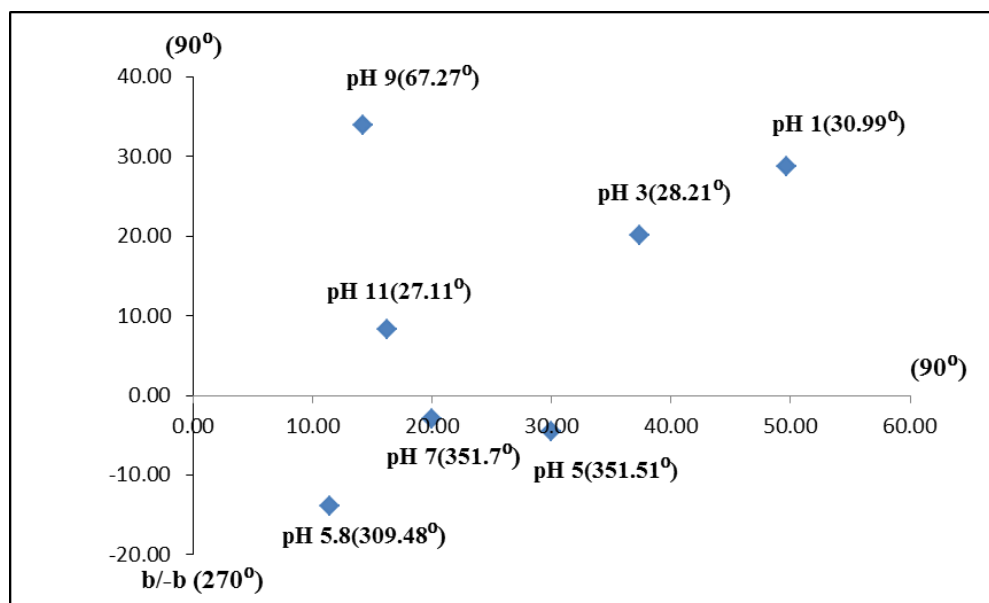


Figure 5.5: Relationship between pH variation and C* values (%) for *M. malabathricum*-PVA blends during 3 month of storage

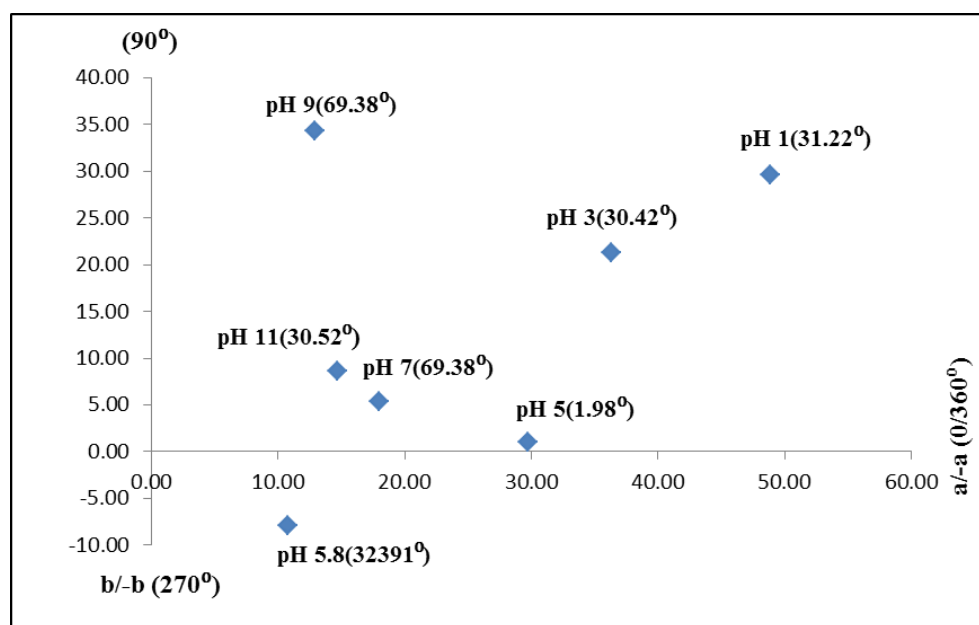
Hue, which also vital affect caused by variation of pH. As in figure 5.6(a) to 5.6(d), Further augmentation of pH 1, H° (30.990 ± 0.0170) to higher pH 5.8 caused an important counterclockwise shift of hue angle H° (309.479 ± 0.0112), meaning that the hues now moved back to yellower tonalities. Based on table 6.16, it shows that the pH 5.8 of *crude anthocyanin M. Malabathricum*-PVA blends present in positive a^* values (11.421 ± 0.0147) and negative b^* values (-13.865 ± 0.0173) with hue angle (h_{ab} 309.479 ± 0.0113) which resulted in bluer colour. However, when the pH was adjusted to more acidic, pH 1 the a^* value moved to more positiveness (49.624 ± 0.0135) and negative b^* values moved to positive value (28.807 ± 0.0116) while hue angle moved clockwise to lower value (h_{ab} 49.625 ± 0.0136) and resulted in more red in colour. Once pH increase to more alkaline region, pH 9 the a^* values moved backward to lower positive (14.242 ± 0.0173) and b^* slightly increase to positive values (34.008 ± 0.01386) while hue angle moved counterclockwise (h_{ab} 67.276 ± 0.0136).

Furthermore, the pH variation also affects the visual colour stability of crude anthocyanin colourat during storage. Based on Table 5.3, it clearly noticed that the visual colour of samples with more alkaline pH easily faded during storage with the a^* (4.471 ± 0.0217) moved to lower positive value and b^* slightly moved to more yellower tonalities (11.110 ± 0.0092), while the hue angle moved counterclockwise (h_{ab} 68.078 ± 0.0182) which showed the colour degradation of anthocyanin-PVA blends. Additionally, the most coloured sample at pH 1 also experience colour degradation during 3 month of the storage with the a^* values started to move to the less positive (31.260 ± 0.0167) and b^* increased to more positive value (37.349 ± 0.0141) with increasing the H° (50.072 ± 0.0156). Nonetheless it again can be noticed that, at the end of the storage, the pH 1 successfully improved the colour stability of

the crude colourant which resulted in the most coloured sample compared to the other pH study.

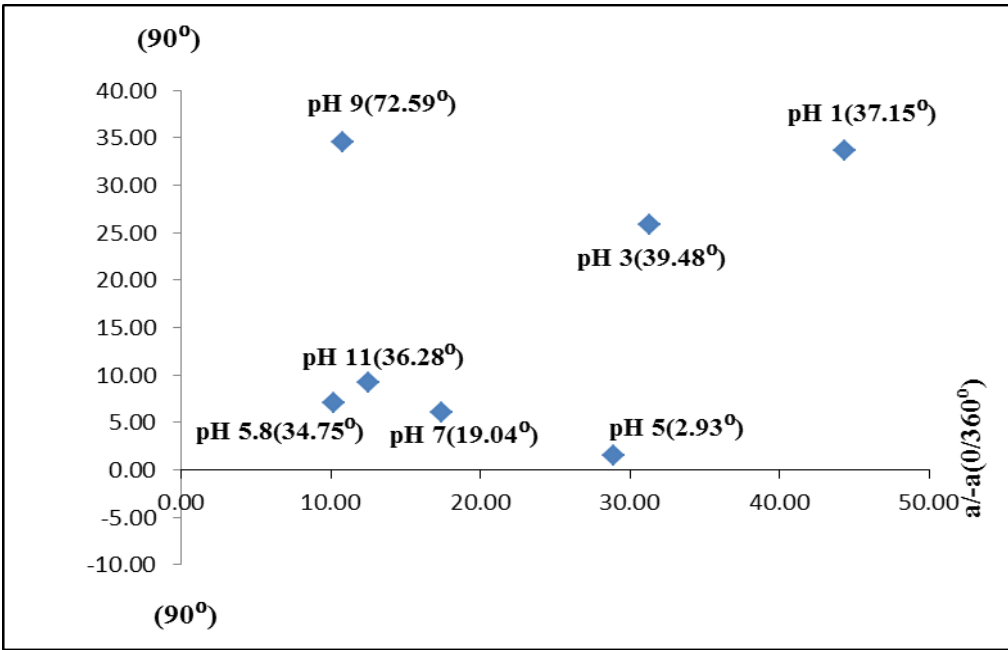


(a)



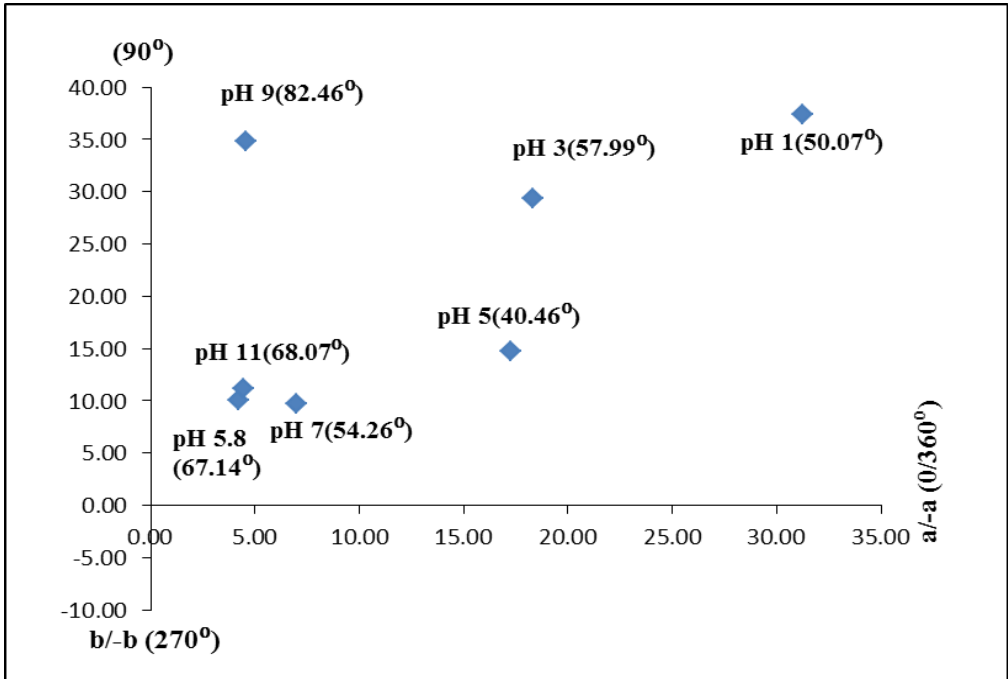
(b)

Figure 5.6: Relationship between pH variation and H° with a^*b^* co-ordinate for crude *M. malabathricum*-PVA blends during (a) 0 month, (b) 1 month, (c) 2 month and (d) 3 month of storage



(c)

'Figure 5.6, continued'



(d)

'Figure 5.6, continued'

Table 5.3: Relationship between pH variation and L*C* a* and b* values for crude anthocyanin-PVA blends *M. malabathricum*

| CIELab value | Time (Month) | pH | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|--------------------------|---------|---------|
| L* | 0 | 1 | 63.291 ₂₀ | .011260 | 63.272 | 63.311 |
| | | 3 | 61.974 ₂₃ | .012414 | 61.953 | 61.996 |
| | | 5 | 60.281 ₂₅ | .016166 | 60.253 | 60.309 |
| | | 5.8 | 63.813 ₁₉ | .018765 | 63.781 | 63.846 |
| | | 7 | 61.693 ₂₄ | .015186 | 61.667 | 61.720 |
| | | 9 | 57.835 ₂₆ | .014723 | 57.810 | 57.861 |
| | | 11 | 56.833 ₂₈ | .015878 | 56.806 | 56.861 |
| | 1 | 1 | 67.121 ₁₆ | .011837 | 67.101 | 67.142 |
| | | 3 | 66.498 ₁₈ | .014146 | 66.474 | 66.523 |
| | | 5 | 62.381 ₂₂ | .010105 | 62.364 | 62.399 |
| | | 5.8 | 67.014 ₁₇ | .015588 | 66.987 | 67.041 |
| | | 7 | 67.979 ₁₃ | .018765 | 67.947 | 68.012 |
| | | 9 | 69.135 ₁₁ | .013569 | 69.112 | 69.159 |
| | | 11 | 68.439 ₁₂ | .015878 | 68.412 | 68.467 |
| | 2 | 1 | 67.923 ₁₄ | .012991 | 67.901 | 67.946 |
| | | 3 | 67.495 ₁₅ | .015011 | 67.469 | 67.521 |
| | | 5 | 62.593 ₂₁ | .012702 | 62.571 | 62.615 |
| | | 5.8 | 67.535 ₁₅ | .013856 | 67.511 | 67.559 |
| | | 7 | 70.784 ₉ | .011547 | 70.764 | 70.804 |
| | | 9 | 70.987 ₈ | .019342 | 70.954 | 71.021 |
| | | 11 | 70.598 ₁₀ | .019053 | 70.565 | 70.631 |
| | 3 | 1 | 76.515 ₅ | .012702 | 76.493 | 76.537 |
| | | 3 | 75.487 ₆ | .020497 | 75.452 | 75.523 |
| | | 5 | 74.795 ₇ | .017610 | 74.765 | 74.826 |
| | | 5.8 | 78.704 ₄ | .009815 | 78.687 | 78.721 |
| | | 7 | 87.996 ₃ | .018765 | 87.964 | 88.029 |
| | | 9 | 90.025 ₁ | .017033 | 89.996 | 90.055 |
| | | 11 | 88.355 ₂ | .018475 | 88.323 | 88.387 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.3, continued’

| CIELab value | Time (Month) | pH | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|--------------------------|---------|---------|
| C* | 0 | 1 | 57.888 ₁ | .013856 | 57.864 | 57.912 |
| | | 3 | 42.45 ₁₅ | .016166 | 42.423 | 42.479 |
| | | 5 | 30.328 ₁₃ | .015878 | 30.301 | 30.356 |
| | | 5.8 | 17.962 ₂₁ | .011837 | 17.942 | 17.983 |
| | | 7 | 20.213 ₁₇ | .009528 | 20.197 | 20.230 |
| | | 9 | 36.869 ₈ | .016455 | 36.841 | 36.898 |
| | | 11 | 18.215 ₂₀ | .017321 | 18.185 | 18.245 |
| | 1 | 1 | 57.18 ₁₂ | .010392 | 57.163 | 57.199 |
| | | 3 | 42.167 ₆ | .010105 | 42.150 | 42.185 |
| | | 5 | 29.714 ₁₄ | .011547 | 29.694 | 29.734 |
| | | 5.8 | 13.340 ₂₄ | .011837 | 13.320 | 13.361 |
| | | 7 | 18.786 ₁₈ | .017610 | 18.756 | 18.817 |
| | | 9 | 36.680 ₉ | .016455 | 36.652 | 36.709 |
| | | 11 | 17.022 ₂₂ | .016455 | 16.994 | 17.051 |
| | 2 | 1 | 55.689 ₃ | .015011 | 55.663 | 55.715 |
| | | 3 | 40.553 ₇ | .017033 | 40.524 | 40.583 |
| | | 5 | 28.962 ₁₅ | .015301 | 28.936 | 28.989 |
| | | 5.8 | 12.353 ₂₅ | .010392 | 12.335 | 12.371 |
| | | 7 | 18.417 ₁₉ | .011837 | 18.397 | 18.438 |
| | | 9 | 36.207 ₁₀ | .009528 | 36.191 | 36.224 |
| | | 11 | 15.509 ₂₃ | .012991 | 15.487 | 15.532 |
| | 3 | 1 | 48.705 ₁₄ | .014723 | 48.680 | 48.731 |
| | | 3 | 34.561 ₁₂ | .013279 | 34.538 | 34.584 |
| | | 5 | 22.697 ₁₆ | .014146 | 22.673 | 22.722 |
| | | 5.8 | 10.864 ₂₇ | .017033 | 10.835 | 10.894 |
| | | 7 | 11.995 ₂₆ | .016455 | 11.967 | 12.024 |
| | | 9 | 35.066 ₁₁ | .018187 | 35.035 | 35.098 |
| | | 11 | 11.975 ₂₆ | .013856 | 11.951 | 11.999 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.3,continued’

| CIELab value | Time (Month) | pH | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|--------------------------|---------|---------|
| H* | 0 | 1 | 30.990 ₂₀ | .017033 | 30.961 | 31.020 |
| | | 3 | 28.205 ₂₃ | .009528 | 28.189 | 28.222 |
| | | 5 | 351.510 ₂ | .012124 | 351.489 | 351.531 |
| | | 5.8 | 309.479 ₄ | .011260 | 309.460 | 309.499 |
| | | 7 | 351.700 ₁ | .012702 | 351.678 | 351.722 |
| | | 9 | 67.275 ₉ | .013569 | 67.252 | 67.299 |
| | | 11 | 27.112 ₂₄ | .011260 | 27.093 | 27.132 |
| | 1 | 1 | 31.215 ₁₉ | .014723 | 31.190 | 31.241 |
| | | 3 | 30.420 ₂₂ | .013569 | 30.397 | 30.444 |
| | | 5 | 1.982 ₂₈ | .009526 | 1.966 | 1.999 |
| | | 5.8 | 323.910 ₃ | .013856 | 323.886 | 323.934 |
| | | 7 | 16.443 ₂₆ | .012702 | 16.421 | 16.465 |
| | | 9 | 69.376 ₇ | .016455 | 69.348 | 69.405 |
| | | 11 | 30.521 ₂₁ | .014146 | 30.497 | 30.546 |
| | 2 | 1 | 37.151 ₁₆ | .008950 | 37.136 | 37.167 |
| | | 3 | 39.475 ₁₅ | .013856 | 39.451 | 39.499 |
| | | 5 | 2.928 ₂₇ | .015878 | 2.901 | 2.956 |
| | | 5.8 | 34.752 ₁₈ | .016455 | 34.724 | 34.781 |
| | | 7 | 19.040 ₂₅ | .011547 | 19.020 | 19.060 |
| | | 9 | 72.592 ₆ | .021074 | 72.556 | 72.629 |
| | | 11 | 36.283 ₁₇ | .012702 | 36.261 | 36.305 |
| | 3 | 1 | 50.072 ₁₃ | .015588 | 50.045 | 50.099 |
| | | 3 | 57.985 ₁₁ | .019342 | 57.952 | 58.019 |
| | | 5 | 40.455 ₁₄ | .018187 | 40.424 | 40.487 |
| | | 5.8 | 67.139 ₁₀ | .015301 | 67.113 | 67.166 |
| | | 7 | 54.260 ₅ | .011547 | 54.240 | 54.280 |
| | | 9 | 82.457 ₃ | .019342 | 82.424 | 82.491 |
| | | 11 | 68.077 ₈ | .018187 | 68.046 | 68.109 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.3, continued’

| CIELab value | Time (Month) | pH | Mean | Std. Error (± s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|---------------------|---------|---------|
| a* | 0 | 1 | 49.624 ₁ | .013569 | 49.601 | 49.648 |
| | | 3 | 37.41 ₁₄ | .016743 | 37.382 | 37.440 |
| | | 5 | 29.998 ₈ | .013856 | 29.974 | 30.022 |
| | | 5.8 | 11.421 ₂₁ | .014723 | 11.396 | 11.447 |
| | | 7 | 20.001 ₁₁ | .012414 | 19.980 | 20.023 |
| | | 9 | 14.242 ₁₆ | .017033 | 14.213 | 14.272 |
| | | 11 | 16.213 ₂ | .010105 | 16.196 | 16.231 |
| | 1 | 1 | 48.902 ₅ | .012414 | 48.881 | 48.924 |
| | | 3 | 36.36 ₂₉ | .012702 | 36.340 | 36.384 |
| | | 5 | 29.696 ₂₃ | .014723 | 29.671 | 29.722 |
| | | 5.8 | 10.780 ₁₃ | .014723 | 10.755 | 10.806 |
| | | 7 | 18.019 ₁₉ | .015011 | 17.993 | 18.045 |
| | | 9 | 12.919 ₁₇ | .012991 | 12.897 | 12.942 |
| | | 11 | 14.665 ₃ | .015588 | 14.638 | 14.692 |
| | 2 | 1 | 44.38 ₅₆ | .015878 | 44.358 | 44.413 |
| | | 3 | 31.304 ₁₀ | .012124 | 31.283 | 31.325 |
| | | 5 | 28.926 ₂₄ | .014434 | 28.901 | 28.951 |
| | | 5.8 | 10.150 ₁₄ | .010392 | 10.132 | 10.168 |
| | | 7 | 17.411 ₂₂ | .013856 | 17.387 | 17.435 |
| | | 9 | 10.832 ₂₀ | .012702 | 10.810 | 10.854 |
| | | 11 | 12.502 ₇ | .008950 | 12.487 | 12.518 |
| | 3 | 1 | 31.260 ₁₂ | .016743 | 31.231 | 31.289 |
| | | 3 | 18.321 ₁₅ | .014723 | 18.296 | 18.347 |
| | | 5 | 17.271 ₂₈ | .014434 | 17.246 | 17.296 |
| | | 5.8 | 4.221 ₂₅ | .018187 | 4.190 | 4.253 |
| | | 7 | 7.006 ₂₅ | .011260 | 6.987 | 7.026 |
| | | 9 | 4.602 ₂₆ | .009238 | 4.586 | 4.618 |
| | | 11 | 4.471 ₂₇ | .021651 | 4.434 | 4.509 |




















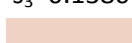



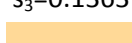




(Note: Means with the different subscript numbers are significantly different at P<0.05)

‘Table 5.3, continued’

| CIELab value | Time (Month) | pH | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|-----|-----------------------|--------------------------|---------|---------|
| b* | 0 | 1 | 28.807 ₉ | .011547 | 28.787 | 28.827 |
| | | 3 | 20.064 ₁₂ | .012124 | 20.043 | 20.085 |
| | | 5 | -4.472 ₂₅ | .011837 | 4.452 | 4.493 |
| | | 5.8 | -13.865 ₁₄ | .017321 | 13.835 | 13.895 |
| | | 7 | -2.916 ₂₆ | .015878 | 2.889 | 2.944 |
| | | 9 | 34.008 ₅ | .013856 | 33.984 | 34.032 |
| | | 11 | 8.302 ₂₀ | .012414 | 8.281 | 8.324 |
| | 1 | 1 | 29.635 ₇ | .014434 | 29.610 | 29.660 |
| | | 3 | 21.351 ₁₁ | .016743 | 21.322 | 21.380 |
| | | 5 | 1.028 ₂₈ | .015878 | 1.001 | 1.056 |
| | | 5.8 | -7.857 ₂₁ | .014723 | 7.832 | 7.883 |
| | | 7 | 5.318 ₂₄ | .018187 | 5.287 | 5.350 |
| | | 9 | 34.330 ₄ | .012991 | 34.308 | 34.353 |
| | | 11 | 8.646 ₁₉ | .013279 | 8.623 | 8.669 |
| | 2 | 1 | 33.633 ₆ | .017898 | 33.602 | 33.664 |
| | | 3 | 25.782 ₁₀ | .015878 | 25.755 | 25.810 |
| | | 5 | 1.480 ₂₇ | .010682 | 1.462 | 1.499 |
| | | 5.8 | 7.042 ₂₂ | .012414 | 7.021 | 7.064 |
| | | 7 | 6.009 ₂₃ | .012991 | 5.987 | 6.032 |
| | | 9 | 34.549 ₃ | .013569 | 34.526 | 34.573 |
| | | 11 | 9.178 ₁₈ | .018765 | 9.146 | 9.211 |
| | 3 | 1 | 37.349 ₁ | .014146 | 37.325 | 37.374 |
| | | 3 | 29.305 ₈ | .012702 | 29.283 | 29.327 |
| | | 5 | 14.728 ₁₃ | .017898 | 14.697 | 14.759 |
| | | 5.8 | 10.012 ₁₆ | .015301 | 9.986 | 10.039 |
| | | 7 | 9.737 ₁₇ | .013856 | 9.713 | 9.761 |
| | | 9 | 34.762 ₂ | .016455 | 34.734 | 34.791 |
| | | 11 | 11.110 ₁₅ | .009238 | 11.094 | 11.126 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

Table 5.4: Influence of different pH on Total Colour difference (ΔE) and Saturation (s) of crude anthocyanin-PVA blend from *M.malabathricum*

| FA(%) | TIME (Month) | | | | ΔE_1 | ΔE_3 |
|--------|---|---|---|--|---------------------|---------------------|
| | 0 | 1 | 2 | 3 | | |
| pH 1 |  $s_0=0.9146$ |  $s_1=0.8519$ |  $s_2=0.8199$ |  $s_3=0.6365$ | $\Delta E_1=3.985$ | $\Delta E_3=24.189$ |
| pH 3 |  $s_0=0.6850$ |  $s_1=0.6341$ |  $s_2=0.6008$ |  $s_3=0.4578$ | $\Delta E_1=4.818$ | $\Delta E_3=25.147$ |
| pH 5 |  $s_0=0.5031$ |  $s_1=0.4763$ |  $s_2=0.4627$ |  $s_3=0.3035$ | $\Delta E_1=5.896$ | $\Delta E_3=27.227$ |
| pH 5.8 |  $s_0=0.2815$ |  $s_1=0.1991$ |  $s_2=0.1829$ |  $s_3=0.1380$ | $\Delta E_1=6.837$ | $\Delta E_3=29.047$ |
| pH 7 |  $s_0=0.3276$ |  $s_1=0.2764$ |  $s_2=0.2602$ |  $s_3=0.1363$ | $\Delta E_1=10.549$ | $\Delta E_3=31.951$ |
| pH 9 |  $s_0=0.6375$ |  $s_1=0.5305$ |  $s_2=0.5100$ |  $s_3=0.3895$ | $\Delta E_1=11.383$ | $\Delta E_3=32.877$ |
| pH 11 |  $s_0=0.3205$ |  $s_1=0.2487$ |  $s_2=0.2197$ |  $s_3=0.1355$ | $\Delta E_1=11.714$ | $\Delta E_3=33.755$ |

The above result was further analysed in term of Total Colour difference (ΔE) and saturation(s). Table 5.4 displayed the results obtained from the analysis for crude anthocyanin-PVA blend with variation of pH. The saturation (s) is the calculation of an area visualized by an observer which the scalar value derived from the CIELab parameters colour values. This determined as the chromaticity to lightness or the ratio of C^* to L^* , and effectively reduces the CIELab coordinates from three to single value, s. Furthermore, ΔE represents the colour change of three colour coordinate (C^* , L^* and h^*) of sample before and after exposed to high UV irradiation for 3 month. According to the table, the different pH variation gave different of colour and resulted in different saturation and ΔE of colour for crude anthocyanin-PVA blend. Smallest (ΔE) was noticed for the samples with pH 1 $\Delta E_1=3.985$ at 1st month of the storage. After 3 month of the storage the $\Delta E_3=24.189$

was increased for pH 1 which showed the colour change compared to the first month. Conferring to the table, it can clearly noticed that the highest ΔE at the first month recorded for the sample at pH 11 (11.714) and at the end of the storage pH 11 gave the highest total color change compared to the other samples tested ($\Delta E_3=33.755$) which showed the huge colour different.

Highest colour saturation recorded for the samples at pH 1 ($s_0=0.9146$) and gradually decreased during storage with the saturation recorded were $s_1=0.8519$, $s_2=0.8199$, $s_3=0.6365$ correspondingly which showed that pH 1 resulted in more saturated red colour compared to the other acidic pH. Though the decreasing of the saturation over 3 month of storage period showed that colour of pH 1 samples also degraded. However, as realized in the table the most alkaline samples showed the lowest saturation value with the saturation was observed to decreased over the storage period from $s_0=0.3205$ to $s_3=0.1355$ at the end of the storage. Therefore it directly perceived that, the colour of sample at pH 11 obviously colourless during the 3 month of the storage.

5.2.3. Influence of different pH on Visual Colour Variation of crude anthocyanin-PVA blends containing 3% FA

Influence of different pH (pH initial 5.7, pH 1, 3, 7, 9 and 11) on visual colour variation for crude fruit pulp of anthocyanin *M. malabathricum*-PVA containing 3% FA displays in Table 5.5. Parameter in terms of L^* (lightness), C^* (chroma), H° (hue angle notation h_{ab}), $a^*/-a^*$ (redness and greenness) and $b^*/-b^*$ (yellowness and blueness) was studied. It can be seen that the lightness percentage decreased with increased in pH from pH 1 (52.852 ± 0.006) to pH 11 (41.802 ± 0.008) at zero time of storage. On the other hand, when

approach pH 5.7 the lightness started to slightly increase (49.144 ± 0.008) before continued decreased when pH approach pH 7 (46.872 ± 0.008). According to figure 5.7, the lightness of the samples at different pH experienced increased in L^* with the highest increased recorded for the most alkaline pH, pH 11 (66.303 ± 0.012) after the 3 month of the storage. Based on the results gained, the colour stability of the crude anthocyanin colourant degraded during the storage period under UVB- irradiation by increasing the the L^* value which was resulted in lighter colour and the end of the storage pH 3 presents the most colour sample with L^* value (50.943 ± 0.008)

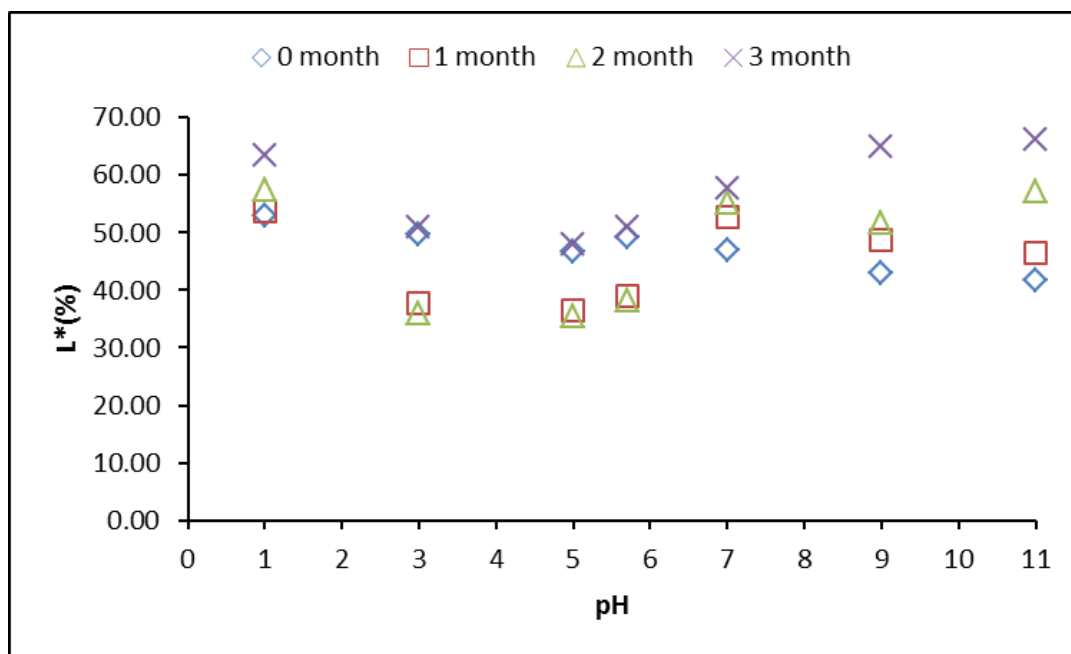


Figure 5.7: Relationship between pH variation and L^* values (%) for *M. malabathricum*-PVA blends containing 3% FA during 3 month of storage

Besides, altered the pH for crude anthocyanin-PVA blends containing 3% FA also affected the colour chromaticity. As seen in figure 5.8 the C^* value for most acidic crude anthocyanin colourant pH1 (55.306 ± 0.011) recorded as the highest chroma compared to the

other sample at the beginning the storage. However, from the table it can be seen as starting pH 1 the chromaticity decrease (55.306 ± 0.011) with increasing pH 11 (19.861 ± 0.012) which showed the huge different in C^* nevertheless when reaching pH 9 the chromaticity were slightly increase (19.861 ± 0.009). On the hand, the chroma of the purified anthocyanin colourant also decreased during 3 month of storage which result in dull in colour. As observed in table, most coloured sample resulted for the sample at pH 3, the C^* value recorded was (41.658 ± 0.007) which gave in the highest C^* value (brighter colour) at the end of storage compared to the other pH study. The most coloured sample at the beginning of the storage did not retained the colour stability which the colour of the samples strongly faded at the end of the storage (33.171 ± 0.010). Similar trend was also observed for the origin sample without adjusted pH which the C^* value are also decreased over the storage period, and showed better results compared to alkaline crude colourant pH 11 (14.326 ± 0.007). Thus, these results indicates that, variation of pH significantly affect the C^* value over the storage period.

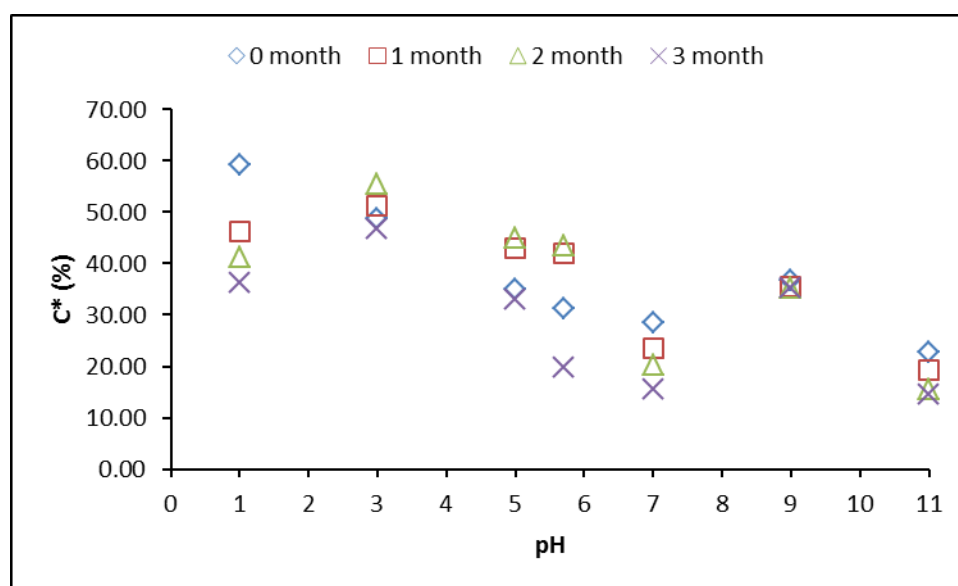


Figure 5.8: Relationship between pH variation and C^* values (%) for *M. malabathricum*-PVA blends containing 3% FA during 3 month of storage

Besides, as listed in table 5.5, It shows that the pH 5.5 of *Melastoma malabathricum* present in positive a^* values (19.928 ± 0.009) and negative b^* values (-22.871 ± 0.010) with hue angle H° (311.060 ± 0.011) which resulted in bluer colour. However, when the pH was adjusted to more acidic, pH 1 the a^* value moved to more positiveness (49.849 ± 0.007) and negative b^* values moved to positive value (23.956 ± 0.006) while hue angle moved clockwise to lower value H° (25.667 ± 0.012) and resulted in more red in colour. Once pH increase to more alkaline region, pH 9 the a^* values moved backward to lower positive (14.344 ± 0.008) and b^* slightly increase to positive values (28.140 ± 0.008) while hue angle moved counterclockwise H° (17.786 ± 0.007).

pH variation also affects the visual colour stability of crude anthocyanin colourant during storage as plot in figure 5.9(a) to figure 5.9(d) which the highest colour enhancement was observed from the table for the sample with pH 3 with the 1st month, figure 5.7(a) increased in hue angle to (341.920 ± 0.005) with a^* positively increased (48.670 ± 0.012) with positive b^* value moved to negative b^* value (-9.878 ± 0.008) and slightly decreased h° in 2nd month, figure 5.7(c) (340.310 ± 0.010) with a^* positively increased (49.871 ± 0.008) and negative b^* value (-16.984 ± 0.006). pH 3 retained the colours stability after three month of the storage. Based on the table 5.5 also, it clearly noticed that the visual colour of samples with more alkaline pH 11 easily faded during storage with the a^* (4.601 ± 0.012) moved to lower positive value and b^* slightly moved to more yellower tonalities (13.568 ± 0.012), while the hue angle moved counterclockwise H° (65.059 ± 0.010) which showed the colour degradation of anthocyanin colourant containing 3% FA. Moreover, In contrast for crude colourant containing 3% FA, the most coloured sample at pH 1 in the beginning of the storage obviously experience colour degradation during 3 month of the

storage compared to pH 5 and pH 5.4 with the a^* values started to move to the less positive (21.851 \pm 0.005) and b^* decreased to more positive value (23.956 \pm 0.006) with increasing the H^0 (46.270 \pm 0.008). Nonetheless it again can be noticed that, at the end of the storage, the pH 3 successfully improved the colour stability of the crude colourant containing 3FA which resulted in the most brighter colour compared to the other pH study.

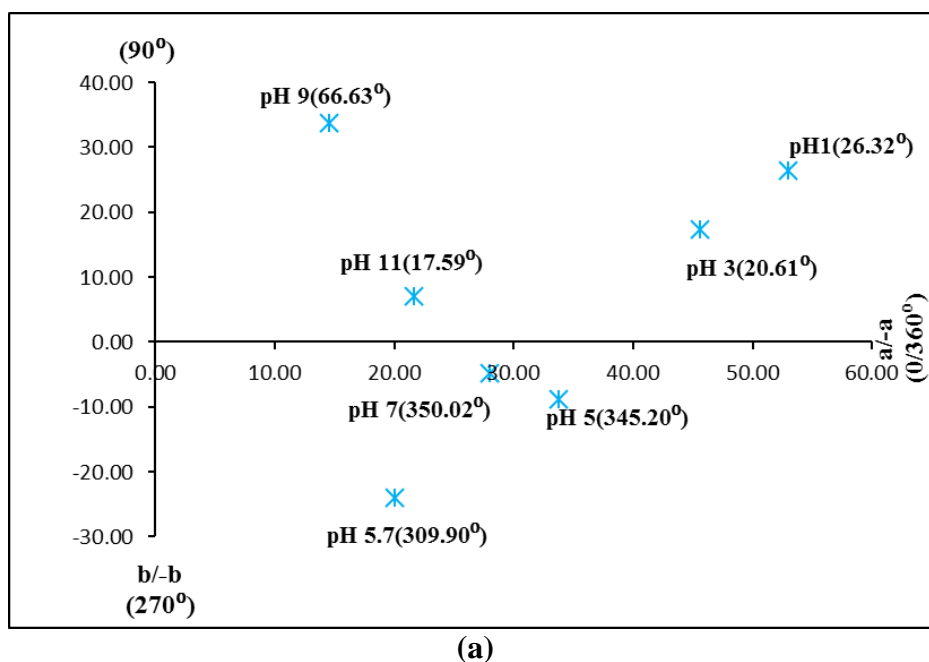
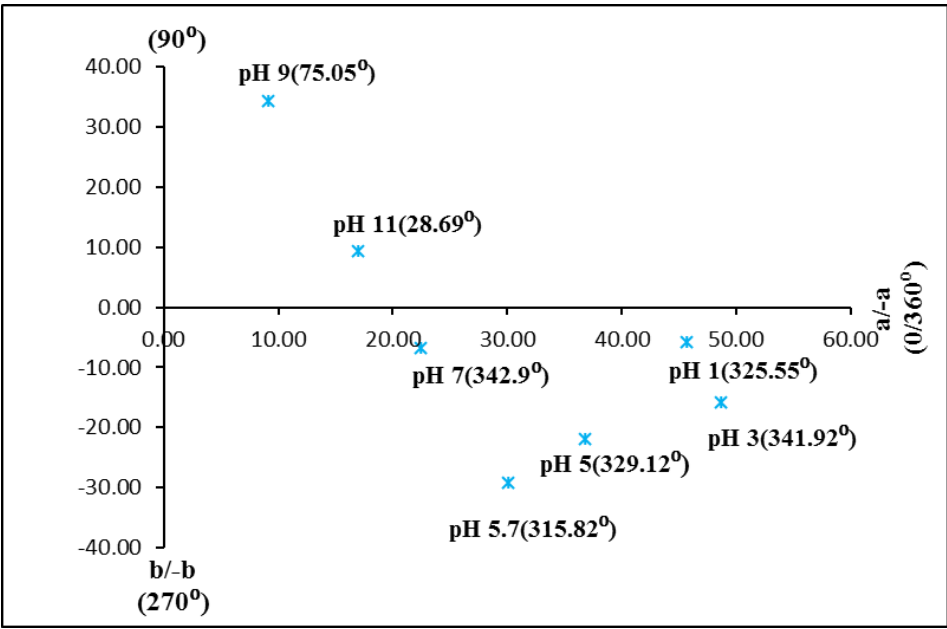
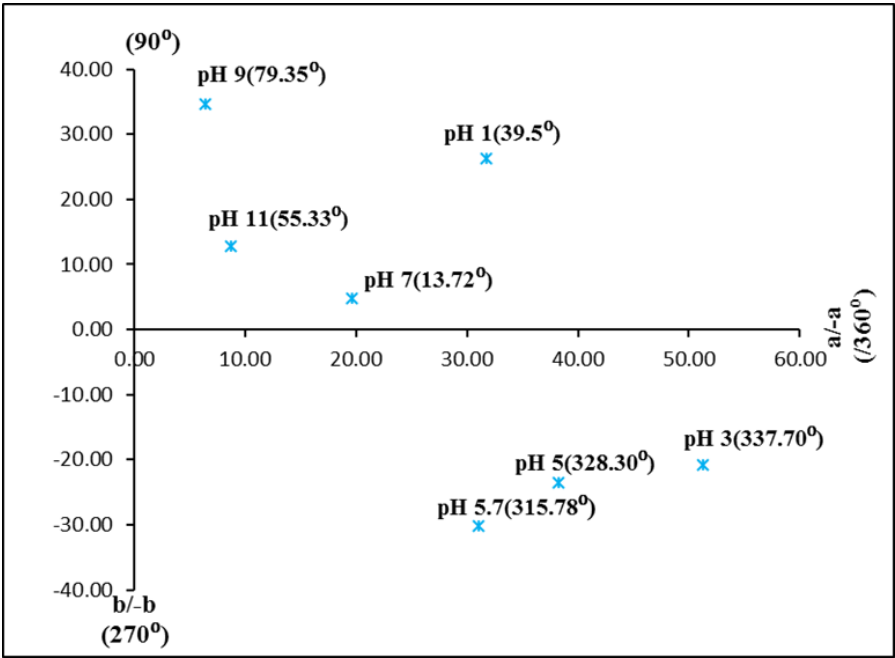


Figure 5.9: Relationship between pH variation and H^0 with a^*b^* co-ordinate for crude *M. malabathricum*-PVA blends containing 3%FA during (a) 0 month, (b) 1 month, (c) 2 month and (d) 3 month of storage



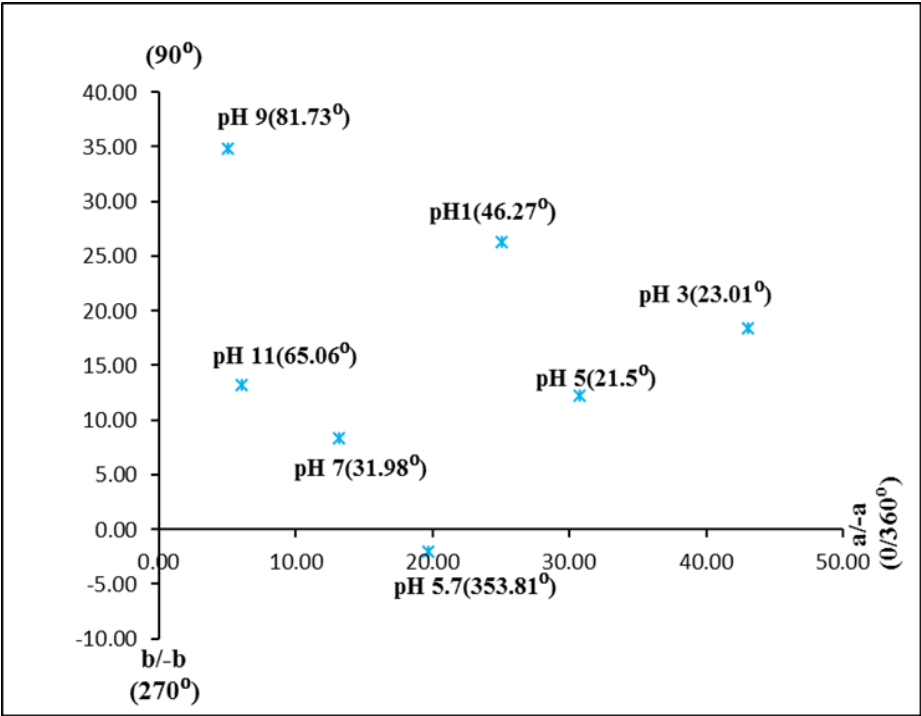
(b)

‘Figure 5.9, continued’



(c)

‘Figure 5.9, continued’



(d)

‘Figure 5, continued’

Table 5.5: Relationship between pH variation and L*C* a* and b* values for crude anthocyanin-PVA blends *M. malabathricum* containing 3% FA

| CIELab value | Time (month) | pH | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|--------------------------|---------|---------|
| L* | 0 | 1 | 52.852 ₁₀ | 0.006 | 52.842 | 52.862 |
| | | 3 | 49.766 ₁₃ | 0.007 | 49.753 | 49.778 |
| | | 5 | 46.673 ₂₀ | 0.007 | 46.661 | 46.686 |
| | | 5.7 | 49.144 ₁₄ | 0.008 | 49.131 | 49.158 |
| | | 7 | 46.872 ₂₁ | 0.008 | 46.858 | 46.886 |
| | | 9 | 42.997 ₂₆ | 0.008 | 42.982 | 43.011 |
| | | 11 | 41.802 ₂₃ | 0.008 | 41.789 | 41.816 |
| | 1 | 1 | 53.675 ₈ | 0.008 | 53.661 | 53.689 |
| | | 3 | 37.677 ₂₇ | 0.006 | 37.667 | 37.688 |
| | | 5 | 36.575 ₂₄ | 0.007 | 36.563 | 36.586 |
| | | 5.7 | 38.972 ₁₇ | 0.009 | 38.956 | 38.987 |
| | | 7 | 52.750 ₁₆ | 0.005 | 52.741 | 52.760 |
| | | 9 | 48.797 ₂₂ | 0.011 | 48.778 | 48.816 |
| | | 11 | 46.403 ₁₈ | 0.010 | 46.386 | 46.421 |
| | 2 | 1 | 57.480 ₆ | 0.006 | 57.469 | 57.491 |
| | | 3 | 35.954 ₂₈ | 0.007 | 35.942 | 35.965 |
| | | 5 | 35.373 ₂₅ | 0.006 | 35.363 | 35.384 |
| | | 5.7 | 38.165 ₁₈ | 0.011 | 38.146 | 38.183 |
| | | 7 | 55.337 ₉ | 0.008 | 55.323 | 55.352 |
| | | 9 | 51.780 ₁₃ | 0.010 | 51.762 | 51.797 |
| | | 11 | 57.216 ₇ | 0.011 | 57.196 | 57.235 |
| | 3 | 1 | 63.365 ₃ | 0.005 | 63.357 | 63.373 |
| | | 3 | 50.943 ₁₁ | 0.008 | 50.929 | 50.956 |
| | | 5 | 47.856 ₁₅ | 0.007 | 47.843 | 47.868 |
| | | 5.7 | 50.997 ₅ | 0.011 | 50.978 | 51.017 |
| | | 7 | 57.745 ₄ | 0.008 | 57.731 | 57.759 |
| | | 9 | 64.849 ₂ | 0.013 | 64.827 | 64.872 |
| | | 11 | 66.303 ₁ | 0.012 | 66.281 | 66.324 |

(Note: Means with the different subscript numbers are significantly different at P<0.05)

‘Table 5.5, continued’

| CIELab value | Time (month) | pH | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|--------------------------|---------|---------|
| C* | 0 | 1 | 59.138 ₁ | 0.008 | 59.124 | 59.151 |
| | | 3 | 48.723 ₆ | 0.004 | 48.716 | 48.731 |
| | | 5 | 34.945 ₁₆ | 0.008 | 34.931 | 34.958 |
| | | 5.7 | 31.350 ₁₀ | 0.007 | 31.337 | 31.362 |
| | | 7 | 28.491 ₁₈ | 0.011 | 28.471 | 28.510 |
| | | 9 | 36.691 ₁₃ | 0.010 | 36.674 | 36.708 |
| | | 11 | 22.728 ₂₁ | 0.011 | 22.710 | 22.747 |
| | 1 | 1 | 46.111 ₁₀ | 0.006 | 46.101 | 46.121 |
| | | 3 | 51.240 ₃ | 0.008 | 51.227 | 51.254 |
| | | 5 | 42.860 ₉ | 0.007 | 42.849 | 42.872 |
| | | 5.7 | 41.977 ₅ | 0.010 | 41.961 | 41.994 |
| | | 7 | 23.559 ₁₉ | 0.007 | 23.547 | 23.571 |
| | | 9 | 35.502 ₁₃ | 0.011 | 35.482 | 35.521 |
| | | 11 | 19.339 ₂₂ | 0.012 | 19.318 | 19.359 |
| | 2 | 1 | 41.243 ₁₁ | 0.007 | 41.231 | 41.256 |
| | | 3 | 55.378 ₂ | 0.008 | 55.365 | 55.391 |
| | | 5 | 44.985 ₃ | 0.010 | 44.968 | 45.002 |
| | | 5.7 | 43.368 ₄ | 0.010 | 43.351 | 43.386 |
| | | 7 | 20.196 ₂₀ | 0.010 | 20.179 | 20.212 |
| | | 9 | 35.224 ₁₄ | 0.009 | 35.208 | 35.239 |
| | | 11 | 15.429 ₂₄ | 0.009 | 15.413 | 15.445 |
| | 3 | 1 | 36.337 ₁₂ | 0.009 | 36.321 | 36.352 |
| | | 3 | 46.843 ₇ | 0.005 | 46.834 | 46.853 |
| | | 5 | 33.089 ₁₇ | 0.006 | 33.078 | 33.099 |
| | | 5.7 | 19.836 ₁₅ | 0.012 | 19.814 | 19.857 |
| | | 7 | 15.607 ₂₃ | 0.010 | 15.589 | 15.624 |
| | | 9 | 35.197 ₁₄ | 0.008 | 35.184 | 35.211 |
| | | 11 | 14.525 ₂₅ | 0.007 | 14.513 | 14.537 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.5, continued’

| CIELab value | Time (month) | pH | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|-----|-----------------------|--------------------------|---------|---------|
| H* | 0 | 1 | 26.315 ₂₄ | 0.006 | 26.304 | 26.326 |
| | | 3 | 20.612 ₂₇ | 0.012 | 20.591 | 20.632 |
| | | 5 | 345.200 ₅ | 0.007 | 345.189 | 345.212 |
| | | 5.7 | 309.900 ₄ | 0.008 | 309.886 | 309.915 |
| | | 7 | 350.020 ₁ | 0.011 | 350.001 | 350.038 |
| | | 9 | 66.625 ₁₇ | 0.007 | 66.613 | 66.637 |
| | | 11 | 17.590 ₂₈ | 0.010 | 17.572 | 17.607 |
| | 1 | 1 | 352.550 ₂ | 0.008 | 352.537 | 352.563 |
| | | 3 | 341.920 ₆ | 0.005 | 341.911 | 341.929 |
| | | 5 | 329.120 ₁₀ | 0.005 | 329.111 | 329.130 |
| | | 5.7 | 315.820 ₈ | 0.011 | 315.801 | 315.838 |
| | | 7 | 342.900 ₃ | 0.010 | 342.883 | 342.918 |
| | | 9 | 75.054 ₁₆ | 0.012 | 75.034 | 75.074 |
| | | 11 | 28.696 ₂₆ | 0.008 | 28.683 | 28.709 |
| | 2 | 1 | 39.499 ₂₀ | 0.006 | 39.488 | 39.509 |
| | | 3 | 337.760 ₇ | 0.007 | 337.748 | 337.772 |
| | | 5 | 328.380 ₁₁ | 0.008 | 328.367 | 328.394 |
| | | 5.7 | 315.780 ₉ | 0.010 | 315.763 | 315.797 |
| | | 7 | 13.719 ₂₁ | 0.008 | 13.705 | 13.732 |
| | | 9 | 79.359 ₁₄ | 0.010 | 79.342 | 79.375 |
| | | 11 | 55.330 ₁₉ | 0.011 | 55.312 | 55.349 |
| | 3 | 1 | 46.270 ₁₈ | 0.008 | 46.257 | 46.284 |
| | | 3 | 23.015 ₂₅ | 0.005 | 23.006 | 23.025 |
| | | 5 | 21.503 ₂₂ | 0.007 | 21.491 | 21.514 |
| | | 5.7 | 353.810 ₂₃ | 0.008 | 353.796 | 353.824 |
| | | 7 | 31.979 ₁₅ | 0.009 | 31.963 | 31.995 |
| | | 9 | 81.726 ₁₂ | 0.009 | 81.710 | 81.742 |
| | | 11 | 65.059 ₁₃ | 0.010 | 65.042 | 65.076 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.5, continued’

| CIELab value | Time (month) | pH | Mean | Std. Error (± s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|---------------------|---------|---------|
| a* | 0 | 1 | 53.010 ₁ | 0.009 | 52.994 | 53.026 |
| | | 3 | 45.604 ₄ | 0.006 | 45.593 | 45.614 |
| | | 5 | 33.787 ₁₂ | 0.006 | 33.777 | 33.797 |
| | | 5.7 | 20.11 ₁₈ | 0.012 | 20.089 | 20.132 |
| | | 7 | 28.061 ₁₃ | 0.010 | 28.044 | 28.077 |
| | | 9 | 14.557 ₂₉ | 0.010 | 14.539 | 14.574 |
| | | 11 | 21.666 ₁₇ | 0.008 | 21.652 | 21.679 |
| | 1 | 1 | 45.723 ₇ | 0.007 | 45.711 | 45.734 |
| | | 3 | 48.712 ₃ | 0.009 | 48.697 | 48.727 |
| | | 5 | 36.788 ₁₀ | 0.006 | 36.778 | 36.799 |
| | | 5.7 | 30.108 ₇ | 0.009 | 30.092 | 30.124 |
| | | 7 | 22.518 ₂₃ | 0.009 | 22.502 | 22.533 |
| | | 9 | 9.156 ₁₆ | 0.008 | 9.143 | 9.169 |
| | | 11 | 16.964 ₁₉ | 0.010 | 16.946 | 16.981 |
| | 2 | 1 | 31.825 ₁₄ | 0.005 | 31.816 | 31.834 |
| | | 3 | 51.259 ₂ | 0.006 | 51.248 | 51.269 |
| | | 5 | 38.309 ₉ | 0.009 | 38.293 | 38.325 |
| | | 5.7 | 31.081 ₅ | 0.012 | 31.059 | 31.102 |
| | | 7 | 19.620 ₂₀ | 0.008 | 19.606 | 19.635 |
| | | 9 | 6.504 ₂₄ | 0.008 | 6.489 | 6.518 |
| | | 11 | 8.777 ₂₂ | 0.009 | 8.761 | 8.792 |
| | 3 | 1 | 25.119 ₁₈ | 0.008 | 25.105 | 25.133 |
| | | 3 | 43.115 ₆ | 0.008 | 43.101 | 43.130 |
| | | 5 | 30.786 ₁₅ | 0.007 | 30.774 | 30.798 |
| | | 5.7 | 19.721 ₁₁ | 0.007 | 19.710 | 19.733 |
| | | 7 | 13.239 ₂₅ | 0.008 | 13.225 | 13.253 |
| | | 9 | 5.065 ₂₆ | 0.013 | 5.043 | 5.088 |
| | | 11 | 6.125 ₂₆ | 0.005 | 6.116 | 6.134 |

(Note: Means with the different subscript numbers are significantly different at P<0.05)

‘Table 5.5, continued’

| CIELab value | Time (month) | pH | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|-----|-----------------------|--------------------------|---------|---------|
| b* | 0 | 1 | 26.217 ₁₈ | 0.008 | 26.203 | 26.232 |
| | | 3 | 17.153 ₁ | 0.010 | 17.135 | 17.171 |
| | | 5 | -8.922 ₁₇ | 0.008 | 8.909 | 8.936 |
| | | 5.7 | -24.050 ₁₆ | 0.009 | 24.035 | 24.065 |
| | | 7 | -4.937 ₁₂ | 0.009 | 4.921 | 4.953 |
| | | 9 | 33.680 ₁₅ | 0.010 | 33.662 | 33.697 |
| | | 11 | 6.869 ₅ | 0.010 | 6.852 | 6.885 |
| | 1 | 1 | -5.9732 ₁ | 0.006 | 5.962 | 5.984 |
| | | 3 | -15.896 ₂ | 0.007 | 15.884 | 15.908 |
| | | 5 | -21.993 ₁₉ | 0.010 | 21.976 | 22.011 |
| | | 5.7 | -29.25 ₁₈ | 0.012 | 29.231 | 29.271 |
| | | 7 | -6.926 ₉ | 0.006 | 6.916 | 6.937 |
| | | 9 | 34.302 ₁₃ | 0.012 | 34.280 | 34.323 |
| | | 11 | 9.286 ₆ | 0.011 | 9.267 | 9.306 |
| | 2 | 1 | 26.234 ₂₄ | 0.005 | 26.224 | 26.243 |
| | | 3 | -20.958 ₃ | 0.011 | 20.939 | 20.976 |
| | | 5 | -23.582 ₂₆ | 0.006 | 23.571 | 23.592 |
| | | 5.7 | -30.246 ₁₀ | 0.012 | 30.225 | 30.266 |
| | | 7 | 4.7901 ₁ | 0.007 | 4.779 | 4.802 |
| | | 9 | 34.619 ₁₄ | 0.012 | 34.599 | 34.639 |
| | | 11 | 12.690 ₂₅ | 0.007 | 12.679 | 12.702 |
| | 3 | 1 | 26.258 ₂₆ | 0.008 | 26.244 | 26.273 |
| | | 3 | 18.315 ₄ | 0.009 | 18.299 | 18.331 |
| | | 5 | 12.129 ₂₇ | 0.004 | 12.121 | 12.136 |
| | | 5.7 | 2.137 ₂₂ | 0.007 | 2.124 | 2.149 |
| | | 7 | 8.266 ₂₃ | 0.011 | 8.247 | 8.284 |
| | | 9 | 34.831 ₂₀ | 0.009 | 34.816 | 34.846 |
| | | 11 | 13.171 ₇ | 0.010 | 13.153 | 13.189 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

Table 5.6: Influence of different pH on Total Colour difference (ΔE) and Saturation (s) of crude anthocyanin-PVA blends from *M.malabathricum* containing 3% FA





























| FA (%) | TIME (Month) | | | | ΔE_1 | ΔE_3 |
|--------|---|---|---|--|---------------------|---------------------|
| | 0 | 1 | 2 | 3 | | |
| pH 1 |  $s_0=1.1189$ |  $s_1=0.8591$ |  $s_2=0.7175$ |  $s_3=0.5734$ | $\Delta E_1=33.015$ | $\Delta E_3=29.807$ |
| pH 3 |  $s_0=0.9790$ |  $s_1=1.3600$ |  $s_2=1.5402$ |  $s_3=0.9195$ | $\Delta E_1=35.328$ | $\Delta E_3=2.988$ |
| pH 5 |  $s_0=0.7487$ |  $s_1=1.1718$ |  $s_2=1.2717$ |  $s_3=0.6914$ | $\Delta E_1=16.788$ | $\Delta E_3=21.297$ |
| pH 5.7 |  $s_0=0.6379$ |  $s_1=1.0771$ |  $s_2=1.1363$ |  $s_3=0.3890$ | $\Delta E_1=15.181$ | $\Delta E_3=21.995$ |
| pH 7 |  $s_0=0.6078$ |  $s_1=0.4466$ |  $s_2=0.3650$ |  $s_3=0.2703$ | $\Delta E_1=8.321$ | $\Delta E_3=22.633$ |
| pH 9 |  $s_0=0.8533$ |  $s_1=0.7275$ |  $s_2=0.6803$ |  $s_3=0.5427$ | $\Delta E_1=7.950$ | $\Delta E_3=23.852$ |
| pH 11 |  $s_0=0.5437$ |  $s_1=0.4168$ |  $s_2=0.2697$ |  $s_3=0.2191$ | $\Delta E_1=7.009$ | $\Delta E_3=29.691$ |

Table 5.6 displays the Total Colour difference (ΔE) of crude anthocyanin-PVA blend containing 3% FA with different pH (pH initial 5.9, pH 1, 3, 7, 9 and 11). Since the a^* and b^* parameters represent the redness and the yellowness on the chromaticity dimension, while the c^* and h° parameter represent the Hunter a^* and b^* parameters and the ΔE represents the colour change of three colour coordinate (C^* , L^* and h) of sample before and after exposed to high UV irradiation for 3 month. In addition Saturation (s) is the calculation of an area visualized by an observer which the scalar value derived from the CIELab parameters colour values. This determined as the chromaticity to lightness or the ratio of C^* to L^* , and effectively reduces the CIELab coordinates from three to single value, s. Smallest (ΔE) was noticed for the samples with pH 11 $\Delta E_1=7.009$ at the beginning of the storage. After 3 month of the storage the $\Delta E_3=29.691$ was increased for pH 11 which

showed the colour varied compared to the first month with the saturation $s_3=0.2191$. Based on the table also, it can clearly visible that the highest ΔE at the first month recorded for the sample at pH 3 ($\Delta E_1=35.328$) with the higher saturation $s_0=0.9790$ which showed that the crude anthocyanin-PVA blend was successfully enhanced. However at the end of the storage pH 3 samples results in small colour changes ($\Delta E_3=3.639$) but still most coloured than the others samples tested with the saturation recorded $s_3=0.9195$

According to the table, the pH gave variation of colour and resulted in different saturation of colour when altered the pH (pH initial 5.4, pH 1, 3, 7, 9 and 11) for crude anthocyanin-PVA containing 3% FA. From the table above the huge colour variation with the adjusting pH was observed. Highest colour saturation recorded for the samples at pH 3 ($s_2=1.5402$) in the 2nd month of the storage and gradually decreased during storage with the saturation recorded were $s_3=0.9195$ which the highest saturation recorded compared to the other samples. Hence these results showed that pH 3 resulted in more saturated purple-blue colour compared to the other pH studied. However, as realized in the table the most alkaline samples showed the lowest saturation value with the saturation was observed to decreased over the storage period from $s_0=0.5437$ to $s_3=0.5427$ at the end of the storage. Therefore it directly noticed that, the colour of sample at pH 11 obviously lost the colour during the 3 month of the storage.

5.3. Colour Analysis of purified anthocyanin-PVA blends from Fruit Pulp of *M. malabathricum*

5.3.1. Influence of different percentage of FA added on Visual Colour Variation (purified anthocyanin-PVA blend)

Influence of different percentage of FA addition for crude fruit pulp of anthocyanin *M. Malabathricum*-PVA blends on the values of the colour parameters (colorimetric indexes and CIELAB variables) in terms of L^* (lightness), C^* (chroma), H° (hue angle notation h_{ab}), $a^*/-a^*$ (redness and greenness) and $b^*/-b^*$ (yellowness and blueness) present in Tables 5.7. Similar tendency can be observed as crude anthocyanin colourant that at zero time storage, the non-enhance purified fruit pulp of anthocyanin *M. Malabathricum*-PVA blends (0% FA) resulted in the lightest samples with highest L^* (69.009 ± 0.012). However addition of FA (1%, 2%, 3%, 4% and 5% FA) significantly decreased the L^* value and samples with the addition of 3% FA gave the lowest L^* value (54.457 ± 0.012) followed by 2% FA added (60.090 ± 0.017). Figure 5.10 presents the plot of L^* against percentage of FA added. It can be seen that the lightness of the non-enhance purified fruit pulp of anthocyanin *M. Malabathricum*-PVA blends slightly increased upon storage under 100% lux intensity (17.55 lux), with the end of storage (3 month) the L^* value recorded was (91.130 ± 0.015) for non-enhance samples. These results inferred that the colour of non-enhance samples lighter after 3 month of storage compared to the samples containing FA. Furthermore the colour stability of purified fruit pulp of anthocyanin *M. Malabathricum*-PVA blends improved with the addition of 3% FA with the lightness, L^* of the sample decreased in 1 and 2 month of storage, however increased in L^* value was observed during the last period of samples storage (58.874 ± 0.008) meaning that colour of the 3% FA added slightly faded during 3 month of storage.

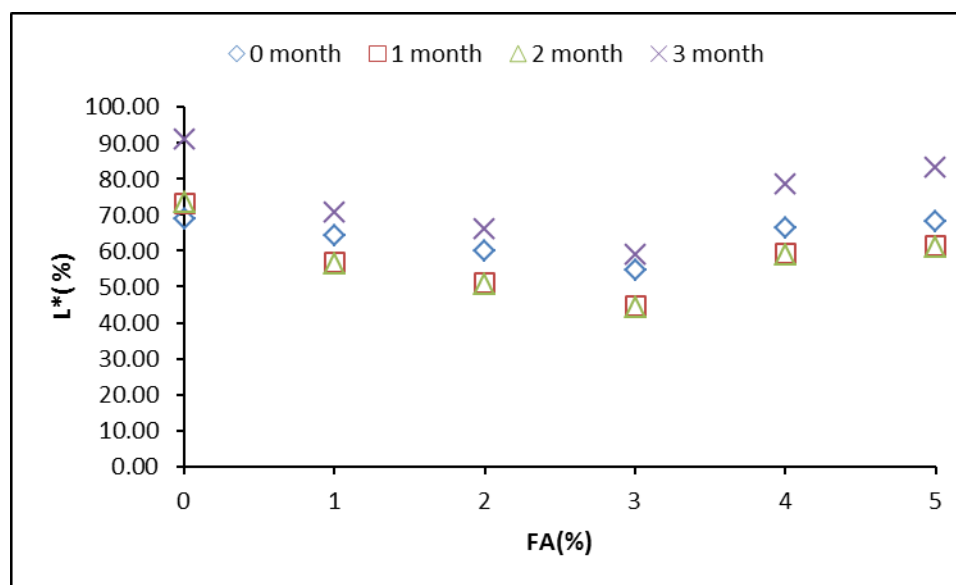


Figure 5.10: Relationship between percentage of FA and L* values (%) for purified *M. malabathricum*-PVA blends FA during 3 month of storage

As seen in figure 5.11 different addition of FA percentage also affects the colour chromaticity, C* values during 3 month of storage. At zero time storage the C* of non-enhance samples resulted in dull colour with the lowest C* value (13.807 ± 0.012). On the other hand, addition of FA positively augmented the C* value with resulted in brighter colour. According to the table below, purified anthocyanin-PVA with the addition of 3% FA gave the brighter colour with highest C* value (30.334 ± 0.012) compared to the other samples studied. Also, as seen in table further increased in FA % addition up to 4 and 5% FA resulted in decreased of C* value (15.925 ± 0.017) and (15.342 ± 0.017) respectively. The chroma results for purified anthocyanin-PVA blends was observed to decreased over the storage period for non-enhance samples. Additionally the C* for purified fruit pulp of anthocyanin *M. Malabathricum*-PVA blends with the addition of FA exhibit slightly increased upon storage up to 2 month before experienced decreased in C* at the end of the storage. This trend was obviously for 3% FA added crude colourant which the C* value

increased over 2 month of storage (38.734 ± 0.006), though, extended the storage period up to 3 month resulted in significantly decreased in C^* value (19.836 ± 0.012). The results gained for this investigation showed that 3% FA significantly enhance the colour of purified anthocyanin PVA blends by increased the C^* value at the beginning of storage. Nevertheless, as non-enhance sample at the end of storage, the colour of 3% FA added samples also faded with resulted in decreased the C^* value. On the other hand, at the end of storage, 3% FA added still resulted in the highest C^* (16.442 ± 0.009) value which means more coloured compared to the others.

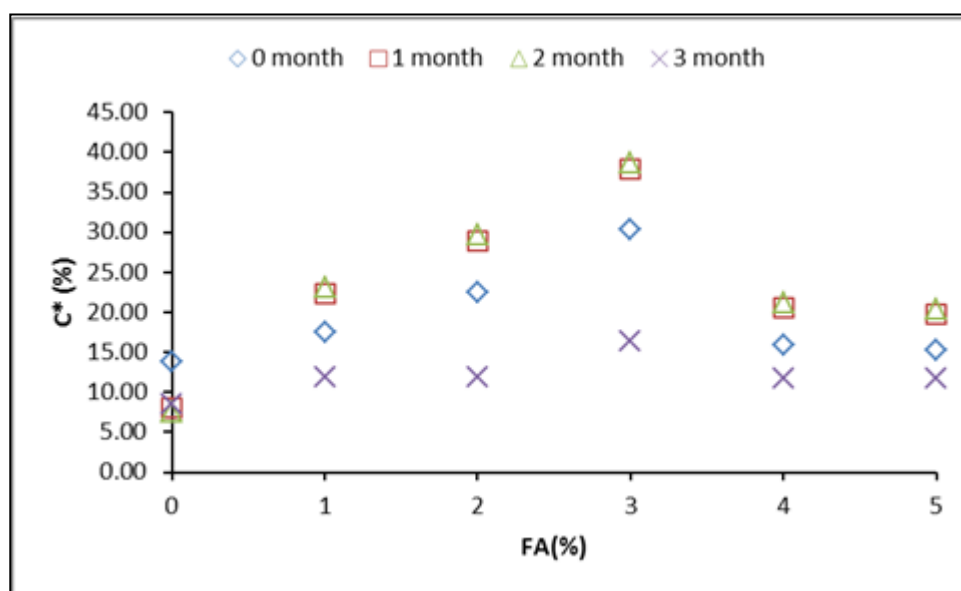
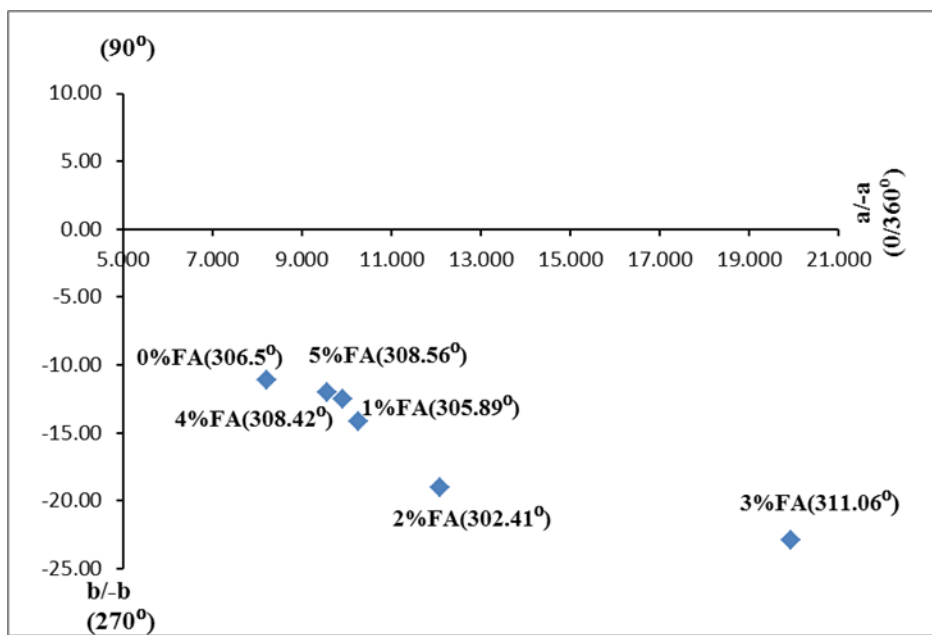


Figure 5.11: Relationship between percentage of FA and C^* values (%) for purified *M. malabathricum*-PVA blends FA during 3 month of storage

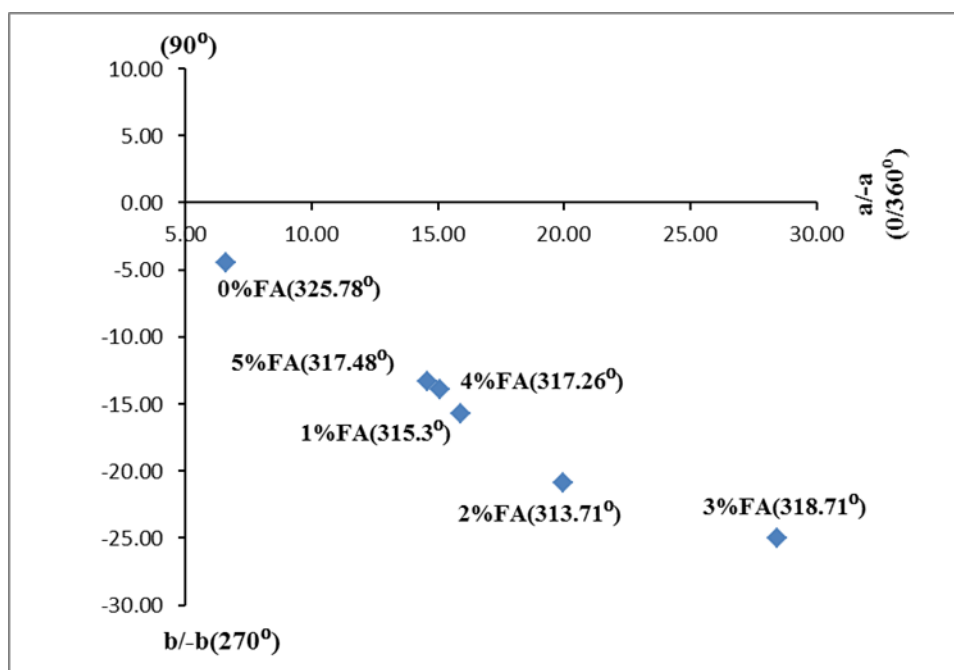
On the other hand, based on the table 5.7 below, it can visibly note that the non-enhanced sample for purified anthocyanin-PVA blends from fruit pulp *M. malabathricum* present in positive a^* value (8.213 ± 0.015) and negative b^* (-22.871 ± 0.010) with hue angle

(306.500 ± 0.014) at zero time of storage. However, addition of FA significantly enriched the blue colour, with resulted in more negative b^* value since b^* measures blueness when negative. According to figure 5.12(a) to 5.12(d), it can be realized that addition of 3% FA gave better enhancement with resulted in positive a^* value (19.928 ± 0.009) and more negative b^* value (-24.050 ± 0.0086) with the H° (311.060 ± 0.011).

Moreover, the colour of non-enhance sample (0 % FA) experience decreased in H° to the lower value during 3 month of storage can be noted which means that the colours of the samples was faded as presents in figure 5.10(a) to 5.10(d). It can be realized that, at the end of storage, the a^* value decreased to (2.031 ± 0.013) which the lowest value and the b^* increased to more yellowness value (8.211 ± 0.013) with the H° (76.106 ± 0.011). Nevertheless, addition of 3% FA resulted in improved the colour stability of purified fruit pulp of anthocyanin *M. Malabathricum*-PVA blends by a^* value recorded at the end of storage was highest (16.407 ± 0.012) and b^* still in negative value (-1.080 ± 0.008) with the H° (356.230 ± 0.010).

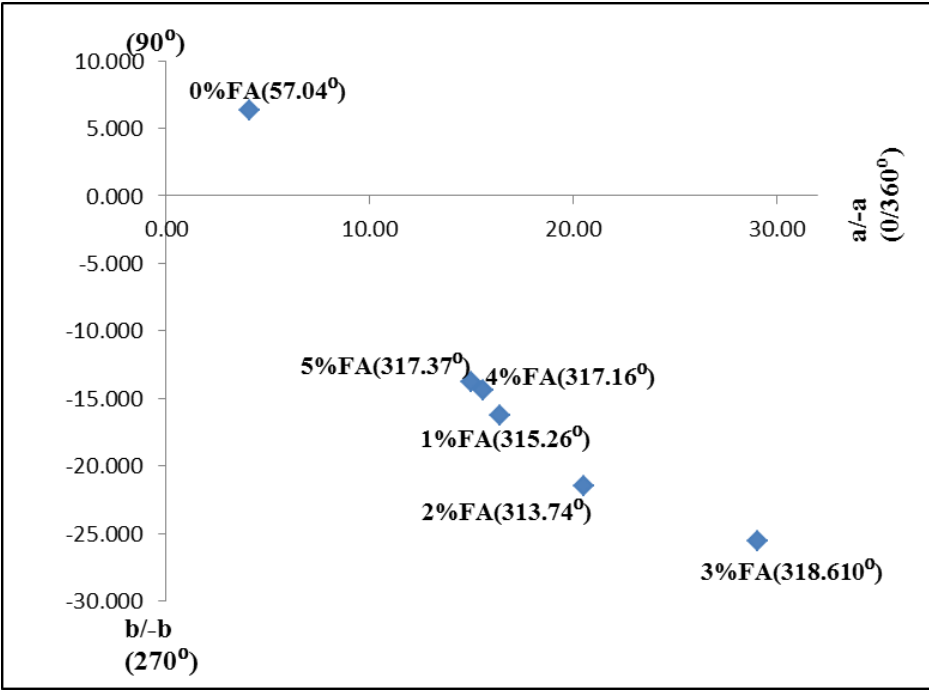


(a)



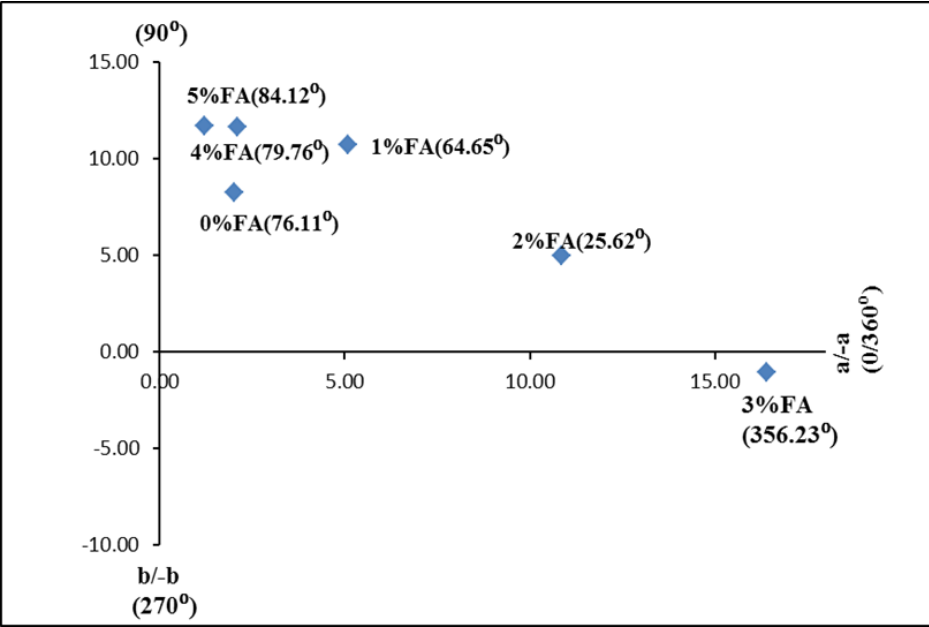
(b)

Figure 5.12: Relationship between percentage of FA and H° with $a*b$ co-ordinate for crude *M. malabathricum*-PVA blends during (a) 0 month, (b) 1 month, (c) 2 month and (d) 3 month of storage



(c)

‘Figure 5.12, continued’



(d)

‘Figure 5.12, continued’

Table 5.7: Relationship between percentage of FA and L*C* a* and b* values for purified anthocyanin-PVA blends *M. malabathricum*

| CIELab value | Time (month) | FA (%) | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|--------|----------------------|--------------------------|---------|---------|
| L* | 0 | 0 | 69.009 ₇ | 0.012 | 68.989 | 69.029 |
| | | 1 | 64.32 ₁₁ | 0.016 | 64.296 | 64.353 |
| | | 2 | 60.09 ₁₄ | 0.017 | 60.061 | 60.119 |
| | | 3 | 54.457 ₂₀ | 0.012 | 54.436 | 54.479 |
| | | 4 | 66.337 ₉ | 0.014 | 66.313 | 66.361 |
| | | 5 | 68.129 ₈ | 0.011 | 68.109 | 68.148 |
| | 1 | 0 | 73.282 ₅ | 0.016 | 73.255 | 73.309 |
| | | 1 | 56.736 ₁₈ | 0.014 | 56.711 | 56.761 |
| | | 2 | 51.089 ₂₁ | 0.018 | 51.058 | 51.119 |
| | | 3 | 44.682 ₂₃ | 0.010 | 44.665 | 44.698 |
| | | 4 | 59.216 ₁₅ | 0.011 | 59.196 | 59.235 |
| | | 5 | 61.258 ₁₂ | 0.016 | 61.231 | 61.286 |
| | 2 | 0 | 73.633 ₄ | 0.019 | 73.601 | 73.666 |
| | | 1 | 56.337 ₁₉ | 0.015 | 56.312 | 56.363 |
| | | 2 | 50.598 ₂₂ | 0.019 | 50.564 | 50.631 |
| | | 3 | 44.181 ₂₄ | 0.012 | 44.161 | 44.202 |
| | | 4 | 58.828 ₁₇ | 0.016 | 58.801 | 58.856 |
| | | 5 | 60.896 ₁₃ | 0.016 | 60.868 | 60.924 |
| | 3 | 0 | 91.130 ₁ | 0.015 | 91.103 | 91.156 |
| | | 1 | 70.814 ₆ | 0.017 | 70.785 | 70.844 |
| | | 2 | 65.901 ₁₀ | 0.014 | 65.876 | 65.926 |
| | | 3 | 58.874 ₁₆ | 0.008 | 58.861 | 58.888 |
| | | 4 | 78.433 ₃ | 0.014 | 78.409 | 78.457 |
| | | 5 | 83.005 ₂ | 0.011 | 82.987 | 83.024 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.7, continued’

| CIELab value | Time (month) | FA (%) | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|--------|----------------------|--------------------------|---------|---------|
| c* | 0 | 0 | 13.807 ₁₇ | 0.012 | 13.787 | 13.828 |
| | | 1 | 17.498 ₁₃ | 0.018 | 17.467 | 17.529 |
| | | 2 | 22.527 ₇ | 0.016 | 22.499 | 22.555 |
| | | 3 | 30.334 ₃ | 0.004 | 30.326 | 30.341 |
| | | 4 | 15.925 ₁₅ | 0.017 | 15.895 | 15.955 |
| | | 5 | 15.342 ₁₆ | 0.017 | 15.313 | 15.371 |
| | 1 | 0 | 8.0002 ₃ | 0.014 | 7.976 | 8.023 |
| | | 1 | 22.383 ₈ | 0.015 | 22.357 | 22.409 |
| | | 2 | 28.906 ₅ | 0.012 | 28.886 | 28.926 |
| | | 3 | 37.843 ₂ | 0.013 | 37.821 | 37.865 |
| | | 4 | 20.556 ₁₀ | 0.019 | 20.522 | 20.589 |
| | | 5 | 19.7541 ₂ | 0.018 | 19.723 | 19.785 |
| | 2 | 0 | 7.5262 ₄ | 0.016 | 7.498 | 7.553 |
| | | 1 | 23.075 ₆ | 0.013 | 23.052 | 23.098 |
| | | 2 | 29.725 ₄ | 0.012 | 29.703 | 29.746 |
| | | 3 | 38.734 ₁ | 0.006 | 38.723 | 38.745 |
| | | 4 | 21.234 ₉ | 0.013 | 21.212 | 21.256 |
| | | 5 | 20.390 ₁₁ | 0.019 | 20.358 | 20.423 |
| | 3 | 0 | 8.458 ₂₂ | 0.013 | 8.435 | 8.481 |
| | | 1 | 11.864 ₁₉ | 0.019 | 11.831 | 11.896 |
| | | 2 | 11.956 ₁₈ | 0.018 | 11.925 | 11.986 |
| | | 3 | 16.442 ₁₄ | 0.009 | 16.427 | 16.457 |
| | | 4 | 11.810 ₂₀ | 0.014 | 11.786 | 11.834 |
| | | 5 | 11.751 ₂₁ | 0.012 | 11.729 | 11.772 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.7, continued’

| CIELab value | Time (month) | FA (%) | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|--------|-----------------------|--------------------------|---------|---------|
| h* | 0 | 0 | 306.500 ₁₆ | 0.014 | 306.476 | 306.524 |
| | | 1 | 305.890 ₁₇ | 0.019 | 305.856 | 305.923 |
| | | 2 | 302.410 ₁₈ | 0.014 | 302.386 | 302.433 |
| | | 3 | 311.060 ₁₃ | 0.011 | 311.042 | 311.079 |
| | | 4 | 308.420 ₁₅ | 0.014 | 308.395 | 308.444 |
| | | 5 | 308.560 ₁₄ | 0.017 | 308.531 | 308.589 |
| | 1 | 0 | 325.780 ₂ | 0.012 | 325.759 | 325.801 |
| | | 1 | 315.300 ₉ | 0.014 | 315.276 | 315.325 |
| | | 2 | 313.710 ₁₂ | 0.013 | 313.687 | 313.732 |
| | | 3 | 318.710 ₃ | 0.009 | 318.694 | 318.726 |
| | | 4 | 317.260 ₇ | 0.016 | 317.232 | 317.289 |
| | | 5 | 317.480 ₅ | 0.020 | 317.446 | 317.514 |
| | 2 | 0 | 57.044 ₂₃ | 0.016 | 57.015 | 57.072 |
| | | 1 | 315.260 ₁₀ | 0.012 | 315.239 | 315.281 |
| | | 2 | 313.740 ₁₁ | 0.012 | 313.719 | 313.762 |
| | | 3 | 318.610 ₄ | 0.013 | 318.588 | 318.632 |
| | | 4 | 317.160 ₈ | 0.016 | 317.133 | 317.188 |
| | | 5 | 317.370 ₆ | 0.018 | 317.338 | 317.402 |
| | 3 | 0 | 76.106 ₂₁ | 0.011 | 76.087 | 76.125 |
| | | 1 | 64.648 ₂₂ | 0.015 | 64.623 | 64.674 |
| | | 2 | 24.618 ₂₄ | 0.012 | 24.597 | 24.638 |
| | | 3 | 356.230 ₁ | 0.010 | 356.213 | 356.247 |
| | | 4 | 79.762 ₂₀ | 0.020 | 79.728 | 79.796 |
| | | 5 | 84.119 ₁₉ | 0.019 | 84.087 | 84.152 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.7, continued’

| CIELab value | Time (month) | FA (%) | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|--------|----------------------|--------------------------|---------|---------|
| a* | 0 | 0 | 8.213 ₁₈ | 0.015 | 8.186 | 8.239 |
| | | 1 | 10.259 ₁₅ | 0.016 | 10.231 | 10.286 |
| | | 2 | 12.077 ₁₃ | 0.012 | 12.056 | 12.099 |
| | | 3 | 19.928 ₅ | 0.009 | 19.912 | 19.943 |
| | | 4 | 9.898 ₁₆ | 0.015 | 9.872 | 9.924 |
| | | 5 | 9.564 ₁₇ | 0.017 | 9.534 | 9.594 |
| | 1 | 0 | 6.616 ₁₉ | 0.010 | 6.599 | 6.632 |
| | | 1 | 15.91 ₂₈ | 0.015 | 15.885 | 15.938 |
| | | 2 | 19.976 ₄ | 0.010 | 19.959 | 19.993 |
| | | 3 | 28.437 ₂ | 0.012 | 28.416 | 28.457 |
| | | 4 | 15.100 ₁₀ | 0.013 | 15.078 | 15.123 |
| | | 5 | 14.562 ₁₂ | 0.021 | 14.526 | 14.599 |
| | 2 | 0 | 4.0942 ₁ | 0.014 | 4.069 | 4.119 |
| | | 1 | 16.393 ₇ | 0.018 | 16.362 | 16.424 |
| | | 2 | 20.553 ₃ | 0.017 | 20.523 | 20.583 |
| | | 3 | 29.060 ₁ | 0.007 | 29.049 | 29.072 |
| | | 4 | 15.57 ₁₉ | 0.015 | 15.545 | 15.598 |
| | | 5 | 15.004 ₁₁ | 0.011 | 14.986 | 15.023 |
| | 3 | 0 | 2.031 ₂₃ | 0.013 | 2.008 | 2.054 |
| | | 1 | 5.080 ₂₀ | 0.012 | 5.059 | 5.102 |
| | | 2 | 10.870 ₁₄ | 0.011 | 10.851 | 10.889 |
| | | 3 | 16.407 ₆ | 0.012 | 16.386 | 16.427 |
| | | 4 | 2.099 ₂₂ | 0.014 | 2.074 | 2.124 |
| | | 5 | 1.204 ₂₄ | 0.019 | 1.171 | 1.236 |




















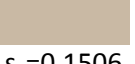



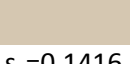
(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.7, continued’

| CIELab value | Time (month) | FA (%) | Mean | Std. Error (± s.e.) | Minimum | Maximum |
|--------------|--------------|--------|-----------------------|---------------------|---------|---------|
| b* | 0 | 0 | -11.099 ₁₈ | 0.014 | 11.074 | 11.124 |
| | | 1 | -14.176 ₁₀ | 0.017 | 14.146 | 14.205 |
| | | 2 | -19.017 ₆ | 0.013 | 18.994 | 19.039 |
| | | 3 | -22.871 ₃ | 0.010 | 22.853 | 22.889 |
| | | 4 | -12.476 ₁₄ | 0.010 | 12.458 | 12.494 |
| | | 5 | -11.997 ₁₅ | 0.014 | 11.973 | 12.021 |
| | 1 | 0 | -4.498 ₂₃ | 0.015 | 4.472 | 4.524 |
| | | 1 | -15.742 ₈ | 0.017 | 15.713 | 15.771 |
| | | 2 | -20.893 ₅ | 0.018 | 20.862 | 20.924 |
| | | 3 | -24.969 ₂ | 0.012 | 24.949 | 24.989 |
| | | 4 | -13.949 ₁₁ | 0.016 | 13.921 | 13.976 |
| | | 5 | -13.349 ₁₃ | 0.013 | 13.327 | 13.371 |
| | 2 | 0 | 6.315 ₂₁ | 0.015 | 6.289 | 6.341 |
| | | 1 | -16.241 ₇ | 0.018 | 16.211 | 16.272 |
| | | 2 | -21.475 ₄ | 0.014 | 21.451 | 21.498 |
| | | 3 | -25.610 ₁ | 0.008 | 25.596 | 25.624 |
| | | 4 | -14.437 ₉ | 0.009 | 14.421 | 14.453 |
| | | 5 | -13.808 ₁₂ | 0.012 | 13.787 | 13.828 |
| | 3 | 0 | 8.211 ₂₀ | 0.013 | 8.189 | 8.234 |
| | | 1 | 10.722 ₁₉ | 0.014 | 10.697 | 10.746 |
| | | 2 | 4.981 ₂₂ | 0.018 | 4.951 | 5.012 |
| | | 3 | 1.080 ₂₄ | 0.008 | 1.066 | 1.095 |
| | | 4 | 11.622 ₁₇ | 0.015 | 11.597 | 11.648 |
| | | 5 | 11.690 ₁₆ | 0.010 | 11.672 | 11.707 |

(Note: Means with the different subscript numbers are significantly different at P<0.05)

Table 5.8: Influence of different percentage of FA on Total Colour difference (ΔE) and Saturation (s) of purified anthocyanin-PVA blend from *M.malabathricum*

| FA (%) | TIME (Month) | | | | ΔE_1 | ΔE_3 |
|--------|---|---|---|--|---------------------|---------------------|
| | 0 | 1 | 2 | 3 | | |
| 0 |  $s_0=0.2001$ |  $s_1=0.1092$ |  $s_2=0.1022$ |  $s_3=0.0928$ | $\Delta E_1=8.024$ | $\Delta E_3=30.007$ |
| 1 |  $s_0=0.2720$ |  $s_1=0.3945$ |  $s_2=0.4096$ |  $s_3=0.1675$ | $\Delta E_1=9.592$ | $\Delta E_3=26.246$ |
| 2 |  $s_0=0.3749$ |  $s_1=0.5658$ |  $s_2=0.5875$ |  $s_3=0.1814$ | $\Delta E_1=12.121$ | $\Delta E_3=24.721$ |
| 3 |  $s_0=0.5570$ |  $s_1=0.8469$ |  $s_2=0.8767$ |  $s_3=0.2793$ | $\Delta E_1=13.128$ | $\Delta E_3=22.511$ |
| 4 |  $s_0=0.2401$ |  $s_1=0.3471$ |  $s_2=0.3609$ |  $s_3=0.1506$ | $\Delta E_1=8.941$ | $\Delta E_3=28.069$ |
| 5 |  $s_0=0.2252$ |  $s_1=0.3225$ |  $s_2=0.3348$ |  $s_3=0.1416$ | $\Delta E_1=8.611$ | $\Delta E_3=29.193$ |

The above result was further analyses in term of Total Colour difference (ΔE) and saturation(s). Table 5.8 displayed the results obtained from the analysis for crude anthocyanin-PVA blend with different addition FA. The saturation (s) is the calculation of an area visualized by an observer which the scalar value derived from the CIELab parameters colour values. This determined as the chromaticity to lightness or the ratio of C^* to L^* . According to the table, the different percentage of FA gave variation of colour and resulted in different saturation of colour for purified anthocyanin-PVA blend. Highest colour saturation recorded for the samples at 3% FA added ($s_2=0.8767$) in the 2nd month of the storage and gradually decreased during storage with the saturation recorded were $s_3=0.1814$ which the highest saturation recorded compared to the other samples. Consequently these results showed that samples containing 3% FA resulted in more vivid purple-blue colour compared to the other samples studied. Though, as realized in the table the lowest saturation value recorded for the non-enhance samples with the saturation was

observed to decreased over the storage period from $s_0=0.2001$, to $s_3 =0.0928$.Therefore it directly noticed that, the visual colour of sample of non-enhance samples obviously lightened during the 3 month of the storage.

ΔE represents the colour change of three colour coordinate (C^* , L^* and h^*) of sample before and after exposed to high UV irradiation for 3 month. Smallest (ΔE) was noticed for the samples with 0% FA, $\Delta E_1=8.024$ at the beginning of the storage. After 3 month of the storage the $\Delta E_3=30.007$ was increased for which showed the colour of samples varied compared to the first month with the saturation only $s_3=0.0928$. Based on the table also, it can clearly visible that the highest ΔE at the first month recorded for the sample with 3% FA ($\Delta E_1=13.128$) which showed that the crude anthocyanin-PVA blends was effectively enhanced. Nevertheless at the end of the storage ΔE of 3% FA samples was increased ($\Delta E_3=22.511$) but still most coloured than the others samples tested with the most saturated coloured ($s_3=0.2793$)

5.3.2. Influence of different pH on Visual Colour Variation of purified anthocyanin-PVA blends

Figure 5.13 displays the influence of different pH (pH initial 5.9, pH 1,3, 7,9 and 11) on visual colour variation for purified fruit pulp of anthocyanin *M. malabathricum*-PVA blends in terms of L^* (lightness).It can be noticed that from pH 1 the lightness percentage of purified fruit pulp of anthocyanin *M. malabathricum*-PVA blends (68.487 ± 0.018) decrease over increasing pH 11 (61.039 ± 0.015) at zero time of storage. However, when approach pH 5.9, the lightness started to slightly increase (69.009 ± 0.012) before decrease when pH reaching pH 7 (65.889 ± 0.019) and continue follow the decreasing trend. In

addition during the storage period, the lightness of the samples at different pH experienced increased in L^* with the highest increased recorded for the most alkaline pH, pH 11 (88.355 ± 0.0184) after the 3 month of the storage. As expected, the slightly increased in L^* value was observed for the sample in acidic region, pH 1, pH 3 and pH 5 with the L^* value recorded were (82.889 ± 0.009), (82.269 ± 0.009) and (87.181 ± 0.015) respectively.

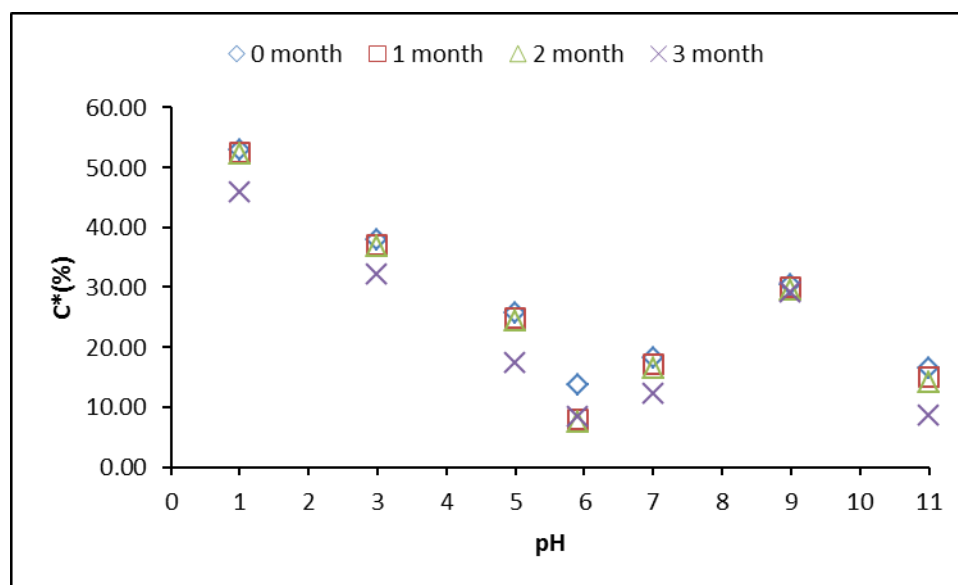


Figure 5.13: Relationship between pH variation and L^* values (%) for purified *M. malabathricum*-PVA blends during 3 month of storage

Altered the pH for purified fruit pulp of anthocyanin *M. malabathricum*-PVA blends also gave different chroma value. As seen figure 5.14 the C^* value for most acidic purified fruit pulp of anthocyanin *M. malabathricum*-PVA blends, pH1 (52.837 ± 0.014) recorded as the maximum chroma value compared to the other samples studied. Though, from the table it can be realised that, as starting pH 1 the chromaticity decrease (52.837 ± 0.014) with increasing pH 11 (16.406 ± 0.010) but when reaching pH 9 the chromaticity were slightly

increase (30.340 ± 0.015). On the hand, the chroma of the purified fruit pulp of anthocyanin *M. Malabathricum*-PVA blends also decreased during 3 month of storage which result in dull in colour. As seen in table, most coloured sample pH 1 also experience the colour fading by reducing in C^* value over time and it obviously at the end of the storage, the C^* value recorded was (45.929 ± 0.009) which still resulted in the highest C^* value (more brighter colour) compared to the other pH study. Thus, these results indicates that, variation of pH significantly affect the C^* value over the storage period.

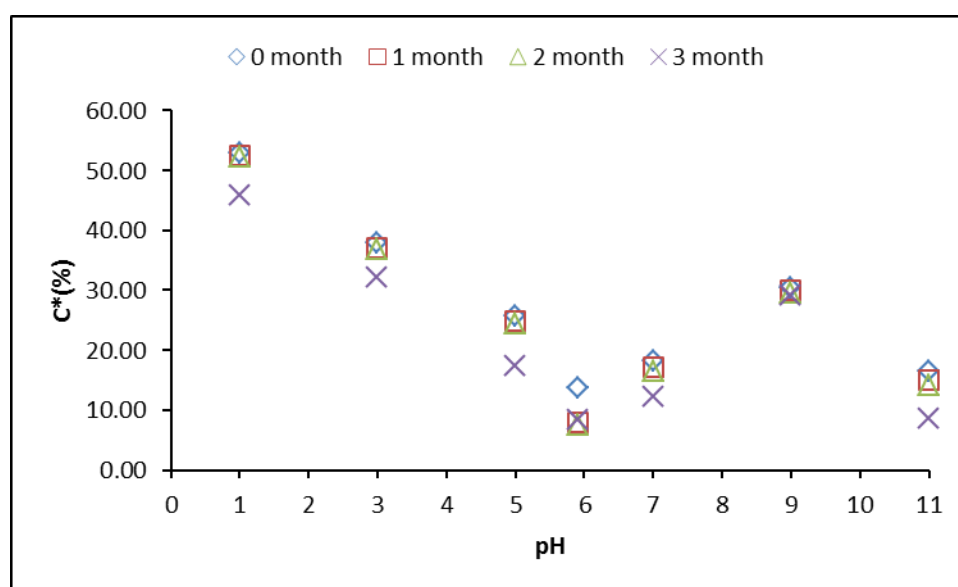
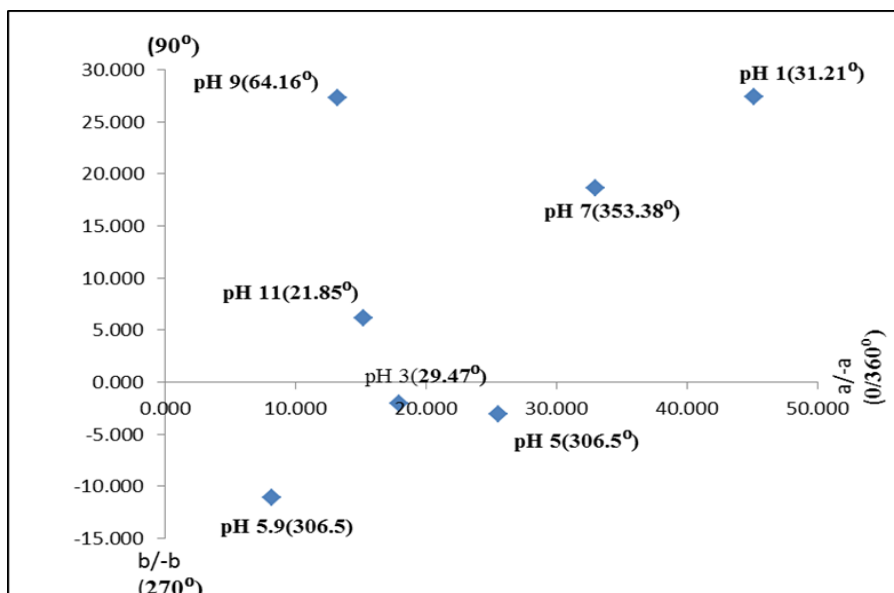


Figure 5.14: Relationship between pH variation and C^* values (%) for purified *M. malabathricum*-PVA blends during 3 month of storage

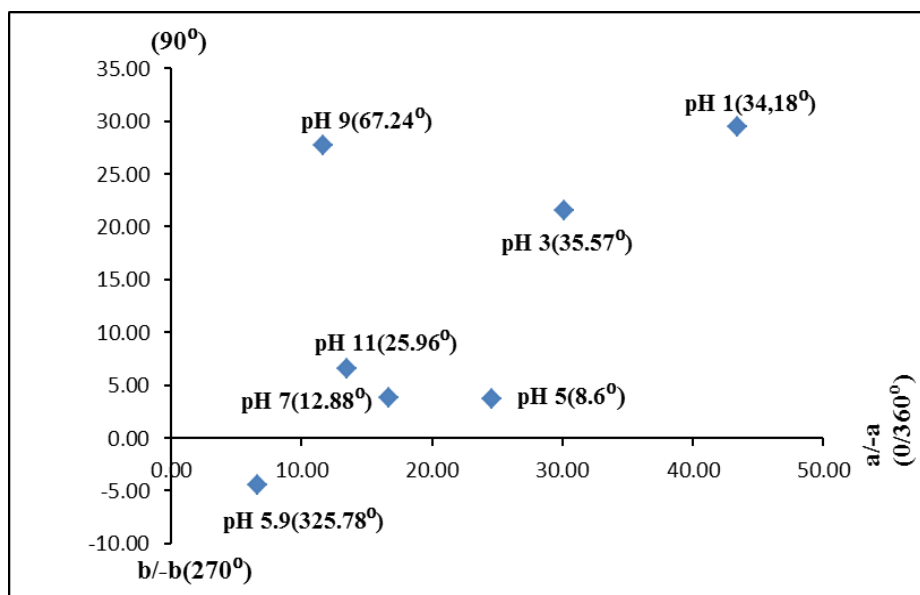
Hue, which also vital affect caused by variation of pH. The detailed results from stastical analysis display in table 5.9. As in table, Further augmentation of pH 1, H° (31.207 ± 0.010) to higher pH 5.8 caused an important counter clockwise shift of hue angle H° (306.500 ± 0.014), meaning that the hues now moved back to yellower tonalities. Based on Figure 5.15(a) to 5.15(d), it shows that the pH 5.8 of purified fruit pulp of anthocyanin *M. malabathricum*-PVA blends present in positive a^* values (45.192 ± 0.010) and negative b^*

values (-37.521 ± 0.014) with hue angle (h_{ab} 306.500 ± 0.014) which resulted in bluer colour. However, when the pH was adjusted to more acidic, pH 1 the a^* value moved to more positiveness (45.19 ± 0.010) and negative b^* values moved to positive value (27.377 ± 0.014) while hue angle moved clockwise to lower value (h_{ab} 31.207 ± 0.010) and resulted in more red in colour. Once pH increase to more alkaline region, pH 9 the a^* values moved backward to lower positive (13.222 ± 0.012) and b^* slightly increase to positive values (27.308 ± 0.018) while hue angle moved counterclockwise (h_{ab} 64.164 ± 0.012).

Furthermore, the pH variation also affects the visual colour stability of purified fruit pulp of anthocyanin *M. malabathricum*-PVA blends during storage. Based on the table, it clearly noticed that the visual colour of samples with more alkaline pH easily faded during storage with the a^* (4.471 ± 0.0217) moved to lower positive value and b^* slightly moved to more yellower tonalities (7.252 ± 0.017), while the hue angle moved counterclockwise (h_{ab} 68.078 ± 0.0182) which showed the colour degradation of purified fruit pulp of anthocyanin *M. Malabathricum*-PVA blends. Additionally, the most coloured sample at pH 1 also experience colour degradation during 3 month of the storage with the a^* values started to move to the less positive (26.489 ± 0.019) and b^* increased to more positive value (37.521 ± 0.014) with increasing the H^0 (50.072 ± 0.0156). Nonetheless it again can be noticed that, at the end of the storage, the pH 1 successfully improved the colour stability of the purified fruit pulp of anthocyanin *M. malabathricum*-PVA blends which resulted in the most coloured sample compared to the other pH study.

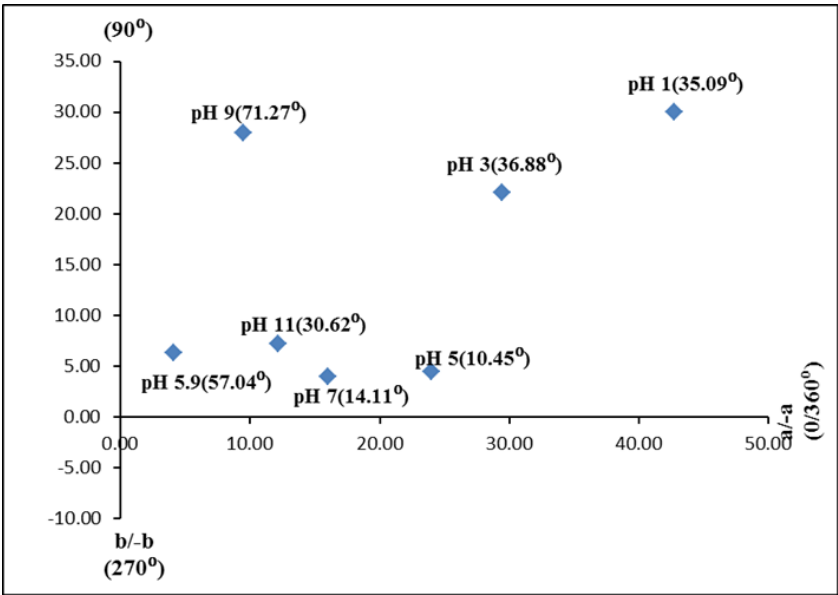


(a)



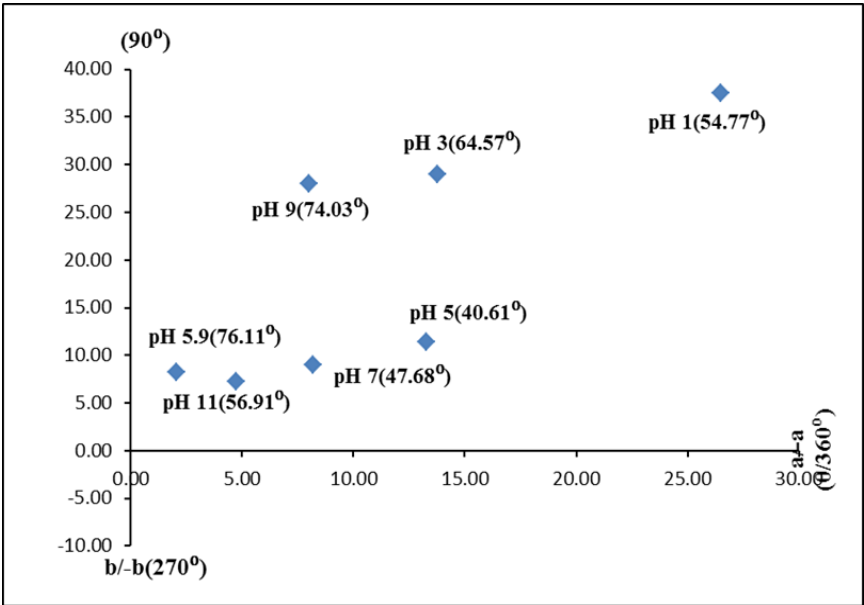
(b)

Figure 5.15: Relationship between pH variation and H° with a^*b^* co-ordinate for purified *M. malabathricum*-PVA blends during (a) 0 month, (b) 1 month, (c) 2 month and (d) 3 month of storage



(c)

‘Figure 5.15, continued’



(d)

‘Figure 5.15, continued’

Table 5.9: Relationship between pH variation and L*C* a* and b* values for purified anthocyanin-PVA blends *M.malabathricum*

| CIELab value | Time (month) | pH | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|--------------------------|---------|---------|
| L* | 0 | 1 | 68.487 ₂₂ | 0.018 | 68.455 | 68.519 |
| | | 3 | 67.171 ₂₃ | 0.017 | 67.141 | 67.201 |
| | | 5 | 65.477 ₂₅ | 0.012 | 65.456 | 65.499 |
| | | 5.9 | 69.009 ₂₁ | 0.012 | 68.989 | 69.029 |
| | | 7 | 65.889 ₂₄ | 0.019 | 65.856 | 65.921 |
| | | 9 | 62.031 ₂₆ | 0.017 | 62.001 | 62.061 |
| | | 11 | 61.039 ₂₇ | 0.015 | 61.012 | 61.065 |
| | 1 | 1 | 73.289 ₁₆ | 0.014 | 73.264 | 73.314 |
| | | 3 | 72.312 ₁₈ | 0.015 | 72.286 | 72.339 |
| | | 5 | 69.181 ₂₀ | 0.012 | 69.161 | 69.201 |
| | | 5.9 | 73.282 ₁₆ | 0.016 | 73.255 | 73.309 |
| | | 7 | 76.596 ₁₁ | 0.016 | 76.567 | 76.624 |
| | | 9 | 76.248 ₁₂ | 0.016 | 76.221 | 76.276 |
| | | 11 | 75.862 ₁₃ | 0.011 | 75.843 | 75.881 |
| | 2 | 1 | 73.588 ₁₅ | 0.012 | 73.567 | 73.609 |
| | | 3 | 72.621 ₁₇ | 0.019 | 72.588 | 72.653 |
| | | 5 | 69.571 ₁₉ | 0.016 | 69.542 | 69.599 |
| | | 5.9 | 73.633 ₁₄ | 0.019 | 73.601 | 73.666 |
| | | 7 | 76.748 ₁₀ | 0.015 | 76.721 | 76.774 |
| | | 9 | 78.235 ₈ | 0.014 | 78.211 | 78.259 |
| | | 11 | 77.860 ₉ | 0.011 | 77.840 | 77.879 |
| | 3 | 1 | 82.889 ₆ | 0.009 | 82.873 | 82.904 |
| | | 3 | 82.269 ₇ | 0.009 | 82.254 | 82.285 |
| | | 5 | 87.181 ₅ | 0.015 | 87.156 | 87.207 |
| | | 5.9 | 91.130 ₄ | 0.015 | 91.103 | 91.156 |
| | | 7 | 96.290 ₃ | 0.020 | 96.254 | 96.325 |
| | | 9 | 97.132 ₁ | 0.012 | 97.112 | 97.152 |
| | | 11 | 96.353 ₂ | 0.015 | 96.326 | 96.379 |

(Note: Means with the different subscript numbers are significantly different at P<0.05)

‘Table 5.9, continued’

| CIELab value | Time (month) | pH | Mean | Std. Error (± s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|---------------------|---------|---------|
| C* | 0 | 1 | 52.837 ₁ | 0.014 | 52.813 | 52.862 |
| | | 3 | 37.878 ₅ | 0.017 | 37.849 | 37.907 |
| | | 5 | 25.745 ₁₃ | 0.014 | 25.721 | 25.769 |
| | | 5.9 | 13.807 ₂₃ | 0.012 | 13.787 | 13.828 |
| | | 7 | 18.115 ₁₆ | 0.016 | 18.087 | 18.142 |
| | | 9 | 30.340 ₉ | 0.015 | 30.315 | 30.366 |
| | | 11 | 16.406 ₂₀ | 0.010 | 16.389 | 16.424 |
| | 1 | 1 | 52.449 ₂ | 0.016 | 52.421 | 52.476 |
| | | 3 | 37.01 ₂₆ | 0.014 | 36.987 | 37.037 |
| | | 5 | 24.843 ₁₄ | 0.013 | 24.821 | 24.866 |
| | | 5.9 | 8.000 ₂₇ | 0.014 | 7.976 | 8.023 |
| | | 7 | 17.127 ₁₈ | 0.018 | 17.096 | 17.157 |
| | | 9 | 30.026 ₁₀ | 0.014 | 30.001 | 30.051 |
| | | 11 | 15.022 ₂₁ | 0.015 | 14.997 | 15.048 |
| | 2 | 1 | 52.196 ₃ | 0.018 | 52.165 | 52.227 |
| | | 3 | 36.786 ₇ | 0.017 | 36.756 | 36.816 |
| | | 5 | 24.379 ₁₅ | 0.014 | 24.354 | 24.403 |
| | | 5.9 | 7.526 ₂₈ | 0.016 | 7.498 | 7.553 |
| | | 7 | 16.473 ₁₉ | 0.014 | 16.450 | 16.497 |
| | | 9 | 29.489 ₁₁ | 0.013 | 29.467 | 29.511 |
| | | 11 | 14.114 ₂₂ | 0.011 | 14.095 | 14.132 |
| | 3 | 1 | 45.929 ₄ | 0.009 | 45.913 | 45.944 |
| | | 3 | 32.050 ₈ | 0.016 | 32.023 | 32.078 |
| | | 5 | 17.471 ₁₇ | 0.016 | 17.443 | 17.499 |
| | | 5.9 | 8.458 ₂₆ | 0.013 | 8.435 | 8.481 |
| | | 7 | 12.151 ₂₄ | 0.015 | 12.125 | 12.177 |
| | | 9 | 29.151 ₁₂ | 0.011 | 29.132 | 29.171 |
| | | 11 | 8.655 ₂₅ | 0.012 | 8.635 | 8.675 |

(Note: Means with the different subscript numbers are significantly different at P<0.05)

‘Table 5.9, continued’

| CIELab value | Time (month) | pH | Mean | Std. Error (± s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|---------------------|---------|---------|
| H* | 0 | 1 | 31.207 ₂₀ | 0.010 | 31.189 | 31.225 |
| | | 3 | 29.468 ₂₂ | 0.015 | 29.441 | 29.494 |
| | | 5 | 353.210 ₂ | 0.013 | 353.187 | 353.232 |
| | | 5.9 | 306.500 ₄ | 0.014 | 306.476 | 306.524 |
| | | 7 | 353.380 ₁ | 0.014 | 353.355 | 353.405 |
| | | 9 | 64.164 ₁₀ | 0.012 | 64.142 | 64.185 |
| | | 11 | 21.852 ₂₄ | 0.016 | 21.824 | 21.879 |
| | 1 | 1 | 34.182 ₁₉ | 0.014 | 34.157 | 34.207 |
| | | 3 | 35.573 ₁₇ | 0.014 | 35.549 | 35.597 |
| | | 5 | 8.614 ₂₈ | 0.014 | 8.589 | 8.639 |
| | | 5.9 | 325.780 ₃ | 0.012 | 325.759 | 325.801 |
| | | 7 | 12.884 ₂₆ | 0.016 | 12.855 | 12.912 |
| | | 9 | 67.241 ₈ | 0.016 | 67.214 | 67.269 |
| | | 11 | 25.968 ₂₃ | 0.016 | 25.939 | 25.996 |
| | 2 | 1 | 35.089 ₁₈ | 0.017 | 35.059 | 35.119 |
| | | 3 | 36.883 ₁₆ | 0.017 | 36.853 | 36.913 |
| | | 5 | 10.447 ₂₇ | 0.015 | 10.421 | 10.473 |
| | | 5.9 | 57.044 ₁₁ | 0.016 | 57.015 | 57.072 |
| | | 7 | 14.110 ₂₅ | 0.014 | 14.087 | 14.134 |
| | | 9 | 71.266 ₇ | 0.013 | 71.244 | 71.288 |
| | | 11 | 30.620 ₂₁ | 0.012 | 30.600 | 30.640 |
| | 3 | 1 | 54.778 ₁₃ | 0.012 | 54.758 | 54.799 |
| | | 3 | 64.575 ₉ | 0.011 | 64.556 | 64.595 |
| | | 5 | 40.617 ₁₅ | 0.015 | 40.591 | 40.643 |
| | | 5.9 | 76.106 ₅ | 0.011 | 76.087 | 76.125 |
| | | 7 | 47.688 ₁₄ | 0.019 | 47.656 | 47.721 |
| | | 9 | 74.028 ₆ | 0.012 | 74.008 | 74.048 |
| | | 11 | 56.913 ₁₂ | 0.012 | 56.893 | 56.933 |

(Note: Means with the different subscript numbers are significantly different at P<0.05)

‘Table 5.9, continued’

| CIELab value | Time (month) | pH | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|--------------------------|---------|---------|
| a* | 0 | 1 | 45.192 ₁ | 0.010 | 45.175 | 45.210 |
| | | 3 | 32.978 ₄ | 0.015 | 32.951 | 33.004 |
| | | 5 | 25.565 ₈ | 0.017 | 25.535 | 25.595 |
| | | 5.9 | 8.213 ₂₂ | 0.015 | 8.186 | 8.239 |
| | | 7 | 17.995 ₁₁ | 0.016 | 17.967 | 18.022 |
| | | 9 | 13.222 ₁₈ | 0.012 | 13.202 | 13.242 |
| | | 11 | 15.228 ₁₄ | 0.014 | 15.203 | 15.253 |
| | 1 | 1 | 43.389 ₂ | 0.014 | 43.365 | 43.412 |
| | | 3 | 30.105 ₅ | 0.010 | 30.087 | 30.122 |
| | | 5 | 24.563 ₉ | 0.012 | 24.542 | 24.585 |
| | | 5.9 | 6.616 ₂₄ | 0.010 | 6.599 | 6.632 |
| | | 7 | 16.696 ₁₂ | 0.014 | 16.671 | 16.721 |
| | | 9 | 11.616 ₂₀ | 0.011 | 11.598 | 11.635 |
| | | 11 | 13.506 ₁₆ | 0.010 | 13.489 | 13.524 |
| | 2 | 1 | 42.710 ₃ | 0.013 | 42.687 | 42.733 |
| | | 3 | 29.424 ₆ | 0.013 | 29.401 | 29.447 |
| | | 5 | 23.975 ₁₀ | 0.014 | 23.951 | 23.999 |
| | | 5.9 | 4.094 ₂₆ | 0.014 | 4.069 | 4.119 |
| | | 7 | 15.976 ₁₃ | 0.009 | 15.961 | 15.992 |
| | | 9 | 9.471 ₂₁ | 0.015 | 9.445 | 9.496 |
| | | 11 | 12.146 ₁₉ | 0.019 | 12.113 | 12.178 |
| | 3 | 1 | 26.489 ₇ | 0.019 | 26.455 | 26.522 |
| | | 3 | 13.760 ₁₅ | 0.014 | 13.736 | 13.783 |
| | | 5 | 13.262 ₁₇ | 0.016 | 13.234 | 13.291 |
| | | 5.9 | 2.031 ₂₇ | 0.013 | 2.008 | 2.054 |
| | | 7 | 8.180 ₂₂ | 0.012 | 8.159 | 8.202 |
| | | 9 | 8.021 ₂₃ | 0.018 | 7.989 | 8.053 |
| | | 11 | 4.725 ₂₅ | 0.016 | 4.697 | 4.752 |




















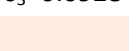



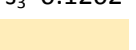
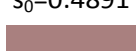
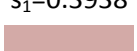

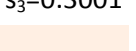
(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.9, continued’

| CIELab value | Time (month) | pH | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|-----------------|-----------------|-----|-----------------------|-----------------------------|---------|---------|
| b* | 0 | 1 | 27.377 ₈ | 0.014 | 27.353 | 27.401 |
| | | 3 | 18.634 ₁₂ | 0.013 | 18.611 | 18.656 |
| | | 5 | -3.041 ₂₇ | 0.015 | 3.014 | 3.067 |
| | | 5.9 | -11.099 ₁₄ | 0.014 | 11.074 | 11.124 |
| | | 7 | -2.087 ₂₈ | 0.013 | 2.064 | 2.109 |
| | | 9 | 27.308 ₉ | 0.018 | 27.277 | 27.338 |
| | | 11 | 6.107 ₂₁ | 0.017 | 6.078 | 6.137 |
| | 1 | 1 | 29.468 ₃ | 0.010 | 29.451 | 29.485 |
| | | 3 | 21.532 ₁₁ | 0.018 | 21.501 | 21.564 |
| | | 5 | 3.721 ₂₆ | 0.014 | 3.696 | 3.745 |
| | | 5.9 | -4.498 ₂₂ | 0.015 | 4.472 | 4.524 |
| | | 7 | 3.819 ₂₅ | 0.017 | 3.789 | 3.848 |
| | | 9 | 27.689 ₇ | 0.015 | 27.662 | 27.715 |
| | | 11 | 6.578 ₁₉ | 0.019 | 6.546 | 6.611 |
| | 2 | 1 | 30.005 ₂ | 0.011 | 29.986 | 30.024 |
| | | 3 | 22.079 ₁₀ | 0.019 | 22.046 | 22.113 |
| | | 5 | 4.421 ₂₃ | 0.014 | 4.398 | 4.445 |
| | | 5.9 | 6.315 ₂₀ | 0.015 | 6.289 | 6.341 |
| | | 7 | 4.016 ₂₄ | 0.017 | 3.987 | 4.045 |
| | | 9 | 27.927 ₆ | 0.017 | 27.897 | 27.957 |
| | | 11 | 7.189 ₁₈ | 0.019 | 7.156 | 7.222 |
| | 3 | 1 | 37.521 ₁ | 0.014 | 37.496 | 37.546 |
| | | 3 | 28.947 ₄ | 0.014 | 28.923 | 28.972 |
| | | 5 | 11.374 ₁₃ | 0.014 | 11.349 | 11.399 |
| | | 5.9 | 8.211 ₁₆ | 0.013 | 8.189 | 8.234 |
| | | 7 | 8.986 ₁₅ | 0.014 | 8.961 | 9.011 |
| | | 9 | 28.026 ₅ | 0.021 | 27.989 | 28.063 |
| | | 11 | 7.252 ₁₇ | 0.017 | 7.223 | 7.281 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

Table 5.10: Influence of different pH on Total Colour difference (ΔE) and Saturation (s) of purified anthocyanin-PVA blends from *M.malabathricum*

| pH | TIME (Month) | | | | ΔE_1 | ΔE_3 |
|--------|---|---|---|--|---------------------|---------------------|
| | 0 | 1 | 2 | 3 | | |
| pH 1 |  $s_0=0.7715$ |  $s_1=0.7156$ |  $s_2=0.7093$ |  $s_3=0.5541$ | $\Delta E_1=5.539$ | $\Delta E_3=25.693$ |
| pH 3 |  $s_0=0.5639$ |  $s_1=0.5118$ |  $s_2=0.5065$ |  $s_3=0.3896$ | $\Delta E_1=6.564$ | $\Delta E_3=26.526$ |
| pH 5 |  $s_0=0.3932$ |  $s_1=0.3591$ |  $s_2=0.3504$ |  $s_3=0.2004$ | $\Delta E_1=7.775$ | $\Delta E_3=28.813$ |
| pH 5.9 |  $s_0=0.2001$ |  $s_1=0.1092$ |  $s_2=0.1022$ |  $s_3=0.0928$ | $\Delta E_1=8.024$ | $\Delta E_3=30.007$ |
| pH 7 |  $s_0=0.2749$ |  $s_1=0.2236$ |  $s_2=0.2146$ |  $s_3=0.1262$ | $\Delta E_1=12.297$ | $\Delta E_3=33.815$ |
| pH 9 |  $s_0=0.4891$ |  $s_1=0.3938$ |  $s_2=0.3769$ |  $s_3=0.3001$ | $\Delta E_1=14.312$ | $\Delta E_3=35.491$ |
| pH 11 |  $s_0=0.2688$ |  $s_1=0.1980$ |  $s_2=0.1813$ |  $s_3=0.0898$ | $\Delta E_1=14.930$ | $\Delta E_3=36.861$ |

The above result was further analysed in term of Total Colour difference (ΔE) and saturation (s). Table 5.10 displays the results obtained from the analysis for purified anthocyanin-PVA blend with variation of pH. According to the table, the different pH variation gave different of colour and resulted in different saturation and ΔE of colour for purified anthocyanin-PVA blend. Smallest (ΔE) was noticed for the samples with pH 1 $\Delta E_1=5.539$ at 1st month of the storage. After 3 month of the storage the $\Delta E_3=25.693$ was increased for pH 1 which showed the colour change compared to the first month. Conferring to the table, it can clearly noticed that the highest ΔE at the first month recorded for the sample at pH 11 ($\Delta E_1=14.930$) and at the end of the storage pH 11 gave the highest total color change compared to the other samples tested ($\Delta E_3=36.861$) which showed the huge colour different.

Highest colour saturation recorded for the samples at pH 1 ($s_0=0.7715$) and gradually decreased during storage with the saturation recorded were $s_1=0.7156$, $s_2=0.7093$, $s_3=0.5541$ correspondingly which showed that pH 1 resulted in more saturated red colour compared to the other acidic pH. Nonetheless the decreasing of the saturation over 3 month of storage period showed that colour of pH 1 samples also degraded. However, as realized in the table the most alkaline samples showed the lowest saturation value with the saturation was observed to decreased over the storage period from $s_0=0.2688$ to $s_3=0.0898$ at the end of the storage. Hence it directly perceived that, the colour of sample at pH 11 obviously colourless during the 3 month of the storage.

5.3.3. Influence of different pH on Visual Colour Variation of purified anthocyanin-PVA blends containing 3% FA

Influence of different pH (pH initial 5.8, pH 1, 3, 7, 9 and 11) on visual colour variation for purified fruit pulp of anthocyanin *M. malabathricum*-PVA blends containing 3% FA displays in Table 5.11. Parameter in terms of L^* (lightness), C^* (chroma), H° (hue angle notation h_{ab}), $a^*/-a^*$ (redness and greenness) and $b^*/-b^*$ (yellowness and blueness) was observed. It can be seen from the Figure 5.16 that the lightness percentage decreased with increased in pH from pH 1 (58.590 ± 0.007) to pH 11 (49.580 ± 0.011) at zero time of storage. Conversely, when approach pH 5.8, the lightness started to slightly increase (54.457 ± 0.012) before underwent to decreased when pH approach pH 7 (50.826 ± 0.007).

The lightness of the samples at different pH experienced increased in L^* with the highest increased recorded for the most alkaline pH, pH 11 (75.883 ± 0.011) after the 3 month of the storage. As accordance to the results obtained, the colour stability of the purified fruit pulp

of anthocyanin *M. malabathricum*-PVA blends degraded during the storage period under UVB- irradiation by increasing the the L^* value which was resulted in lighter colour and the end of the storage pH 3 presents the most colour sample with the lowest L^* value (56.932 ± 0.007)

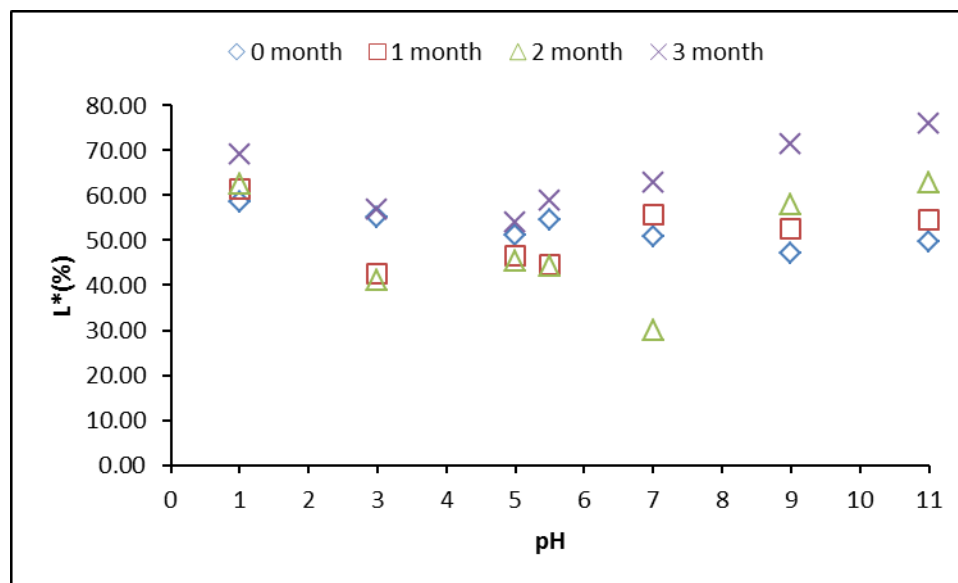


Figure 5.16: Relationship between pH variation and L^* values (%) for purified *M. malabathricum*-PVA blends containing 3%FA during 3 month of storage

Furthermore, altered the pH for purified fruit pulp of anthocyanin *M. malabathricum*-PVA blends containing 3% FA also affected the colour chromaticity. As seen in Figure 5.17 the C^* value for most acidic crude anthocyanin colourant pH1 (55.306 ± 0.011) recorded as the highest chroma compared to the other sample at the beginning the storage. However, from the table It can be seen as starting pH 1 the chromaticity decrease (55.306 ± 0.011) with increasing pH 11 (19.861 ± 0.012) nevertheless when reaching pH 9 the chromaticity were slightly increase (31.584 ± 0.009). On the hand, the chroma of the purified fruit pulp of anthocyanin *M. Malabathricum*-PVA blends also decreased during 3 month of storage

which result in dull in colour. As seen in table, most coloured sample resulted for the sample at pH 3, the C^* value recorded was (46.843 ± 0.006) which gave in the highest C^* value (brighter colour) compared to the other pH study. The most coloured sample at the beginning of the storage, pH1 did not retained the colour stability which the colour of the samples strongly faded at the end of the storage (33.171 ± 0.010)

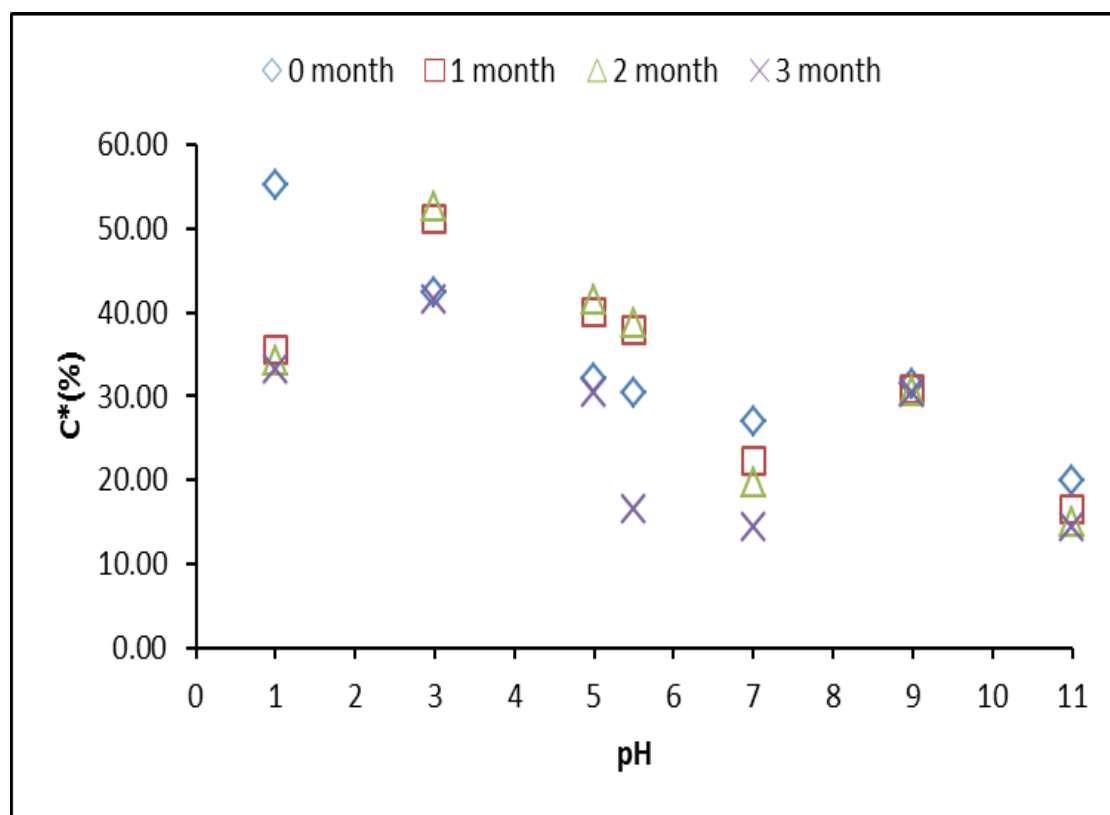


Figure 5.17: Relationship between pH variation and C^* values (%) for purified *M. malabathricum*-PVA blends containing 3%FA during 3 month of storage

Hue, which also vital affect caused by variation of pH. As in figure 5.18(a) to 5.18(d), further increase of pH 1, H^0 (25.667 ± 0.012) to higher pH 5.8 initiated an important counterclockwise shift of hue angle H^0 (311.060 ± 0.011), meaning that the hues now moved

back to yellower tonalities. Based on table 6.5, it shows that the pH 5.8 of *Melastoma malabathricum* present in positive a^* values (20.111 ± 0.012) and negative b^* values (-24.050 ± 0.009) with hue angle H° (311.060 ± 0.011) which resulted in bluer colour. However, when the pH was adjusted to more acidic, pH 1 the a^* value moved to more positiveness (49.849 ± 0.007) and negative b^* values moved to positive value (26.217 ± 0.008) while hue angle moved clockwise to lower value (h_{ab} 25.667 ± 0.012) and resulted in more red in colour. Once pH increase to more alkaline region, pH 9 the a^* values moved backward to lower positive (14.344 ± 0.008) and b^* slightly increase to positive values (33.680 ± 0.010) while hue angle moved counterclockwise H° (62.990 ± 0.012).

Moreover, the pH variation also affects the visual colour stability of crude anthocyanin colourant during storage. According to the table the highest colour enhancement was observed for the sample with pH 3 with the 1st month increased in hue angle to (342.030 ± 0.007) with a^* positively increased (34.972 ± 0.012) with positive b^* value moved to negative b^* value (-17.153 ± 0.009) and slightly decreased H° in 2nd month (341.190 ± 0.005) with a^* positively increased (49.871 ± 0.008) and negative b^* value (-20.958 ± 0.005). pH 3 retained the colours stability after three month of the storage. Based on the table, it clearly noticed that the visual colour of samples with more alkaline pH 11 easily faded during storage with the a^* (1.472 ± 0.007) moved to lower positive value and b^* slightly moved to more yellower tonalities (13.171 ± 0.007), while the hue angle moved counterclockwise H° (71.267 ± 0.012) which showed the colour degradation of anthocyanin colourant containing 3% FA. Moreover, In contrast for crude colourant containing 3% FA, the most coloured sample at pH 1 in the beginning of the storage obviously experience

colour degradation during 3 month of the storage compared to pH 5 and pH 5.8 with the a^* values started to move to the less positive (21.851 ± 0.005) and b^* decreased to more positive value (26.258 ± 0.007) with increasing the H^0 (48.796 ± 0.011). Nonetheless it again can be noticed that, at the end of the storage, the pH 3 successfully improved the colour stability of the crude colourant containing 3% FA which resulted in the most brighter colour compared to the other pH study. Detailed results obtained presents in Table 5.11.

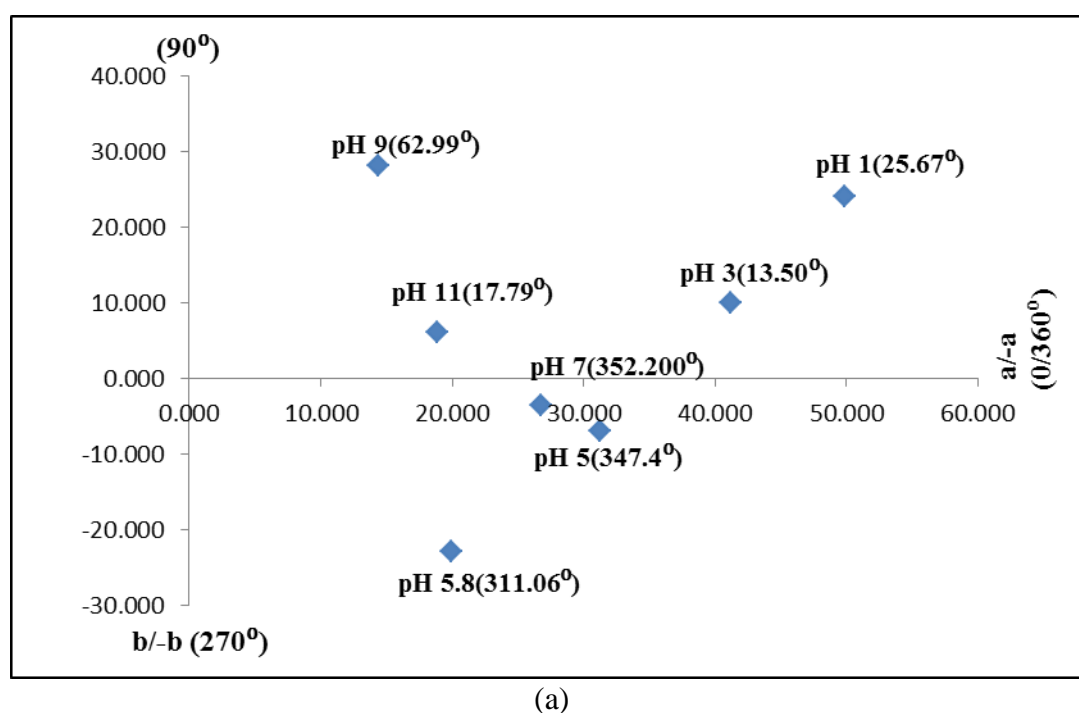
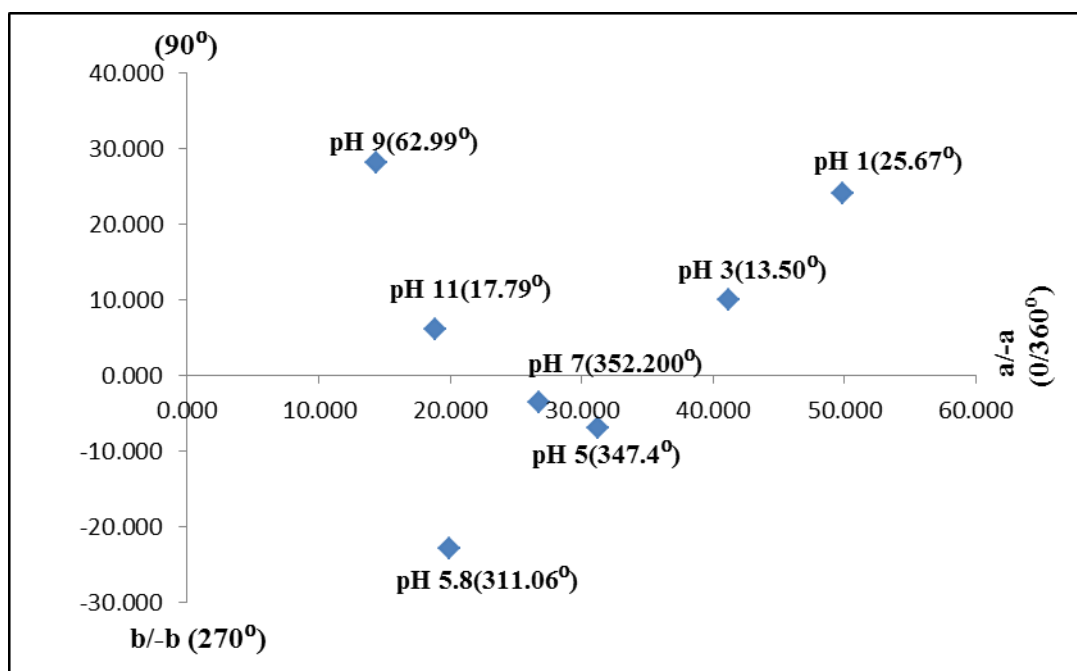
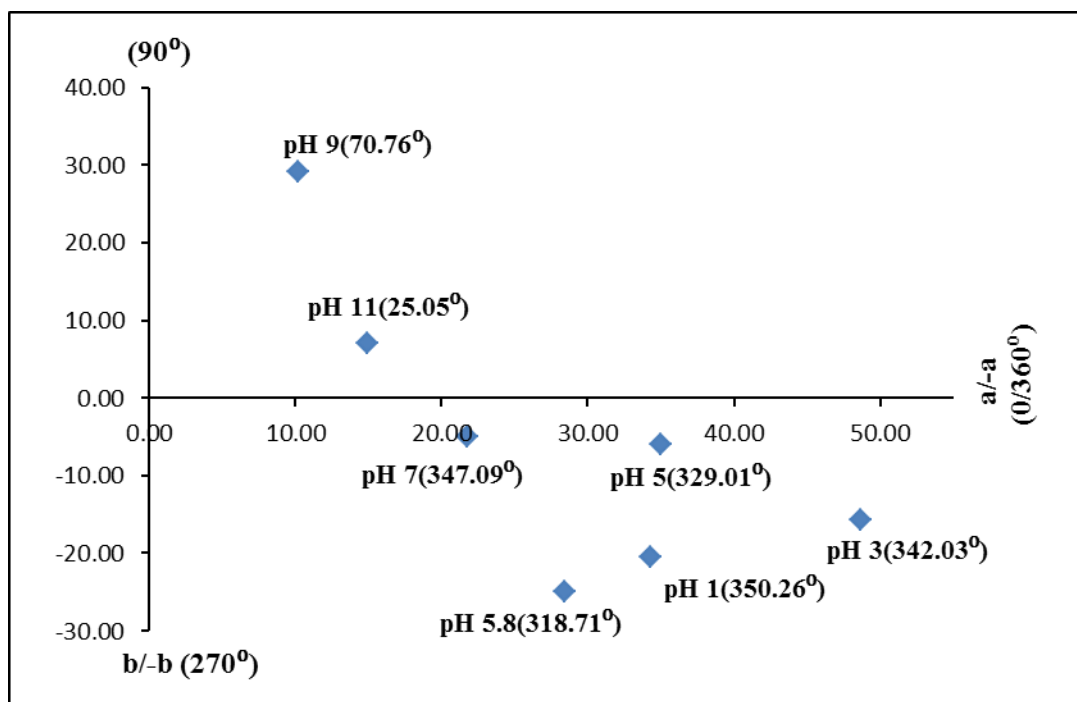


Figure 5.18: Relationship between pH variation and H^0 with a^*b^* co-ordinate for purified *M. malabathricum*-PVA blends containing 3%FA during (a) 0 month, (b) 1 month, (c) 2 month and (d) 3 month of storage



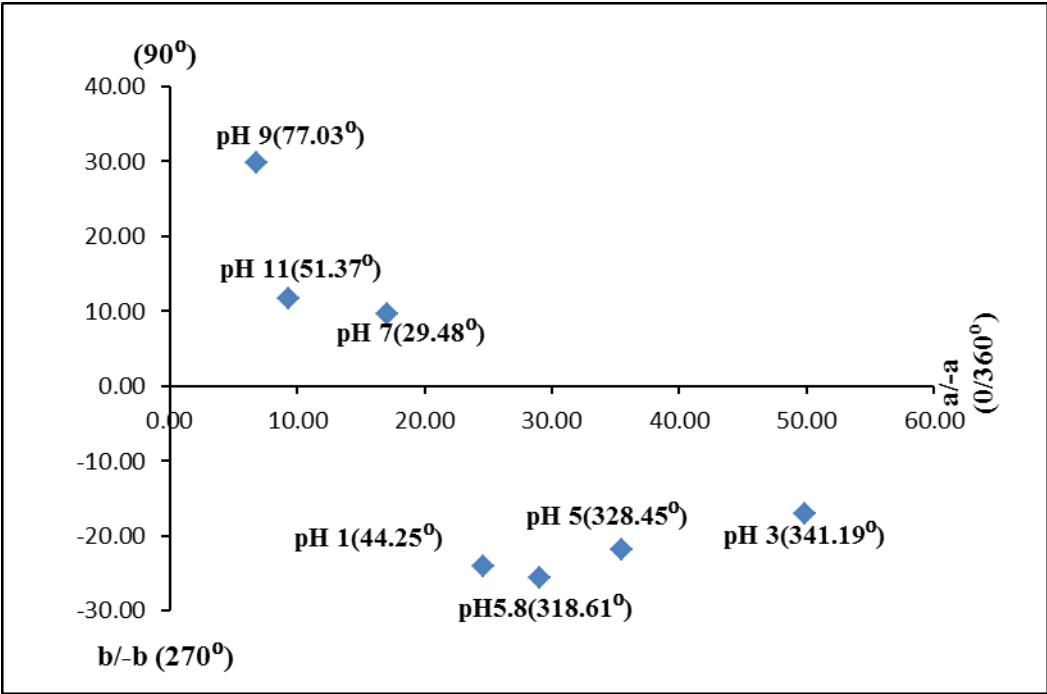
(b)

‘Figure 5.18, continued’



(c)

‘Figure 5.18, continued’



(d)

‘Figure 5.18, continued’

Table 5.11: Relationship between pH variation and L*C* a* and b* values for purified anthocyanin-PVA blends *M. malabathricum* containing 3% FA

| CIELab value | Time (month) | pH | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|--------------------------|---------|---------|
| L* | 0 | 1 | 58.590 ₁₀ | 0.007 | 58.578 | 58.601 |
| | | 3 | 55.231 ₁₄ | 0.006 | 55.221 | 55.241 |
| | | 5 | 50.992 ₁₅ | 0.006 | 50.981 | 51.003 |
| | | 5.8 | 54.457 ₁₈ | 0.012 | 54.436 | 54.479 |
| | | 7 | 50.826 ₂₁ | 0.007 | 50.814 | 50.837 |
| | | 9 | 47.177 ₂₂ | 0.011 | 47.158 | 47.196 |
| | | 11 | 49.580 ₉ | 0.011 | 49.562 | 49.599 |
| | 1 | 1 | 61.487 ₂₇ | 0.008 | 61.474 | 61.501 |
| | | 3 | 42.654 ₂₅ | 0.007 | 42.642 | 42.666 |
| | | 5 | 46.614 ₂₃ | 0.007 | 46.602 | 46.626 |
| | | 5.8 | 44.682 ₁₁ | 0.010 | 44.665 | 44.698 |
| | | 7 | 55.749 ₁₇ | 0.008 | 55.735 | 55.763 |
| | | 9 | 52.658 ₂₀ | 0.005 | 52.649 | 52.667 |
| | | 11 | 54.453 ₅ | 0.012 | 54.432 | 54.473 |
| | 2 | 1 | 62.434 ₂₈ | 0.010 | 62.418 | 62.451 |
| | | 3 | 41.247 ₂₆ | 0.006 | 41.236 | 41.257 |
| | | 5 | 45.293 ₂₄ | 0.005 | 45.284 | 45.301 |
| | | 5.8 | 44.181 ₈ | 0.012 | 44.161 | 44.202 |
| | | 7 | 29.957 ₁₃ | 0.006 | 29.947 | 29.967 |
| | | 9 | 58.075 ₆ | 0.006 | 58.065 | 58.085 |
| | | 11 | 62.788 ₃ | 0.014 | 62.765 | 62.812 |
| | 3 | 1 | 69.084 ₁₂ | 0.007 | 69.072 | 69.097 |
| | | 3 | 56.932 ₁₆ | 0.007 | 56.919 | 56.944 |
| | | 5 | 53.893 ₇ | 0.004 | 53.887 | 53.900 |
| | | 5.8 | 58.874 ₄ | 0.008 | 58.861 | 58.888 |
| | | 7 | 62.827 ₂ | 0.004 | 62.819 | 62.834 |
| | | 9 | 71.458 ₁ | 0.007 | 71.446 | 71.470 |
| | | 11 | 75.883 ₁ | 0.011 | 75.864 | 75.903 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.11,continued’

| CIELab value | Time (month) | pH | Mean | Std. Error (\pm s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|--------------------------|---------|---------|
| c* | 0 | 1 | 55.306 ₁ | 0.011 | 55.287 | 55.326 |
| | | 3 | 42.339 ₇ | 0.005 | 42.329 | 42.348 |
| | | 5 | 32.059 ₁₉ | 0.006 | 32.048 | 32.070 |
| | | 5.8 | 30.334 ₁₆ | 0.004 | 30.326 | 30.341 |
| | | 7 | 27.033 ₂₁ | 0.006 | 27.022 | 27.044 |
| | | 9 | 31.584 ₁₁ | 0.009 | 31.568 | 31.599 |
| | | 11 | 19.861 ₂₂ | 0.012 | 19.841 | 19.882 |
| | 1 | 1 | 35.482 ₅ | 0.007 | 35.469 | 35.494 |
| | | 3 | 51.165 ₄ | 0.009 | 51.149 | 51.181 |
| | | 5 | 39.979 ₁₃ | 0.005 | 39.969 | 39.988 |
| | | 5.8 | 37.843 ₆ | 0.013 | 37.821 | 37.865 |
| | | 7 | 22.350 ₂₃ | 0.010 | 22.332 | 22.367 |
| | | 9 | 30.851 ₁₄ | 0.013 | 30.829 | 30.874 |
| | | 11 | 16.462 ₂₄ | 0.016 | 16.434 | 16.489 |
| | 2 | 1 | 34.375 ₉ | 0.008 | 34.362 | 34.389 |
| | | 3 | 52.683 ₂ | 0.004 | 52.676 | 52.689 |
| | | 5 | 41.617 ₁₀ | 0.008 | 41.603 | 41.631 |
| | | 5.8 | 38.734 ₃ | 0.006 | 38.723 | 38.745 |
| | | 7 | 19.626 ₂₅ | 0.008 | 19.613 | 19.639 |
| | | 9 | 30.579 ₁₅ | 0.010 | 30.562 | 30.596 |
| | | 11 | 14.938 ₂₆ | 0.008 | 14.924 | 14.953 |
| | 3 | 1 | 33.171 ₁₇ | 0.010 | 33.153 | 33.188 |
| | | 3 | 41.658 ₈ | 0.007 | 41.646 | 41.669 |
| | | 5 | 30.473 ₂₀ | 0.007 | 30.461 | 30.486 |
| | | 5.8 | 16.442 ₁₈ | 0.009 | 16.427 | 16.457 |
| | | 7 | 14.424 ₂₇ | 0.007 | 14.412 | 14.435 |
| | | 9 | 30.382 ₁₂ | 0.007 | 30.369 | 30.394 |
| | | 11 | 14.326 ₂₈ | 0.007 | 14.314 | 14.339 |

(Note: Means with the different subscript numbers are significantly different at $P < 0.05$)

‘Table 5.11, continued’

| CIELab value | Time (month) | pH | Mean | Std. Error (± s.e.) | Minimum | Maximum |
|--------------|--------------|-----|-----------------------|---------------------|---------|---------|
| h* | 0 | 1 | 25.667 ₂₄ | 0.012 | 25.646 | 25.689 |
| | | 3 | 13.491 ₂₆ | 0.009 | 13.476 | 13.506 |
| | | 5 | 347.400 ₄ | 0.006 | 347.389 | 347.411 |
| | | 5.8 | 311.060 ₅ | 0.011 | 311.042 | 311.079 |
| | | 7 | 352.200 ₂ | 0.011 | 352.181 | 352.219 |
| | | 9 | 62.990 ₁₆ | 0.012 | 62.970 | 63.011 |
| | | 11 | 17.786 ₂₈ | 0.010 | 17.768 | 17.804 |
| | 1 | 1 | 350.260 ₁ | 0.012 | 350.240 | 350.281 |
| | | 3 | 342.030 ₆ | 0.007 | 342.018 | 342.043 |
| | | 5 | 329.010 ₁₀ | 0.007 | 328.997 | 329.022 |
| | | 5.8 | 318.710 ₈ | 0.009 | 318.694 | 318.726 |
| | | 7 | 347.090 ₃ | 0.012 | 347.069 | 347.111 |
| | | 9 | 70.758 ₁₅ | 0.010 | 70.741 | 70.775 |
| | | 11 | 25.048 ₂₅ | 0.007 | 25.036 | 25.059 |
| | 2 | 1 | 44.245 ₂₀ | 0.004 | 44.238 | 44.252 |
| | | 3 | 341.190 ₇ | 0.005 | 341.181 | 341.199 |
| | | 5 | 328.450 ₁₁ | 0.007 | 328.438 | 328.462 |
| | | 5.8 | 318.610 ₉ | 0.013 | 318.588 | 318.632 |
| | | 7 | 29.484 ₂₂ | 0.009 | 29.468 | 29.499 |
| | | 9 | 77.032 ₉ | 0.004 | 77.025 | 77.039 |
| | | 11 | 51.364 ₂₂ | 0.011 | 51.346 | 51.383 |
| | 3 | 1 | 48.796 ₁₃ | 0.011 | 48.777 | 48.814 |
| | | 3 | 18.181 ₁₈ | 0.007 | 18.169 | 18.193 |
| | | 5 | 28.865 ₁₉ | 0.006 | 28.854 | 28.875 |
| | | 5.8 | 356.230 ₂₃ | 0.010 | 356.213 | 356.247 |
| | | 7 | 42.977 ₂₁ | 0.009 | 42.962 | 42.992 |
| | | 9 | 78.988 ₂₇ | 0.010 | 78.971 | 79.004 |
| | | 11 | 71.267 ₂₈ | 0.012 | 71.246 | 71.287 |

(Note: Means with the different subscript numbers are significantly different at P<0.05)

‘Table 5.11, continued’

| CIELab value | Time (month) | pH | Mean | Std. Error (± s.e.) | Minimum | Maximum |
|--------------|--------------|-----|----------------------|---------------------|---------|---------|
| a* | 0 | 1 | 49.849 ₁ | 0.007 | 49.837 | 49.861 |
| | | 3 | 41.17 ₁₅ | 0.006 | 41.161 | 41.182 |
| | | 5 | 31.288 ₁₄ | 0.005 | 31.279 | 31.296 |
| | | 5.8 | 19.928 ₉ | 0.009 | 19.912 | 19.943 |
| | | 7 | 26.784 ₁₅ | 0.009 | 26.768 | 26.799 |
| | | 9 | 14.344 ₂₂ | 0.008 | 14.330 | 14.359 |
| | | 11 | 18.912 ₁₇ | 0.011 | 18.893 | 18.932 |
| | 1 | 1 | 34.97 ₂₃ | 0.012 | 34.951 | 34.993 |
| | | 3 | 48.670 ₄ | 0.007 | 48.658 | 48.683 |
| | | 5 | 34.276 ₁₂ | 0.007 | 34.263 | 34.288 |
| | | 5.8 | 28.437 ₇ | 0.012 | 28.416 | 28.457 |
| | | 7 | 21.786 ₁₉ | 0.007 | 21.775 | 21.798 |
| | | 9 | 10.167 ₂₃ | 0.006 | 10.156 | 10.178 |
| | | 11 | 14.914 ₂₀ | 0.010 | 14.896 | 14.931 |
| | 2 | 1 | 24.625 ₁₃ | 0.006 | 24.614 | 24.636 |
| | | 3 | 49.87 ₁₂ | 0.008 | 49.856 | 49.885 |
| | | 5 | 35.468 ₁₀ | 0.005 | 35.459 | 35.477 |
| | | 5.8 | 29.060 ₆ | 0.007 | 29.049 | 29.072 |
| | | 7 | 17.085 ₂₁ | 0.006 | 17.075 | 17.095 |
| | | 9 | 6.862 ₂₆ | 0.008 | 6.849 | 6.875 |
| | | 11 | 9.327 ₂₄ | 0.013 | 9.304 | 9.349 |
| | 3 | 1 | 21.851 ₁₈ | 0.005 | 21.843 | 21.859 |
| | | 3 | 39.579 ₈ | 0.009 | 39.563 | 39.594 |
| | | 5 | 26.687 ₁₆ | 0.004 | 26.679 | 26.694 |
| | | 5.8 | 16.407 ₁₁ | 0.012 | 16.386 | 16.427 |
| | | 7 | 10.553 ₂₅ | 0.012 | 10.532 | 10.573 |
| | | 9 | 5.803 ₂₈ | 0.010 | 5.785 | 5.821 |
| | | 11 | 4.601 ₂₇ | 0.012 | 4.581 | 4.622 |

(Note: Means with the different subscript numbers are significantly different at P<0.05)

‘Table 5.11, continued’

| CIELab value | Time (month) | pH | Mean | Std. Error (± s.e.) | Minimum | Maximum |
|--------------|--------------|-----|------------------------|---------------------|---------|---------|
| b* | 0 | 1 | 23.956 ₇ | 0.006 | 23.945 | 23.966 |
| | | 3 | 9.878 ₁₄ | 0.008 | 9.864 | 9.892 |
| | | 5 | -6.990 ₂₃ | 0.008 | 6.976 | 7.003 |
| | | 5.8 | -22.871 ₂₀ | 0.010 | 22.853 | 22.889 |
| | | 7 | -3.668 ₂₈ | 0.011 | 3.649 | 3.686 |
| | | 9 | 28.140 ₄ | 0.008 | 28.127 | 28.154 |
| | | 11 | 6.0672 ₆ | 0.012 | 6.046 | 6.089 |
| | 1 | 1 | 5.998 ₂₅ | 0.010 | 5.981 | 6.014 |
| | | 3 | -15.783 ₁₆ | 0.007 | 15.771 | 15.794 |
| | | 5 | -20.579 ₁₁ | 0.006 | 20.569 | 20.589 |
| | | 5.8 | -24.969 ₉ | 0.012 | 24.949 | 24.989 |
| | | 7 | -4.991 ₂₇ | 0.010 | 4.973 | 5.009 |
| | | 9 | 29.128 ₃ | 0.011 | 29.109 | 29.147 |
| | | 11 | 6.970 ₂₄ | 0.016 | 6.943 | 6.997 |
| | 2 | 1 | 23.985 ₆ | 0.013 | 23.963 | 24.007 |
| | | 3 | -16.9841 ₁₂ | 0.006 | 16.974 | 16.994 |
| | | 5 | -21.772 ₁₀ | 0.007 | 21.761 | 21.784 |
| | | 5.8 | -25.610 ₈ | 0.008 | 25.596 | 25.624 |
| | | 7 | 9.660 ₂₂ | 0.013 | 9.638 | 9.682 |
| | | 9 | 29.800 ₂ | 0.010 | 29.783 | 29.817 |
| | | 11 | 11.669 ₁₉ | 0.011 | 11.649 | 11.688 |
| | 3 | 1 | 24.957 ₅ | 0.008 | 24.942 | 24.971 |
| | | 3 | 12.999 ₁₃ | 0.008 | 12.986 | 13.012 |
| | | 5 | 14.711 ₁₅ | 0.010 | 14.693 | 14.729 |
| | | 5.8 | 1.080 ₂₁ | 0.008 | 1.066 | 1.095 |
| | | 7 | 9.833 ₁₈ | 0.014 | 9.809 | 9.856 |
| | | 9 | 29.823 ₁ | 0.010 | 29.806 | 29.841 |
| | | 11 | 13.568 ₁₇ | 0.012 | 13.547 | 13.588 |

(Note: Means with the different subscript numbers are significantly different at P<0.05)

Table 5.12: Influence of different pH on Total Colour difference (ΔE) and Saturation (s) of purified anthocyanin-PVA blends from *M.malabathricum* containing 3 % FA





























| pH | TIME (Month) | | | | ΔE_1 | ΔE_3 |
|--------|---|---|---|--|---------------------|---------------------|
| | 0 | 1 | 2 | 3 | | |
| pH 1 |  $s_0=0.9439$ |  $s_1=0.5771$ |  $s_2=0.5506$ |  $s_3=0.4801$ | $\Delta E_1=33.570$ | $\Delta E_3=29.917$ |
| pH 3 |  $s_0=0.7666$ |  $s_1=1.1995$ |  $s_2=1.2773$ |  $s_3=0.7317$ | $\Delta E_1=29.545$ | $\Delta E_3=3.895$ |
| pH 5 |  $s_0=0.6287$ |  $s_1=0.8577$ |  $s_2=0.9188$ |  $s_3=0.5654$ | $\Delta E_1=14.586$ | $\Delta E_3=22.372$ |
| pH 5.8 |  $s_0=0.5570$ |  $s_1=0.8469$ |  $s_2=0.8767$ |  $s_3=0.2793$ | $\Delta E_1=13.128$ | $\Delta E_3=22.511$ |
| pH 7 |  $s_0=0.5319$ |  $s_1=0.4009$ |  $s_2=0.3273$ |  $s_3=0.2296$ | $\Delta E_1=7.139$ | $\Delta E_3=24.285$ |
| pH 9 |  $s_0=0.6695$ |  $s_1=0.5859$ |  $s_2=0.5265$ |  $s_3=0.4252$ | $\Delta E_1=6.962$ | $\Delta E_3=25.794$ |
| pH 11 |  $s_0=0.4006$ |  $s_1=0.3023$ |  $s_2=0.2379$ |  $s_3=0.1888$ | $\Delta E_1=6.367$ | $\Delta E_3=30.869$ |

Table 5.12 displays the Total Colour difference (ΔE) of purified anthocyanin-PVA blends containing 3% FA with different pH (pH initial 5.8, pH 1, 3, 7, 9 and 11). Smallest (ΔE) was noticed for the samples with pH 11 $\Delta E_1=6.367$ at the beginning of the storage. After 3 month of the storage the $\Delta E_3=30.869$ was increased for pH 11 which showed the varied in colour compared to the first month. Based on the table also, it can clearly visible that the highest ΔE at the first month recorded for the sample at pH 1 ($\Delta E_1=33.570$) which showed that purified anthocyanin-PVA blends containing 3% FA was successfully enhanced at the beginning of the storage. However at the end of the storage pH 3 samples results in small colour changes ($\Delta E_3=3.895$)

The results gained for this analysis of saturation displayed in table 5.12. Conferring to the table, the pH gave variation of colour and resulted in different saturation of colour when

altered the pH (pH initial 5.8, pH 1, 3, 7, 9 and 11) for purified anthocyanin-PVA blends containing 3% FA. From the table above the huge colour variation with the adjusting pH was observed. Highest colour saturation recorded for the 1st month for samples at pH 3 ($s_1=1.1995$) and continued to increase in the 2nd month ($s_2=1.2773$) of the storage and gradually decreased during storage with the saturation recorded were $s_3=0.7317$ which the highest saturation recorded compared to the other samples. Hence these results showed that pH 3 resulted in more saturated purple-blue colour compared to the other pH studied. Yet, as realized in the table the most alkaline samples showed the lowest saturation value with the saturation was observed to decreased over the storage period from $s_0=0.4006$ to $s_3=0.1888$ at the end of the storage. Therefore it directly noticed that, the colour of sample at pH 11 obviously lost the colour during the 3 month of the storage.

CHAPTER 6: DISCUSSION

6.1. Discussion

Colourant are materials added to the coating to give colour or resistance properties, camouflaging properties etc. (Tracton, 2006) Synthetic colourant is widely studied because their high performance, however this type of material are toxic and can cause injuries to human. Thus in this work are focused on the study of natural colourant as an alternative to the synthetic colourant. Since the natural colourant not stable, this study concentrates to improve their quality and stability.

The CIElab colour system is the most appropriate tool to study stability and quality of natural colourant both in liquid and solid forms. CIE colour system can be represented by a pair of coordinate a^* and b^* . As accordance to Wrostdal et al (2005), L^* C^* H^* a^* and b^* describes colour better than absorption / transmission spectroscopy. L^* stands for Lightness. L^* can vary between 0 and 100, $L^*=100$ means the colour absolutely white while L^* implying 0 absolutely black. Hue angle derived from the a^* and b^* coordinate. Hue is expressed on a 360° grid where 0° indicates bluish-red, 90° indicates yellow, 180° indicates green and 270° indicates blue. Hence the more positive value of a^* is the greater the redness of the colour and when the colour increases in greenness a^* take on more negative value. Likewise, the colour tends to be more yellow when b^* becomes more positive and increase in blueness as b^* become increasingly negative. Further understands the colour variation, ΔE that denotes colour changes can be calculated from the C^* , L^* and hand the saturation (s) is another parameters for analysis of colour and is defined at the ratio of C^* to L^* . In this dissertation colour variation was analysed in terms of s and ΔE .

In these works, liquid and solid samples were subjected to UV-B irradiation for 93 days. The liquid samples can be categorized into two groups, one group is the crude or unpurified anthocyanin solution, while the second is purified anthocyanin solution (obtained after chromatography). These two groups of liquid samples are further derived into FA added anthocyanin colourant and free FA anthocyanin colourant from *M. malabathricum*. The ultimate aim is to obtain a dye solution consisting of *M. malabathricum* anthocyanin colourant and FA of the most stabilizing compositions (with respect to present study) and with the best pH condition.

Results obtained from colour stability study of untreated crude and purified anthocyanin from *M. malabathricum* shows that the colourants are unstable and are easily degraded, undergo structural transformation and end up with the loss of colour as indicated by the high L^* and low C^* . The colour fading in crude and anthocyanin colourant have been quantified by the change in saturation(s) value and ΔE for the 93 days exposure period. At the end of the storage period, the saturation of the *M. malabathricum* for both crude and purified colourants decreased indicating colour fade. The initial colour also experienced a change in ΔE to more yellow tonalities. These results are in agreement with Laleh et al. (2006). Although light is necessary for biosynthesis of anthocyanins, it also accelerates their degradation (Markakis, 1982). As Janna et al. (2007) revealed daylight (or short wavelength) and incandescent lamp or long wavelength effect the degradation of the anthocyanin in different solution. These results are in good agreement with that of Palamadis and Markakis (1975) and Bakhyashehi et al. (2006). Between crude and purified anthocyanin, the crude extract exhibited a higher s index compared to the purified extract. This indicates

that the natural impurities help to stabilize anthocyanin in the plant. This supported by smaller ΔE for crude anthocyanin colourant.

The application of PVA into the crude and purified anthocyanin-PVA produce a coating when applied on glass slides. The samples showed high L^* and low c^* over the UV-B exposure period of 93 days. Between the crude and purified extract-PVA coatings, the former showed lower L^* and ΔE and higher s and C^* . Between the PVA added and the PVA free colourant, the colourant incorporated with PVA showed lower L^* and ΔE and higher s and C^* . This shows that PVA is a good protective coating material that probably is able to delay colour fade of the anthocyanin colourant from UV-B irradiation.

In terms of CIELab co-ordinate, crude samples have the higher positive in cartesian co-ordinate system. The colour of the crude is redder than the purified colourant as indicated by the more positive a^* value. The crude have negative b^* value compared to purified. This suggests that the crude extract is bluer than the purified extract of anthocyanin from *M. malabathricum*, this is also for the PVA containing anthocyanin.

Ferulic acid is known as light absorbers and is used in sun tan lotion to block light, so in the effort to protect the anthocyanin colourant FA was added. The addition of Ferulic acid as co-pigment from 1% to 5% FA enhances the colour stability of all samples studied during the 93 days of UV-B irradiation exposure. As expected, as FA increased from 1% to 3% successfully enhance the colour of crude and purified anthocyanin colourant with decreased in the L^* value with increasing in C^* resulted in more brighter colour After addition of FA the colour saturation, s increased and slightly change in ΔE at the end of storage. The colour of the sample with the addition of FA slightly move to blue region with decreased in b^* value and decrease in H^0 value to bluer colour. These results are good agreement with the

study conducted by Yawadio et al., (2007) who found that addition of co-pigment effectively enhances the colour of the samples containing anthocyanin.

From the findings in this work, the 3% FA added crude and purified anthocyanins are the most stable. Since the anthocyanin content is constant, the colour enhancement must be due to the percentage FA added. However, further addition of FA from 4% to 5% FA significantly decreased the colour stability of crude and purified anthocyanin colourant manifested by decreased in colour saturation and increase in ΔE compared to the samples containing 3% FA. These results are supported by Hoshino et al (1980), who claim that when the co-pigment concentration exceeds a certain level, no further colour improvement can be observed. This also in agreement with the study conducted by Setareh et al (2007) which stated that the improvement of colour stability depended on concentration of co-pigment added. This also agrees with other studies (Marcovic et al., 2005; Marcovic et al., 2000 and Abyari et al., 2006).

Results obtained for PVA blended both purified and crude anthocyanin with 3% FA successfully enhance the colour of samples by increased in saturation of colour (vivid purple-blue). This enhancement of the colour is due to the interaction of the co-pigmentation with chromophore of the anthocyanin that results in the formation coloured complex. The co-pigment interaction blocks water from attacking on flavilium cation. According to Gauche et al. (2010) the complexation of co-pigment with the anthocyanin cause the colour enhancement.

As reported by Ochoa et al., (2001) found that the samples kept by the present of light effectively destroyed however the addition of co-pigment increased the stability the sample. Abyari and others (2006) also mentioned in their study that the UV-irradiation degradation can be avoided by co-pigmentation with some phenolics acid. Setareh and others (2007) reported that the presence of co-pigments in the anthocyanin solution prevented the degradation effect of UV-irradiation over a period of time on anthocyanin pigments significantly. Thus, it obviously inferred that co-pigmentation is the main factor in enhanced the stability of anthocyanin colourant for this study. The addition of Ferulic Acid (FA) as a co-pigment improved the stability of anthocyanin from fruit pulp of *M. malabathricum* by enhancing the anthocyanin colour saturation through 93 days. This result similar with Abyari et al. (2006) which also reported the similar finding which addition of phenolic acid improved the colour stability. This finding also with the good agreement with Baranac et al. (1997) and Gauche et al. (2010). This is because addition of co-pigment significantly stabilized the structure of the anthocyanin. (Marcovic et al., 2000 and Abyari et al., 2006).

The colours of all samples in this study decreased after exposed to the high UVB-irradiation. The gradual degradation of red colour and blue colour visually observed by similar decreased in a^* and increased in b^* value. Nevertheless the results gained for this investigation obviously showed that the colour of treated samples with FA also faded during the storage under UVB-irradiation for 3 month with decreasing in their saturation at the end of the storage. This is because as discussed earlier the UVB-irradiation effectively destroyed the anthocyanin which resulted in color loss as reported by Laleh (2006).

In addition from the observation for this study, it can be predicted that as the pH was increase the colour was spreading caused by an important loss of saturation and increased of lightness together with hue shifts (to bluer or yellow tonalities) and resulted in less saturated colour and increased in ΔE . Furthermore, anthocyanin which used as natural colourant in this research are known to display a huge variety of colour variation in the pH ranges from 1-11. This is due to the ionic nature of anthocyanins which enables the changes of the molecule structure according to the prevailing pH, thus resulting in different colours and hues at different pH values (Brouillard 1982; Von Elbe et al., 1996)

Both of crude and purified anthocyanin studied in this research shown the similar result. The chroma result for *M.malabatricum* illustrates the trend, in which the chroma level decrease when the lightness increased over the pH. This result show correlation Gonnet (1999) which stated that the increase the pH resulted in high L^* value with decline in C^* value coupled with the shift of hue angle. A further increased in pH caused an important shift of hue angle to yellower tonalities. This result correlated with this study which also found the similar tendency. The pH value was important when determining the colour of *M. malabatricum* .This is because anthocyanins can be found in different chemical forms which depend on the pH of the solution (Kennedy et al., 2000). pH 1 resulted in higher stability compared to the other pH at different condition studied for crude and purified colourant. The relative amount of this structure equilibrium is varied and depends on the pH and anthocyanin structure (spayd et al.,2002; Bakhshyaeshi et al., 2006). This study have correlated with Bakhshyaeshi et al. (2006) which found that increasing pH effectively increased the destruction of anthocyanin and pH 1 is the most stable. This is because

flavylium salts are stable only in highly acidic condition and lose the proton at higher pH condition and immediately bound to water to form colourless compound.

At pH 1, the flavylium cation (red colour) is the predominant species and contributes to purple and red colours while at pH values between 2 and 4, the quinoidal blue species are predominant whereas at pH values between 5 and 6 only two colourless species can be observed, which are a carbinol pseudobase and a chalcone. Meanwhile, at pH values higher than 7, the anthocyanins are degraded depending on their substituent groups due to the presence of unstable blue quinonoidal structures. These statements are correlated with Mazza and Miniati, 1993 as below pH 2, anthocyanins were primarily in the form of the red flavylium cation. When pH increase >2 , there were rapid proton losses favouring red or blue quinonoidal form. The flavylium cations become hydrated to yield the colourless carbinol or pseudobase, which equilibrated to the open chalcone form, also colourless.

Besides that increased the pH from pH 1 to alkaline pH (pH 11) for anthocyanin-PVA blend obviously resulting in fading the colour of samples. This is because, according to Delpech (2000) higher pH caused the degradation rates increased by fading the colours of samples. Angella and Little (1997) also found the similar results which state that the destruction of anthocyanin increased by raising the pH. Furthermore Salinas et al. (2003) and Cortes et al. (2006) stated that anthocyanin more stable at an acid pH, however the stability going to decrease at neutral pH and completely destroyed at alkaline pH because at alkaline pH the flavy cation begin to hydrates resulted in colorless carbinol or pseudobase, in equilibrium with the open form of chalcone, which also colourless. Brouillard (1982) and von Elbe and Schwartz (1996) stated that anthocyanins exhibit greater stability under acidic condition at low pH values rather than in alkaline solutions with high pH values. However,

several studies demonstrated that some anthocyanins showed an improvement of color stability in the alkaline region around pH 8-9 (Cabrita et al., 2000; Tantituvanont et al. 2008)

Based on the results obtained from this research also, pH plays vital factors in enhance the colour of crude and purified anthocyanin complex containing 3% FA stability which pH 3 gave better enhancement by increased the saturation of the colour during the storage which resulted in darker colour (lower L^* value) and enhance the colour by (higher C^* value) with the shift the hue angle to more bluer colour. Hence this phenomena of co-pigmentation result in the shift to the bluer colour. This show good agreement with Gonnet (1999) which state that addition of co-pigment in pH solution results in lower L^* value and high C^* value. Furthermore, as observed in this study of colour variation, at pH 3 the colour of the samples tested resulted in more intense bluish colour with resulted increased in saturation and ΔE which showed that the best co-pigmentation effect. This result showed better correlation with Abyari et al. (2006) and Setareh et al. (2007) which indicated that the optimum pH the co-pigmentation of anthocyanins is between approximately pH 3 and 5. This results also range for good agreement with Gauche et al. (2010) which found that pH for the best co-pigmentation effect is around pH 3 where anthocyanins exist essentially as colorless hemiacetals formed due to the hydration of the flavylium cation. As stated by Abyari et al. (2006) at pH 3 without the addition co-pigment resulted in important colour loss, thus addition of co-pigment help in reduce the production of colourless carbinol.

At pH 4-6 the solutions containing only anthocyanin and co-pigment are still coloured. In this pH range quinoidal based are formed and again, the colour retention is due to decrease in the amount of carbinol pseudobase in the solution (Brouillard et al., 1991 and Setareh et al., 2007). While at pH 1-2 for sample containing co-pigment the shift of colour is based on

interaction of anthocyanidin flavynium cation with the co-pigment. (Setareh et al., 2007). In addition Bakowska et al. (2003) reported that co-pigment effect will occur from the pH value near 1 to neutrality. In contrast with this study reported by Gauche et al 2010 which noted that ferulic acids at pH 1.0 and 2.0, only showed an increase in saturation of colour but not stable.

Gauche et al. (2010) reported that the color of anthocyanins is either orange-red or bluish, depending on the structure. The majority of the naturally occurring anthocyanins, likely hydroxyphenyl pyranoanthocyanins, vitisins, and vinylflavanolpyranoanthocyanins possess a hypsochromically shifted maximum of absorption resulting in orange hue

In addition, Gauche et al. (2010) also found that the use of organic acids and the consequent variation in pH values caused changes in stability of anthocyanins from Cabernet Sauvignon (*Vitis vinifera L.*) grape crude extract with increased half-life time ($t_{1/2}$) of anthocyanins red color after tannic and gallic acids addition were observed at practically all pH values. This result correlated with this study which showed that addition of organic acid (FA) at pH 3 resulted in highest stability compared to pH and organic acid alone.

CHAPTER 7: CONCLUSION AND SUGGESTION FOR FURTHER WORKS

7.1. Conclusion

CIE colour analysis can be used to observe the colour stability of crude and purified natural colourant. This is because CIE colour system really reports on the variations as these are perceived by the human eye. Thus, colours can be precisely described using CIELab colour co-ordinates L^* a^* b^* C^* H^* and further analyzed in term of s and ΔE . Hence for the stability study using CIE system, the crude anthocyanin showed better colour stability during 93 days of storage. The colour faded over the storage period by decreasing in saturation of colour and change in ΔE . Crude *M.malabathricum* colourant showed better stability towards UVB-Irradiation, at pH 3.0 with the addition of 3% FA as co-pigment compared to the purified anthocyanin from fruit pulp of *M.malabathricum*. The loss of colour at the end of storage show significant effect of UVB-irradiation

Thus, it gave advantage because to extract the purified colourant needs higher cost and limitation in time consuming. Nevertheless the stability of crude anthocyanin studied better at pH 1 without the addition of FA. Crude anthocyanin colourant is more coloured at pH 1 which gave high saturation value. Moreover, the untreated colourant easily to degrade both at all pH studied during storages time. However, crude anthocyanin-PVA blend were slightly increased in stability towards UVB-irradiation. Thus it showed that PVA suitable to be used as a binder in a coating system since the colour intensity and variation was successfully enhanced.

An anthocyanin-containing colourant was extracted from the fruit pulp of *M.malabathricum* was found to be most coloured at pH 1 and the colour variation are

definitely influenced by pH and different percentage of FA added. Addition of 3% FA at pH 3 successfully enhanced the colour of samples study which gave intense colour. Co-pigmentation with addition of FA is a solution phenomenon in which improved the stability of natural colourant. In addition when blended the anthocyanin-containing 3% FA with PVA, the CIELAB results obtained revealed that the colour was not really influenced by addition of polymer, thus make it suitable for the production of natural coloured polymer. As a conclusion, the CIELAB measurements are effective tools in describing colour properties since it indistinctly covered simultaneous or alternate variations of two attributes of colour, lightness and chroma which lead to influential in the appreciation of products' colours.

Overall analysis of colour stability for this study showed that the best stability of crude colourant and purified anthocyanin of *M.malabathricum*-PVA improved by addition of 3% FA at pH 3. For further works, it is suggested to use another UV-absorber in order to improve the stability of coating system towards UV-B irradiation. Besides that, we could look into the use of individual anthocyanin colourant by isolation process and further test with High Performance Liquid Chromatography (HPLC). Besides that, since natural colourant have many benefit and less toxic compare to synthetic colourant, the look into another source of natural colourant are necessary. Besides, it is suggested also to use natural binder combine with natural colourant in order to produce natural water borne coating.

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Appendices

APPENDIX A

Statistical output (SPSS) of CIE analysis colourant for Lightness, L* (Duncan test)

| | FA | N | Subset for alpha = 0.05 | | | | | | | | | | | | | | | | | | | | | | | |
|---------------------|------|---|-------------------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| Duncan ^a | 15 | 3 | 24 | | | | | | | | | | | | | | | | | | | | | | | |
| | 9 | 3 | | 23 | | | | | | | | | | | | | | | | | | | | | | |
| | 14 | 3 | | | 22 | | | | | | | | | | | | | | | | | | | | | |
| | 8 | 3 | | | | 21 | | | | | | | | | | | | | | | | | | | | |
| | 3 | 3 | | | | | 20 | | | | | | | | | | | | | | | | | | | |
| | 13 | 3 | | | | | | 19 | | | | | | | | | | | | | | | | | | |
| | 7 | 3 | | | | | | | 18 | | | | | | | | | | | | | | | | | |
| | 2 | 3 | | | | | | | | 17 | | | | | | | | | | | | | | | | |
| | 21 | 3 | | | | | | | | | 16 | | | | | | | | | | | | | | | |
| | 16 | 3 | | | | | | | | | | 15 | | | | | | | | | | | | | | |
| | 10 | 3 | | | | | | | | | | | 14 | | | | | | | | | | | | | |
| | 17 | 3 | | | | | | | | | | | | 13 | | | | | | | | | | | | |
| | 11 | 3 | | | | | | | | | | | | | 12 | | | | | | | | | | | |
| | 1 | 3 | | | | | | | | | | | | | | 11 | | | | | | | | | | |
| | 4 | 3 | | | | | | | | | | | | | | | 10 | | | | | | | | | |
| | 20 | 3 | | | | | | | | | | | | | | | | 9 | | | | | | | | |
| | 5 | 3 | | | | | | | | | | | | | | | | | 8 | | | | | | | |
| | 0 | 3 | | | | | | | | | | | | | | | | | | 7 | | | | | | |
| | 6 | 3 | | | | | | | | | | | | | | | | | | | 6 | | | | | |
| | 12 | 3 | | | | | | | | | | | | | | | | | | | | 5 | | | | |
| | 19 | 3 | | | | | | | | | | | | | | | | | | | | | 4 | | | |
| | 22 | 3 | | | | | | | | | | | | | | | | | | | | | | 3 | | |
| | 23 | 3 | | | | | | | | | | | | | | | | | | | | | | | 2 | |
| | 18 | 3 | | | | | | | | | | | | | | | | | | | | | | | | 1 |
| | Sig. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

Appendices

APPENDIX B

Duncan test output of CIE colour analysis for C* using SPSS

| | FA | N | Subset for alpha = 0.05 | | | | | | | | | | | | | | | | | | | | | |
|---------------------|------|---|-------------------------|----|----|----|-----|----|----|----|----|----|----|----|-----|----|----|----|----|----|----|----|----|----|
| | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 |
| Duncan ^a | 18 | 3 | 24 | | | | | | | | | | | | | | | | | | | | | |
| | 12 | 3 | | 23 | | | | | | | | | | | | | | | | | | | | |
| | 6 | 3 | | | 22 | | | | | | | | | | | | | | | | | | | |
| | 0 | 3 | | | | 21 | | | | | | | | | | | | | | | | | | |
| | 23 | 3 | | | | | 20 | | | | | | | | | | | | | | | | | |
| | 5 | 3 | | | | | 20 | | | | | | | | | | | | | | | | | |
| | 22 | 3 | | | | | | 19 | | | | | | | | | | | | | | | | |
| | 4 | 3 | | | | | | | 18 | | | | | | | | | | | | | | | |
| | 19 | 3 | | | | | | | | 17 | | | | | | | | | | | | | | |
| | 1 | 3 | | | | | | | | | 16 | | | | | | | | | | | | | |
| | 11 | 3 | | | | | | | | | | 15 | | | | | | | | | | | | |
| | 10 | 3 | | | | | | | | | | | 14 | | | | | | | | | | | |
| | 17 | 3 | | | | | | | | | | | | 13 | | | | | | | | | | |
| | 20 | 3 | | | | | | | | | | | | | 12 | | | | | | | | | |
| | 16 | 3 | | | | | | | | | | | | | 12 | | | | | | | | | |
| | 7 | 3 | | | | | | | | | | | | | | 11 | | | | | | | | |
| | 2 | 3 | | | | | | | | | | | | | | | 10 | | | | | | | |
| | 13 | 3 | | | | | | | | | | | | | | | | 9 | | | | | | |
| | 21 | 3 | | | | | | | | | | | | | | | | | 8 | | | | | |
| | 3 | 3 | | | | | | | | | | | | | | | | | | 7 | | | | |
| | 8 | 3 | | | | | | | | | | | | | | | | | | | 6 | | | |
| | 14 | 3 | | | | | | | | | | | | | | | | | | | | 5 | | |
| | 9 | 3 | | | | | | | | | | | | | | | | | | | | | 4 | |
| | 15 | 3 | | | | | | | | | | | | | | | | | | | | | | 3 |
| | Sig. | | 1 | 1 | 1 | 1 | 0.1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0.3 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

Appendices

APPENDIX C

Duncan test output of CIE colour analysis for H* using SPSS

| | FA | N | Subset for alpha = 0.05 | | | | | | | | | | | | | | | | | | | | | | | |
|---------------------|----|---|-------------------------|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| Duncan ^a | 6 | 3 | 13 | | | | | | | | | | | | | | | | | | | | | | | |
| | 12 | 3 | | 16 | | | | | | | | | | | | | | | | | | | | | | |
| | 21 | 3 | | | 23 | | | | | | | | | | | | | | | | | | | | | |
| | 20 | 3 | | | | 36 | | | | | | | | | | | | | | | | | | | | |
| | 19 | 3 | | | | | 54 | | | | | | | | | | | | | | | | | | | |
| | 22 | 3 | | | | | | 66 | | | | | | | | | | | | | | | | | | |
| | 23 | 3 | | | | | | | 74 | | | | | | | | | | | | | | | | | |
| | 18 | 3 | | | | | | | | 83 | | | | | | | | | | | | | | | | |
| | 15 | 3 | | | | | | | | | 325 | | | | | | | | | | | | | | | |
| | 9 | 3 | | | | | | | | | | 325 | | | | | | | | | | | | | | |
| | 14 | 3 | | | | | | | | | | | 326 | | | | | | | | | | | | | |
| | 8 | 3 | | | | | | | | | | | | 327 | | | | | | | | | | | | |
| | 13 | 3 | | | | | | | | | | | | | 330 | | | | | | | | | | | |
| | 7 | 3 | | | | | | | | | | | | | | 330 | | | | | | | | | | |
| | 16 | 3 | | | | | | | | | | | | | | | 333 | | | | | | | | | |
| | 10 | 3 | | | | | | | | | | | | | | | | 333 | | | | | | | | |
| | 17 | 3 | | | | | | | | | | | | | | | | | 334 | | | | | | | |
| | 11 | 3 | | | | | | | | | | | | | | | | | | 334 | | | | | | |
| | 3 | 3 | | | | | | | | | | | | | | | | | | | 340 | | | | | |
| | 2 | 3 | | | | | | | | | | | | | | | | | | | | 343 | | | | |
| | 1 | 3 | | | | | | | | | | | | | | | | | | | | | 346 | | | |
| | 4 | 3 | | | | | | | | | | | | | | | | | | | | | | 349 | | |
| | 5 | 3 | | | | | | | | | | | | | | | | | | | | | | | 351 | |
| | 0 | 3 | | | | | | | | | | | | | | | | | | | | | | | | 352 |
| Sig. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

Appendices

APPENDIX D

Duncan test output of CIE colour analysis for a* using SPSS

| | FA | N | Subset for alpha = 0.05 | | | | | | | | | | | | | | | | | | | | | | | |
|---------------------|------|---|-------------------------|-----|-----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| Duncan ^a | 18 | 3 | 2 | 5.8 | 8.7 | 13 | 17 | 17 | 18 | 21 | 21 | 21 | 22 | 22 | 22 | 23 | 23 | 23 | 24 | 25 | 26 | 27 | 28 | 30 | 32 | 33 |
| | 23 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 22 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 19 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 12 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 6 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 0 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 5 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 20 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 4 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 1 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 11 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 10 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 17 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 7 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 16 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 13 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 21 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 2 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 8 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 14 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 3 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 9 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 15 | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| | Sig. | | | | | | | | | | | | | | | | | | | | | | | | | |

Appendices

APPENDIX E

Duncan test output of CIE colour analysis for b* using SPSS

| | FA | N | Subset for alpha = 0.05 | | | | | | | | | | | | | | | | | | | | | | |
|---------------------|----|---|-------------------------|-----|---|---|-----|-----|-----|----|----|----|-----|----|----|----|----|----|----|----|----|----|----|----|----|
| | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 |
| Duncan ^a | 0 | 3 | 2.4 | | | | | | | | | | | | | | | | | | | | | | |
| | 5 | 3 | | 3.4 | | | | | | | | | | | | | | | | | | | | | |
| | 4 | 3 | | | 4 | | | | | | | | | | | | | | | | | | | | |
| | 6 | 3 | | | | 4 | | | | | | | | | | | | | | | | | | | |
| | 12 | 3 | | | | | 4.7 | | | | | | | | | | | | | | | | | | |
| | 1 | 3 | | | | | | 5.6 | | | | | | | | | | | | | | | | | |
| | 2 | 3 | | | | | | | 7.9 | | | | | | | | | | | | | | | | |
| | 11 | 3 | | | | | | | | 11 | | | | | | | | | | | | | | | |
| | 21 | 3 | | | | | | | | | 11 | | | | | | | | | | | | | | |
| | 3 | 3 | | | | | | | | | | 11 | | | | | | | | | | | | | |
| | 17 | 3 | | | | | | | | | | | 11 | | | | | | | | | | | | |
| | 10 | 3 | | | | | | | | | | | 11 | | | | | | | | | | | | |
| | 16 | 3 | | | | | | | | | | | | 12 | | | | | | | | | | | |
| | 7 | 3 | | | | | | | | | | | | | 13 | | | | | | | | | | |
| | 13 | 3 | | | | | | | | | | | | | | 14 | | | | | | | | | |
| | 20 | 3 | | | | | | | | | | | | | | | 15 | | | | | | | | |
| | 18 | 3 | | | | | | | | | | | | | | | | 17 | | | | | | | |
| | 19 | 3 | | | | | | | | | | | | | | | | | 18 | | | | | | |
| | 8 | 3 | | | | | | | | | | | | | | | | | | 18 | | | | | |
| | 14 | 3 | | | | | | | | | | | | | | | | | | | 19 | | | | |
| | 22 | 3 | | | | | | | | | | | | | | | | | | | | 20 | | | |
| | 23 | 3 | | | | | | | | | | | | | | | | | | | | | 20 | | |
| | 9 | 3 | | | | | | | | | | | | | | | | | | | | | | 22 | |
| | 15 | 3 | | | | | | | | | | | | | | | | | | | | | | | 23 |
| Sig. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0.5 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

Appendices

APPENDIX F

Duncan test output of CIE colour analysis for L* using SPSS (PVA)

| | FA | N | Subset for alpha = 0.05 | | | | | | | | | | | | | | | | | | | | | | | |
|---------------------|------|---|-------------------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| Duncan ^a | 15 | 3 | 44 | | | | | | | | | | | | | | | | | | | | | | | |
| | 9 | 3 | | 45 | | | | | | | | | | | | | | | | | | | | | | |
| | 14 | 3 | | | 51 | | | | | | | | | | | | | | | | | | | | | |
| | 8 | 3 | | | | 51 | | | | | | | | | | | | | | | | | | | | |
| | 3 | 3 | | | | | 54 | | | | | | | | | | | | | | | | | | | |
| | 13 | 3 | | | | | | 56 | | | | | | | | | | | | | | | | | | |
| | 7 | 3 | | | | | | | 57 | | | | | | | | | | | | | | | | | |
| | 16 | 3 | | | | | | | | 59 | | | | | | | | | | | | | | | | |
| | 21 | 3 | | | | | | | | | 59 | | | | | | | | | | | | | | | |
| | 10 | 3 | | | | | | | | | | 59 | | | | | | | | | | | | | | |
| | 2 | 3 | | | | | | | | | | | 60 | | | | | | | | | | | | | |
| | 17 | 3 | | | | | | | | | | | | 61 | | | | | | | | | | | | |
| | 11 | 3 | | | | | | | | | | | | | 61 | | | | | | | | | | | |
| | 1 | 3 | | | | | | | | | | | | | | 64 | | | | | | | | | | |
| | 20 | 3 | | | | | | | | | | | | | | | 66 | | | | | | | | | |
| | 4 | 3 | | | | | | | | | | | | | | | | 66 | | | | | | | | |
| | 5 | 3 | | | | | | | | | | | | | | | | | 68 | | | | | | | |
| | 0 | 3 | | | | | | | | | | | | | | | | | | 69 | | | | | | |
| | 19 | 3 | | | | | | | | | | | | | | | | | | | 71 | | | | | |
| | 6 | 3 | | | | | | | | | | | | | | | | | | | | 73 | | | | |
| | 12 | 3 | | | | | | | | | | | | | | | | | | | | | 74 | | | |
| | 22 | 3 | | | | | | | | | | | | | | | | | | | | | | 78 | | |
| | 23 | 3 | | | | | | | | | | | | | | | | | | | | | | | 83 | |
| | 18 | 3 | | | | | | | | | | | | | | | | | | | | | | | | 91 |
| | Sig. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

Appendices

APPENDIX G

Duncan test output of CIE colour analysis for C* using SPSS (PVA)

| | FA | N | Subset for alpha = 0.05 | | | | | | | | | | | | | | | | | | | | | | | |
|---------------------|------|---|-------------------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| Duncan ^a | 15 | 3 | 44 | | | | | | | | | | | | | | | | | | | | | | | |
| | 9 | 3 | | 45 | | | | | | | | | | | | | | | | | | | | | | |
| | 14 | 3 | | | 51 | | | | | | | | | | | | | | | | | | | | | |
| | 8 | 3 | | | | 51 | | | | | | | | | | | | | | | | | | | | |
| | 3 | 3 | | | | | 54 | | | | | | | | | | | | | | | | | | | |
| | 13 | 3 | | | | | | 56 | | | | | | | | | | | | | | | | | | |
| | 7 | 3 | | | | | | | 57 | | | | | | | | | | | | | | | | | |
| | 16 | 3 | | | | | | | | 59 | | | | | | | | | | | | | | | | |
| | 21 | 3 | | | | | | | | | 59 | | | | | | | | | | | | | | | |
| | 10 | 3 | | | | | | | | | | 59 | | | | | | | | | | | | | | |
| | 2 | 3 | | | | | | | | | | | 60 | | | | | | | | | | | | | |
| | 17 | 3 | | | | | | | | | | | | 61 | | | | | | | | | | | | |
| | 11 | 3 | | | | | | | | | | | | | 61 | | | | | | | | | | | |
| | 1 | 3 | | | | | | | | | | | | | | 64 | | | | | | | | | | |
| | 20 | 3 | | | | | | | | | | | | | | | 66 | | | | | | | | | |
| | 4 | 3 | | | | | | | | | | | | | | | | 66 | | | | | | | | |
| | 5 | 3 | | | | | | | | | | | | | | | | | 68 | | | | | | | |
| | 0 | 3 | | | | | | | | | | | | | | | | | | 69 | | | | | | |
| | 19 | 3 | | | | | | | | | | | | | | | | | | | 71 | | | | | |
| | 6 | 3 | | | | | | | | | | | | | | | | | | | | 73 | | | | |
| | 12 | 3 | | | | | | | | | | | | | | | | | | | | | 74 | | | |
| | 22 | 3 | | | | | | | | | | | | | | | | | | | | | | 78 | | |
| | 23 | 3 | | | | | | | | | | | | | | | | | | | | | | | 83 | |
| | 18 | 3 | | | | | | | | | | | | | | | | | | | | | | | | 91 |
| | Sig. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

Appendices

APPENDIX H

Duncan test output of CIE colour analysis for H* using SPSS (PVA)

| | FA | N | Subset for alpha = 0.05 | | | | | | | | | | | | | | | | | | | | | |
|---------------------|----|---|-------------------------|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 |
| Duncan ^a | 20 | 3 | 25 | | | | | | | | | | | | | | | | | | | | | |
| | 12 | 3 | | 57 | | | | | | | | | | | | | | | | | | | | |
| | 19 | 3 | | | 65 | | | | | | | | | | | | | | | | | | | |
| | 18 | 3 | | | | 76 | | | | | | | | | | | | | | | | | | |
| | 22 | 3 | | | | | 80 | | | | | | | | | | | | | | | | | |
| | 23 | 3 | | | | | | 84 | | | | | | | | | | | | | | | | |
| | 2 | 3 | | | | | | | 302 | | | | | | | | | | | | | | | |
| | 1 | 3 | | | | | | | | 306 | | | | | | | | | | | | | | |
| | 0 | 3 | | | | | | | | | 307 | | | | | | | | | | | | | |
| | 4 | 3 | | | | | | | | | | 308 | | | | | | | | | | | | |
| | 5 | 3 | | | | | | | | | | | 309 | | | | | | | | | | | |
| | 3 | 3 | | | | | | | | | | | | 311 | | | | | | | | | | |
| | 8 | 3 | | | | | | | | | | | | | 314 | | | | | | | | | |
| | 14 | 3 | | | | | | | | | | | | | 314 | | | | | | | | | |
| | 13 | 3 | | | | | | | | | | | | | | 315 | | | | | | | | |
| | 7 | 3 | | | | | | | | | | | | | | 315 | | | | | | | | |
| | 16 | 3 | | | | | | | | | | | | | | | 317 | | | | | | | |
| | 10 | 3 | | | | | | | | | | | | | | | | 317 | | | | | | |
| | 17 | 3 | | | | | | | | | | | | | | | | | 317 | | | | | |
| | 11 | 3 | | | | | | | | | | | | | | | | | | 317 | | | | |
| | 15 | 3 | | | | | | | | | | | | | | | | | | | 319 | | | |
| | 9 | 3 | | | | | | | | | | | | | | | | | | | | 319 | | |
| | 6 | 3 | | | | | | | | | | | | | | | | | | | | | 326 | |
| | 21 | 3 | | | | | | | | | | | | | | | | | | | | | | 356 |
| Sig. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0.1 | 0.1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |

Appendices

APPENDIX I

Duncan test output of CIE colour analysis for a* using SPSS (PVA)

| | FA | N | Subset for alpha = 0.05 | | | | | | | | | | | | | | | | | | | | | | |
|---------------------|------|---|-------------------------|---|-----|---|-----|-----|-----|-----|-----|----|----|----|----|----|----|----|----|-----|----|----|----|----|----|
| | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 |
| Duncan ^a | 23 | 3 | 1.2 | | | | | | | | | | | | | | | | | | | | | | |
| | 18 | 3 | | 2 | | | | | | | | | | | | | | | | | | | | | |
| | 22 | 3 | | | 2.1 | | | | | | | | | | | | | | | | | | | | |
| | 12 | 3 | | | | 4 | | | | | | | | | | | | | | | | | | | |
| | 19 | 3 | | | | | 5.1 | | | | | | | | | | | | | | | | | | |
| | 6 | 3 | | | | | | 6.6 | | | | | | | | | | | | | | | | | |
| | 0 | 3 | | | | | | | 8.2 | | | | | | | | | | | | | | | | |
| | 5 | 3 | | | | | | | | 9.6 | | | | | | | | | | | | | | | |
| | 4 | 3 | | | | | | | | | 9.9 | | | | | | | | | | | | | | |
| | 1 | 3 | | | | | | | | | | 10 | | | | | | | | | | | | | |
| | 20 | 3 | | | | | | | | | | | 11 | | | | | | | | | | | | |
| | 2 | 3 | | | | | | | | | | | | 12 | | | | | | | | | | | |
| | 11 | 3 | | | | | | | | | | | | | 15 | | | | | | | | | | |
| | 17 | 3 | | | | | | | | | | | | | | 15 | | | | | | | | | |
| | 10 | 3 | | | | | | | | | | | | | | | 15 | | | | | | | | |
| | 16 | 3 | | | | | | | | | | | | | | | | 16 | | | | | | | |
| | 7 | 3 | | | | | | | | | | | | | | | | | 16 | | | | | | |
| | 13 | 3 | | | | | | | | | | | | | | | | | | 16 | | | | | |
| | 21 | 3 | | | | | | | | | | | | | | | | | | 16 | | | | | |
| | 3 | 3 | | | | | | | | | | | | | | | | | | | 20 | | | | |
| | 8 | 3 | | | | | | | | | | | | | | | | | | | | 20 | | | |
| | 14 | 3 | | | | | | | | | | | | | | | | | | | | | 21 | | |
| | 9 | 3 | | | | | | | | | | | | | | | | | | | | | | 28 | |
| | 15 | 3 | | | | | | | | | | | | | | | | | | | | | | | 29 |
| | Sig. | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0.5 | 1 | 1 | 1 | 1 | 1 |

Appendices

APPENDIX J

Duncan test output of CIE colour analysis for b* using SPSS (PVA)

| | FA | N | Subset for alpha = 0.05 | | | | | | | | | | | | | | | | | | | | | | | |
|---------------------|------|---|-------------------------|-----|---|---|-----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| Duncan ^a | 21 | 3 | 1.1 | | | | | | | | | | | | | | | | | | | | | | | |
| | 6 | 3 | | 4.5 | | | | | | | | | | | | | | | | | | | | | | |
| | 20 | 3 | | | 5 | | | | | | | | | | | | | | | | | | | | | |
| | 12 | 3 | | | | 6 | | | | | | | | | | | | | | | | | | | | |
| | 18 | 3 | | | | | 8.2 | | | | | | | | | | | | | | | | | | | |
| | 19 | 3 | | | | | | 11 | | | | | | | | | | | | | | | | | | |
| | 0 | 3 | | | | | | | 11 | | | | | | | | | | | | | | | | | |
| | 22 | 3 | | | | | | | | 12 | | | | | | | | | | | | | | | | |
| | 23 | 3 | | | | | | | | | 12 | | | | | | | | | | | | | | | |
| | 5 | 3 | | | | | | | | | | 12 | | | | | | | | | | | | | | |
| | 4 | 3 | | | | | | | | | | | 12 | | | | | | | | | | | | | |
| | 11 | 3 | | | | | | | | | | | | 13 | | | | | | | | | | | | |
| | 17 | 3 | | | | | | | | | | | | | 14 | | | | | | | | | | | |
| | 10 | 3 | | | | | | | | | | | | | | 14 | | | | | | | | | | |
| | 1 | 3 | | | | | | | | | | | | | | | 14 | | | | | | | | | |
| | 16 | 3 | | | | | | | | | | | | | | | | 14 | | | | | | | | |
| | 7 | 3 | | | | | | | | | | | | | | | | | 16 | | | | | | | |
| | 13 | 3 | | | | | | | | | | | | | | | | | | 16 | | | | | | |
| | 2 | 3 | | | | | | | | | | | | | | | | | | | 19 | | | | | |
| | 8 | 3 | | | | | | | | | | | | | | | | | | | | 21 | | | | |
| | 14 | 3 | | | | | | | | | | | | | | | | | | | | | 21 | | | |
| | 3 | 3 | | | | | | | | | | | | | | | | | | | | | | 23 | | |
| | 9 | 3 | | | | | | | | | | | | | | | | | | | | | | | 25 | |
| | 15 | 3 | | | | | | | | | | | | | | | | | | | | | | | | 26 |
| | Sig. | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

APPENDIX K

Publication of works.

N. Aziz, N.A. Mat Nor, A.F. Mohd-Adnan, R.M. Taha, A.K. Arof, (2012),"Study of anthocyanin stability derived from the fruit pulp of *Melastoma malabathricum* in a coating system", Pigment & Resin Technology, Vol. 41 Iss: 4 pp. 223 – 229 (ISI- published)

A.F. Mohd-Adnan, N.A. Mat Nor, N. Aziz, R.M. Taha, (2011)," Colour Analysis of potential natural colourant from *ixora siemensis* and *Melastoma malabathricum*", Materials Research Innovations (ISI), Vol. 15 pp. 176 – 183 (ISI-published)

N.A. Mat Nor, N. Aziz, A.F. Mohd-Adnan, R.M. Taha, A.K. Arof, (2012)," Effect of UV-B Irradiation on Polyvinyl Alcohol and *ixora siemensis* Anthocyanins-coated glass", Pigment & Resin Technology, Vol. 42 Iss: 3 (ISI- Waiting for publication)



Pigment & Resin Technology

Emerald Article: Study of anthocyanin stability derived from the fruit pulp of *Melastoma malabathricum* in a coating system

N. Aziz, N.A. Mat Nor, A.F. Mohd-Adnan, R.M. Taha, A.K. Arof

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Study of anthocyanin stability derived from the fruit pulp of *Melastoma malabathricum* in a coating system

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Abstract

Purpose – The purpose of this paper is to evaluate the stability of anthocyanin colorant with and without ferulic acid (FA) stabilising agent in a polyvinyl alcohol (PVA) binder coating system.

Design/methodology/approach – The anthocyanin colorant was extracted using methanol acidified with 0.5% trifluoroacetic acid (TFA). FA was added to improve thermal stability of the colorant. The FA added colorant was mixed with PVA to develop a coating system. To test the ability of the coating mixture to withstand heat in the liquid state, spectroscopic studies were carried out in the visible region of the electromagnetic spectrum when the liquid samples had cooled down to room temperature after being heated at 80 and 90°C for 30 minutes. This procedure was repeated six times until a total heating time of 180 minutes has been accomplished. The liquid samples were also coated on glass slides, cured and then stored in different incubators at 30, 40 and 50°C. The visible spectrum was taken everyday for 30 days to study the effect of storage temperature. Spectroscopic results were analysed in terms of intensity rate percentage (IRP).

Findings – In the liquid state, the anthocyanin-PVA mixture without FA showed lower absorbance compared to the mixture containing FA after heating at 80 and 90°C. This shows that FA can enhance the intensity of absorbance of the liquid coating mixture. The mixtures containing FA show increase in absorbance with increase in heating time. The same results are obtained for the coating on glass substrate where FA containing coatings show increase in IRP with time for all storage temperatures. Coating with 1% FA content showed better enhancement and stability.

Research limitations/implications – The colour of the untreated samples quickly faded during heating and storage at different temperatures. In this study, the addition of 0.5% and 1% FA stabilised and enhanced the colour intensity at 30, 40 and 50°C. Further improvements may find the mixture suitable as paint or coating materials and as nail varnish.

Practical implications – The results indicate the possibility of applying the FA stabilised anthocyanin-PVA, colorant-binder composition in a coating system.

Originality/value – The use of anthocyanin from *M. Malabathricum* as a colourant in a coating system or nail varnish is original. Anthocyanin pigments are normally used as colorant in foods.

Keywords Coatings technology, Colour fastness, Plants, Anthocyanin, Melastoma malabathricum, Ferulic acid, Polyvinyl alcohol, Intensity rate percentage

Paper type Research paper

Introduction

Melastoma malabathricum is a shrub that belongs to the Melastomataceae family and it is locally known as “pokok senduduk”. It has oblong leaves, purple flowers and deep purplish-blue fruits. Fruits of *M. malabathricum* are technically classified as berries. The seeds are orange in colour (Wong, 2008).

Fruit pulp of *M. malabathricum* contains anthocyanin (Janna *et al.*, 2006). Anthocyanins are natural, water-soluble

and non-toxic compounds suitable for a wide range of applications. Anthocyanins have become well-known alternatives to synthetic dyes (Andersen and Jordheim, 2006; Espin *et al.*, 2000). However, anthocyanins are susceptible to colour deterioration during storage. This delays their potential for commercialisation (Cabrita *et al.*, 2000; Cai *et al.*, 1998; Mazza and Brouillard, 1990; Tsai *et al.*, 2002). According to Mazza and Brouillard (1990), the colour stability of anthocyanins depends on a combination of factors, such as the structure and concentration of the anthocyanin, pH, temperature, light and the presence of complexing agents such as phenols and metals. In the food industry, for example, the thermal impact during processing enhances the formation

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[DOI 10.1108/03699421211242455]

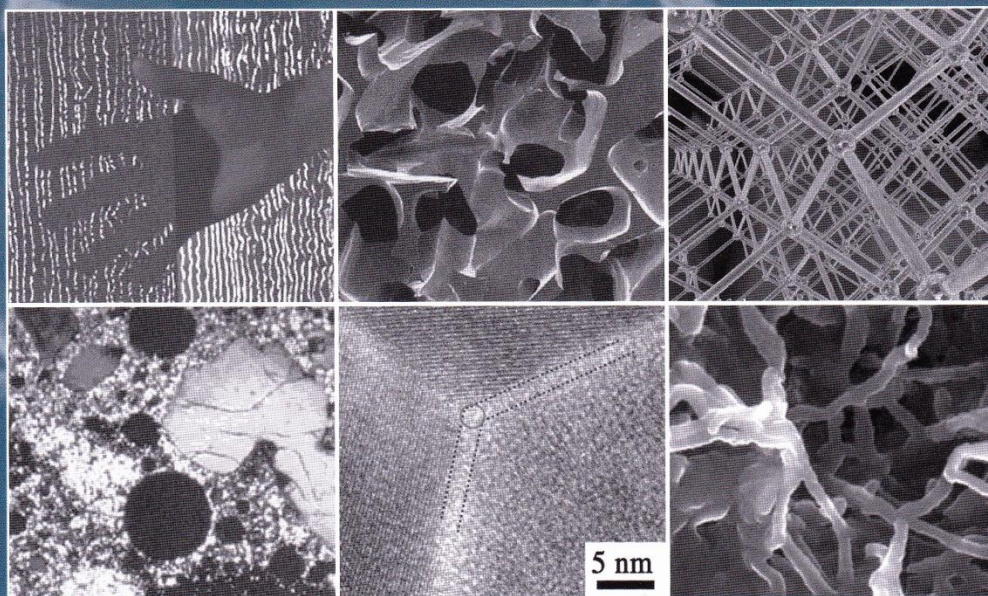
The authors would like to thank the University of Malaya for financial assistance: postgraduate grant research (PPP) PS313/2009C.

August 2011

Volume 15

Supplement 2

Materials Research Innovations



Colour analysis of potential natural colourant from *Ixora siamensis* and *Melastoma malabathricum*

A. F. Mohd-Adnan^{*1}, N. A. Mat Nor², N. Aziz² and R. M. Taha¹

Anthocyanins are an important group of natural pigments that are responsible for many colours in plants. The variation in colour, depending on the pH, makes them a unique source of natural colourant. In this study, pigments from the fruits of *Ixora siamensis* and the fruit pulps of *Melastoma malabathricum* were extracted using trifluoroacetic acid-methanol solution. Spectral measurements (380–780 nm) were performed using visible spectroscopy with colour analysis software at different pHs (initial extracts were 1, 5, 7, 9 and 11). The colours of the solutions were expressed as colourimetric coordinates in the Commission Internationale de l'Eclairage (CIE) laboratory scale using L^* (lightness), C^* (chroma), H^* (hue angle notation h_{ab}), $a^*/-a^*$ (redness and greenness) and $b^*/-b^*$ (blueness and yellowness) for the D65/2° CIE Illuminant/Observer condition. In this work, the colour parameters were observed for natural colourant with and without blending with polyvinyl alcohol for both species (*Ixora siamensis* and *Melastoma malabathricum*). The relationships between the colour parameters (colourimetric indexes and CIELab variables) with pH variation and species dependence were discussed in this paper.

Keywords: Natural colourant, Anthocyanins, Colourimetric indexes, pH, Colour measurement, CIELab

Introduction

There has been much interest in the development of new natural colourants, which is apparently due to the strong consumer demand for more natural products, at least in some countries. The current consumer preference for naturally derived colourants is associated with their image of being healthy and of good quality. Natural colourants have become increasingly popular with consumers because synthetic colourants tend to be perceived as undesirable and harmful; some are considered to be responsible for allergenic and intolerance reactions.¹ According to Zhang *et al.*,² the development of new and alternative sources of natural colourants is worthwhile as the demand for natural colourants increases. Scientific research on the chemistry of colours, in the theoretical and applied level, is essential in order to improve the colourants from plants. The need to avoid the use of synthetic colourants and move towards the use of natural colours has also increased research during the past decades.

Anthocyanins are natural pigments that are widely distributed in nature. Anthocyanin colour molecules are subclasses of flavonoid. They are responsible for the red, purple and blue pigments in many flowers, fruits and

vegetables. Anthocyanins are highly unstable and easily susceptible to the degradation process. The stability of anthocyanins is affected by pH, storage temperature, presence of enzymes, light, oxygen, structure and concentration of the anthocyanins and the presence of other compounds, such as other flavonoids, proteins and minerals.³ Anthocyanins belong to the flavonoid group of polyphenols. They have a $C_6C_3C_6$ skeleton typical of flavonoids. Anthocyanins are glycosylated polyhydroxy and polymethoxy derivatives of 2-phenylbenzopyrylium cation, for example the flavylium cation in very acidic solutions.⁴

A solution of anthocyanin may exhibit different colours, depending on the pH of the solution.⁵ As the pH increases, the anthocyanic nucleus is affected by important structural changes,⁶ causing a dramatic loss of absorptivity in the visible region.^{7,8} Below the pH 2 level, anthocyanins appear red due to the presence of flavylium cations, whereas at pH 6, the flavylium cation is converted into purple quinonoidal bases. Consequently, an adequate description of the colour variations in anthocyanins caused by co-pigmentation or pH requires the following:

- (i) that the spectral variations considered should be those affecting the entire spectral curve, not only its visible λ_{max}
- (ii) that the three cited colour attributes should be employed
- (iii) that these should refer to one (or more) light source(s) and observer(s) condition(s).⁹

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^{*}Corresponding author, email ahmad_farisz@um.edu.my



Effects of UV-B irradiation on poly (vinyl alcohol) and *Ixora siamensis* anthocyanins-coated glass

| | |
|------------------|--|
| Journal: | <i>Pigment & Resin Technology</i> |
| Manuscript ID: | PRT-12-2010-0114.R2 |
| Manuscript Type: | Original Article |
| Keywords: | Anthocyanins, <i>Ixora siamensis</i> , co-pigment, UV-B, glossiness, UV-Visible spectroscopy |
| | |

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Manuscripts

Review

From: l.lin@leeds.ac.uk
To: akarof@um.edu.my
CC:
Subject: Pigment & Resin Technology - Decision on Manuscript ID PRT-12-2010-0114.R1
Body: @@date to be populated upon sending@@

Dear Professor Arof,

Manuscript ID PRT-12-2010-0114.R1 entitled "Effects of UV-B irradiation on poly (vinyl alcohol) and *Ixora siamensis* anthocyanins-coated glass" which you submitted to Pigment & Resin Technology, has been reviewed. The comments of the reviewer(s) are included at the bottom of this letter.

The reviewer(s) have recommended minor revisions to your manuscript. Therefore, I invite you to respond to the reviewer(s)' comments and revise your manuscript.

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| | |
|---------------|---|
| Journal Title | Pigment & Resin Technology |
| Article Title | Effects of UV-B irradiation on poly (vinyl alcohol) and Ixora siamensis anthocyanins-coated glass |

| | | | |
|--------------|----------------------|---------|-------------|
| Title | Professor | | |
| Name | A. | Arof | |
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